



## Assembly Instructions

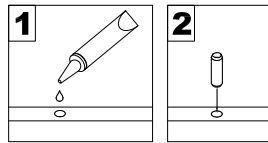


*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **[www.walkeredison.com](http://www.walkeredison.com)***

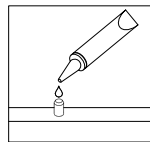
Revised 03/2017

# General Assembly Guidelines

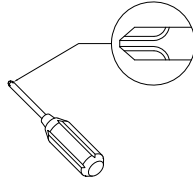
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



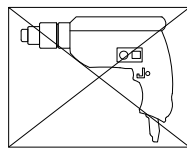
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



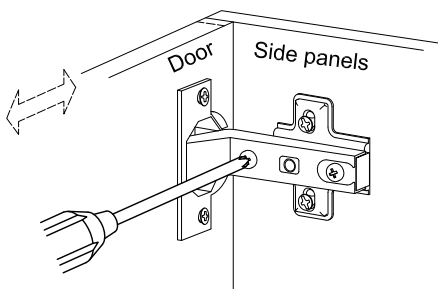
- VI. A Phillips head screwdriver is required for the assembly of this product .



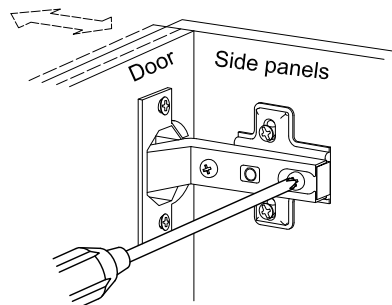
- VII. Power tools should not be used to assemble this product .



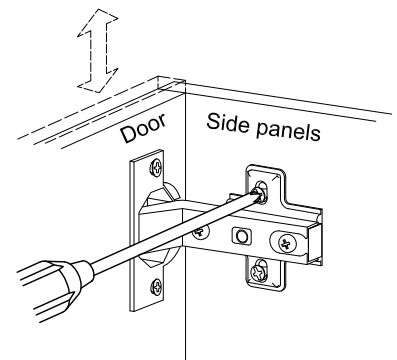
- VIII. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

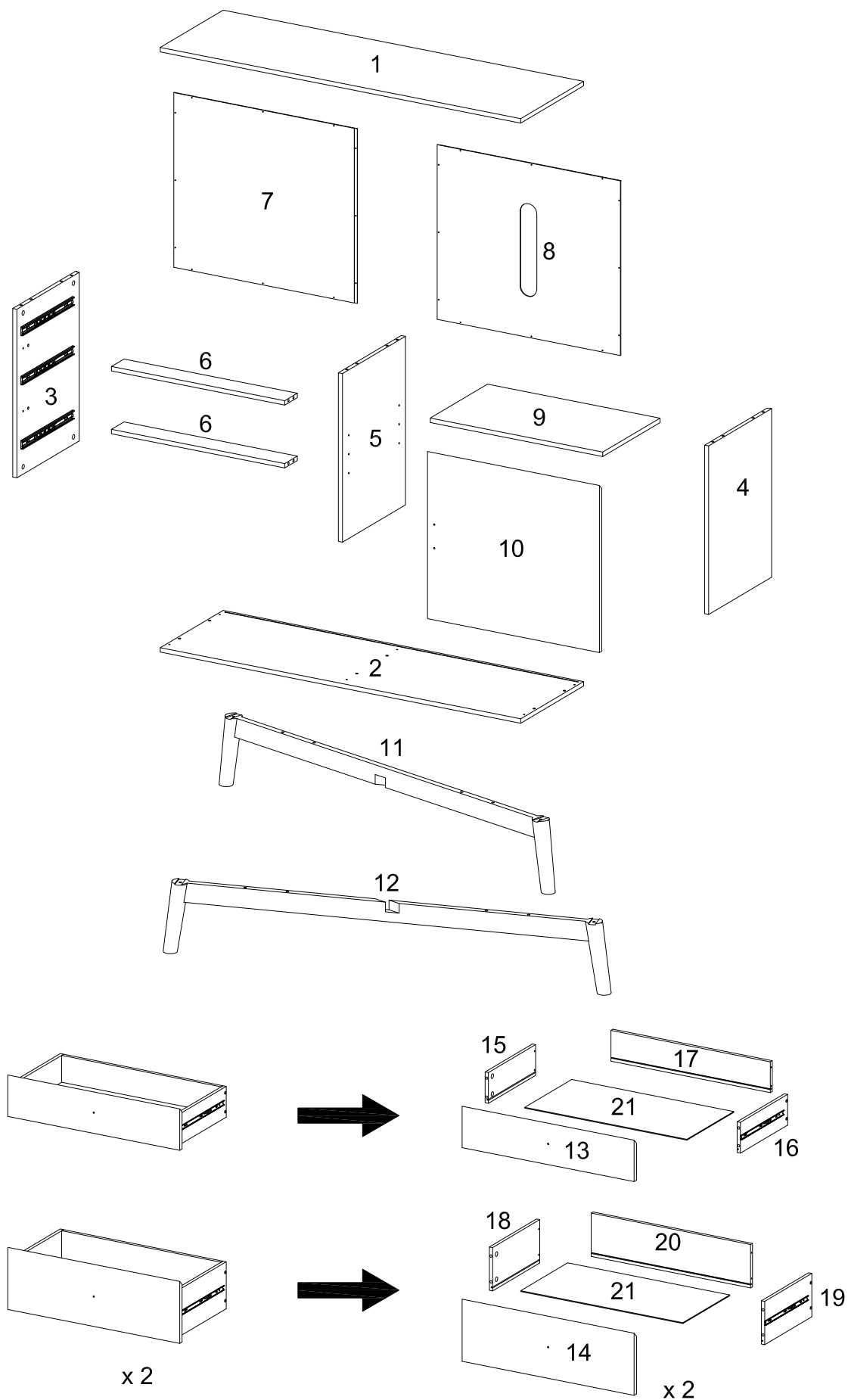


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment












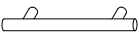



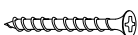
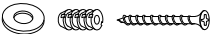






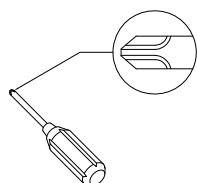
Vertical  
Via slots in the mounting  
plate or via cam adjustment

# Parts List



# Hardware List

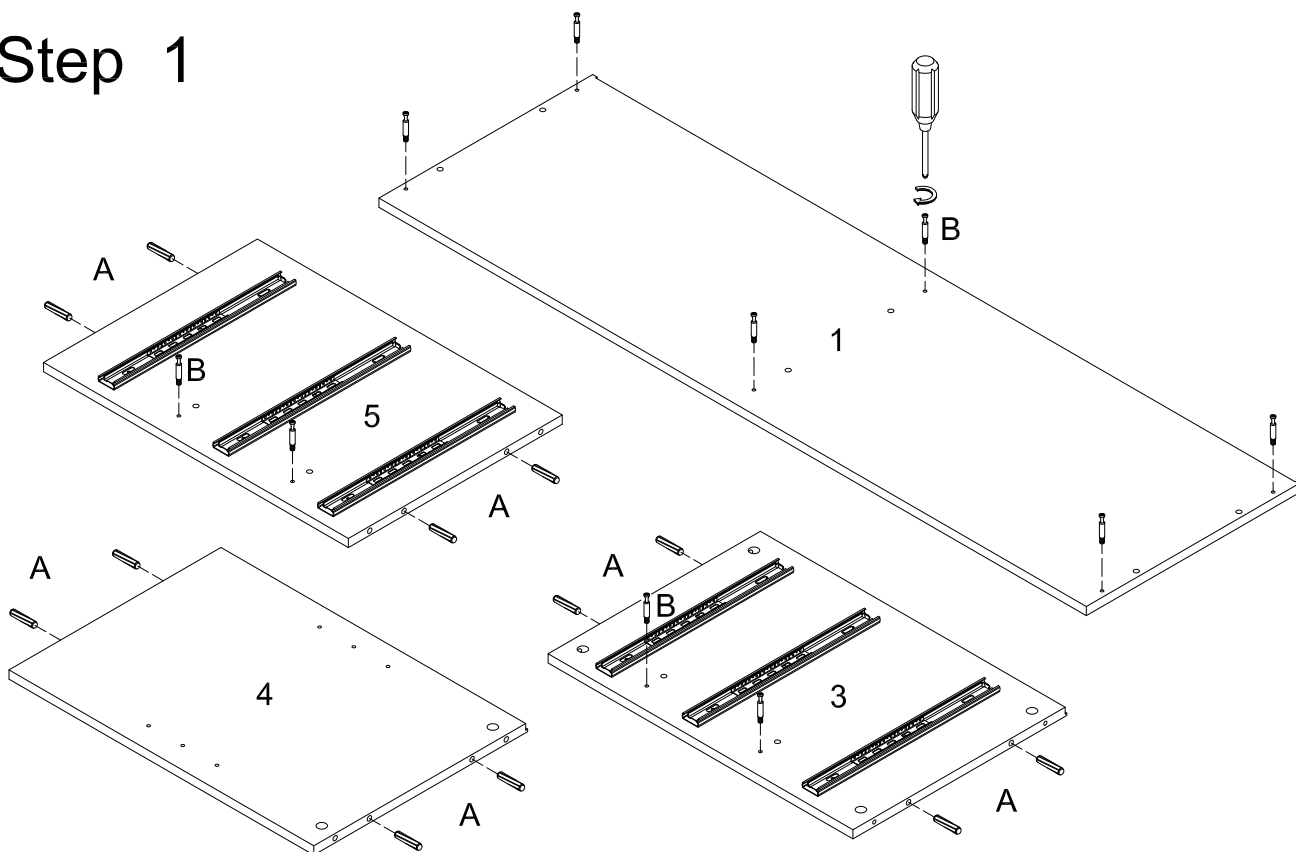
A		Ø8x30mm	Wooden dowel	20	pcs
B		Ø6x32mm	Cam bolt	32	pcs
C		Ø15x11mm	Cam lock	32	pcs
D		Ø6x15mm	Bolt	8	pcs
E		Ø6x30mm	Bolt	4	pcs
F		M6mm	Spring washer	12	pcs
G		M6x16mm	Washer	12	pcs
H		90x20x3mm	Metal plate	4	pcs
J		Ø8x5x16mm	Shelf support pin	4	pcs
K			Hinge	2	pcs
L		Ø4x12mm	Screw	12	pcs
M			Handle	1	pc
N			Knob	3	pcs
P		Ø4x20mm	Bolt	5	pcs
Q		Ø2.5x12mm	Screw	21	pcs
R		Ø8x4x25mm	Screw	12	pcs
S			Anti flip screw set	2	Set
T		M4mm	Wrench	1	pc
U		Ø30mm	Sticker	32	pcs
V			Glue tube	2	pcs
W			Touch-up marker	1	pc



Philips head screwdriver required for assembly  
(not included)

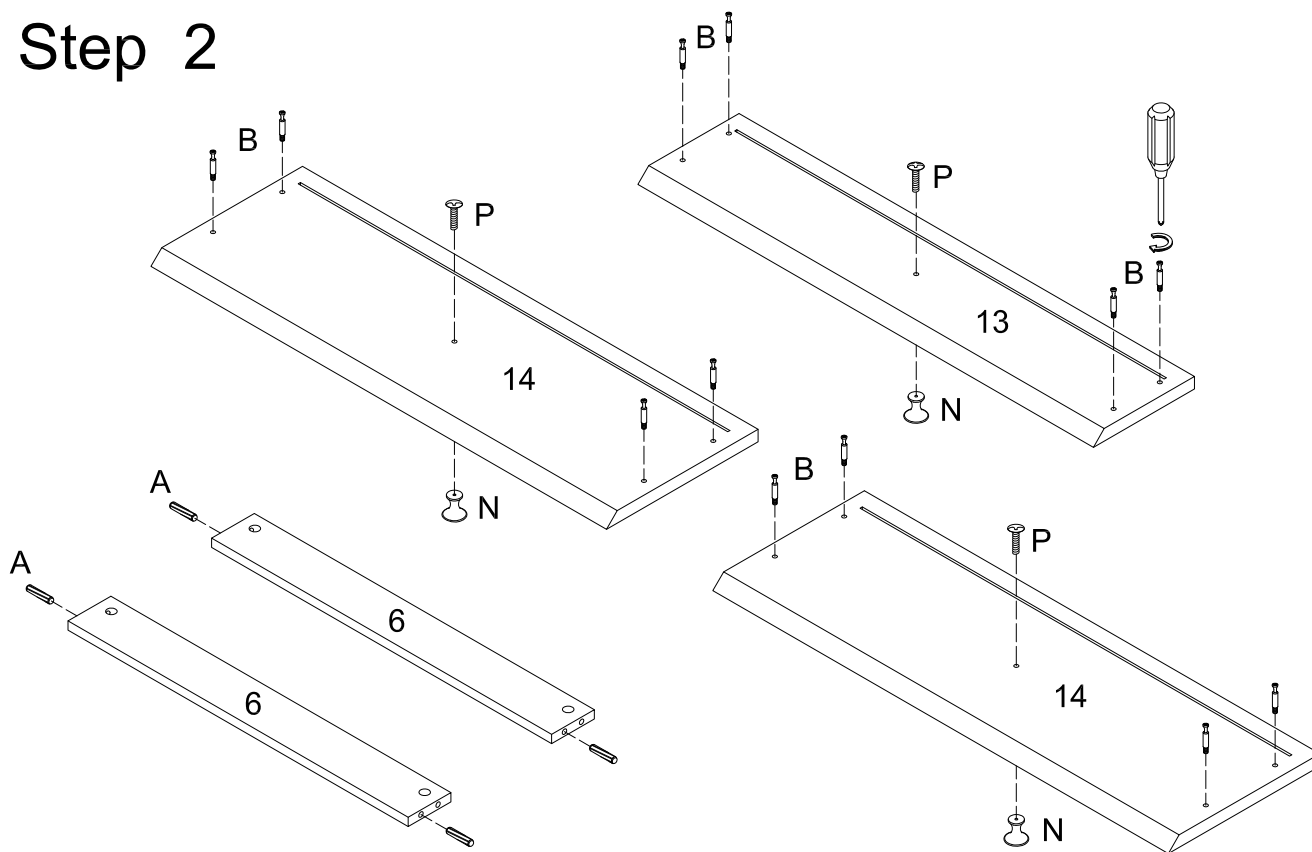
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

## Step 1



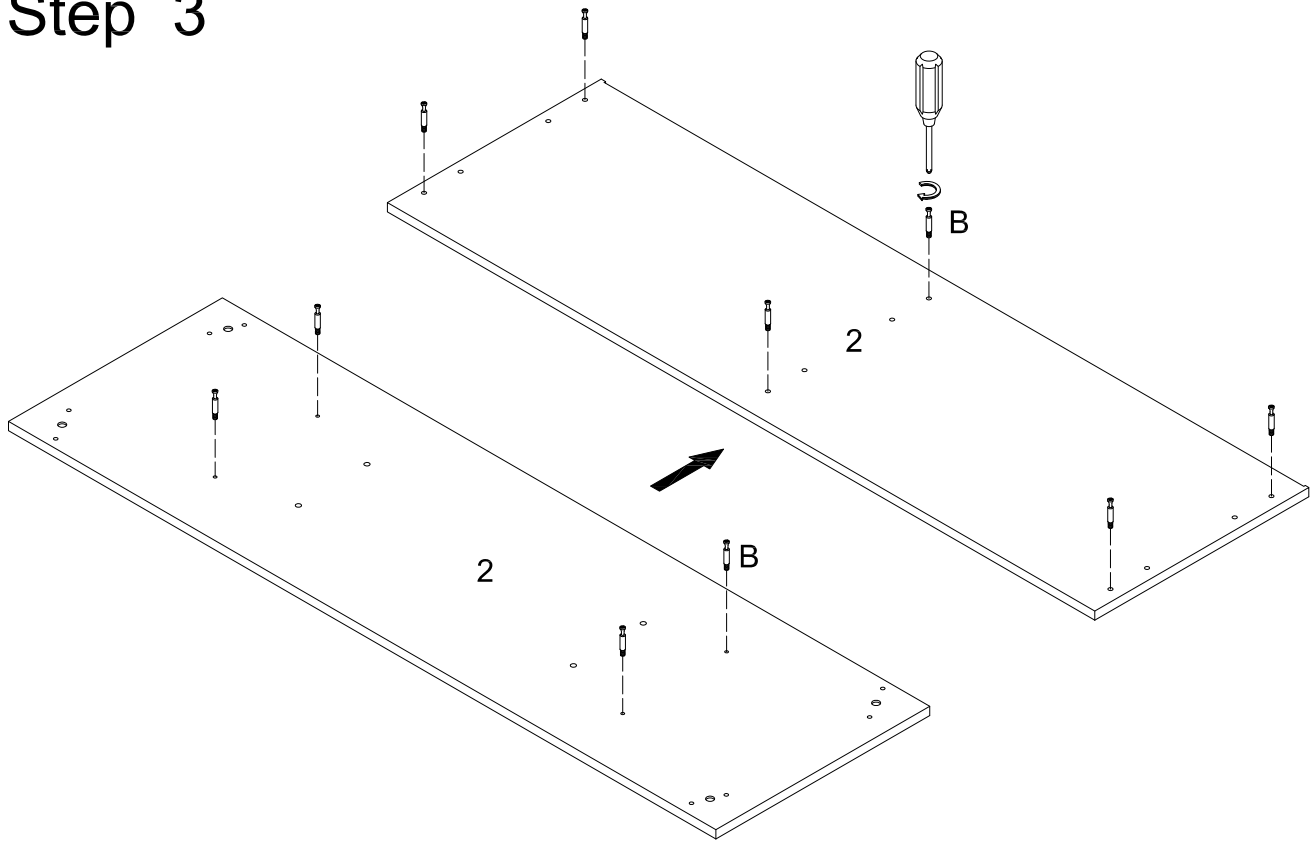
Insert the cam bolts (B) to the top panel (1) and (3)(5) side panels.  
Insert the wooden dowels (A) into the side panels (3)(4)(5).

## Step 2



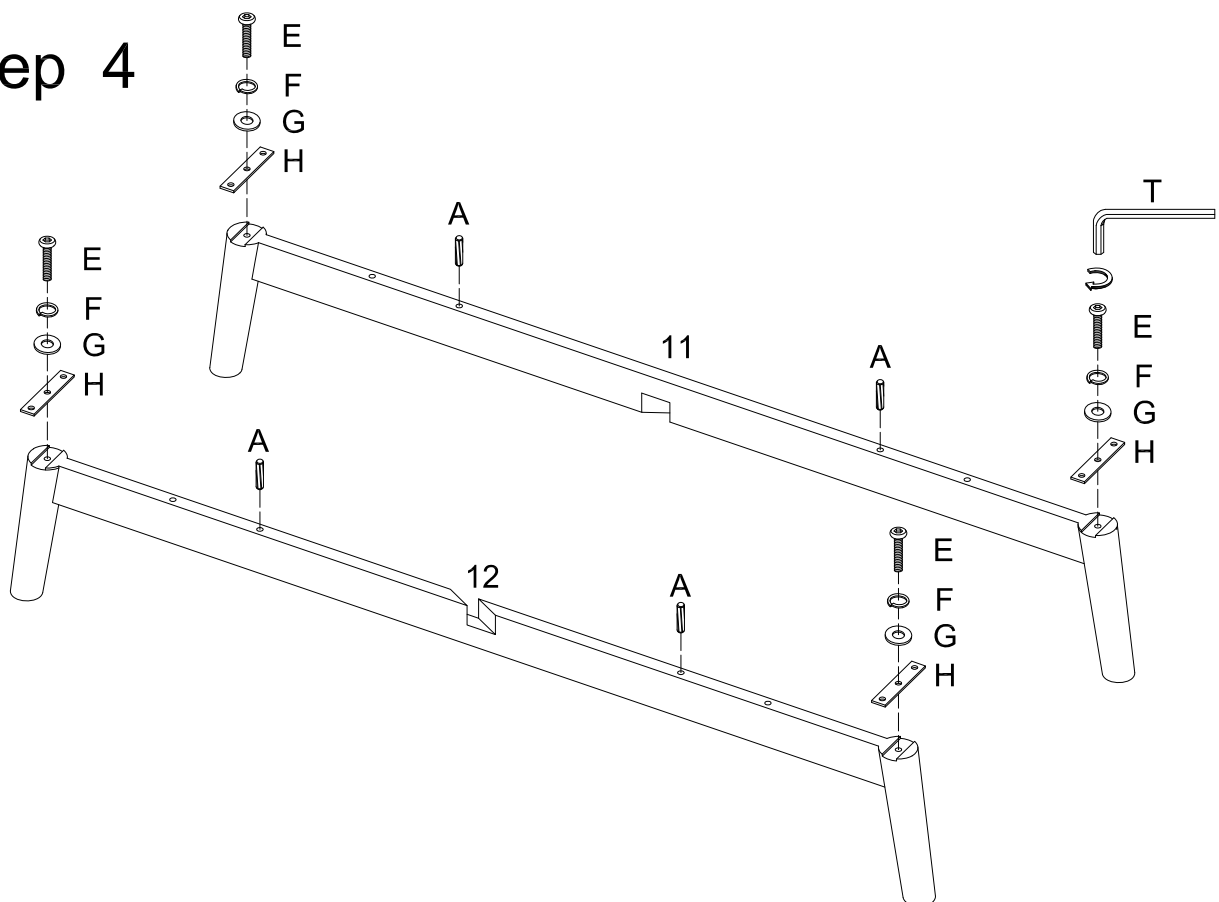
Insert the cam bolts (B) to the drawer panels (13)(14). Use bolts (P) to assemble the door knob (N) to the drawer panels (13)(14). Insert the wooden dowel (A) to the support bar (6).

## Step 3



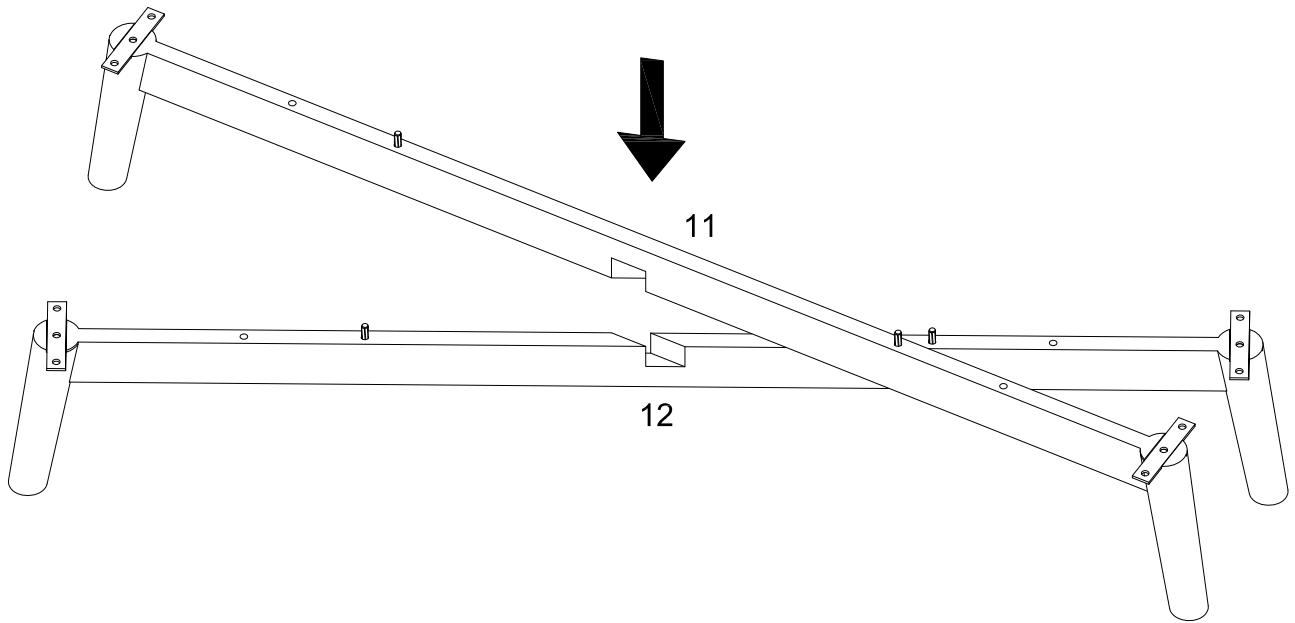
Insert the cam bolts (B) to the bottom panel (2).

## Step 4



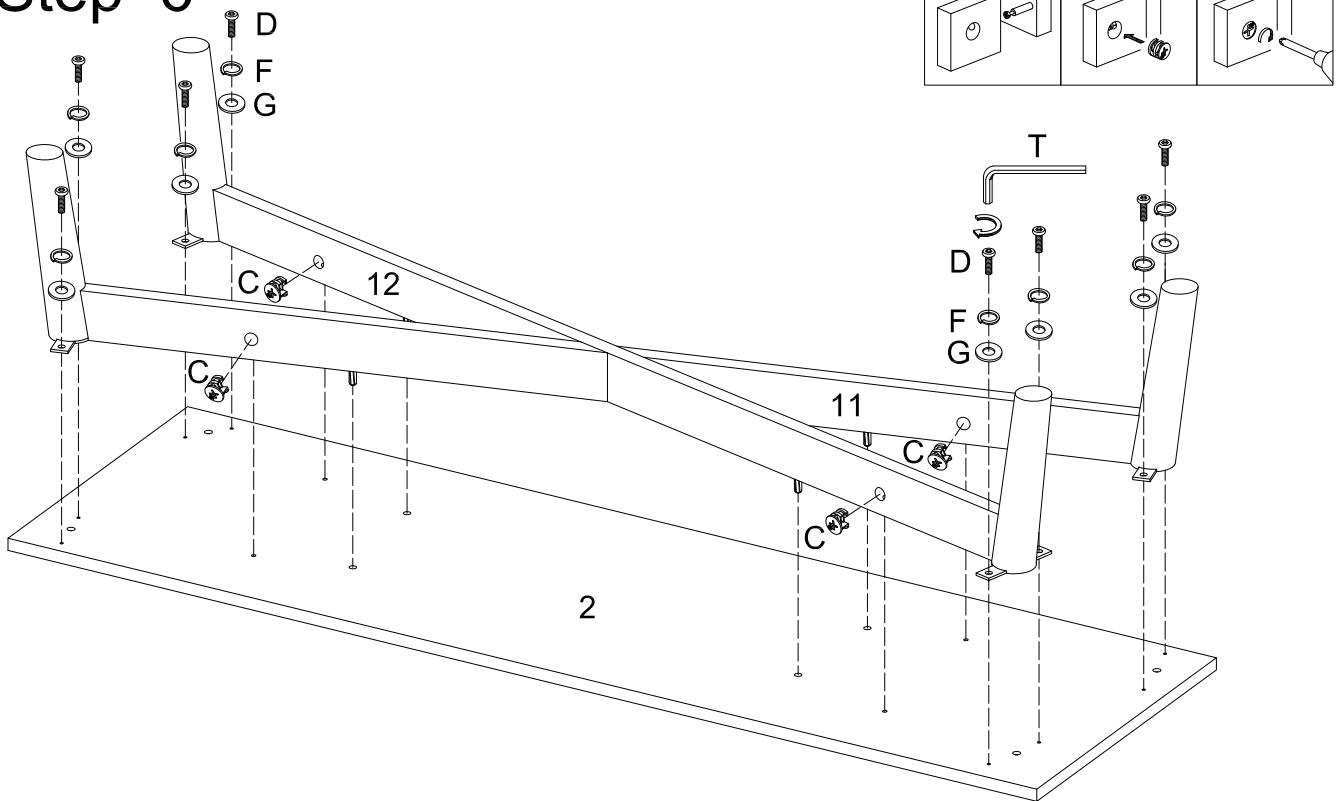
Secure the metal plate (H) to the legs (11)(12) by washer (G), spring washer (F) and bolts (E). Insert the wooden dowel (A) to the legs (11)(12).

## Step 5



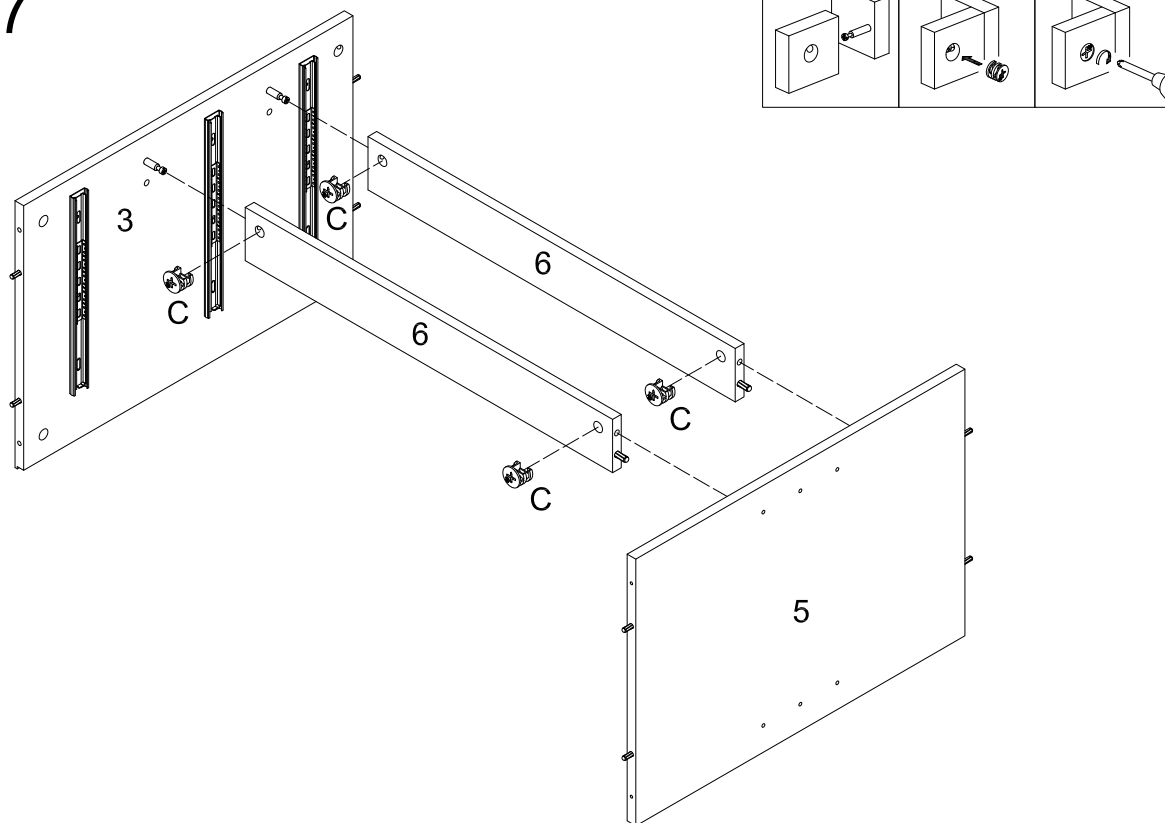
Put the legs (11)(12) across as per diagram.

## Step 6



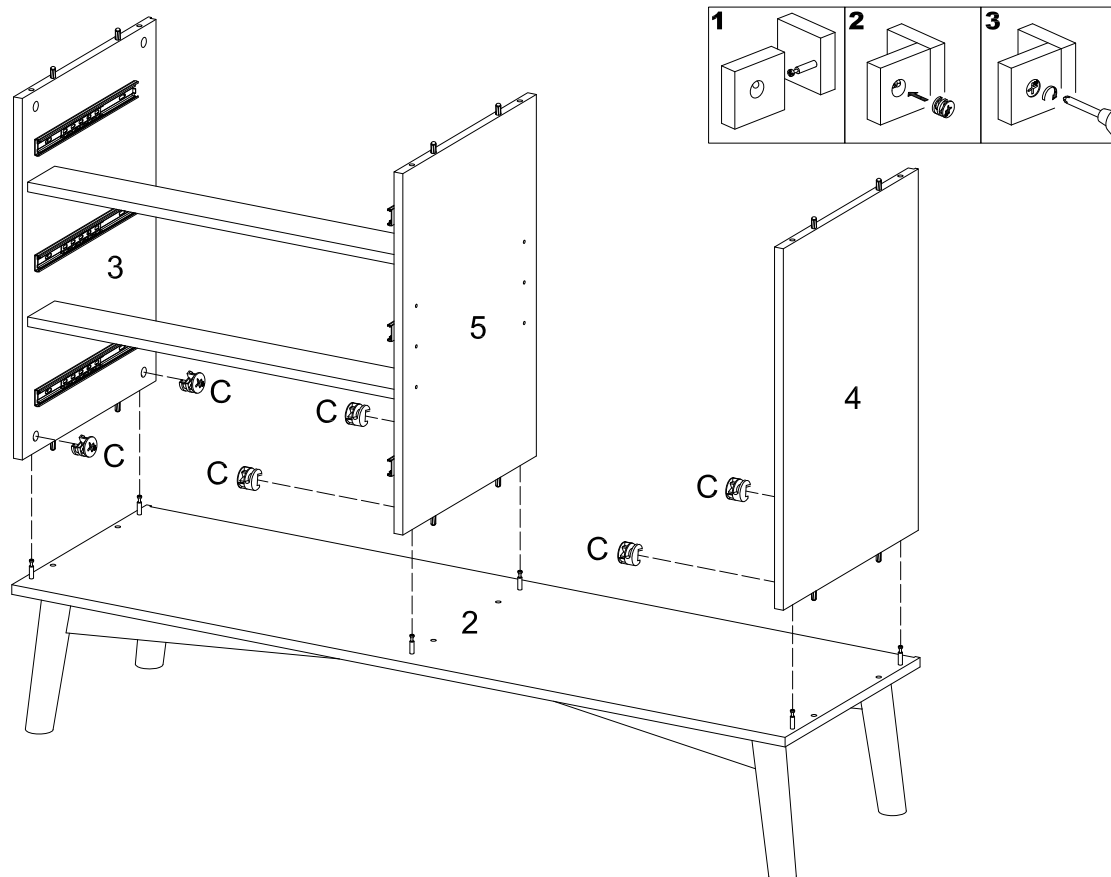
Assemble the legs (11)(12) to the bottom panel (2) by cam locks (C) , bolt (D) ,washer (G), spring washer (F) and wrench (T) as per diagram.

## Step 7



Assemble the support bar (6) to the side panel (3)(5) by using cam locks (C).

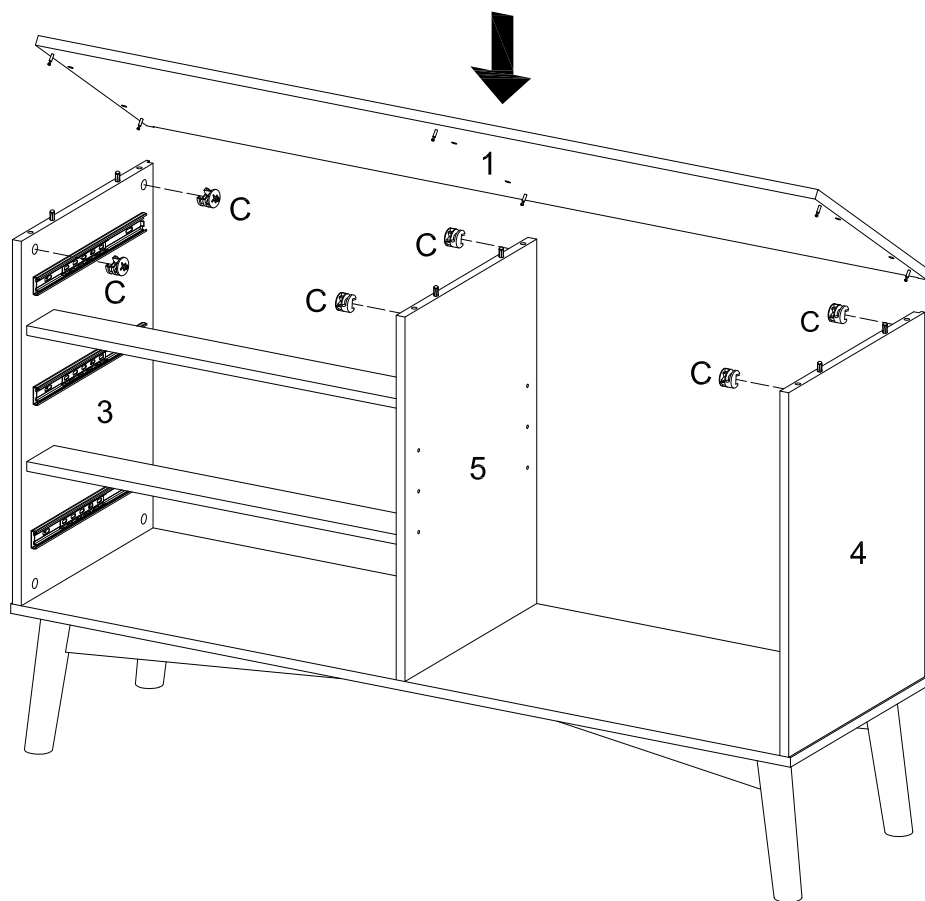
## Step 8



Place the side panels (3)(4)(5) to the bottom panel (2) and secure it with cam locks (C).

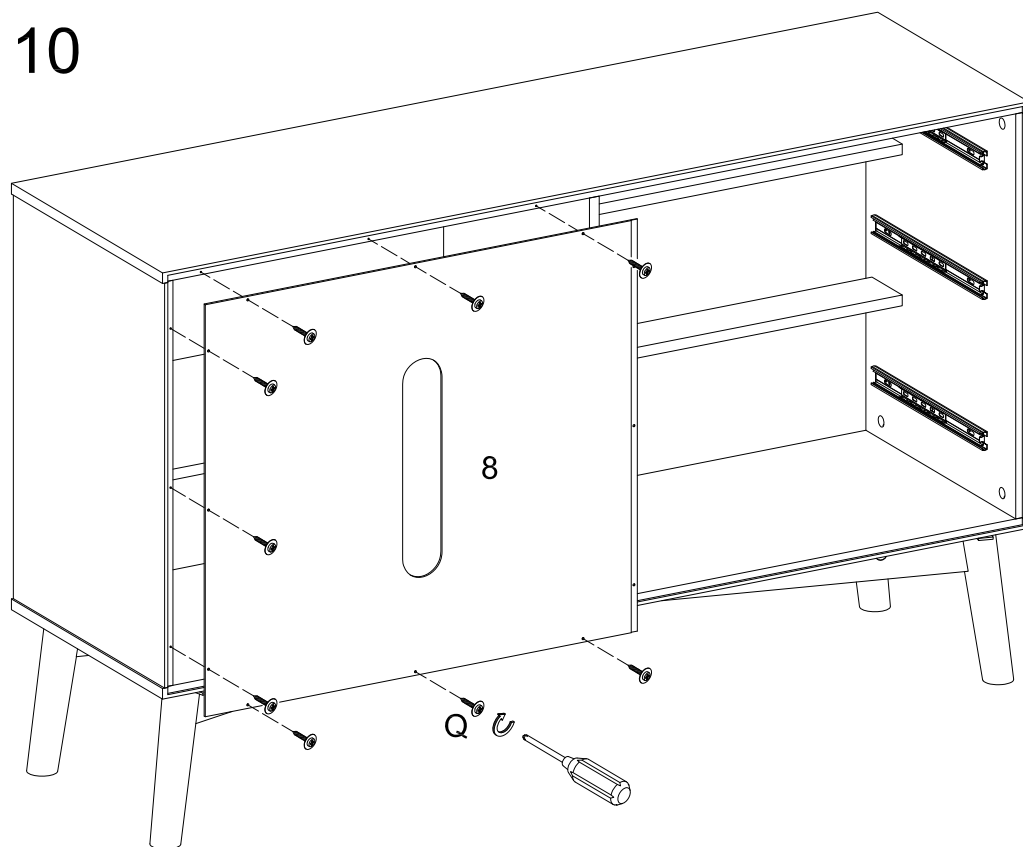


## Step 9



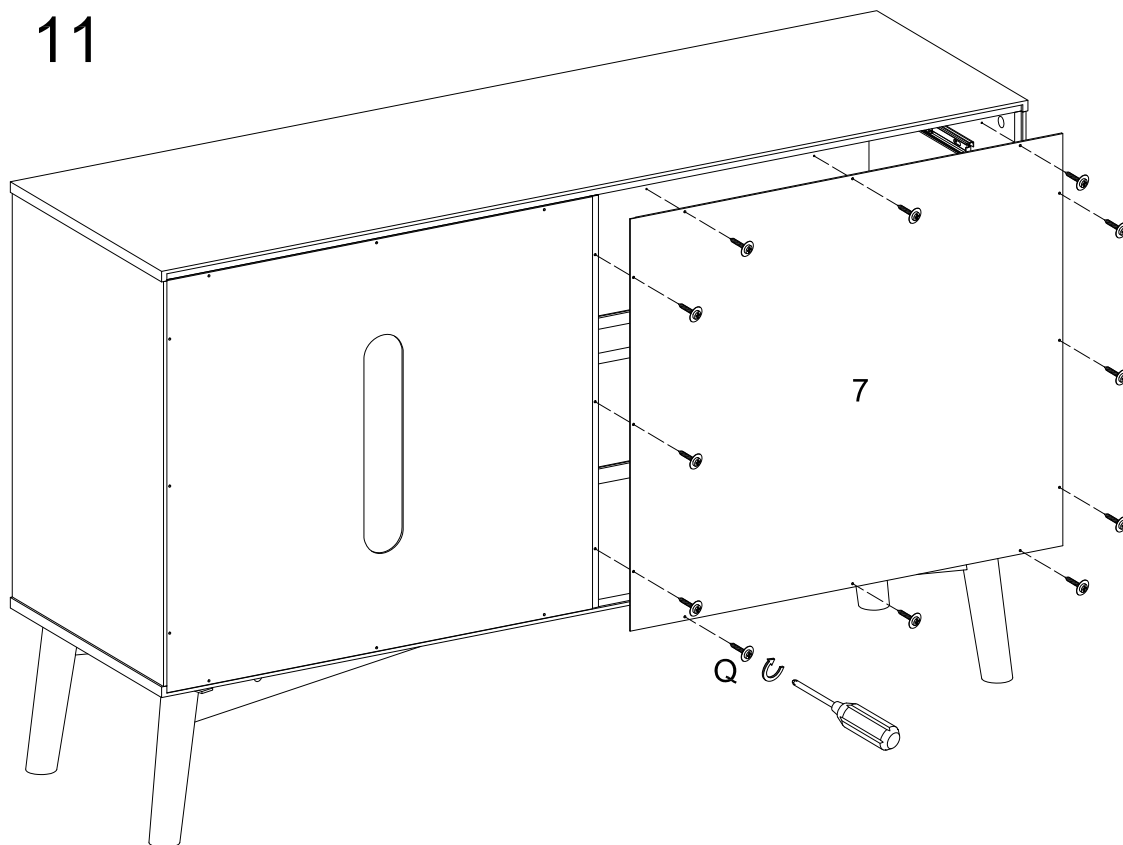
Place the top panel (1) on the top of the side panels (3)(4)(5) and secure it with cam locks (C).

## Step 10



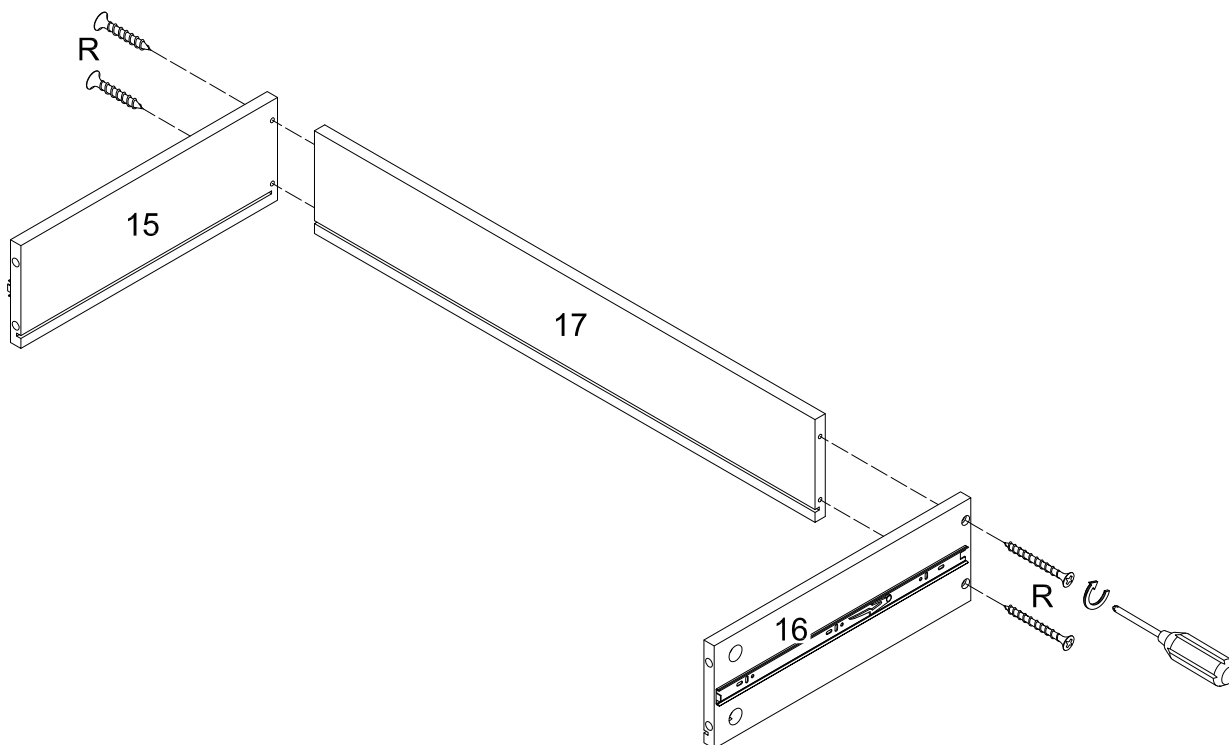
Attached the right back panel (8) to the back of the console and secure it with screw (Q).

## Step 11



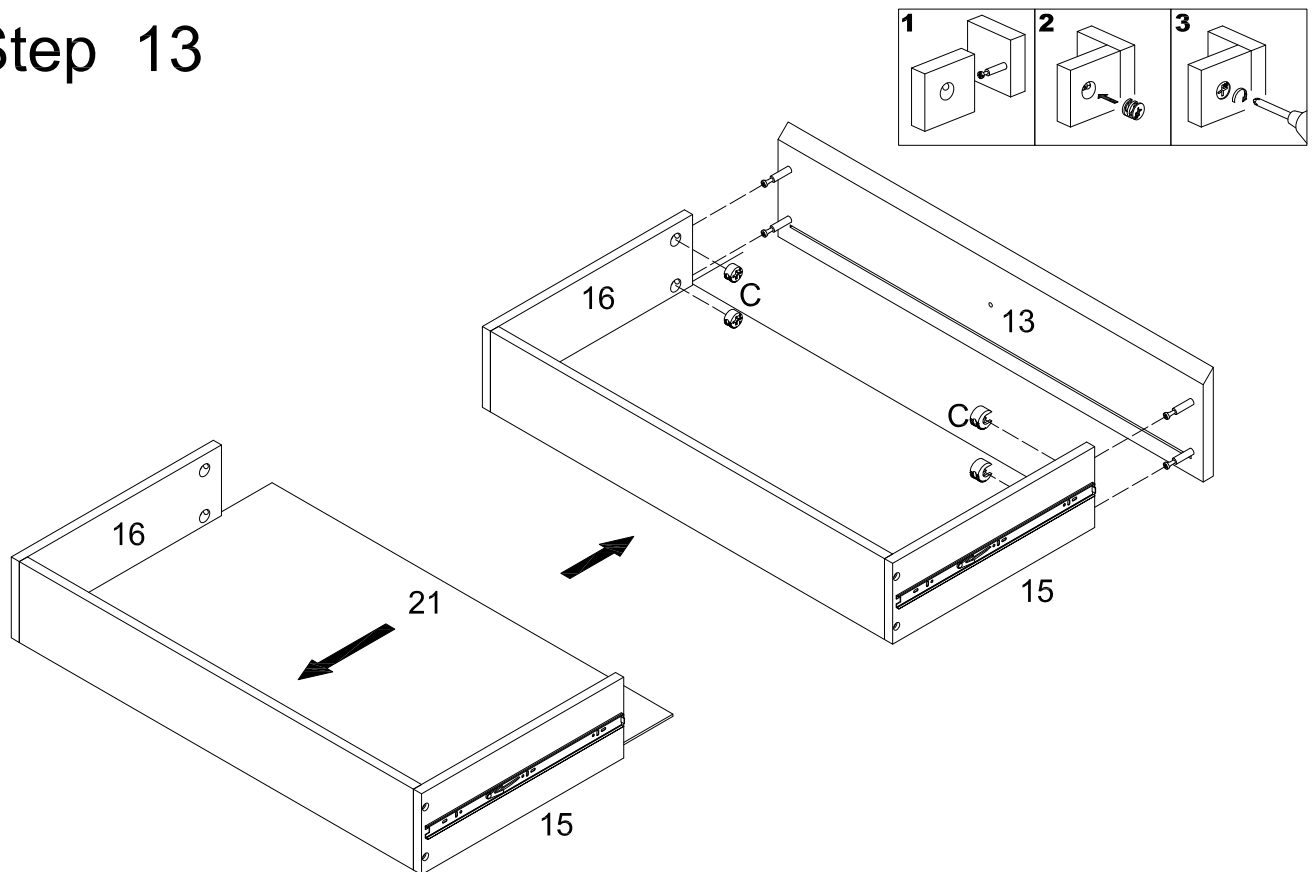
Attached the left back panel (7) to the back of the console and secure it with screw (Q).

## Step 12



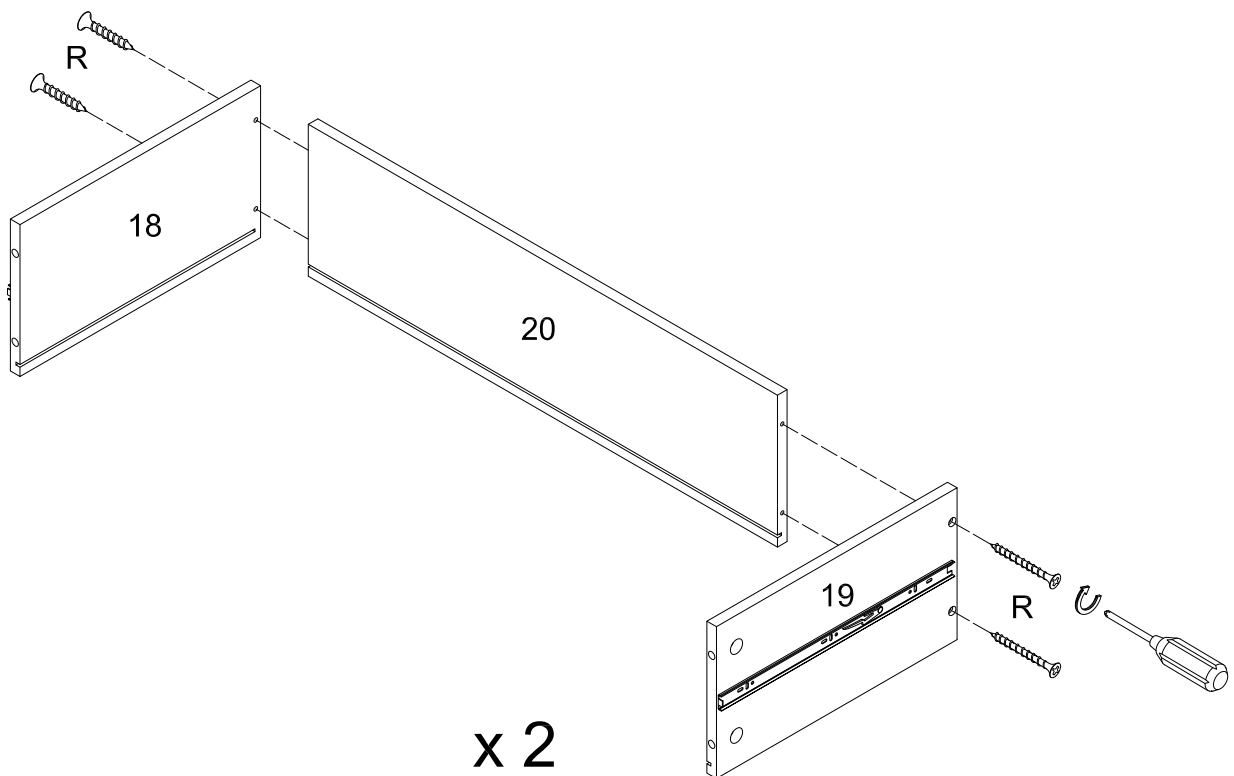
Using screw (R) to assemble the drawer side panel (15)(16) to the drawer back panel (17).

## Step 13



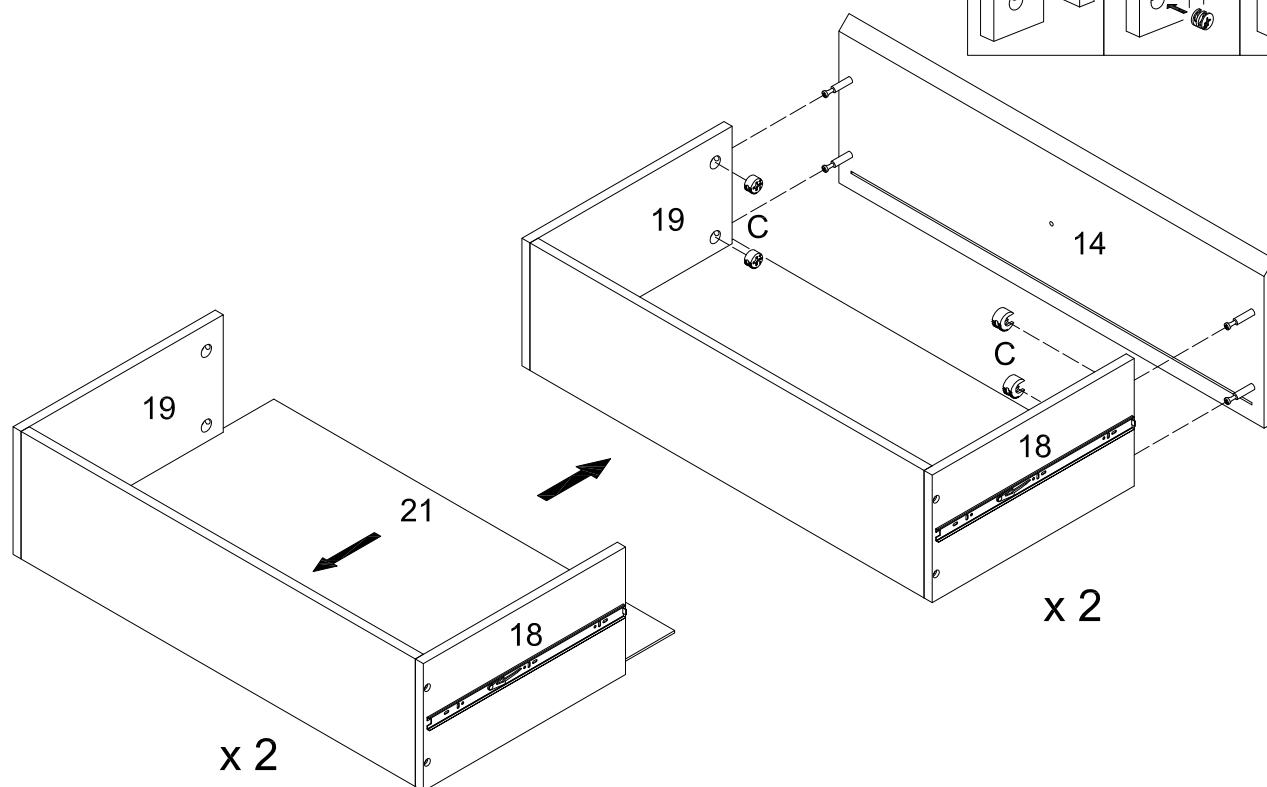
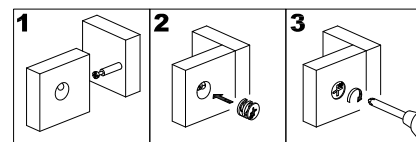
Slot in the drawer bottom panel (21) to the drawer side panel (15)(16) and secure the drawer front panel (13) to the side panel (15)(16) by using the cam locks (C).

## Step 14



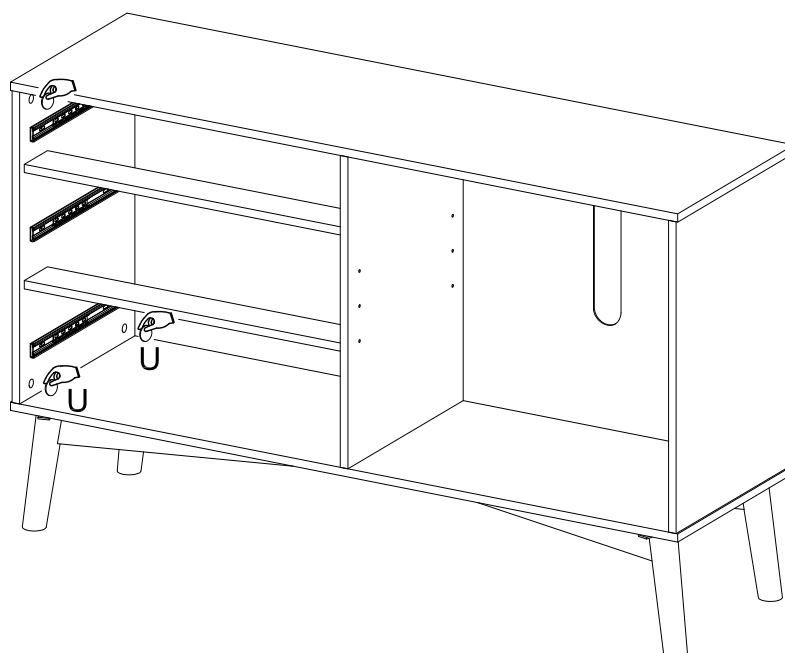
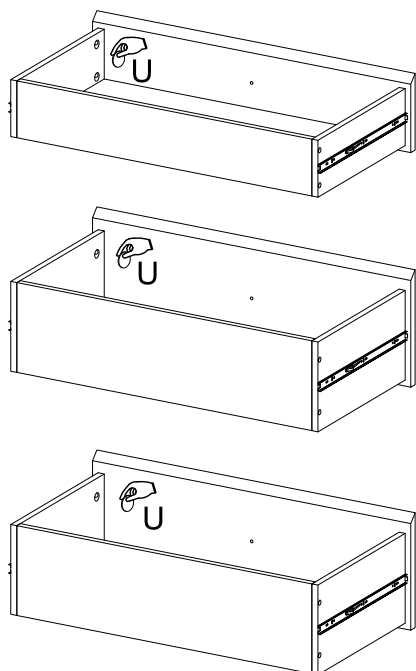
Repeat step #12 for the other two drawers.

## Step 15



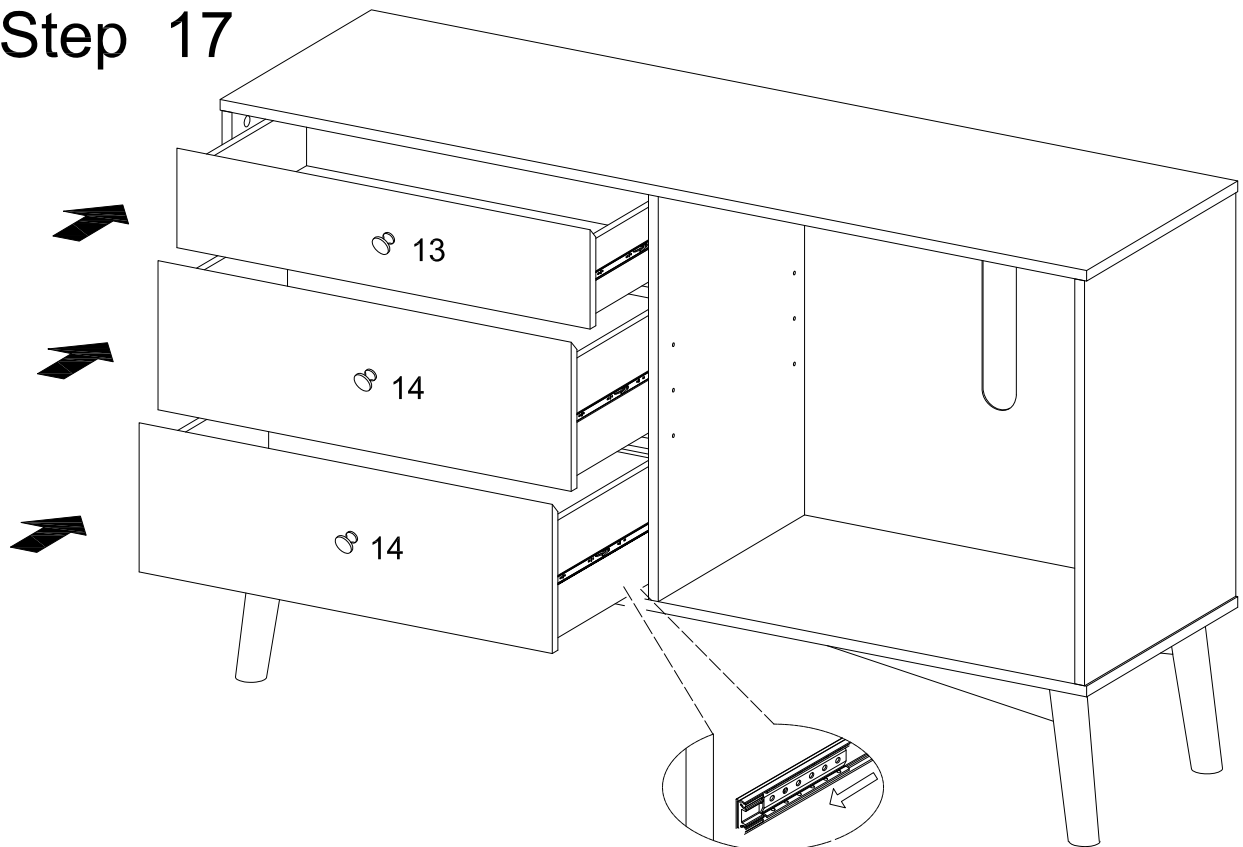
Repeat step #13 for the other two drawers.

## Step 16



Use the sticker (U) to cover the cam locks.

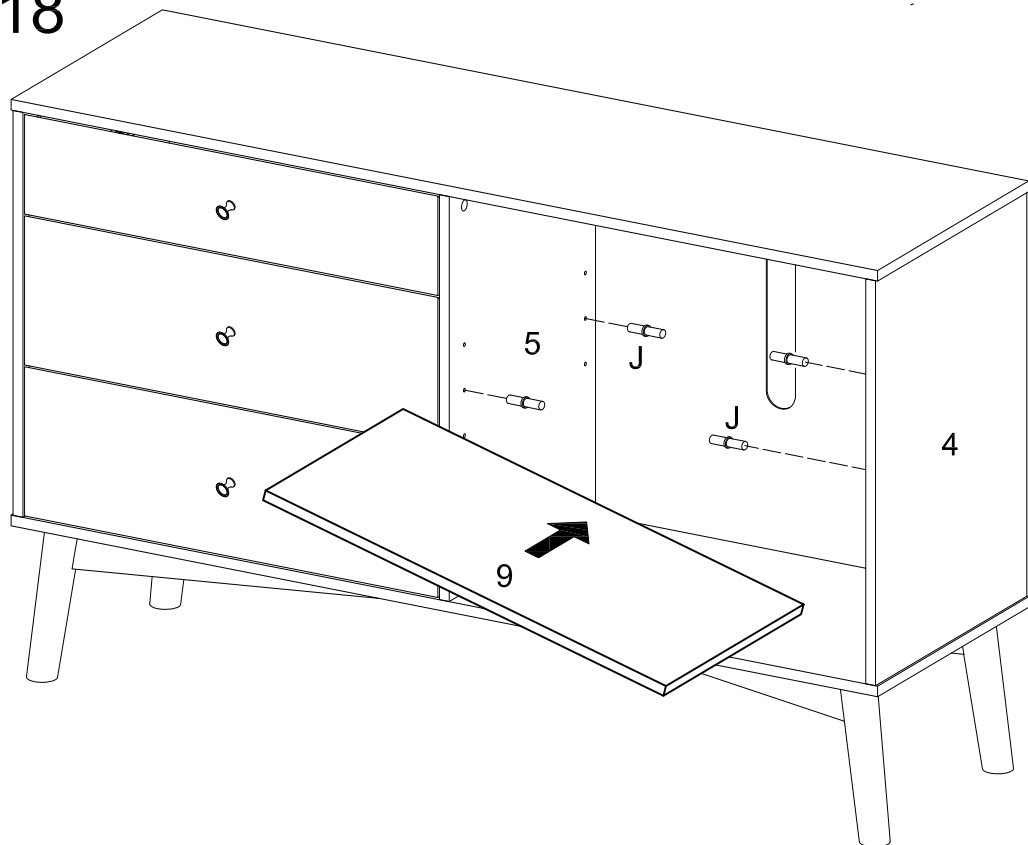
## Step 17



The iron ball moved to the outside,  
and then inserted into the drawer rail!

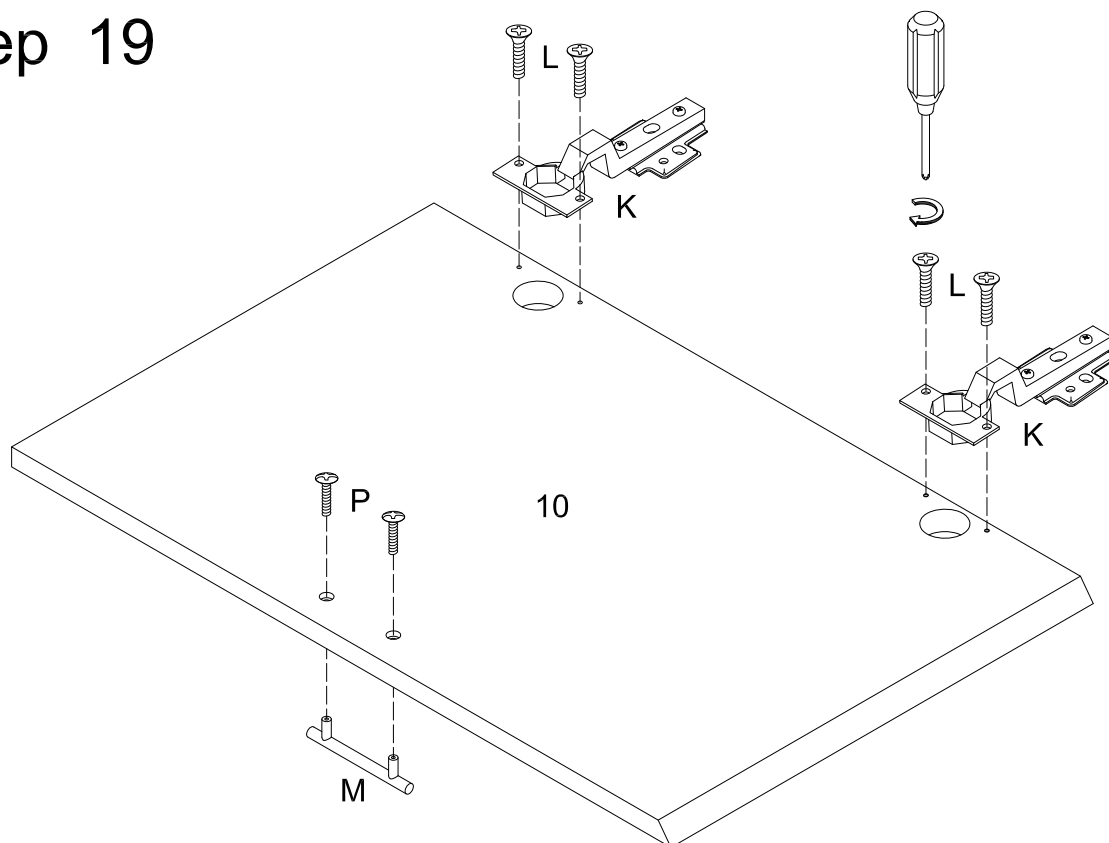
Insert the drawers to the console carefully.

## Step 18



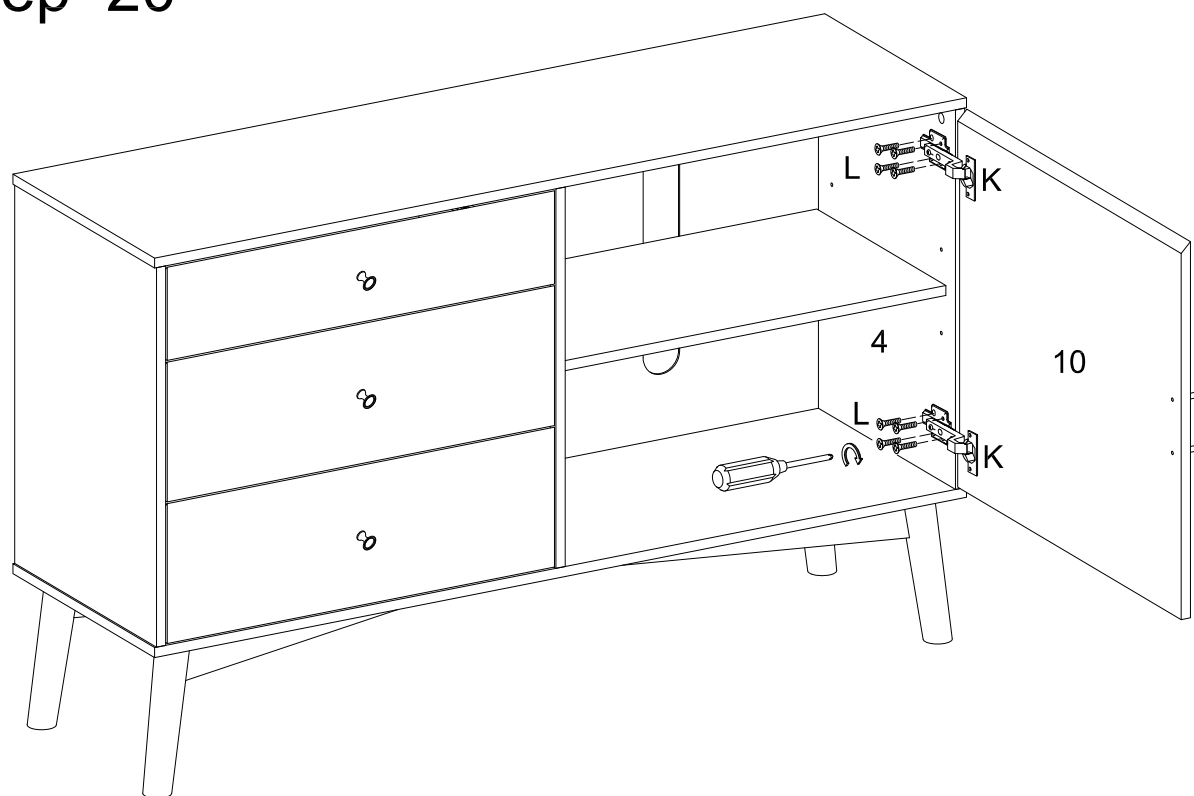
Insert the support pins (5) to the console and place the removable shelf (9) on top.

## Step 19



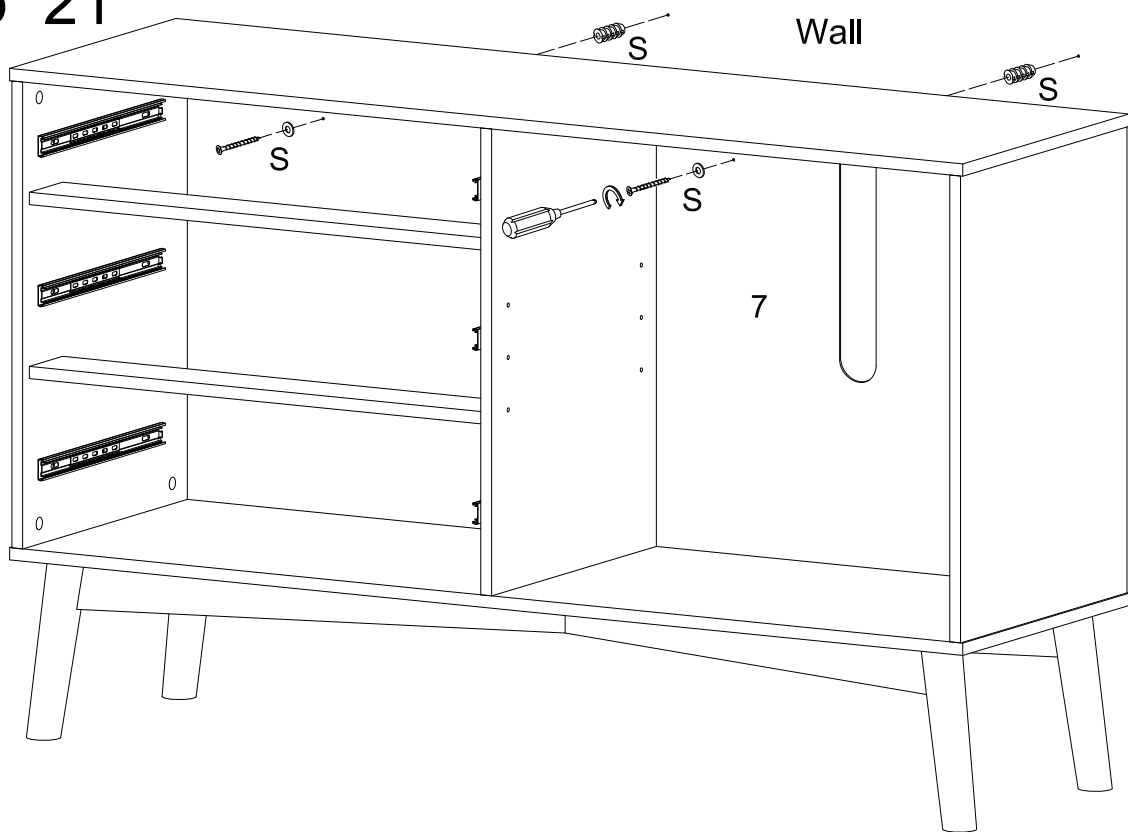
Using screw (L) to secure the hinge (K). Using screw (P) to secure the handle (M).

## Step 20



Assemble the door (10) to the unit by using screw (L).

## Step 21



### Options

For security, please remove the drawers and doors and using the Anti-Flip screw (S) set to secure the console against the wall.

## Step 22



## Final Assembly