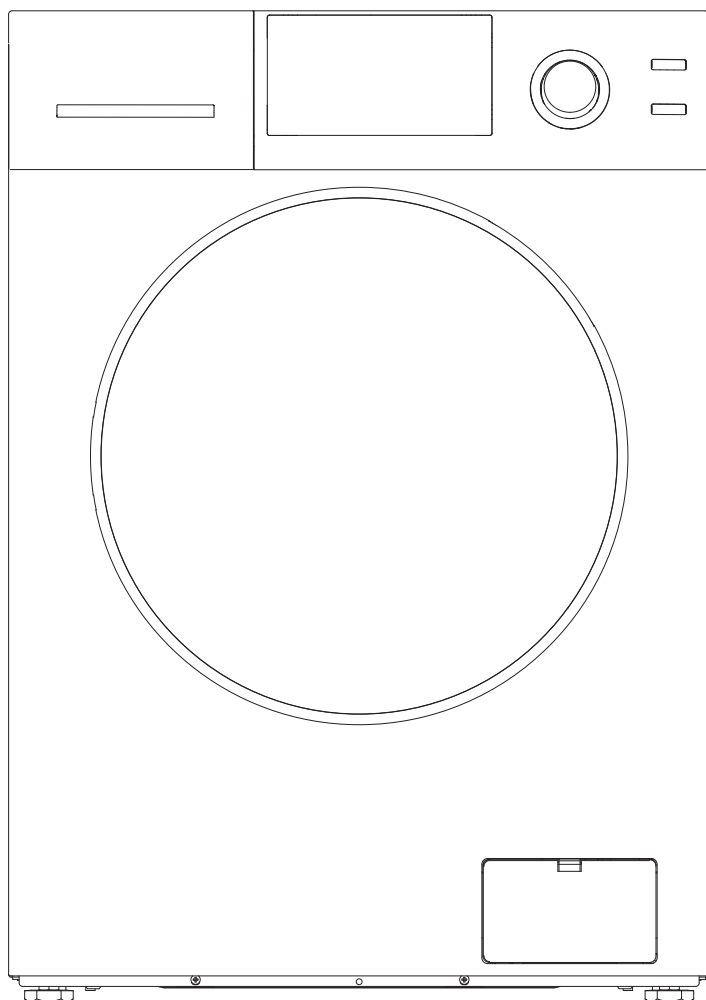


Super Combo

ALL-IN-ONE COMBO WASHER ⊕ DRYER

Model: 6500



OWNER'S MANUAL

	DO NOT RETURN TO STORE!	 1-800-776-3538
	HAVE QUESTIONS OR NEED SERVICE?	 Service@ApplianceDesk.com

Read the instructions carefully and keep for future reference. Information maybe updated from time to time so please refer to the website for the latest version of the manual.

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INTRODUCTION

Congratulations on your new Super Combo! In addition to its contemporary design, this is a highly sophisticated engineered product that will give you many years of satisfaction.

Here are some of the best reasons for buying your Super Combo

1. Space Saving

By combining the two functions of washer and dryer in one unit, the space taken for the second unit, i.e. separate dryer, is saved.

2. Placement Options

The Washer⊕Dryer's sleek and compact size design makes it a perfect appliance for any kitchen or laundry room.

3. Water & Energy Saving

New automatic water level feature determines the amount of water required based on quantity of clothes which helps save water. Also this appliance is engineered to provide valuable energy savings e.g., LED display goes off after 5 mins to save energy.

4. Better Clothing Appearance

This Washer⊕Dryer has no agitator to damage your clothes so they look better and last longer.

5. Specialized Wash Programs

There are special wash programs for Sanitize, Allergen, Winterize etc.

6. Refresh Function

The refresh function keeps your clothes warm and fluffy always.

7. Flexible Drying option

With the option to change from a Ventless Dry (Condensing) system to a Vented Dry, you can decide on the ideal dry system depending on availability of a venting outlet and weather.

8. High spin speed

With a high spin speed of 1400 rpm, more water is extracted, resulting in improved dry times.

9. Easy Operation

This appliance is simple to use as a washer or as a dryer – or it can go seamlessly from wash to the dry functions.

10. Sensor Dry

This function automatically selects the ideal dry level to make sure your clothes are dried with utmost perfection based on wash cycle used.

11. Lint Free Maintenance

Since the machine has a self-cleaning pump, this appliance needs no cleaning of lint after drying. Instead, there is a convenient coin trap.

12. Portability

The appliance can be permanently installed or made portable with the installation of the portability kit (Accessory Part #1070 sold separately) where needed.

WARRANTY INFORMATION

Your appliance is protected by this warranty under normal, personal, family or household use for 1 Year Parts & Labor and limited commercial use (90 days) in USA and Canada.

WARRANTY

Consolidated Brands undertakes to the consumer / owner to repair or, at our option, to replace any part of this product which proves to be defective in workmanship or material under normal personal, family or household use, in USA and Canada, for a period of one year parts & labor from the date of original purchase. For commercial use, the product is warranted for a period of 90 days.

During this period, we will provide all labor and parts necessary to correct such defect, free of charge, if the appliance has been installed and operated in accordance with the written instructions provided with the appliance. Ready access to the appliance, for service, is the responsibility of the consumer / owner. If a unit is installed in a closet or cabinet, it should be removed by the consumer / owner, for access by service technicians. If this is not done, there will be an extra charge.

EXCLUSIONS

In no event shall Consolidated Brands be liable for incidental or consequential damages or for damages resulting from external causes such as abuse, operation misuse, neglect, alterations, normal wear and tear, incorrect voltage or acts of God. This warranty does not cover service calls which do not involve defective workmanship, damage due to other products while combined use with this product or materials covered by this warranty. Accordingly, diagnosis and repair costs for a service call which does not involve defective workmanship or materials will be the responsibility of the consumer / owner.

Most work is covered. The defining factor is, has the machine malfunctioned (Consolidated Brands is responsible) or has the customer omitted or done something to cause malfunction (customer is responsible). Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

You can register your Warranty by either of the following methods:

1. Scan Chat-AI

- Open Smart Phone
- Open Camera
- Click the Link

2. Register online at ApplianceDesk.com/Warranty



Note: QR Code is also used to obtain Product Information, Manuals and Updates

WARRANTY SERVICE

This warranty is given by:

Consolidated Brands

5006 Steffani Lane,
Houston, Texas, 77041, USA

QUESTIONS / SERVICE

Phone/Text: 1-800-776-3538

Email: Service@ApplianceDesk.com

Web: www.ApplianceDesk.com

THE FOLLOWING ARE NOT COVERED UNDER WARRANTY:

Installation

1. **Non-removal of shipping bolts, causing vibration / internal damage.**
2. Non-adjustment of feet to level machine, causing vibration / internal damage.
3. Non-removal of exhaust vent plate at the back while using Venting Dry mode, causing excess heat and resulting in damage to internal components.
4. Using incorrect length of venting i.e. more than 10 feet unless used with a booster fan.
5. Not conforming to minimum space requirements for built-in installation, causing excess heat and resulting in damage to internal components.
6. Installation in a corrosive environment.
7. Incorrect water pressure i.e below 7.25 psi or above 145 psi
8. Incorrect water inlet hose installation (use only factory supplied hoses with metric threads on the L shaped side to fit water valve)

Maintenance

1. Non-cleaning of coin trap for debris, causing the unit to not drain out water and resulting in drain pump malfunction.
2. Non-cleaning of vent fan & exhaust hose for lint, causing the unit to not dry properly.
3. Improper maintenance (such as, but not limited to, scale build-up, freeze damage, or vent blockage).

Damage

1. Breakage of cosmetic parts e.g., door handle, knob.

Other

1. Accident, abuse or misuse.
2. Using solvents to clean the machine or wash clothes, causing damage.
3. Misapplication of this product e.g., use in a non household/commercial environment.
4. Any other cause not due to defects in materials or workmanship.
5. Problems or damage due to fires, flooding, electrical surges, freezing or any acts of God.
6. Any damage caused by poor water quality.
7. Operating the appliance with anything other than potable water at all times.
8. Force majeure.

Warranty Limitations

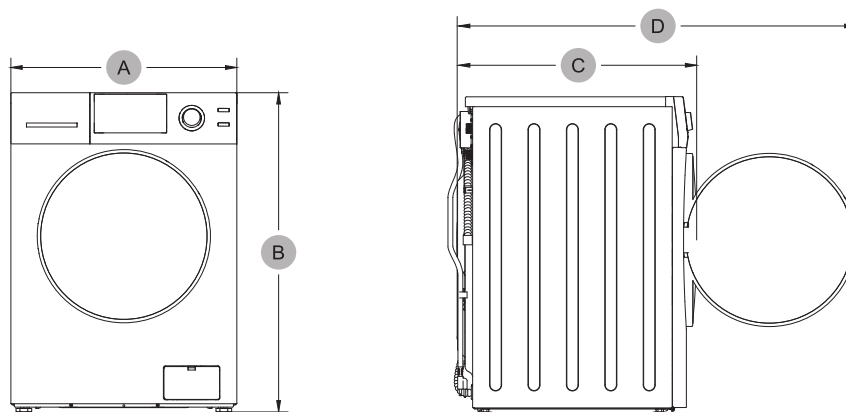
1. If a unit is located more than 25 miles away, there will be a trip charge.
2. If a unit is in a remote area more than 75 miles away, the machine should be taken to the technician's workshop.
3. All repairs or replacements are warranted only for the remainder of the original warranty period.
4. If a return or replacement is required, allow 3-4 weeks to process.
5. Replacement units will be delivered with curbside delivery only.
6. We may require the return of products or parts to our warranty department for which the shipping charges are to be pre-paid by the consumer / owner.
7. Charges may be incurred if warranty coverage is not applicable.
8. Service would be provided from Monday to Friday between normal business hours.

GENERAL

Since it is the responsibility of the consumer/owner to establish the warranty period by verifying the original purchase date, Consolidated Brands recommends that a receipt, delivery slip or some other appropriate payment record be kept for that purpose. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

All rights reserved. Manual subject to change without notice.

TECHNICAL DATA



Type		Front loading washer-dryer combo
Model		6500
Dimensions (inches / mm)	A. Width	23.6 / 600
	B. Height-overall	33.5 / 850
	C. Depth	25 / 635
	D. Depth with door open	41.3 / 1,050
Rated voltage		110-120V / 60Hz 11A
Water pressure (psi / Mpa)		7.25 - 145 / 0.05- 1.00
Wash capacity (lb / kg)		26 / 12
Dry capacity (lb / kg)		Max. 13 / 6
Net weight (lb / kg)		173 / 78
Spin revolution		Max. 1,400 rpm
Power consumption (W)	Wash	120 W
	Spin	500 W
	Wash heater	1,000 W
	Dry heater	1,300 W



Intertek
4007606



Intertek
EP 5033552

ENERGY
PERFORMANCE
VERIFIED

RENDEMENT
ENERGETIQUE
VERIFIE

Electrical Testing Laboratories

US N° 4007606 CANADA EP 5033552

The ETL Listed Mark is the legal equivalent to the UL and CSA Listed Marks

Note: All rights reserved.
Designs, Specifications and Manual subject to change without notice

IMPORTANT SAFETY INSTRUCTIONS

Your Combo Washer ⊕ Dryer has been built in compliance with safety regulation to protect you and your family.

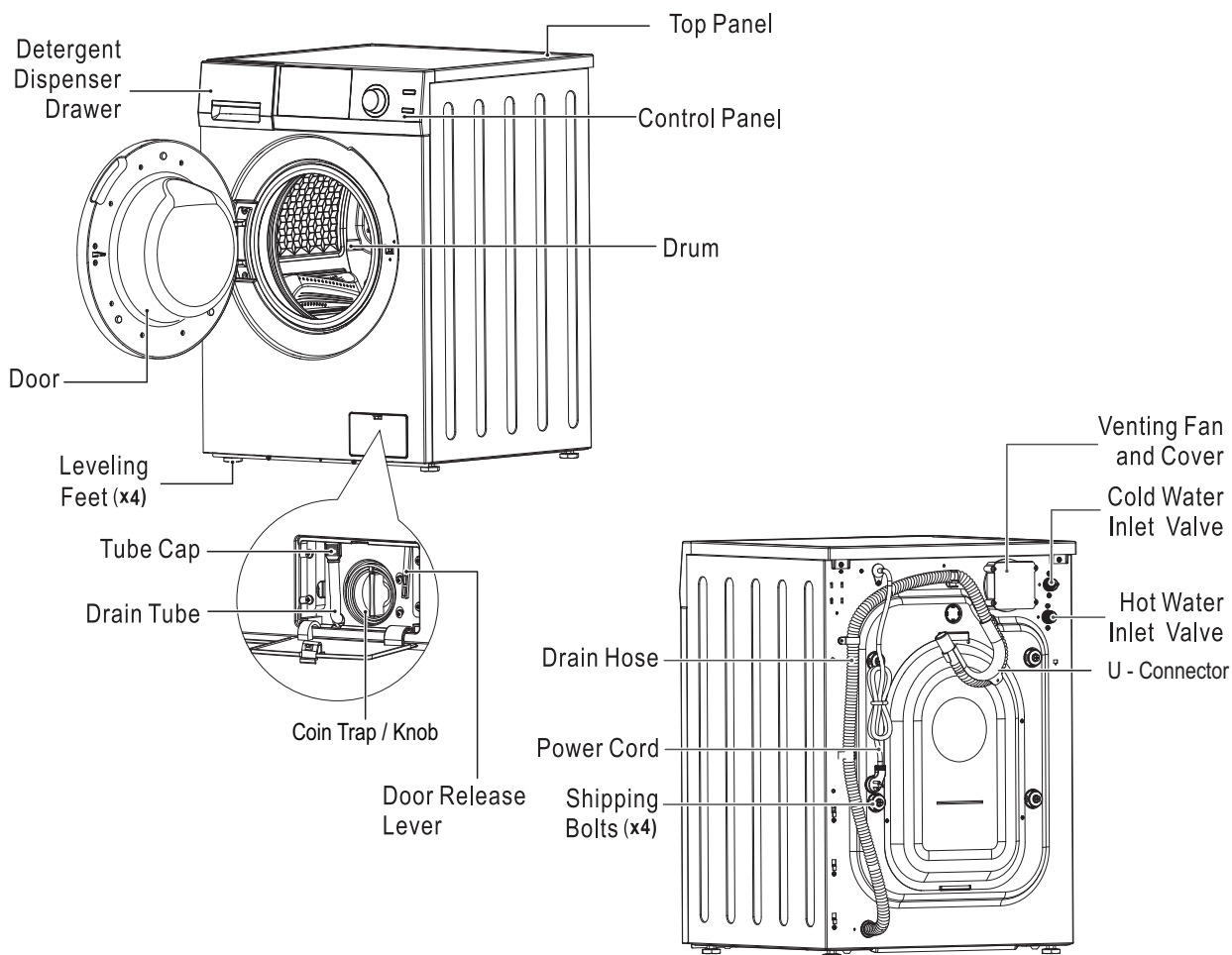
WARNING – To reduce the risk of fire, electric shock, or injury to persons when using your appliance, follow basic precautions, including the following:

1. Read all instructions before using the appliance.
2. Do not wash or dry articles that have been previously cleaned in, washed in, or spotted with gasoline, dry-cleaning solvents, other flammable or explosive substances, as they emit vapors that could ignite or explode.
3. Do not allow children to play on or in the appliance. Close supervision of children is necessary when the appliance is used near children.
4. Before the appliance is removed from service or discarded, remove the door.
5. Do not reach into the appliance if the tub or drum is moving.
6. Do not install or store this appliance where it will be exposed to the weather.
7. Do not tamper with controls.
8. Do not repair or replace any part of the appliance or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have skills to carry out.
9. Do not add gasoline, dry-cleaning solvents, or other flammable or explosive substances to the wash water. These substances give off vapors that could ignite or explode.
10. Under certain conditions, hydrogen gas may be produced in a hot water system that has not been used for 2 weeks or more. **HYDROGEN GAS IS EXPLOSIVE.** If the hot water system has not been used for such a period, before using a washing machine or combination washer-dryer, turn on all hot water faucets and let the water flow from each for several minutes. This will release any accumulated Hydrogen.
11. Do not use fabric softeners or products to reduce static unless recommended by the manufacturers of the fabric softener product.
12. Do not use heat to dry articles containing foam rubber or similarly textured rubber-like materials.
13. Check the Coin Trap every few months to remove any coins, buttons or similar size objects.
14. For vented washer-dryers keep the exhaust opening and surrounding areas free from accumulation of lint, dust, and dirt.
15. Do not place items exposed to cooking oils in your dryer. Item contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire.
16. To reduce the risk of fire due to contaminated loads, the final part of a tumble dryer cycle occurs without heat (cool down period). Avoid stopping a tumble dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.

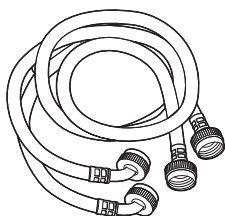
California Proposition 65

WARNING: This product contains chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

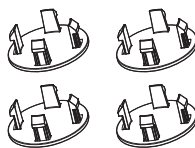
DIAGRAM OF WASHER + DRYER



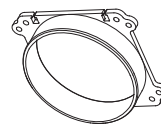
Included



Cold/Hot water hoses (2)



Caps for covering
shipping bolt holes (4)



Vent Adapter

NOTE

- Contact Customer Service if any accessories are missing.
- For your safety and for extended product life, use only authorized components. The manufacturer is not responsible for product malfunction or accidents caused by the use of separately purchased unauthorized components or parts.
- The images in this manual may be different from the actual components and accessories, and are subject to change by the manufacturer without prior notice for product improvement purposes.

HANDLING AND PLACEMENT

Handling

Please handle the machine carefully and use appropriate means while lifting and moving the machine so that it does not get damaged.

- Ensure not to drag the appliance.
- Ensure not to hold on to protruding parts when lifting.

Placement

Inspect the Washer to ensure there is no damage.

Any residual moisture inside the drum is due to the final testing which every washing machine undergoes before leaving the factory. This is normal.

- Place the appliance away from direct sunlight, sources of heat and high humidity, and also away from areas or moisture and exposure to cold temperatures.
- Ensure the appliance is placed in a well-ventilated and dry environment.
- Ensure that the appliance is placed on flat and stable ground. Adjust the 4 feet to make it level.

Disposal

All packaging materials are recyclable.

Please dispose of packing material and your old appliance in accordance with local regulations.

DANGER

Suffocation from plastic and folding cartons.

Keep children away from the shipping carton and packing material.

Before discarding the appliance, remove the door in order to prevent risk of child entrapment.

 CAUTION 	The model number and the serial number are on the label affixed to the back of the unit. These numbers are also available on the front of the cabinet behind the door.
RISK OF ELECTRIC SHOCK DO NOT OPEN	You should note the model and serial numbers of this unit in the space provided. Retain this booklet as a permanent record of your purchase to aid in identification in the event of theft.
CAUTION: TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT REMOVE COVER (OR BACK). NO USER SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PROFESSIONALS.	MODEL# _____ SERIAL# _____

REMOVE SHIPPING BOLTS AND LEVEL

The free-floating drum inside the Combo is held in place during transport with 4 shipping bolts. (Fig. 1.) Remove each shipping bolt along with the retainer, bush and washer. (Fig. 2.)

Failure to remove shipping bolts may cause severe vibration, noise and can lead to permanent damage to the machine. IT WILL ALSO VOID THE WARRANTY.

Store all these parts for future use when moving the Combo to a new location. (Fig. 3.)

DO NOT transport the machine without reinstalling the shipping bolts.

Close the holes left open by the bolts with the caps provided (Fig. 4).

It is important for the machine to be perfectly level. For this reason, the machine is fitted with adjustable feet used for leveling the machine before use (Fig. 5.)

An adjustable wrench or 17mm open end wrench is required to loosen or tighten the leveling feet.

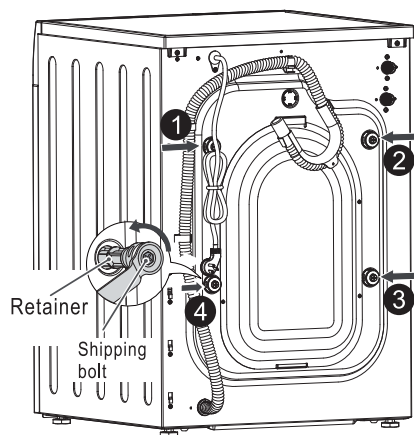


Fig.1

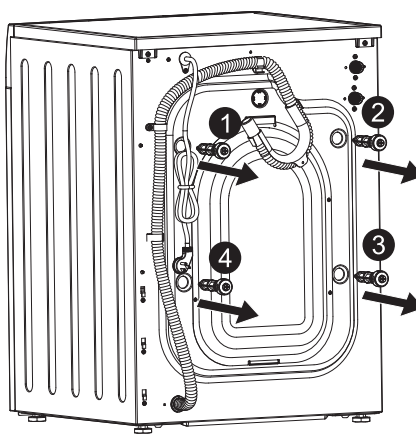


Fig.2

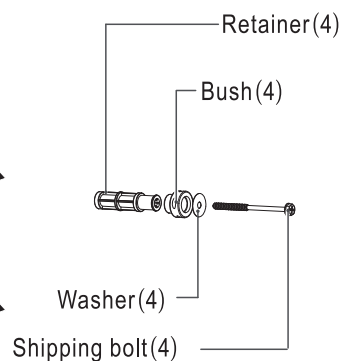


Fig.3

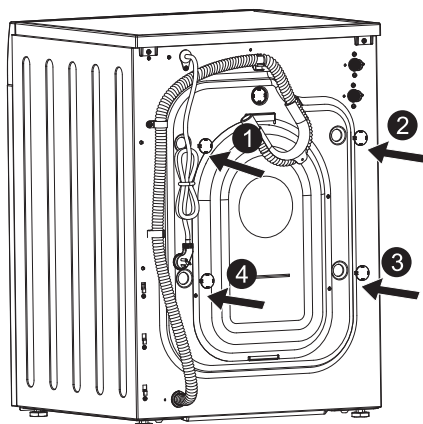


Fig.4

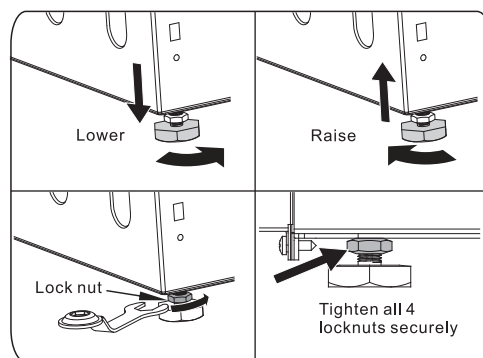


Fig.5

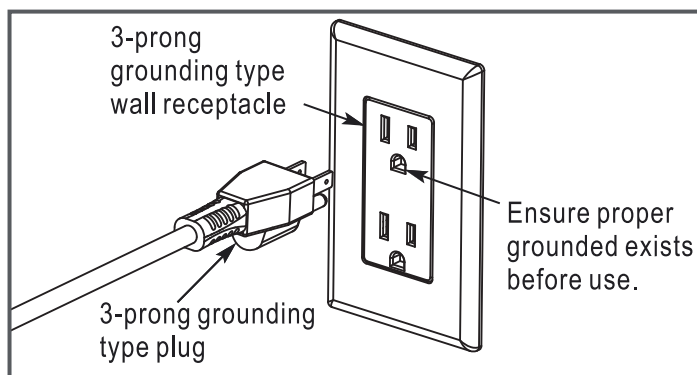
ELECTRICAL

CONNECTION

Connect the plug to a power outlet - 110V/60Hz with minimum 15 Amps. Make sure that the voltage and frequency available correspond with those stated on the serial number plate located on the machine. Do not use adaptors or extension cords since they could result in overheating and burn out.

POWER SUPPLY

This Washer⊕Dryer must be connected to an individual circuit identical to the one specified on the rating plate of the loading port protected by fuses or circuit breaker conforming to local codes.



GROUNDING

This appliance must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a power cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

WARNINGS

- Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified personnel or service representative if you are in doubt as to whether the appliance is properly grounded.
- Do not modify the plug provided with the appliance: if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

Note: If the electrical power supply does not meet the specifications listed above, please call a licensed electrician.

PLUMBING

ONLY USE THE WATER INLET HOSES THAT COME WITH THE MACHINE.

Reason: They are custom hoses. The L-Shaped side uses metric thread to fit the valve and the straight side uses US pipe (NPT) thread. *Replacement hoses will not fit the metric thread and will leak.*

CONNECTING TO THE WATER FAUCET

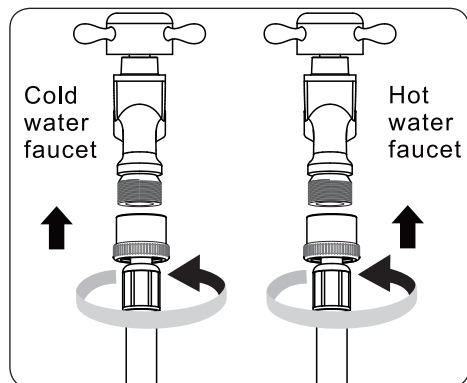


Fig.6

To connect the hoses to the water faucets:

- Connect the straight end of each hose to the cold or hot faucet.
- Turn the fittings by hand until they are tight, and then tighten them by just an additional two-thirds of a turn with a plier. Do not overtighten the fittings. They can be damaged.
- When done, pull the water hoses up and down to check if they are properly connected.

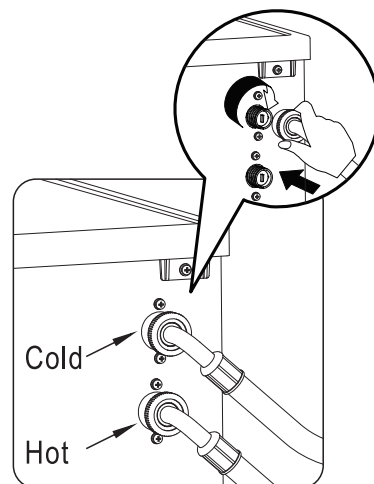


Fig.7

CONNECTING TO THE MACHINE

To connect the hoses to the machine:

- Connect the L-shaped end of each hose to the cold or hot water valve on the rear of machine.
- Open both the faucets, and check if there is a leak.

CONNECTING THE DRAIN HOSE

Connect the standpipe to a drain duct (with internal diameter of at least 1.6 inches) or place it for drainage in to a sink or a tub, ensuring that there are no kinks or bends. The free end must be at a height of 24"-40" from the floor. The hose can be held in place using the white plastic clamp on the upper part of the back panel.

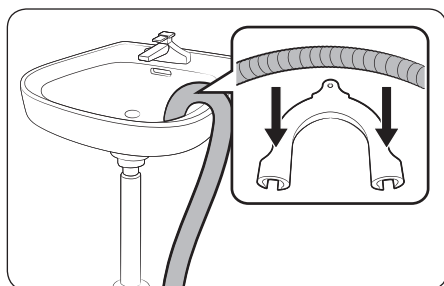


Fig.8

Height difference between the installation location of the washing machine and the drainage point:

Minimum 24", and Maximum 40".

- Attach water drain hose to hose guide.
- Hook the hose guide over the side or standpipe (Fig.8).
- When the water is being drained, check that the water flow out of the hose is adequate.

Dryer can be used in Ventless or Vented mode



Icon for Ventless



Icon for Vented

VENTLESS (CONDENSING) DRY

Use dryer in Ventless Mode:

1. ENSURE METAL VENT COVER (1) IS INSTALLED OVER EXHAUST FAN AS SHOWN IN FIG.8
2. Power on the machine
3. Press "Dry Only" button to set the machine on drying cycle.
4. Hold Vented/Ventless button for 5 seconds
5.  symbol will appear on the screen which confirms that the machine is in Ventless mode.
6. Press START to run dryer in Ventless mode.

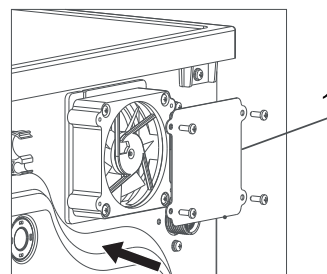


Fig.8

Ventless dry (condensing) uses cold water to dry the clothes. The cold water mixes with the hot air in a condensing chamber within the machine. Please ensure the cold water faucet is open during ventless dry mode.

Note: Slight condensation can occur at soap dispenser and will evaporate. This is a normal occurrence.

VENTED (HOT AIR) DRY

Use dryer in Vented mode:

1. ENSURE METAL VENT COVER OVER THE EXHAUST FAN IS REMOVED.
2. Press "Dry Only" button to set the machine on drying cycle.
3. Hold Vented/Ventless button for 5 seconds.
4.  symbol will appear on the screen which confirms that the machine is in vented mode.
5. Press START to run dryer in vented mode.

Connecting the dryer vent duct

For venting function the machine vents the moist hot air out of the unit and requires a vent hose (standard 4" diameter) to be installed.

Vent hose adapter is provided along with the machine which needs to be installed on exhaust fan, with screws provided for vent cover.

To install the vent hose, attach the vent hose (2) onto the vent hose adapter (1) as shown in Fig.9

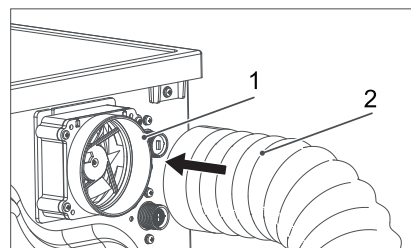


Fig.9

INSTALLATION INSTRUCTIONS FOR EXHAUST



IMPORTANT: Installation and service must be performed by a qualified installer. Please have a qualified service agent install your dryer.

NOTE: The **WARNING** and **IMPORTANT** instructions appearing in his manual are not meant to cover all possible conditions and situations that may occur. It must be understood that common sense and being careful are factors that **CANNOT** be built into the Washer-Dryer. These factors **MUST BE** supplied by the persons installing, maintaining, or operating the dryer.

EXHAUST REQUIREMENTS

MAXIMUM LENGTH OF THE VENT HOSE IS 10 FEET WITH THE 0.5 AMPS ORIGINAL EXHAUST FAN. USING LONGER VENT HOSE MAY DAMAGE INTERNAL COMPONENTS. FOR LONGER VENT HOSE USE 1.5 AMPS EXHAUST FAN, WHICH IS AVAILABLE AS AN ACCESSORY.

DUE TO RISK OF FIRE USE ONLY METALLIC DUCT (RIGID OR FLEXIBLE).

Never use flexible duct inside the dryer.

Do not terminate exhaust in a chimney, range hood, gas vent, floor or attic. The combination of lint and grease could create a fire hazard or damages.

Provide an access for inspection and cleaning the exhaust system at least once a year.

EXHAUST SYSTEM CHECK LIST HOOD OR WALL CAP

Terminate in a manner to prevent back drain or entry of birds or other wildlife.

Termination should present minimal resistance to the exhaust air flow and should require little or no maintenance to prevent clogging.

Wall caps must be installed at least 12" above ground level or any other obstruction with the opening pointed down.

If roof vents or louvered plenums are used, they must be equivalent to a 4" dampened wall cap in regard to resistance to air flow. Prevention of back drafts and regular maintenance are required to prevent clogging.

SEPARATION OF TURNS

Separate all turns by at least 3 feet (1 meter) of straight duct, including distance between last turn and dampened wall cap. If two turns must be closer than 3 feet (1 meter) deduct 10 feet (3 meters) from the maximum length.

URNS OTHER THAN 90°

One turn of 45° or less may be ignored.

Two 45° turns should be treated as one 90°.

Each turn over 45° should be treated as one 90°.

For each 90°turn, deduct 33 feet (10 meters) from maximum length.

SEALING OF JOINTS

All joints should be tight to avoid leaks. The male end of each section of duct must point away from the dryer.

Do not assemble the duct work with fasteners that extend into the duct. They will serve as a collection point for lint.

Duct joints can be made air and moisture-tight by wrapping the overlapped joints with duct tape.

INSULATION

Duct work which runs through an unheated area or is near an air conditioning duct, should be insulated to reduce condensation and lint build up and be sloped down toward outdoors.

NOTE: Never install screen inside exhaust duct.

WARNING: THIS MACHINE MUST BE EXHAUSTED OUTDOORS WHEN OPERATED IN THE VENTING MODE. THIS IS TO PREVENT LARGE AMOUNTS OF LINT AND MOISTURE FROM ACCUMULATING AND TO MAINTAIN DRYING EFFICIENCY.

ATTENTION: IN VENT DRY MODE, THE EXHAUST FAN AND EXHAUST DUCT SHOULD BE CLEANED ONCE A YEAR.

EXHAUST REQUIREMENTS FOR CANADA

Exhausting refers to removal of moist air from the drying compartment to the environment through an opening in the appliance housing.

- The appliance shall not be exhausted into a chimney, wall, ceiling, space, or concealed space of a building.
- Only rigid or flexible metal duct shall be used for exhausting.
- In Canada, only those foil-type ducts, if any, specifically identified for use with the appliance by the manufacturer shall be used.
In the United States, only those foil-type flexible ducts, if any, specifically identified for use with the appliance by the manufacturer and that comply with the UL2158A, shall be used.
- In Canada, the exhaust duct shall be 102 mm in diameter.
In the United States, the required exhaust duct diameter shall be 100 mm.
- The maximum duct length shall be 1.8 m (6 ft), and 1 bend.
- The total length of flexible metal duct shall not exceed 2.4 m.
- The duct shall not be assembled with screws or other fastening means that extend into the duct and catch lint.

MOBILE HOME INSTALLATION

- The dryer must be exhausted to the outdoors with the termination securely fastened to the mobile home structure.
- The exhaust **must not** be terminated beneath the mobile home.
- Provisions must be made for the introduction of outside air into the dryer. The free air opening shall not be less than 12 sq. inches.
- The exhaust duct material **must be metal**.
- The dryer must be attached to the floor following instructions available from the dealer.
- Installation must comply with the current CAN / CSA Z240MH series Mobile Home Installation Codes.

SPECIAL INSTALLATION REQUIREMENTS

MINIMUM CLEARANCE OTHER THAN ALCOVE OR CLOSET INSTALLATION

Minimum clearances to combustible surfaces: 2" (5 cm) clearance both sides and 3" (7.5 cm) rear.

BUILT-IN, RECESSED, CLOSET AND ALCOVE INSTALLATION

The Super Washer may be installed in a built-in, recessed area, closet or alcove.

The installation spacing is in inches and is the minimum acceptable.

Other installations must use the minimum dimensions indicated.

Minimum clearance between dryer cabinet and adjacent walls are: 2" either side and 3" front and rear.

Minimum vertical space from floor to overhead cabinets, etc. is 52" (132 cm).

Closet door must be louvered or otherwise ventilated and must contain a minimum of 60 sq. in. of open area equally distributed. If this closet contains both washer and a dryer, doors must contain a minimum 120 sq. in. of open area equally distributed.

No other fuel-burning appliance shall be installed in the same closet with dryer.

★ Additional clearances for wall, door and floor molding may be required.

NOTE: If a door is installed that potentially encloses the unit while running, the door must allow for a minimum of 20 sq. in. of air free movement. There must also be a 1" additional space in front of the unit to the closed door and 1" from the back of the unit to the wall. Additional spacing should be considered for easy installation, servicing and compliance with all applicable local, state and federal codes.

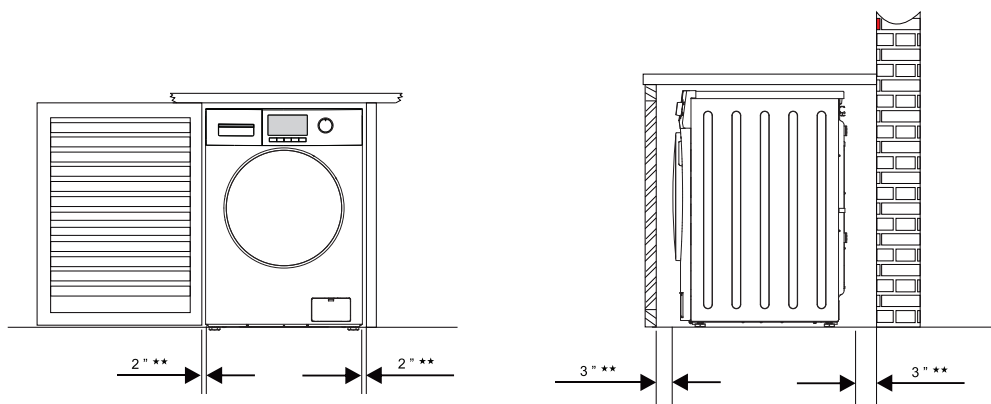


Fig. 9

ADA COMPLIANCE

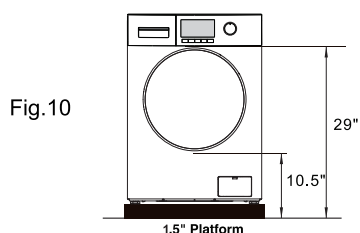


Fig.10

Use 1.5" height platform to make the machine ADA compliant.

OPERATING INSTRUCTIONS

1. Ensure the Combo Washer⊕Dryer is turned off. (Power Indicator light should be off).
2. Separate clothes by type, color and degree of soiling.
3. For small items such as socks and children's clothes please use a mesh bag.
4. Load clothes of the selected type loosely into the drum.
If you are using Wash Only cycle, you can fill the drum.
If you are using Wash + Dry cycle, please do not load clothes more than 2/3 full.
5. Close the Washer⊕Dryer door. You will hear a click when it is correctly closed.
Use Front Load detergent, as per direction.
Add detergent to Dispenser A.
You can add fabric softener in Dispenser B & pre-wash detergent and bleach in Dispenser C (Fig.12)

After the wash cycle, the clothes can get stuck to the sides of the drum. Using liquid fabric softener will cause the clothes to unstick immediately and tumble in the dry cycle. This helps to dry clothes faster and cause less wrinkles.

Detergent Dispenser

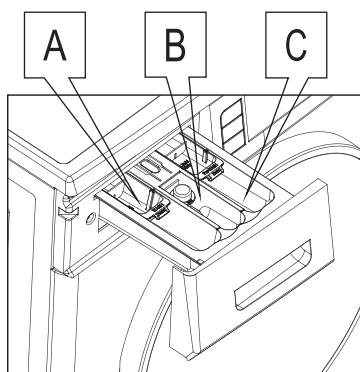


Fig. 12

Dispenser A:
Detergent for main wash

Dispenser B:
Fabric softener

Dispenser C:
Detergent for pre-wash and bleach

**The blue cups are only for liquid detergent.
Please do not add powder in these cups.**

Note: concentrated fabric softener must be diluted with a little water before being poured into the dispenser
(This prevents the overflow siphon from getting blocked)

Your washer is designed to use a High Efficiency (HE) detergent, which reduces or eliminates suds and results in more efficient washing.



PROGRAM SELECTION CHART

WASH & DRY, WASH ONLY, DRY ONLY

Wash Programs	Description of Load	Wash Features Water Temp / Spin rpm / Duration	Drying Max. Heat & Approx Time
Normal	Mixed Cottons	Warm / 1200 / 51 mins	1300W / 90 mins
Prewash + Heavy	Thick Cottons (Towels, Jeans)	Cold+Hot / 1400 / 85 mins	1300W / 120 mins
Heavy	Mixed Cottons (Tshirt, Jeans)	Warm / 1400 / 61 mins	1300W / 120 mins
ECO	Mixed Cottons	Cold / 800 / 31 mins	1300W / 80 mins
Quick 20'	Cotton Blends, Light Fabrics	Cold / 800 / 20 mins	1300W / 80 mins
Delicate	Silk, Polyester, etc	Cold / 1200 / 6 mins	7500W / 80 mins
Wool	Woolens	Cold / 500 / 46 mins	Tumble only NO HEAT
Quiet 60dB	Mixed Cottons	Cold / 800 / 41 mins	1300W / 80 mins
Allergen 131°	Bedsheets, etc	Hot 131°F / 1200 / 69 mins	1300W / 120 mins
Sanitize 165°	Mixed Cottons	Hot 165°F / 1200 / 79 mins	1300W / 120 mins
PET Cycle*	Mixed Cottons (See instructions below)	Cold / 1200 / 46 mins	1300W / 60 mins 750W / 30 mins

DRY CYCLES

Refresh 12 - 12 minutes cycle blowing hot air onto the clothes.

Time Dry 60 - 60 minutes dry cycle.

PET CYCLE

Before loading clothes and sheets into the appliance, remove as much pet hair as possible in order to prevent buildup and clogging of the drain pump. Wipe the surface of clothes and sheets with a lint roller or a damp rubber glove to easily remove pet hair.

After the end of the wash cycle, run a quick wash cycle without clothes. After the cycle ends, wipe down the drum with a damp cloth to collect any pet hair on the drum surface.

OTHER CYCLES:

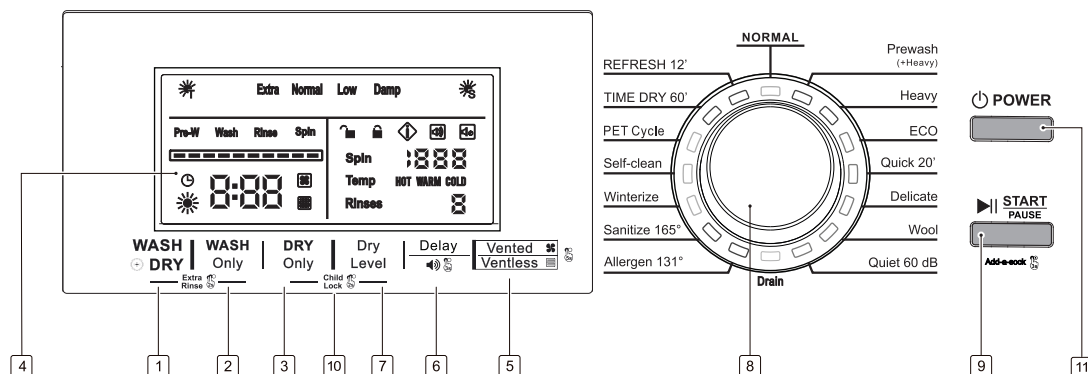
Self clean - 40 minutes cycle to clean the inner drum and tub of the machine.

Drain - 2 minutes cycle to drain out the residual water in the tub of the machine.

Winterize - 2 minutes cycle to winterize your appliance.

! The total working time will vary with the laundry size, water pressure, water temperature and ambient temperature etc..

CONTROL PANEL



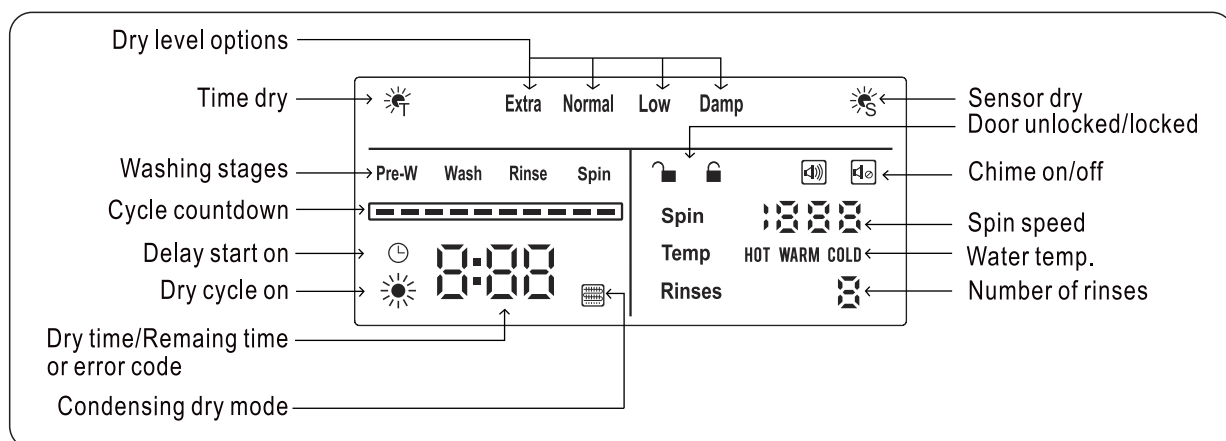
- 1 Wash + Dry To select Wash & Dry cycle together.
- 2 Wash Only To select Wash cycle only. For extra rinse, press and hold 1 + 2 together.
- 3 Dry Only To select Dry cycle only.
- 4 Color LED Display To display the selected program, such as the water selection, spin speed, remaining time, rinse times, water level and error messages. (See page 18 for details)
- 5 Vented / Ventless selection button Press this selection button for 5 seconds to select either the Vented dry mode or the Ventless dry mode. The default condition is the Ventless mode. The symbol  will be displayed if you are using the Ventless dry mode and symbol  will be displayed for Vented dry mode.
- 6 Delay and Chime (🔊) button To delay the start of the wash cycle, touch this button to select the delay time from 1 to 24 hours. Each time the Delay button is pressed, the time increases in one-hour increments. The delay time will show on the Display Panel. Then press Start and the cycle will start after the selected delay time has elapsed.

To turn the chime on  or chime off , wait until after the wash cycle has started and then press and hold the button for 5 seconds. The chime icon will illuminate showing the chime on or off selection.
- 7 Dry Level button Press this button to select the dry level for a Sensor Dry cycle. The default is Normal and you can select Extra, Low or Damp Dry.
- 8 Program Dial Turn the dial to point to one of the 13 programs depending on the load.
- 9 Start/Pause button Press this button to start or stop the selected wash program, or to view the program during a cycle.
- 10 Child Lock In order to deactivate function to the controls, to prevent altering cycle, press and hold Dry only and Dry level buttons for 5 seconds
- 11 Power Press this button to turn the machine on.

If a sensor dry cycle is selected, the symbol  will be displayed.

If a time dry cycle is selected, the symbol  will be displayed.

DISPLAY PANEL



How to Run Wash + Dry Cycle

1. Press POWER button
2. Press START

Default cycle is NORMAL - If required you can change to desired washing cycle based on the type of clothes by rotating the Program Dial Knob.

How to Run Wash only Cycle

1. Press POWER button
2. Press WASH Only button
3. Press START

Default cycle is NORMAL - If required you can change to desired washing cycle based on the type of clothes by rotating the Program Dial Knob.

How to Run Dry only Cycle

1. Press POWER button
2. Press DRY Only button
3. Press START

Default cycle is NORMAL - If required you can change to desired drying cycle based on the type of clothes by rotating the Program Dial Knob.

How to Stop the Wash Cycle

1. The wash program can be stopped at any time.
2. Press START/PAUSE, rotate the knob to another program to cancel the current selected program.
3. Press POWER button for 3 seconds to turn off the machine.

How to Stop the Dry Cycle

1. Press START/PAUSE to stop the dry cycle.
2. Press POWER button for 3 seconds to turn off the machine.

Note: In Condensing mode, there is no external exhaust system so the moisture content remains in the machine. Frequently when it seems the clothes are damp, it is actually the remaining moisture (like dew). Take clothes out and they will dry within a few minutes.

Energy saving mode

1. The display is automatically turned off during operation to save energy.
2. Press any button to turn on display during this energy saving mode.

Add-a-sock Feature

The wash program can be stopped at any time to add forgotten items to the laundry.

- Press START/PAUSE for 3 seconds.
- Door will open after draining water so that it does not overflow.
- Load clothes. Close door.
- Press START The cycle will continue from the point it stopped

Door Lock function

Pressing the START button  will lock the door  → . The wash cycle will start and will continue until the whole program is completed. The door will be locked and cannot be opened until the wash cycle ends. In a few minutes after the cycle ends, the door lock icon will change from locked to unlocked and then you can open the door easily.

Please do not try to force the door open. **Breakage of the door handle is not covered by warranty.**

How to winterize for cold weather

1. Pour 2 cups of RV type Antifreeze in soap dispenser.
2. Select WINTERIZE cycle on knob and press START. Machine will Rinse & Spin.
3. Open Coin trap once cycle is finished and drain out reaming water.
4. Shut off water at both faucets and disconnect water inlet hoses from faucets and drain.

General Cleaning

Clean the outside and inside of the appliance regularly, including the door gasket, using water, mild detergent and a soft cloth. Please do not use strong chemicals and abrasive materials to clean.

Cleaning the coin trap

- Turn off the Combo.
- Open the service flap.(bottom right corner) (Fig. 12)
- Turn knob to the left.(Fig.13)
- Remove foreign objects/fluff from inside and clean the interior. (Fig.14)
- The pump impeller wheel located behind the water filter, must be able to rotate.
Remove detergent residue and fluff from the pump cover thread and pump housing.
- Insert the coin-trap cover and screw tight, close the service flap. (Fig.15)

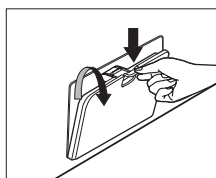


Fig. 12

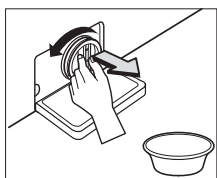


Fig. 13

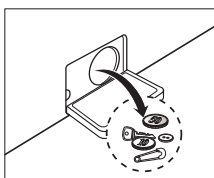


Fig. 14

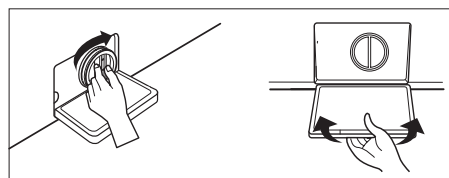


Fig. 15

Cleaning the Detergent drawers

- Press release lever on the inside of the drawer and pull it out. (Fig.16)
- Remove the cap from the Fabric Softener compartment.
- Clean the drawer recess with a bristle brush. (Fig.17, Fig.18)
- Reinsert the cap (Pushing it firmly into place).
- Push the drawer back into place.
- Run a rinse program without any laundry in the drum.

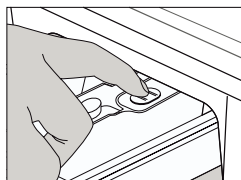


Fig. 16

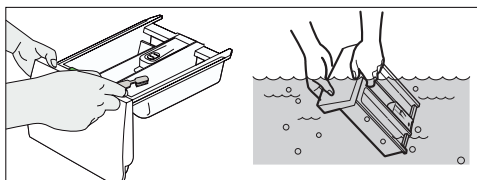


Fig. 17

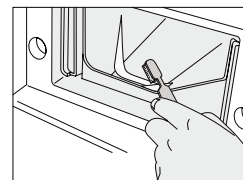


Fig. 18

Cleaning the water inlet filter

- Turn off the water tap. (Fig.19)
- Unscrew the water inlet hose. (Fig. 20)
- Clean the filter using a hard bristle brush under the running water. (Fig. 21)
- Insert the filter into the valve and tighten up the inlet hose. (Fig. 22)

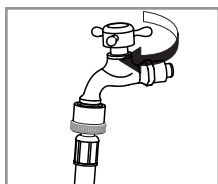


Fig. 19

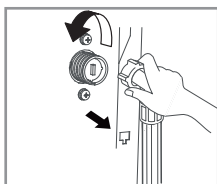


Fig. 20

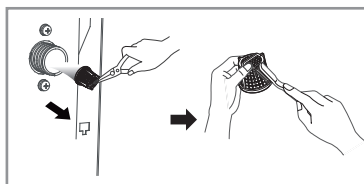


Fig. 21

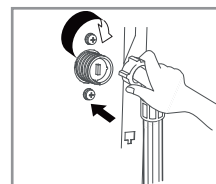


Fig. 22

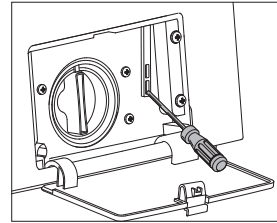
Clean the exhaust fan and duct

In vented dry mode, the exhaust fan and exhaust duct should be cleaned periodically at least once a year to prevent lint build-up.

Emergency Release

If the machine door is locked and clothes need to be removed, follow this procedure:

- Open the service flap.
- Drain the remaining water.
- Pull down the emergency release lever with a tool and release.
- Door can then be opened.
- Close the service flap.



The dangers of freezing

If the machine is exposed to freezing temperatures, certain precautions should be taken.

- Turn off the water tap.
- Unscrew the inlet hose.
- Unhook the drain hose.
- Pull forward the drain hose and the inlet hose in a bowl placed on the floor, and let the water drain out.
- Screw the water inlet hose back on and reposition the drain hose.

Vacation

If the appliance is not going to be used for an extended time, ensure that the door is left open to prevent mold and odors.

TROUBLESHOOTING

In most cases, when your Washer + Dryer doesn't work, the problems can be easily solved without having to call for a technician. Before calling for service, please check the following table.

Problem	Solution
Will not start	• Make sure the door is firmly closed.  • Make sure your Washer - Dryer is plugged in. • Make sure the water source faucet (s) are open. • Make sure to press the Start/Pause Button to start your Washer - Dryer. • Make sure the Child Lock is not activated. • Before your machine starts to fill, it will make a series of clicking noises to check the door lock. • Check the fuse or reset the circuit breaker.
Has no water or not enough water	• Turn faucet (s) on fully.  • Make sure the door is tightly closed. • Straighten the water inlet hose (s). • Disconnect hoses and clean filters. Hose filter screens may be clogged. • Open and close the door, then press the Start/Pause Button.
Vibrates or is too noisy	• Make sure your machine is set on a level surface. If the surface is not level, adjust your machine feet to level the appliance. • Make sure that the shipping bolts / rods are removed. • Make sure your machine is not touching any other object. • Make sure the laundry load is balanced.
Stops	• Plug the power cord into a live electrical outlet. • Check the fuse or reset the circuit breaker. • Close the door and press the Start/Pause Button to start your machine. • For your safety, your machine will not tumble or spin unless the door is closed. • Before your machine starts to fill, it will make a series of clicking noises to check the door lock. • There may be a pause or soak period in the cycle. Wait briefly and it may start. • Check the filters on the inlet hoses at the faucets for obstructions. • Clean the filters periodically.
Door locked or will not open	• Press the Start/Pause Button to stop your machine. • Your machine door will remain locked before the water temperature cool down to 55°C. • It may take a few moments for the door lock mechanism to disengage.
Does not drain and/or spin	• Check the fuse or reset the circuit breaker.  • Straighten the drain hoses. Eliminate kinked hoses. If there is a drain restriction, call for service. • Close the door and press the Start/Pause Button. For your safety, your Washer will not tumble or spin unless the door is closed.
Fills with the wrong temperature water	• Turn faucet (s) on fully. • Make sure the temperature selection is correct. • Make sure the hoses are connected to the correct faucets. • Flush water lines. • Check the water heater. It should be set to deliver a minimum 49° C (120° F) hot water at the tap. Also check the water heater capacity and recovery rate. • Disconnect the hoses and clean the screens. The hose filter screens may be clogged. • As your machine is filling, the water temperature may change as the automatic temperature control feature checks incoming water temperature. This is normal. • While your machine is filling, you may notice just hot and/or just cold water going through the dispenser when cold or warm wash temperatures are selected. This is a normal function of the automatic temperature control feature as your machine determines the temperature of the water.

Load is too wet at the end of the wash cycle	• Use the High or Extra High spin speed. E -4 • Use High Efficiency (HE) detergent to prevent over-sudsing. • Load is too small. Very small loads (one or two items) may become unbalanced and not spin out completely.
Leaks water	• Make sure the door is firmly closed. E -4 • Make sure all hose connections are tight. • Make sure the end of the drain hose is correctly inserted and secured to the drainage system. • Avoid overloading. • Use High Efficiency (HE) detergent to prevent over-sudsing.
Has excessive suds	• Use high efficiency detergent to prevent over-sudsing. E -4 • Reduce the detergent amount for soft water, small or lightly soiled loads. • Non-High Efficiency (HE) detergent is NOT recommended.
No drying	• The dryer knob is in the correct position for drying cycle. • A dry cycle is selected (Time dry / Sensor dry).
Not drying efficiently	• The end of drain hose is under water. • The drain pump is obstructed. • The drum is overloaded. • The cold water faucet is not open. • The fabric softener is not being used.
Condensation at soap dispenser	• Slight condensation can occur at soap dispenser and will evaporate. This is normal.

ERROR CODES

In most cases, when your Washer + Dryer doesn't work, the problems can be easily solved without having to call for a technician. Before calling for service, please check the following table.

Code	Possible Cause	Solution	Component
E1	Door Open	Ensure the door is completely CLOSED and properly latched.	Door Switch
E2	Drain Issue	CLEAN the Coin Trap thoroughly. Ensure the drain HOSE is not kinked, bent, blocked, or crushed. Standpipe Height from the floor should be Minimum: 24" and Maximum: 40".	Drain Pump
E3	Water Inlet Valve	Confirm that the WATER FAUCETS are fully turned ON. Check and clean the inlet valve filter if clogged. Check if there is any water leakage from water / drain hoses.	Inlet Valves
E4	Excess Water / Excessive Suds	Ensure the door is properly CLOSED. Use appropriate spin speed and adequate High Efficiency (HE) detergent.	Inlet Valves
E5	Motor	Ensure the drum is NOT OVERLOADED (max 2/3 rd) and select the appropriate wash program based on the fabric type.	Motor + Electronic Module
E7	Washing Heater	REDUCE load size and restart the cycle. Avoid OVERLOADING the unit.	Washing Heater
E8	Drying Malfunction	Ensure there is ADEQUATE SPACING around the unit. Restart the dry cycle to see if the issue is resolved.	Temp. sensor (rear-bottom of Drum)
E9	Not Drying Properly	Restart the Unit. CLEAN Coin Trap. Ensure proper ventilation and spacing. Confirm correct INSTALLATION MODE (Venting / Condensing).	Temp. sensor (front of heater housing)
E10	Water Pressure Switch	Ensure faucets are FULLY OPEN. Confirm hoses are not kinked or blocked. Clean inlet valve filters / screens Check water pressure (not above 145 PSI) Turn OFF & unplug → see if water still enters Check hoses properly connected / damage Try a RESET (unplug 5 -10 mins)	Water Level Sensor
E11	Not Drying Properly	Verify the SYMBOL on the DISPLAY MATCHES the selected drying program. If not, change the setting to match . If in venting mode, check the EXHAUST FAN at the back for lint; clean it and restart .	Temp. sensor (near the blow fan motor)
E12	Not Blowing Hot Air into the Drum	INSTALLATION CHECK: Confirm if the unit is "Built-in" or "Free-standing" and verify the installation follows the guide. Turn off and unplug unit, then restart after cooling if overheating. Check for blockage in airflow/condensing path LINT INSPECTION: Check the exhaust fan unit for lint blockages.	Fan Motor
E13	No Heat	PROGRAM MATCHING: Ensure the symbol display matches the drying option. WATER SUPPLY: For units with portability kits, confirm cold water is being used. LINT INSPECTION: Check the exhaust fan unit for lint blockages.	Thermostat Heating Element A and B
E16	Communication Error	If the unit is not responding, UNPLUG it for 10 -15 minutes and plug it back in. If the DISPLAY FLICKERS or the unit makes noise while off, perform a power reset by unplugging and reconnecting after 10–15 minutes.	Communication Cable

Information or Parts:
www.ApplianceDesk.com/Parts