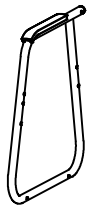
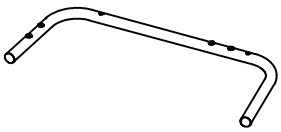
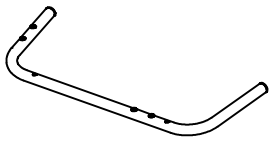
A		2
B		1
C		1
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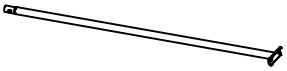
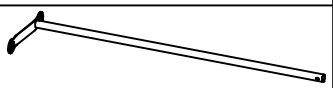
E		2
F		2
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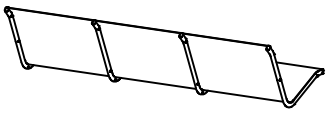
H		1
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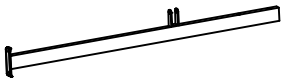
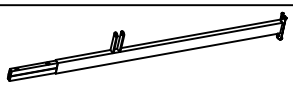
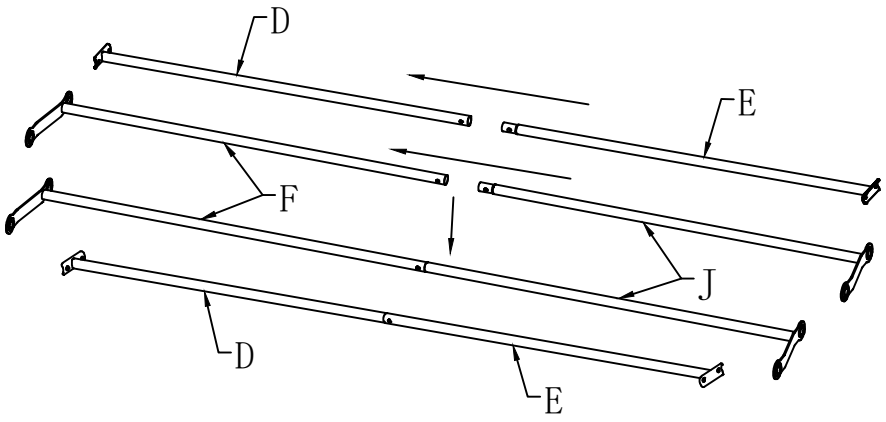
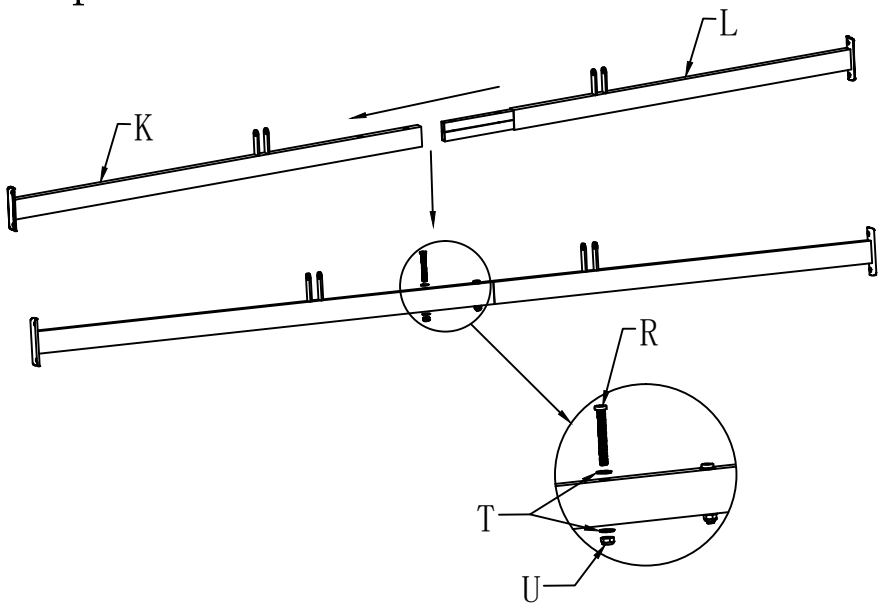
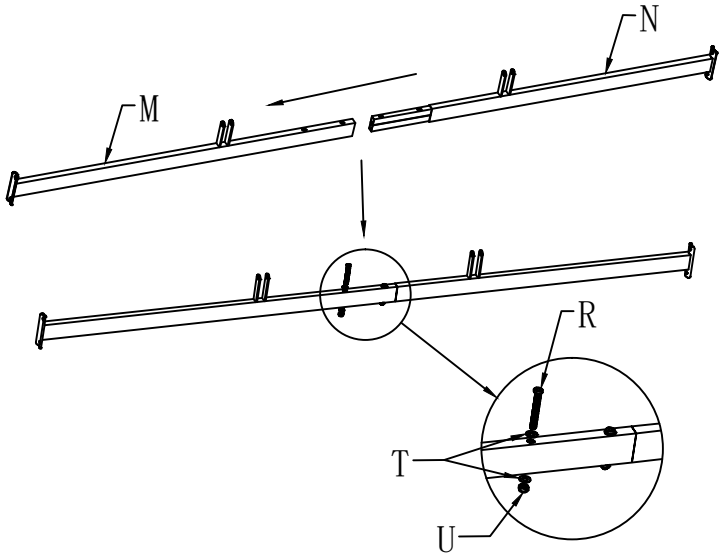
K		1
L		1
M		1
N		1
O	M6*15	8
P	M6*35	4
Q	M6*40	8
R	M6*50	12
S	M6*60	4

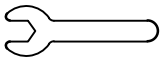
Step 1



Step 2





T		64
U		28
V		1
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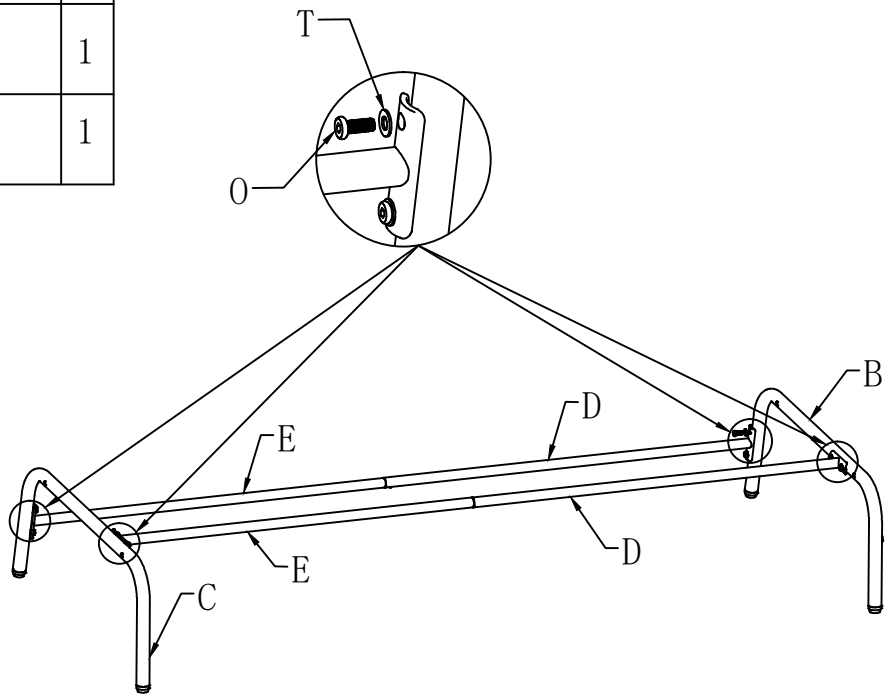
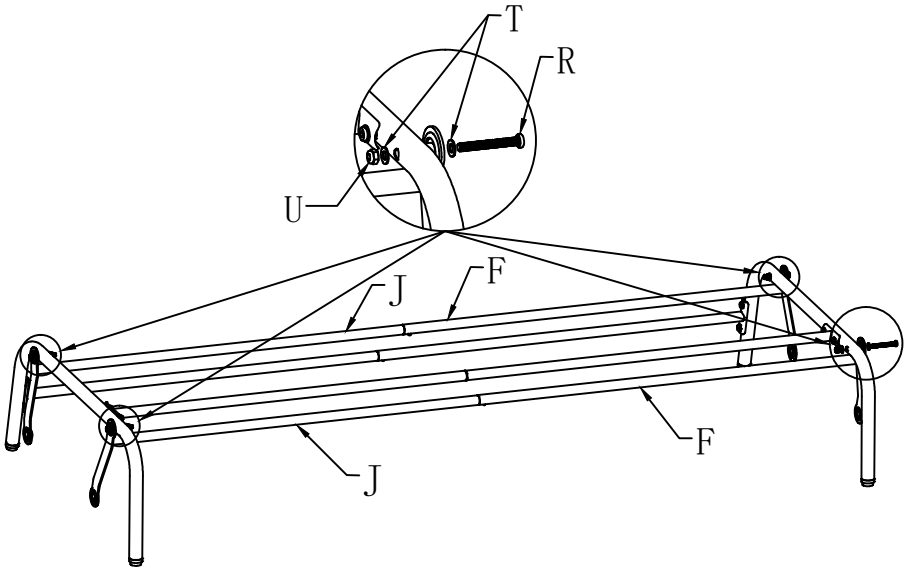
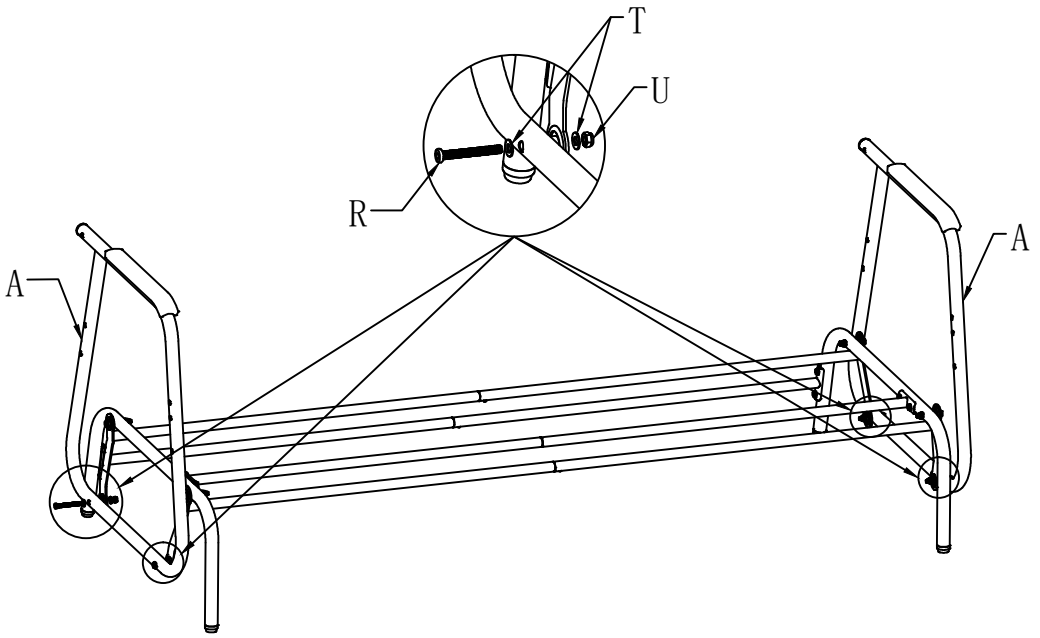
Step 3



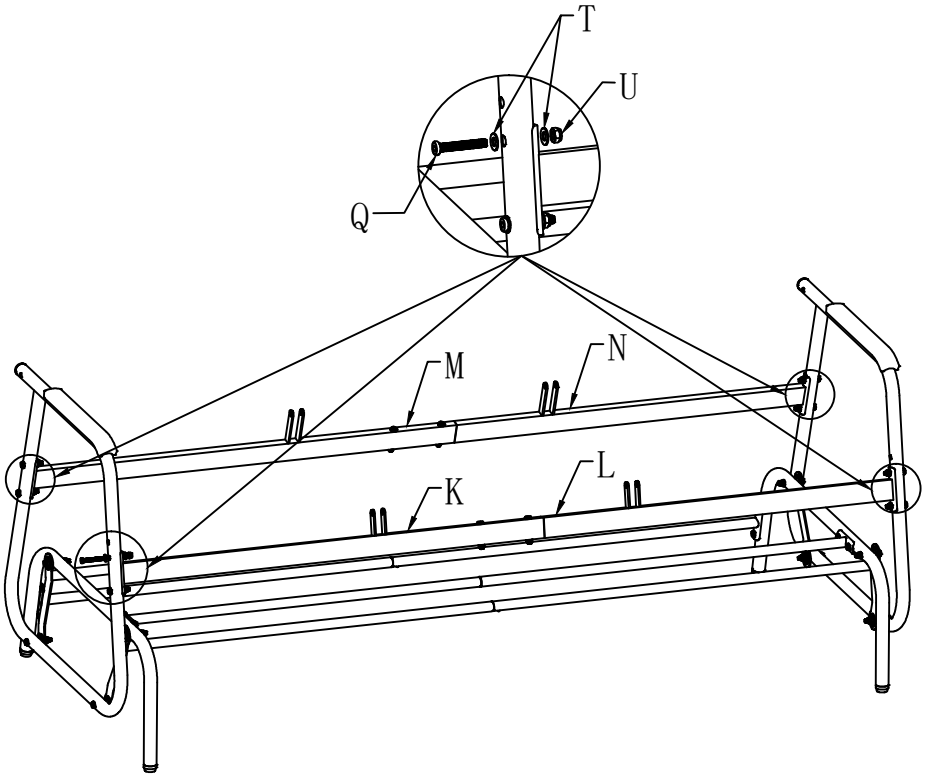
Step 4



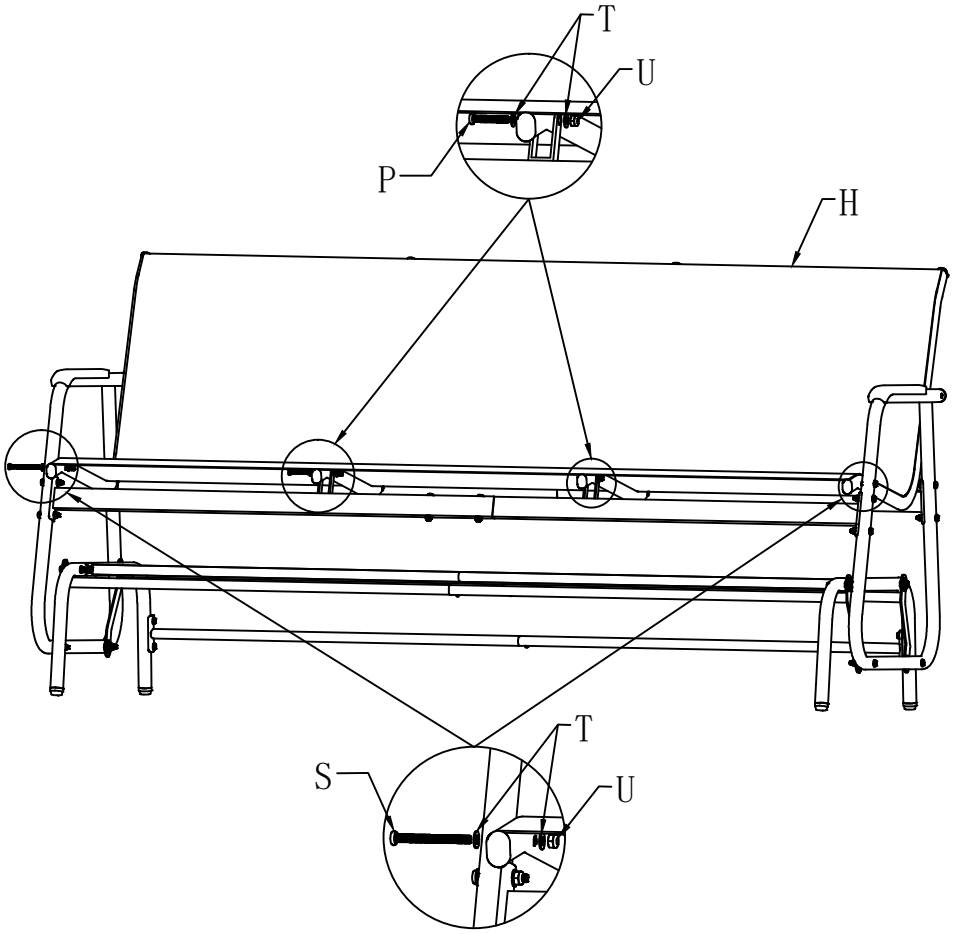
Step 5



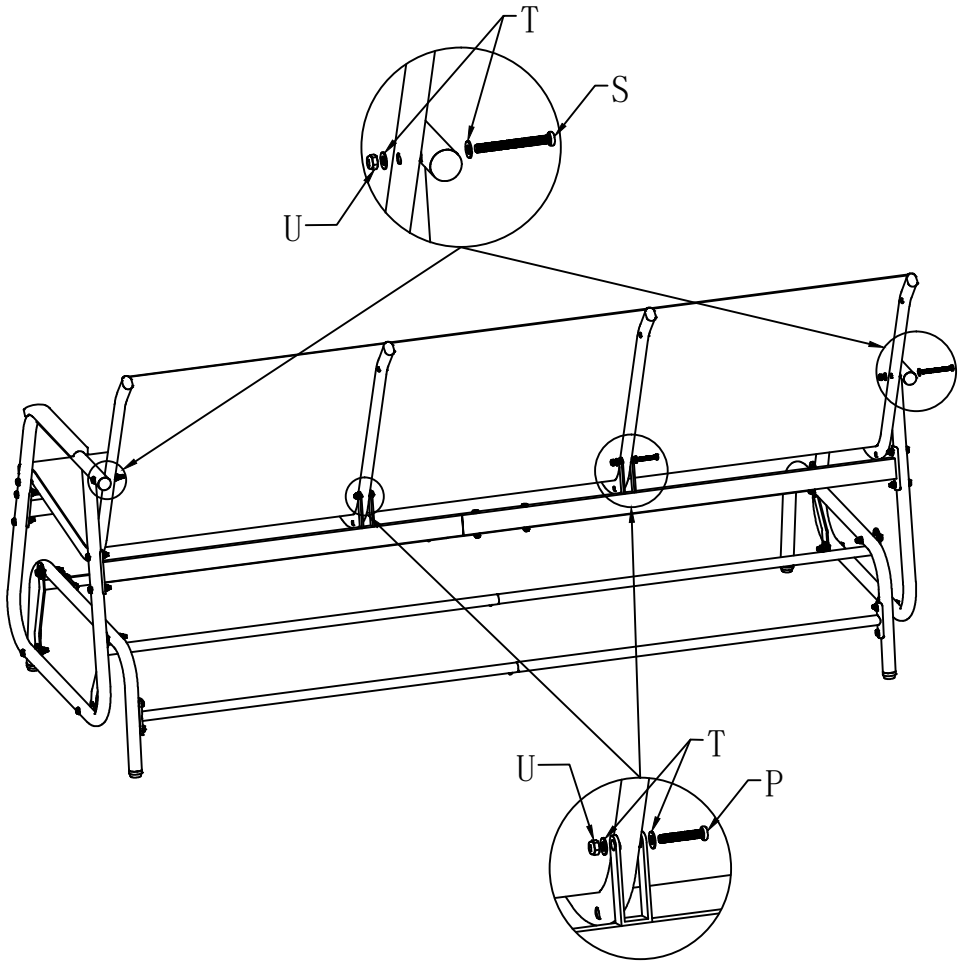
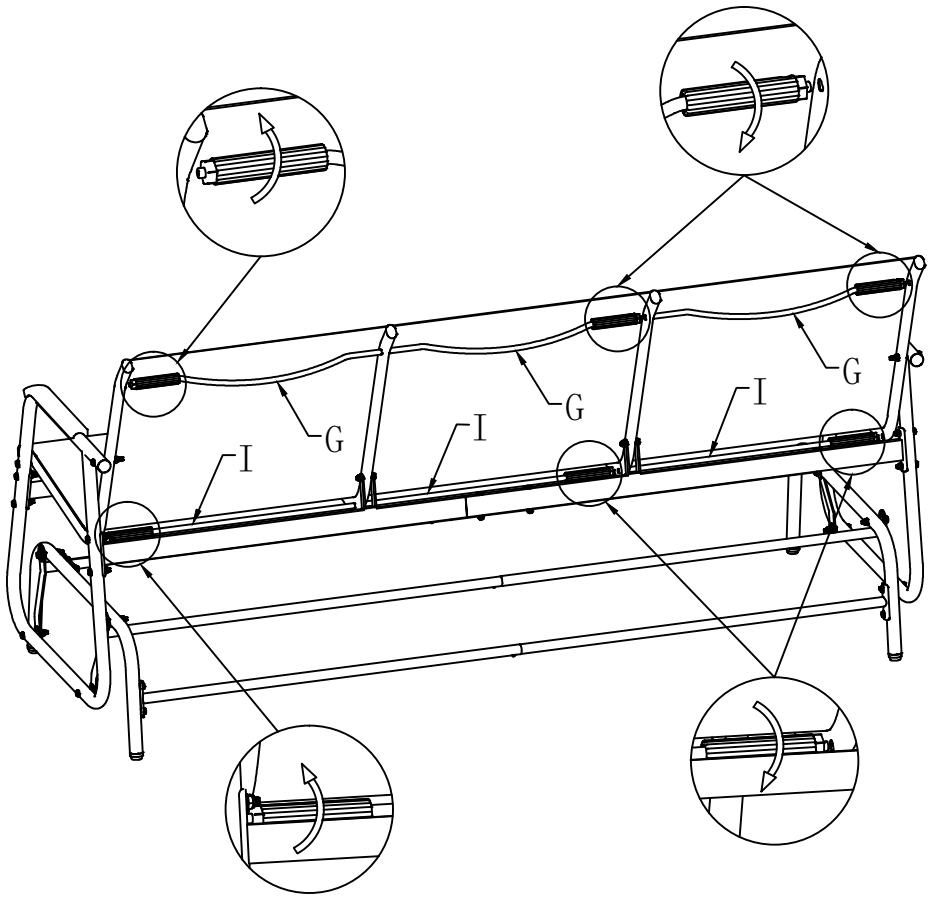
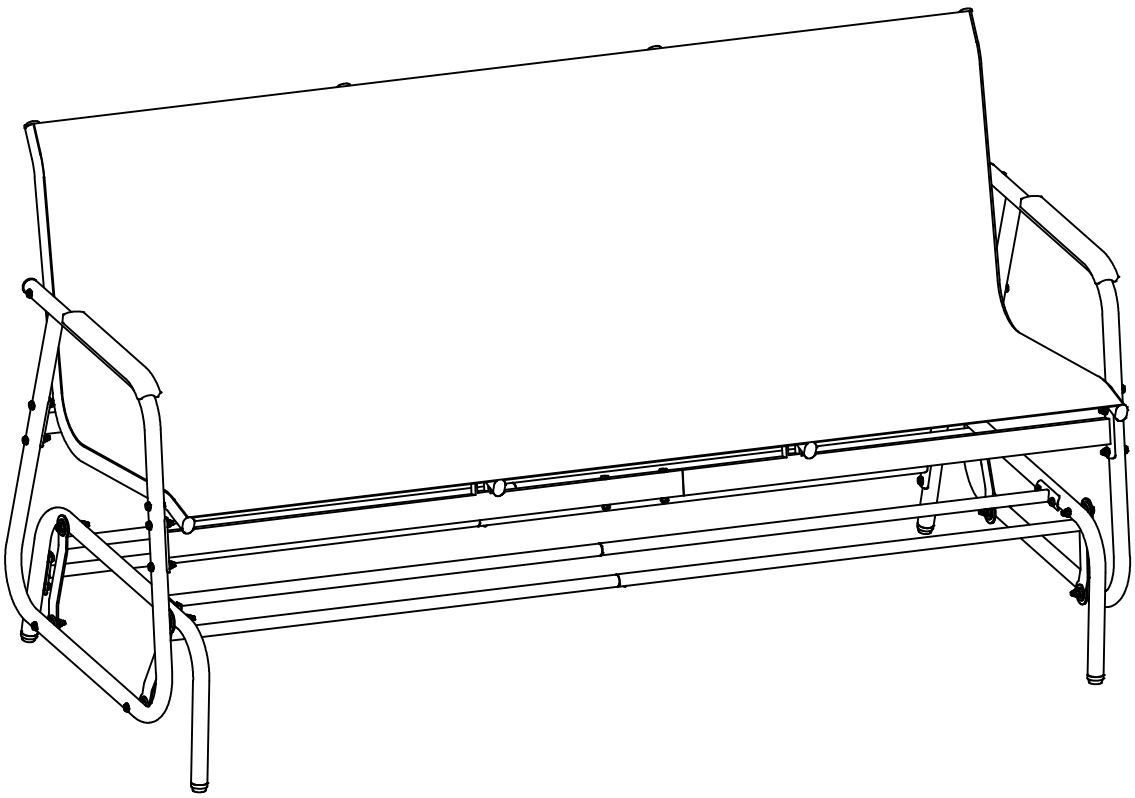
Step 6



Step 7



Step 8



Step 9