



Ford F-250/350/450/550 XL (w/o CD player) 2017-up*

*Visit MetraOnline.com for up-to-date vehicle specific applications.

KIT FEATURES

- ISO DIN radio provision with pocket
- Painted scratch-resistant matte black to match the factory color and finish

KIT COMPONENTS

- A) Radio trim panel • B) Radio brackets • C) Switch trim panel • D) Pocket • E) (4) #8 x 3/8" Truss-head Phillips screws
- F) (4) #8 x 3/8" Pan-head Phillips screws • G) (4) #6 x 3/8" Phillips screws • H) (6) Panel clips

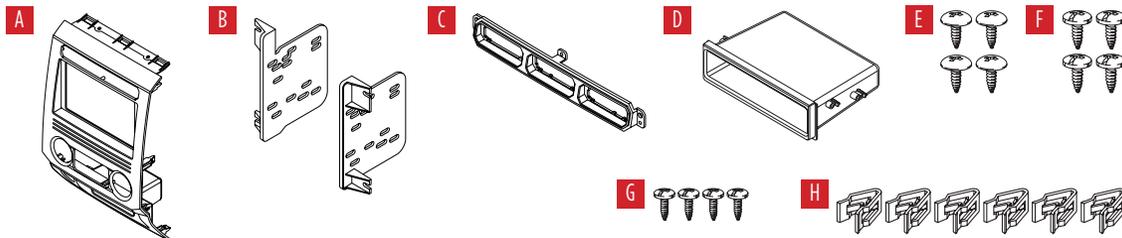


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WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness: XSVI-5524-NAV

Antenna Adapter: 40-EU10

Steering wheel control interface: • ASWC-1

TOOLS REQUIRED

- Panel removal tool • Phillips screwdriver
- 9/32" socket wrench • Torx screwdriver

CAUTION! All accessories, switches, climate controls panels, and especially air bag indicator lights must be connected before cycling the ignition. Also, do not remove the factory radio with the key in the on position, or while the vehicle is running.

DASH DISASSEMBLY

1. Remove the storage mat in the pocket above the climate-control/radio trim panel, and then remove (2) 9/32" screws exposed.
2. Unclip and remove the pocket, and then remove (2) 9/32" screws exposed.
3. Unclip, unplug, and remove the climate-control/radio trim panel.

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Please visit Metraonline.com for Dash Disassembly illustrations.

KIT PREPARATION

From the factory climate-control/radio trim panel:

1. Remove (4) Torx screws securing the climate control panel and remove.
2. Unclip and remove the switches.
3. Unclip and remove the LINE IN jack.
4. Unclip and remove the power port assembly.

To the 99-5850CH climate-control/radio trim panel:

5. Secure the climate control panel to the panel using the (4) #6 x 3/8" Phillips screws provided.
6. Secure the *switch trim panel* to the panel using the (4) #8 x 3/8" Phillips pan-head screws provided.
7. Snap the factory switches into the switch panel.
8. Snap the LINE IN jack to the panel.
9. Snap the power port assembly to the panel.
10. Attach the (6) *panel clips* to the panel.

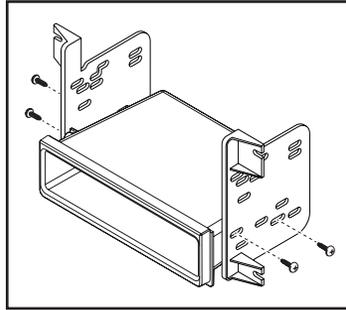
Continue to Kit Assembly

Please visit Metraonline.com for Kit Preparation illustrations.

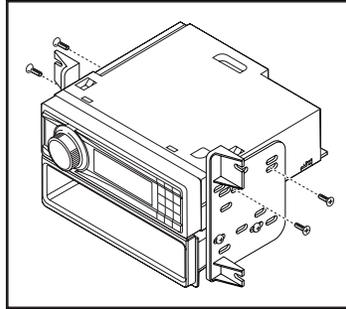
KIT ASSEMBLY

ISO DIN radio provision with pocket

1. Secure the *pocket* to the *radio brackets* using the (4) #8 x 3/8" Phillips truss-head screws provided. (Figure A)
2. Remove the metal DIN sleeve and trim ring from the aftermarket radio.
3. Slide the radio into bracket/pocket assembly and secure with screws supplied with the radio. (Figure B)
4. Locate the factory wiring harness and antenna connector in the dash, and complete all necessary connections to the radio. Metra recommends using the proper mating adapter from Metra and/or AXXESS. Test the radio for proper operation.

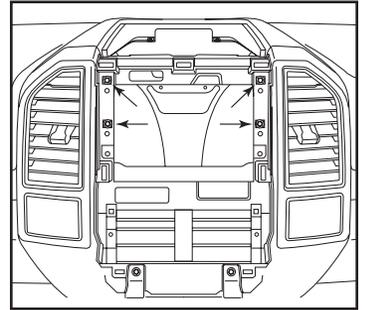


(Figure A)



(Figure B)

5. Remove (4) screws in the dash cavity, and then secure the completed assembly into the dash using those screws. (Figure C)
6. Snap the *radio trim panel* over the completed assembly, and then reassemble the dash in reverse order of disassembly to complete the installation.



(Figure C)



99-5850B
INSTALLATION INSTRUCTIONS



IMPORTANT

If you are having difficulties with the installation of this product, please call our Tech Support line at 1-800-253-TECH. Before doing so, look over the instructions a second time, and make sure the installation was performed exactly as the instructions are stated. Please have the vehicle apart and ready to perform troubleshooting steps before calling.



KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.



**Metra recommends MECP
certified technicians**