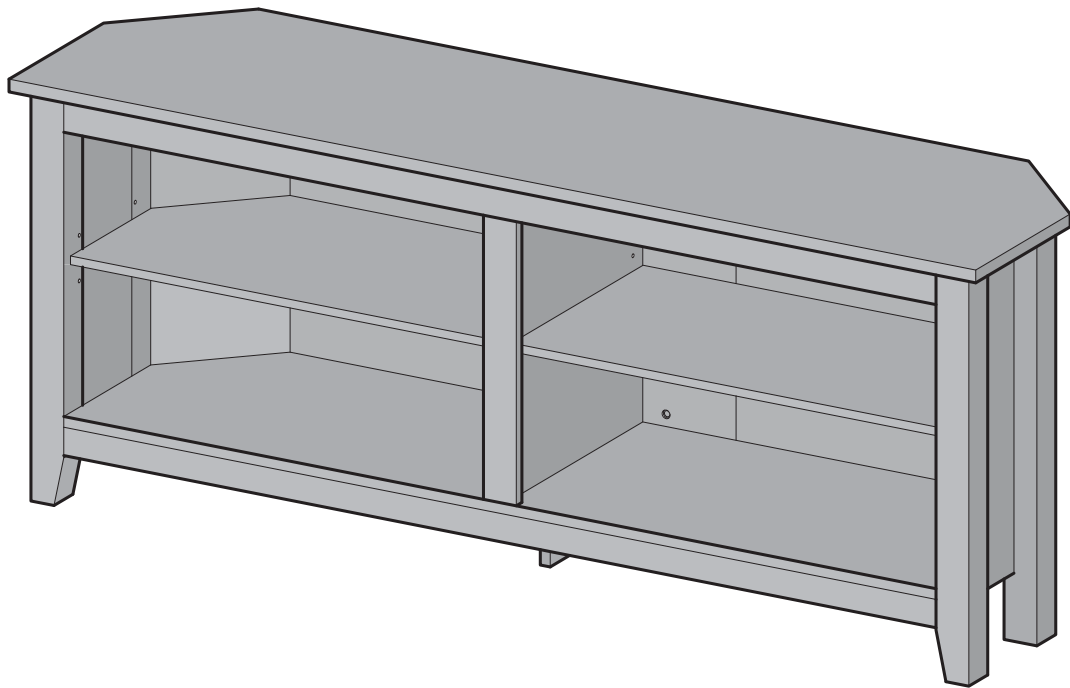




ITEM # : W58CCR
Assembly Instructions

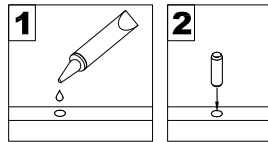


*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. **www.walkeredison.com***

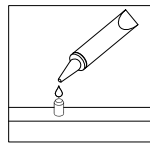
Revised 03/2017

General Assembly Guidelines

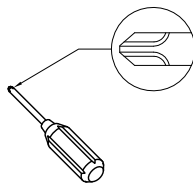
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



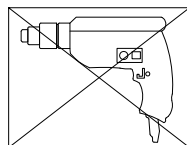
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



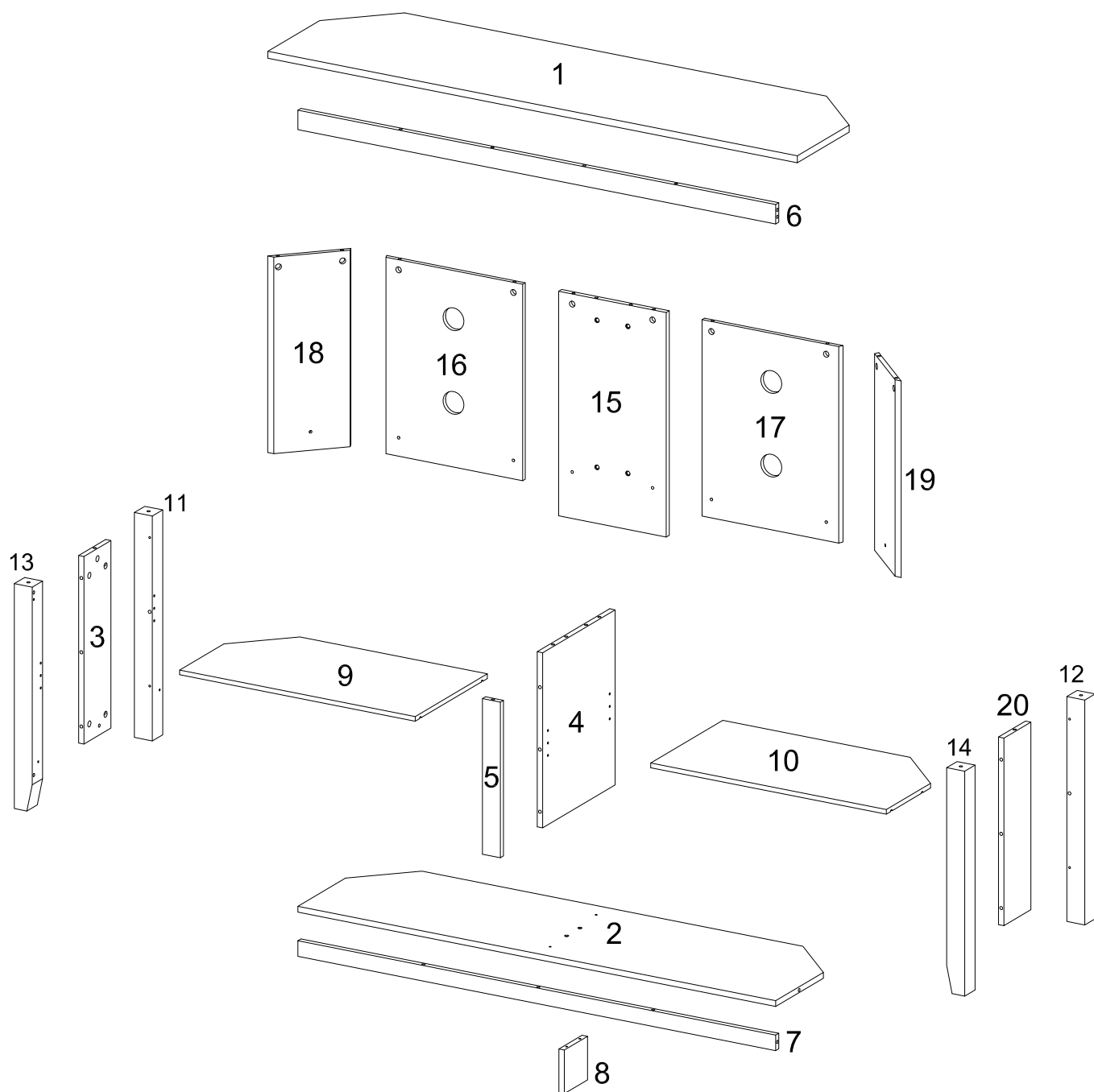
- VI. A Phillips head screwdriver is required for the assembly of this product .




- VII. Power tools should not be used to assemble this product .



Parts List

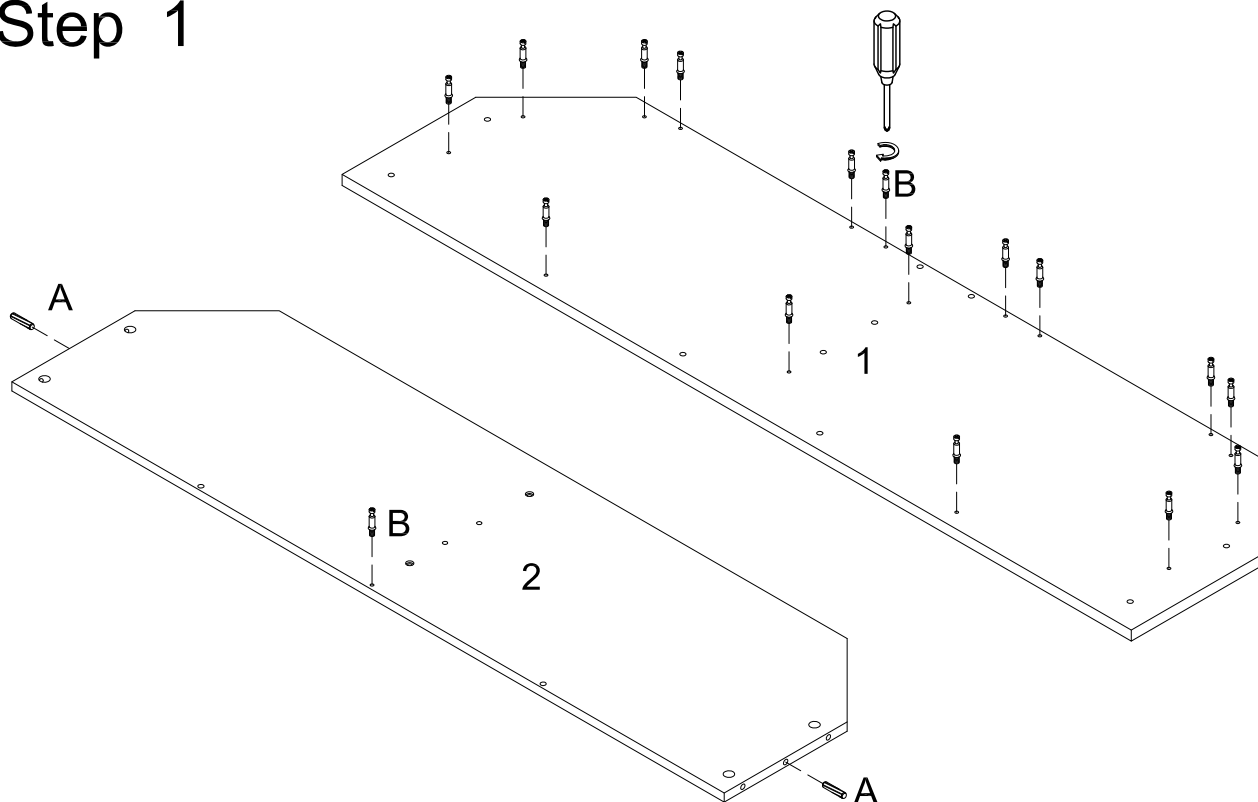


Hardware List

A		Ø8x30	Wooden dowel	24 pcs
B		Ø6x35	Cam bolt	33 pcs
C		Ø15x12	Cam lock	23 pcs
D		Ø15x9.5	Cam lock	10 pcs
E		Ø6x50	Bolt	12 pcs
F			Shelf support pin	8 pcs
G		M4	Wrench	1 pc
H			Glue tube	1 pc
J		Ø30	Sticker	33 pcs

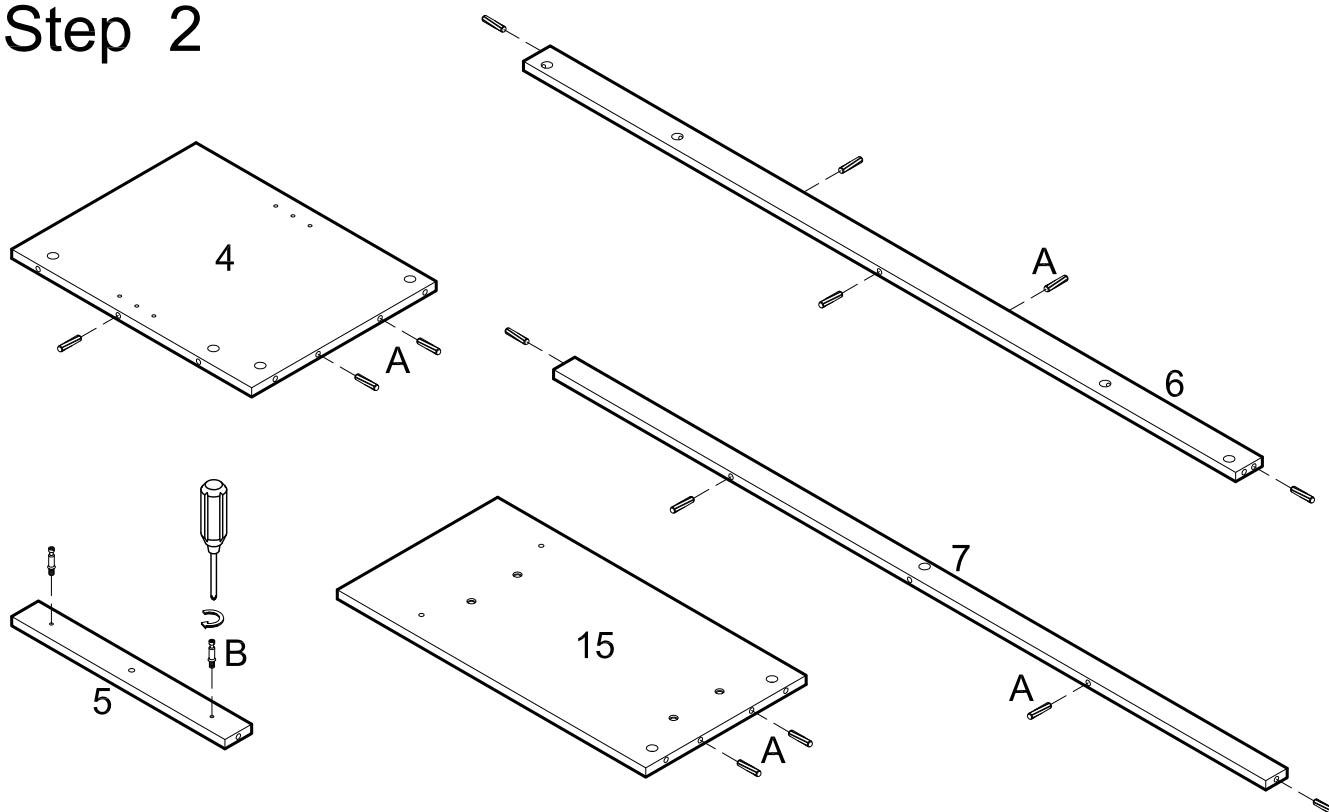
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



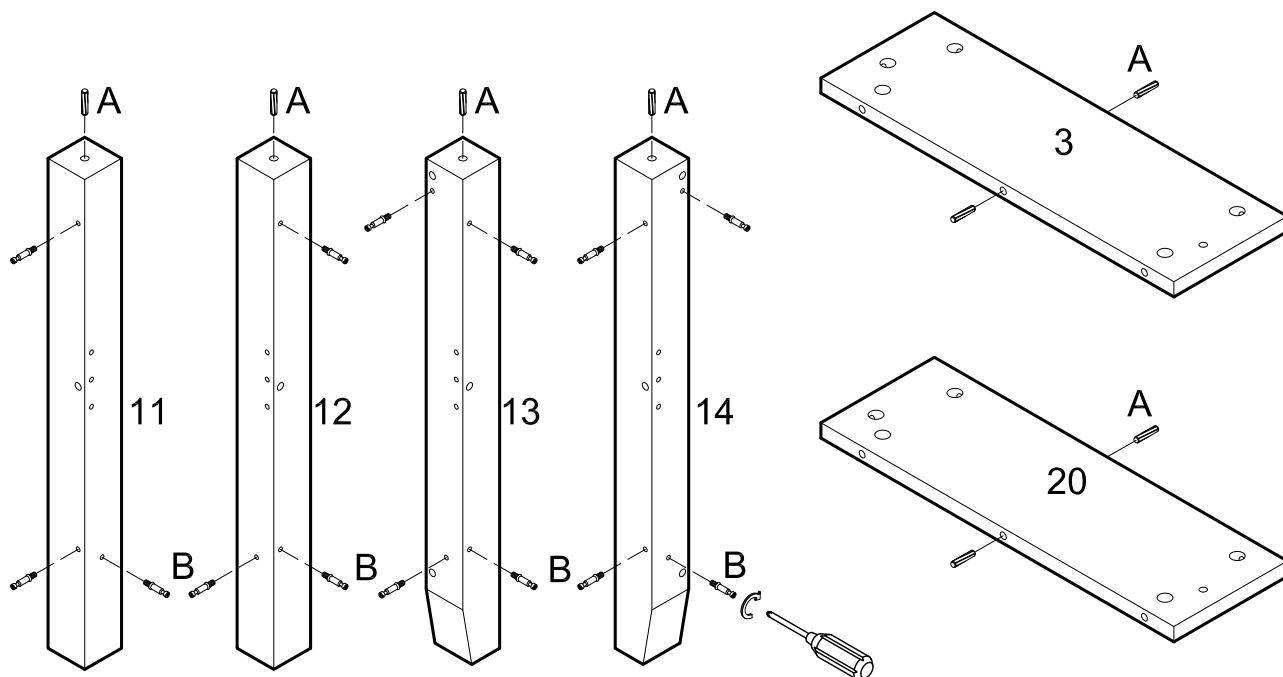
Insert dowels (A) into panel (2). Screw cam bolts (B) into panels (1,2).

Step 2



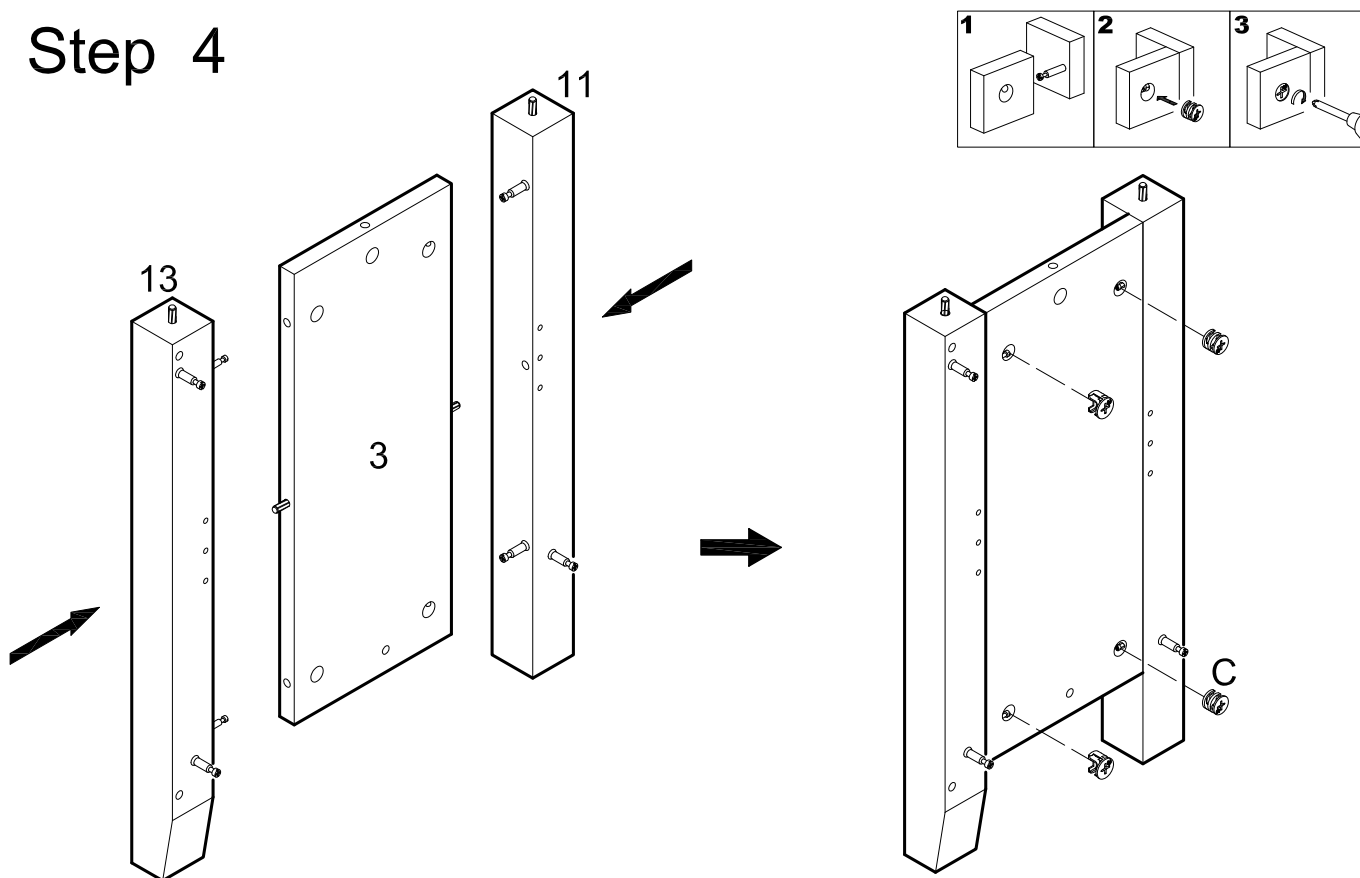
Insert dowels (A) into panel (4,15) and slats (6,7). Screw cam bolts (B) into slat (5).

Step 3



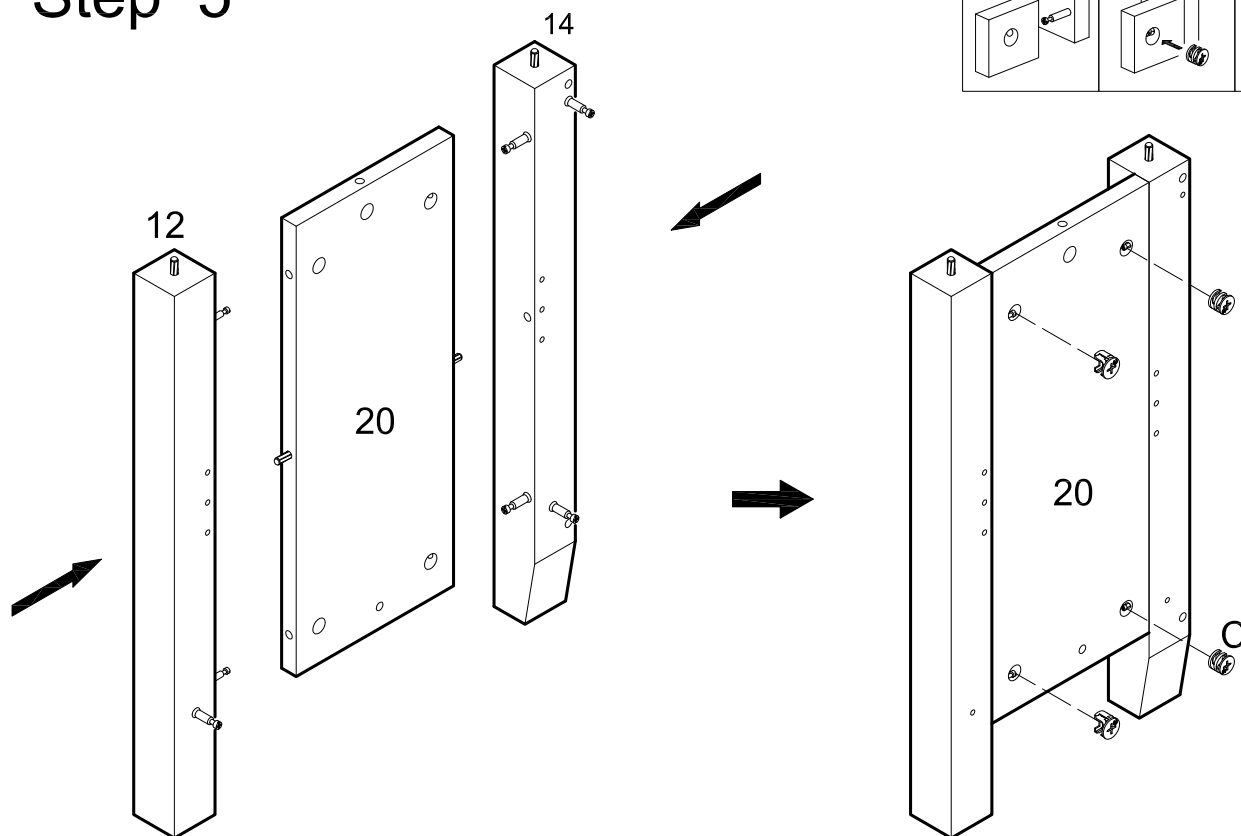
Insert dowels (A) into legs (11,12,13,14) and panels (3,20). Screw cam bolts (B) into legs (11,12,13,14).

Step 4



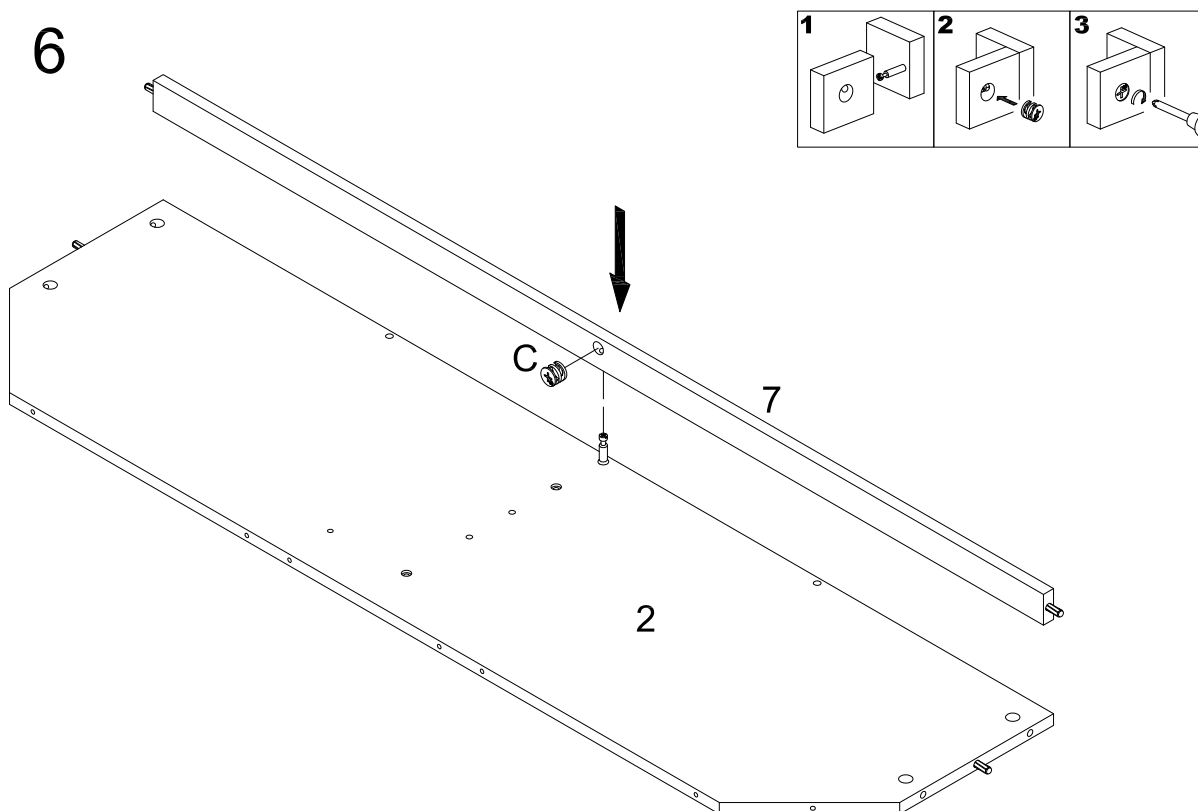
Attach legs (11,13) to panel (3) using cam bolts and dowels as guides. Insert cam locks (C) into panel (3) and tighten with a screwdriver.

Step 5



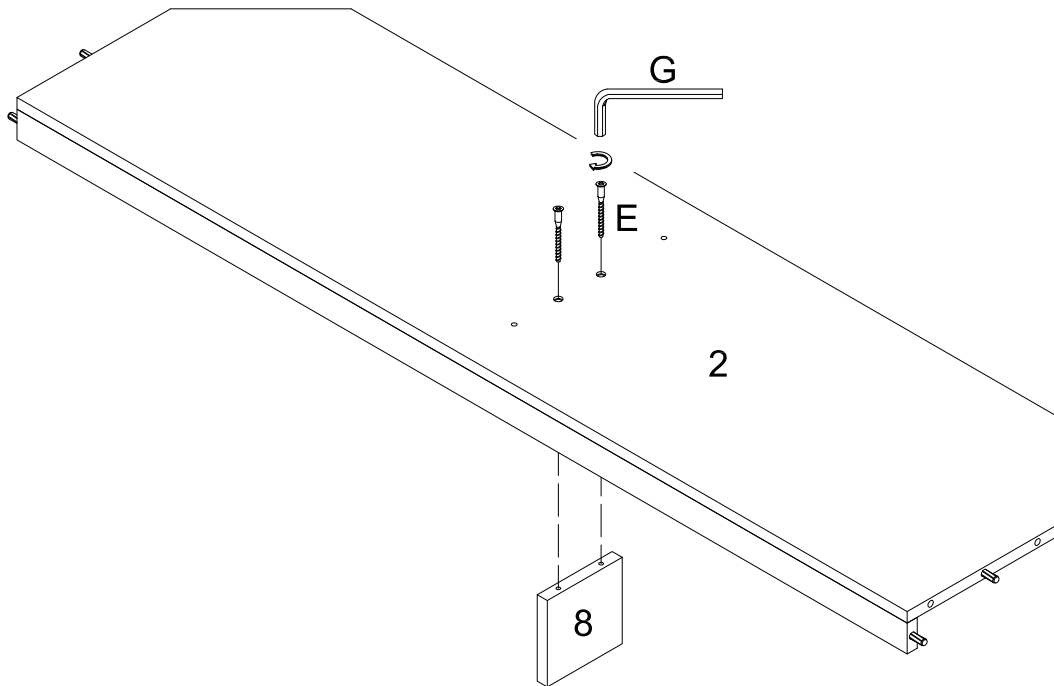
Attach legs (12,14) to second panel (20) using cam bolts and dowels as guides. Insert cam locks (C) into panel (20) and tighten with a screwdriver.

Step 6



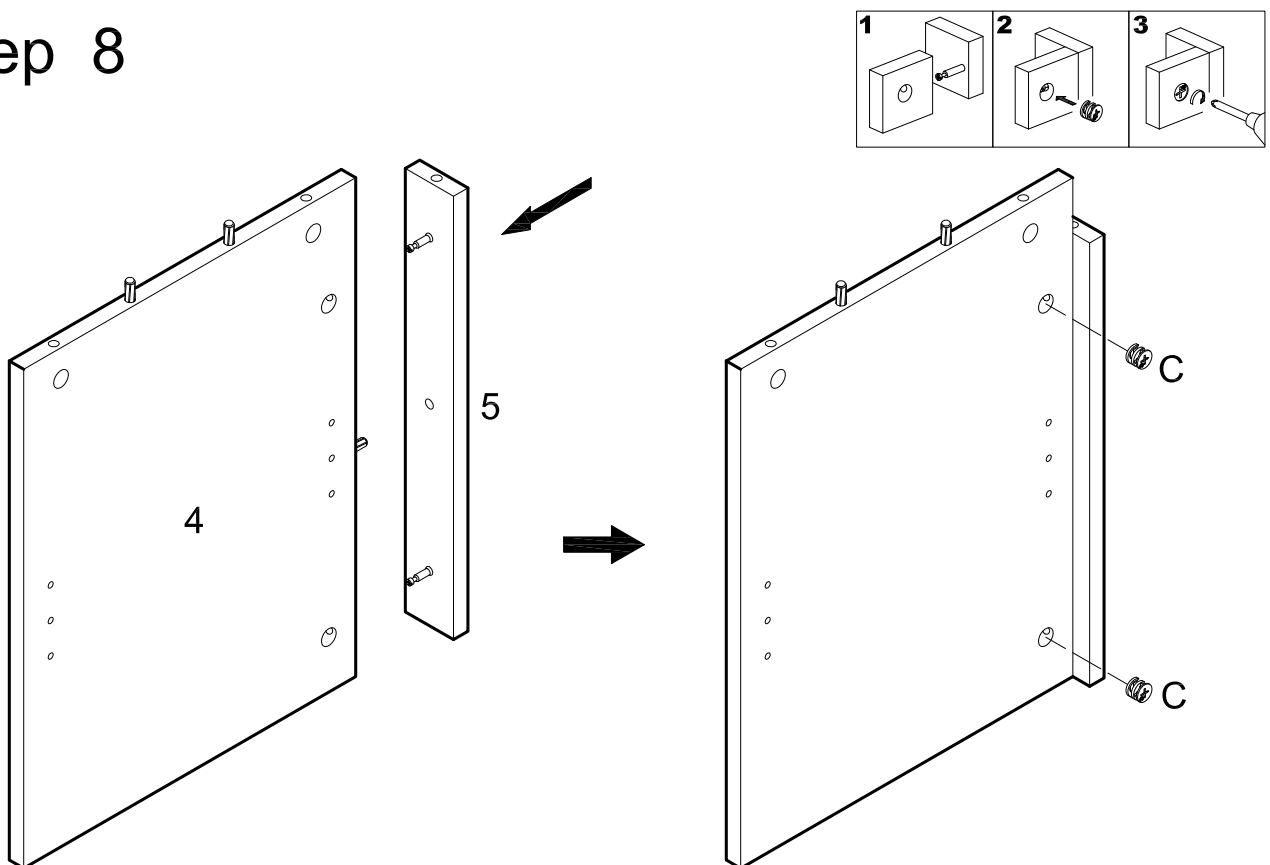
Attach slat (7) to panel (2) using cam bolt and dowels as guides. Insert cam lock (C) into slat (7) and tighten with a screwdriver.

Step 7



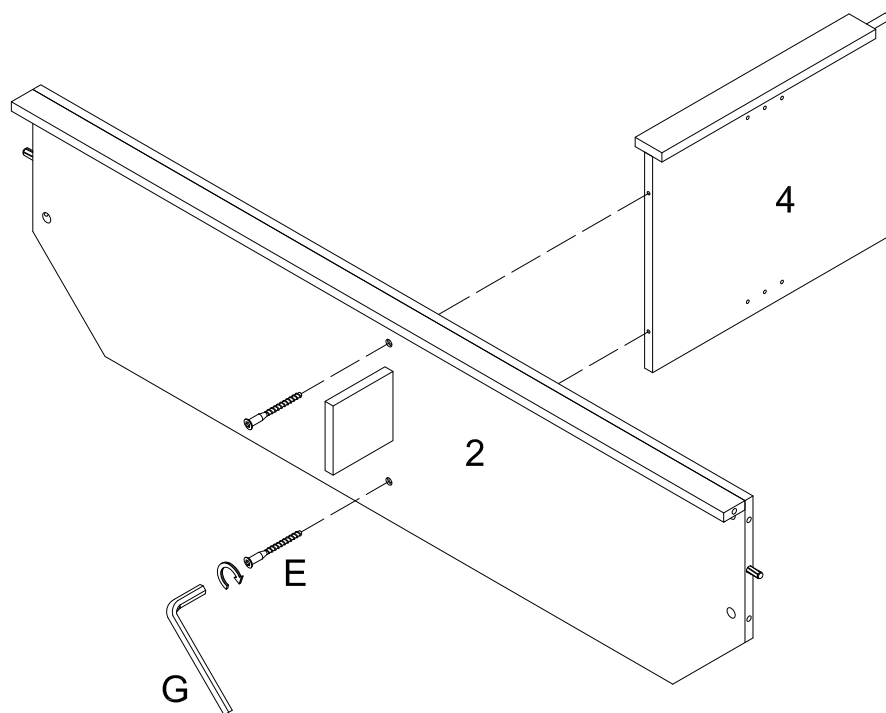
Attach support leg (8) to panel (2) using bolts (E). Tighten bolts (E) with wrench (G).

Step 8



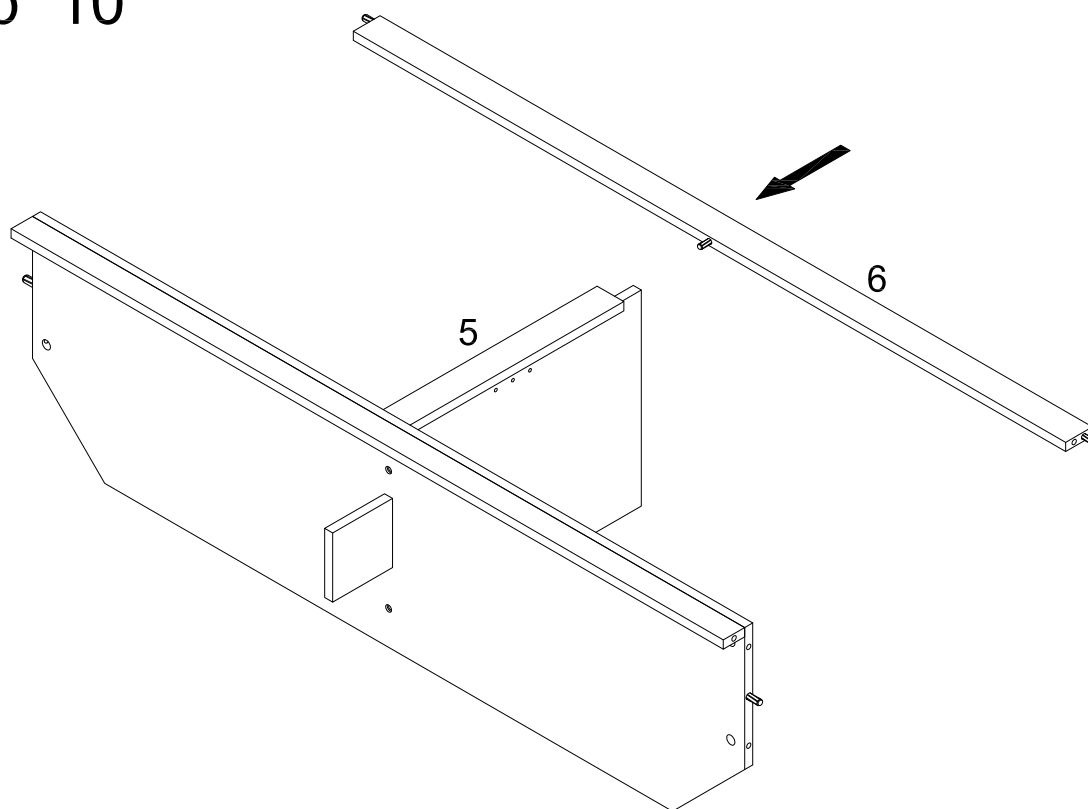
Attach slat (5) to panel (4) using cam bolts and dowel as guides. Insert cam locks (C) into panel (4) and tighten with a screwdriver.

Step 9



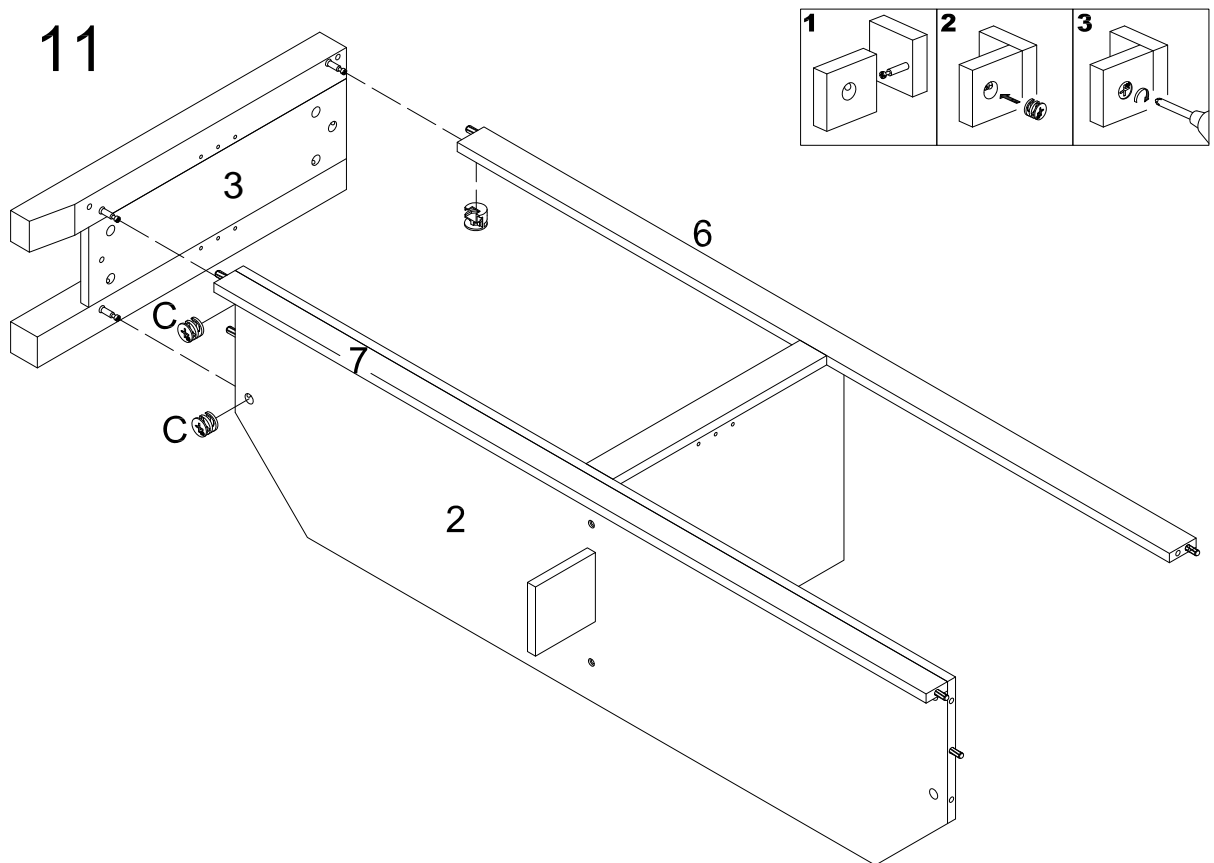
Attach panel (4) to panel (2) using bolts (E). Tighten bolts (E) with wrench (G).

Step 10



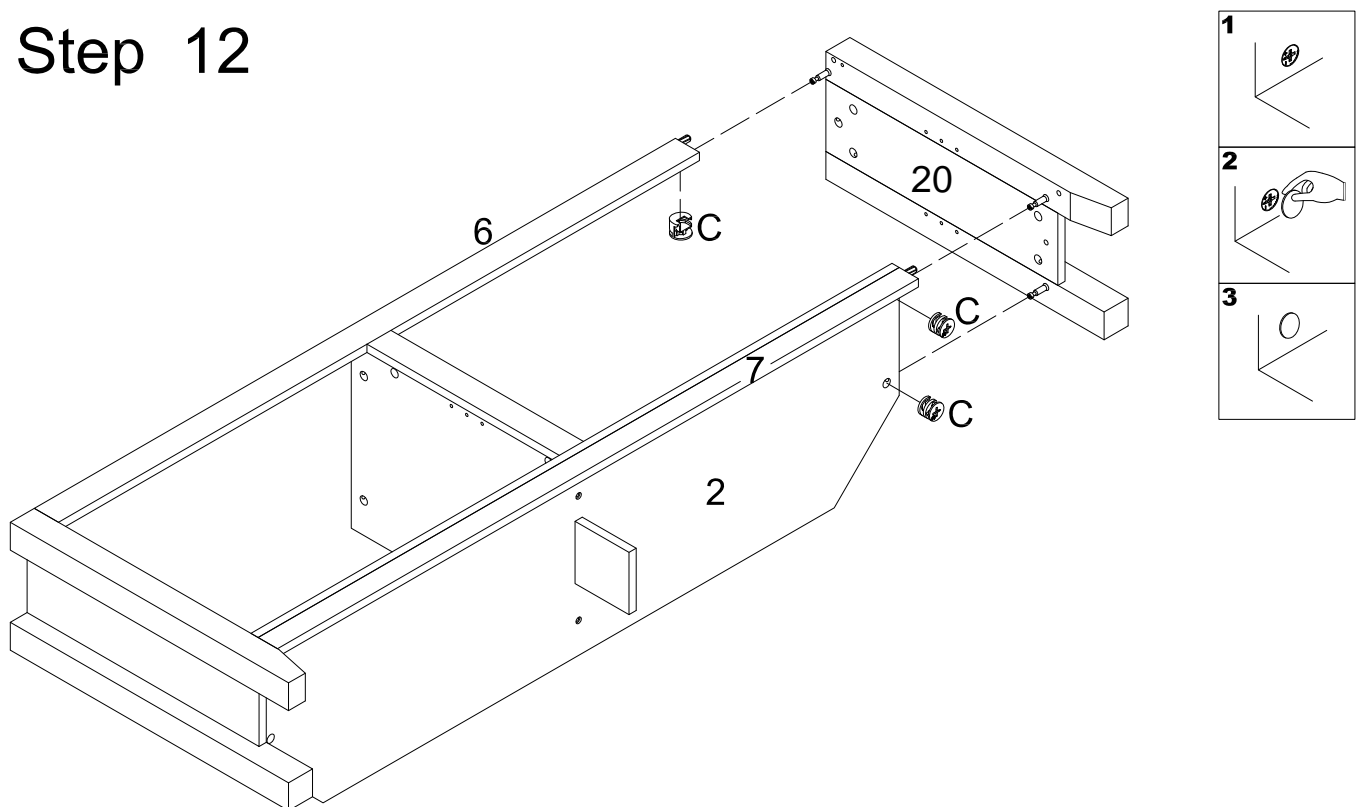
Attach slat (6) to slat (5) using dowel as guide.

Step 11



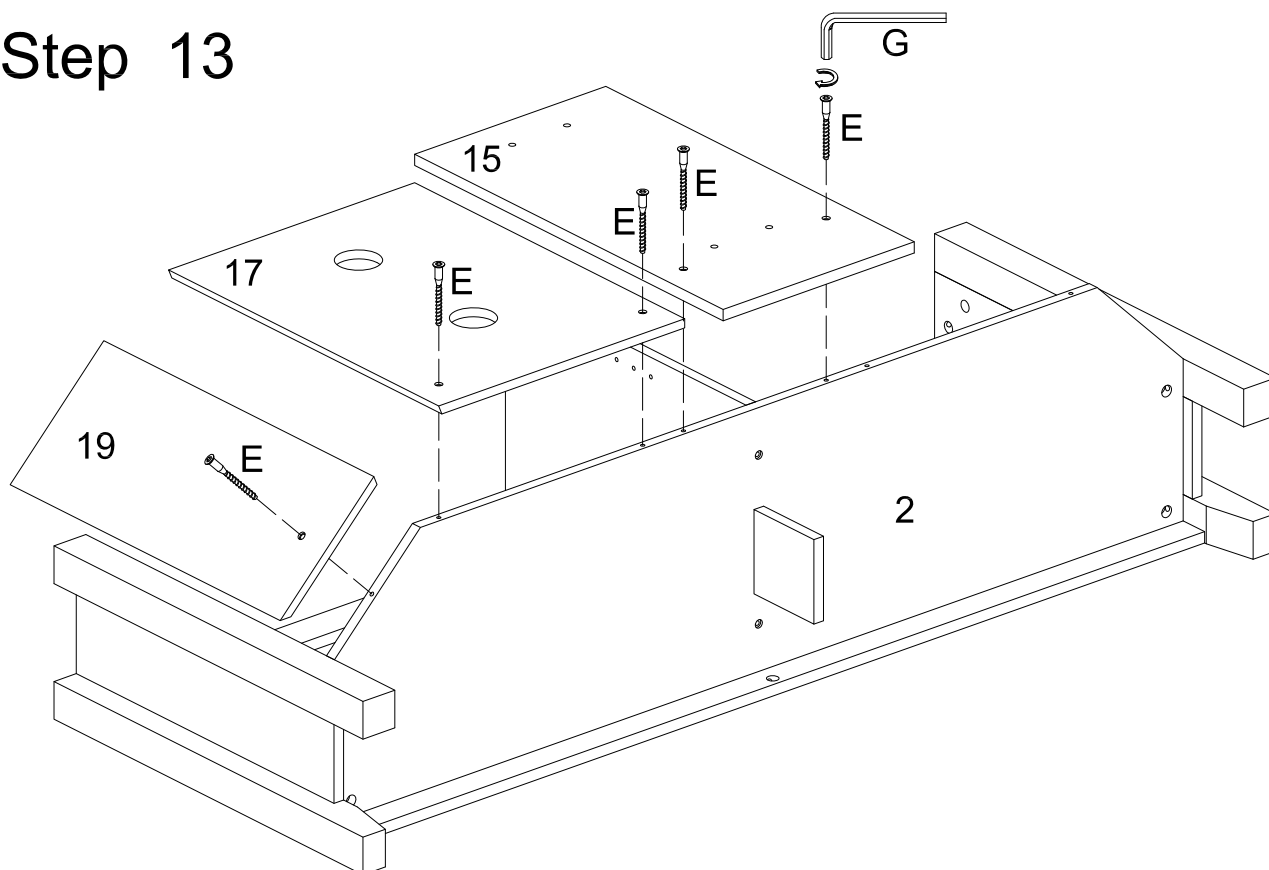
Attach panel (3) with legs (11,13) to the assembly from the previous step using cam bolts and dowels as guides. Insert cam locks (C) into panel (2) and slat (6) and tighten with a screwdriver.

Step 12



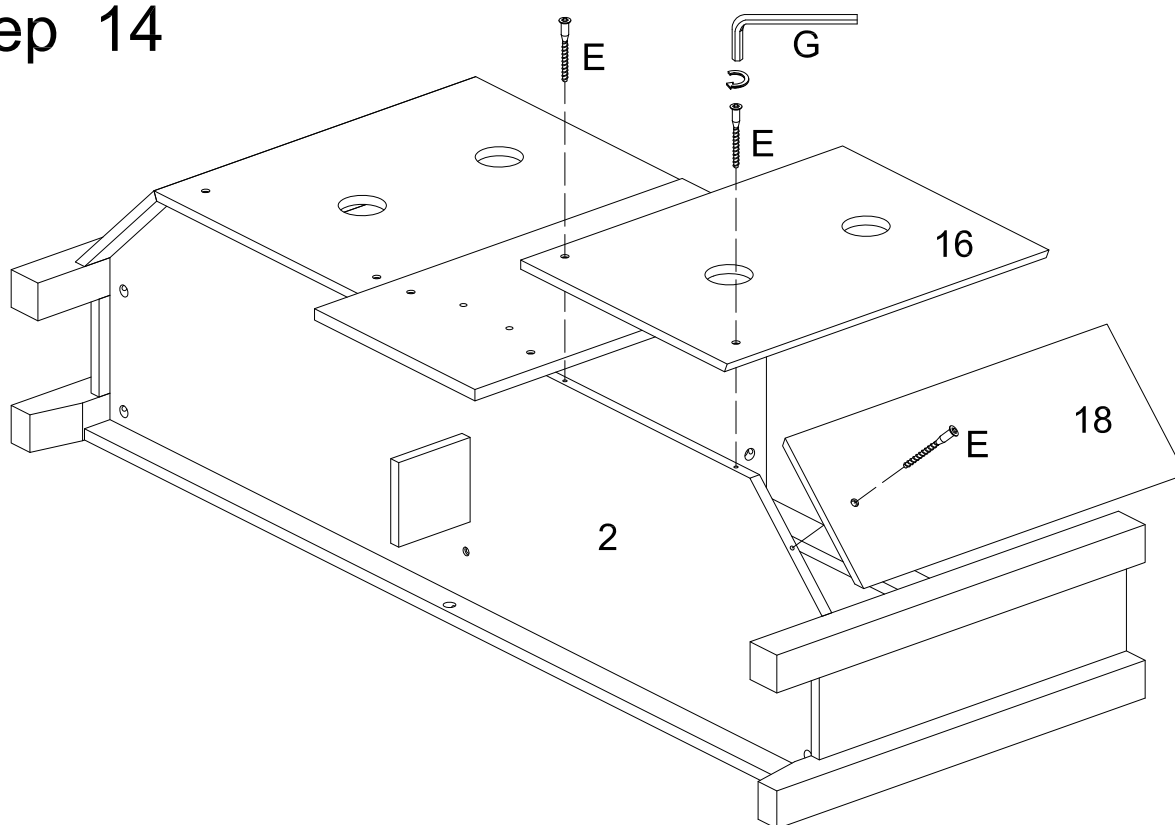
Attach second panel (12) with legs (12,14) to the assembly from the previous step using cam bolts and dowels as guides. Insert cam locks (C) into panel (2) and slat (6) and tighten with a screwdriver.

Step 13



Place the back panel (15,17,19) on the unit and secure it to the bottom panel (2) with bolt (E) and wrench (G).

Step 14



Place the back panel (16,18) on the unit and secure it to the bottom panel (2) with bolt (E) and wrench (G).

Step 15

Diagram illustrating Step 15 of the assembly process. The main image shows a perspective view of the cabinet frame with the top panel being lowered into place. The top panel is labeled with a large '1'. Callouts 'C' and 'D' indicate specific fasteners and components. A sequence of three small diagrams (1, 2, 3) shows the step-by-step process of attaching a corner bracket with a screw and a cam lock.

Carefully attach panel (1) to the assembly using cam bolts and dowels as guides. Insert cam locks (C,D) into the assembly as shown above and tighten with a screwdriver.

Step 16

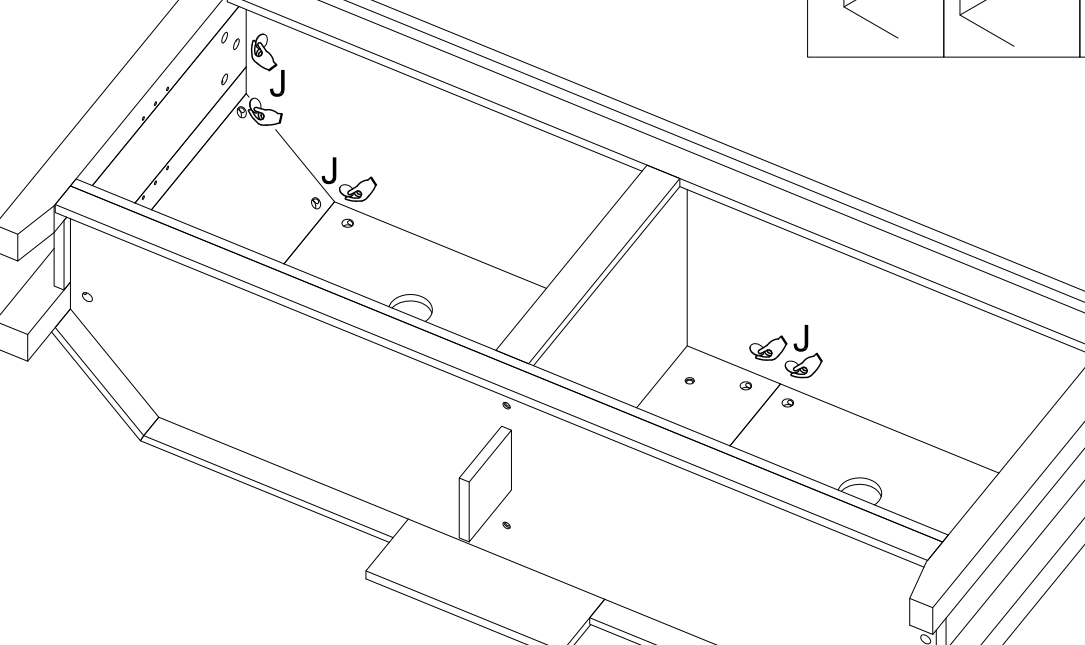
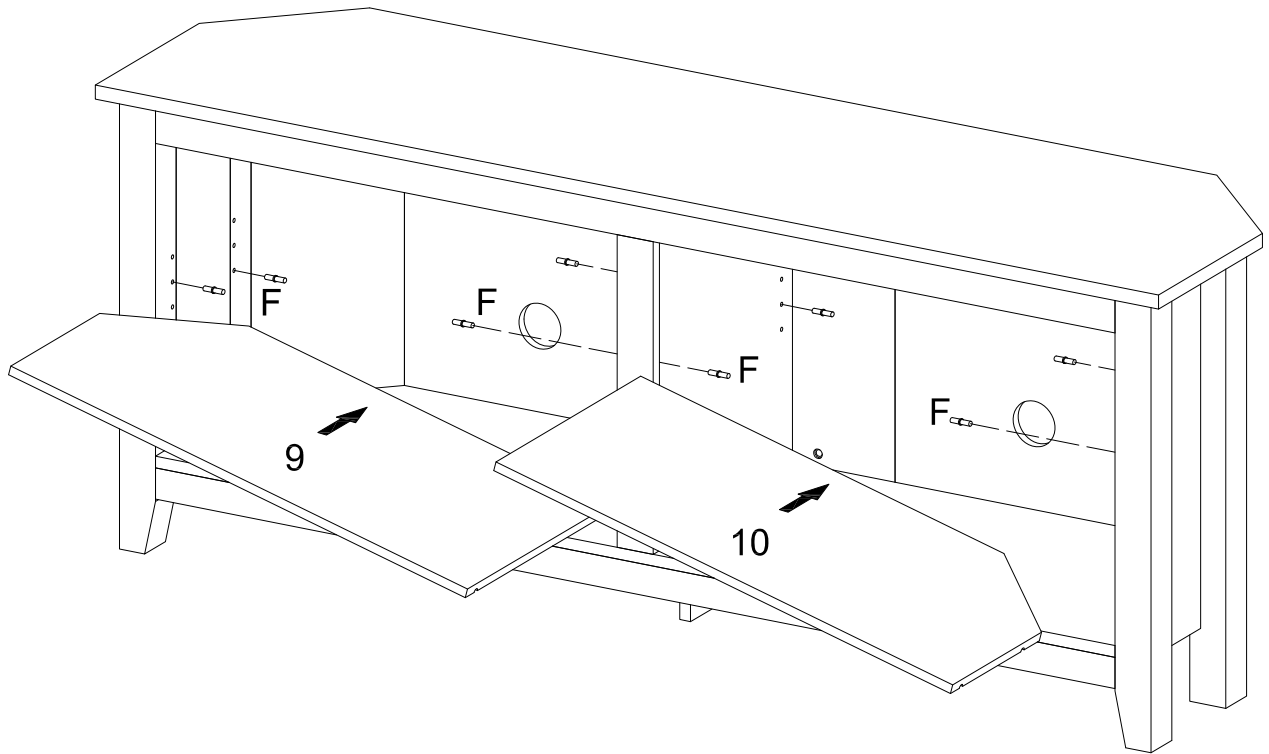


Diagram illustrating Step 16: Attaching the front panel. The main illustration shows the front panel being aligned with the bottom edge of the cabinet frame. Screws are shown being inserted into the panel. A small inset in the top right corner shows three numbered steps: 1. A screw is shown being inserted into the panel. 2. A hand is shown turning the screwdriver to tighten the screw. 3. The screw is fully tightened, securing the panel.

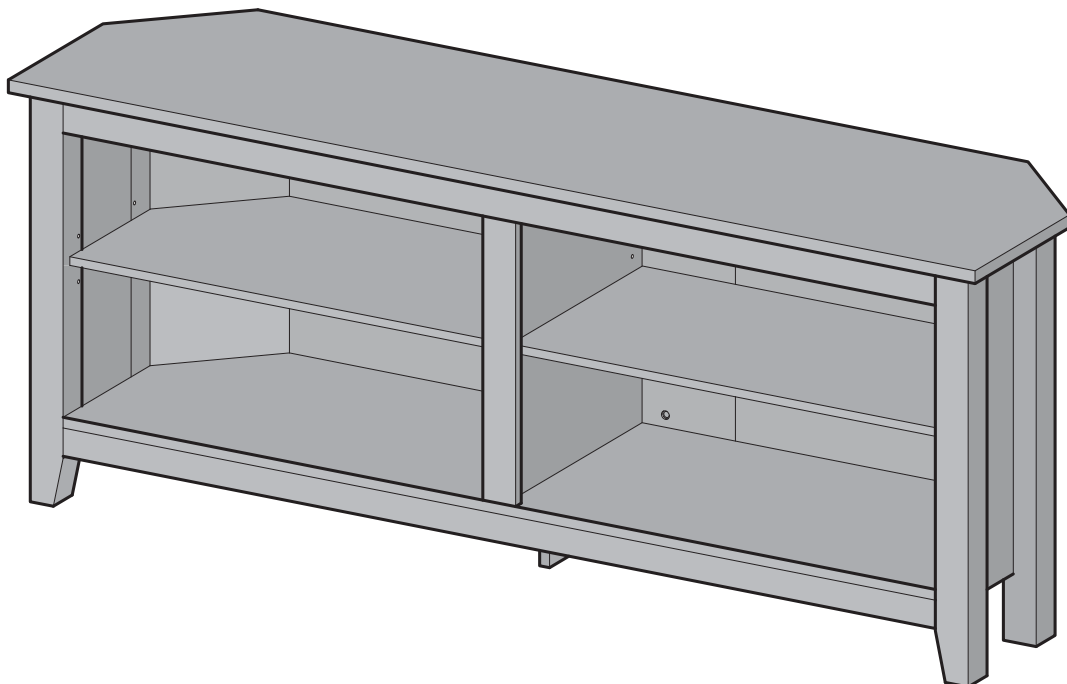
Cover all visible cam locks with stickers (J) as desired.

Step 17



Insert shelf support pins (F) into the assembly at desired shelf heights. Carefully place shelves (9,10) on shelf support pins (F).

Step 18



Final Assembly