

Test Report

UL 2849 Outline Of Investigation For Electric Bicycles, Electrically Power Assisted Cycles (Epac Bicycles), Electric Scooters, And Electric Motorcycles

Name of Products:	Electric Bicycle		
Applicant:	Razor USA LLC		
Factory:	Zhejiang Feishen Vehicle Industry Co., Ltd		

James when	Ir Dai	Berry &4
Tested: James Zhu Date: 2022-12-17	Checked: Vic Dai Date: 2022-12-17	Approved: Benny Xu Date: 2022-12-17

GUANGDONG UTL CO., LTD.



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Report Reference No...... PNS221109070 01001

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China

Applicant's name...... Razor USA LLC

Factory's name. Zhejiang Feishen Vehicle Industry Co., Ltd.

Industrial Zone, Yongkang, Zhejiang, P.R. China

Test specification

Standard ANSI/CAN/UL2849:2020

Test item...... See next page for details

Test result...... PASS

Non-standard test method.....: N/A

Date of receipt of sample. 2022-11-09

Date(s) of performance of test............ 2022-11-10 to 2022-12-07

Test item description....:

Trade Mark Razor

Model/Type reference Rambler 20

Ratings Input Rating: 42V,1.5A

Sample No. SLine-1-1, SLine-1-2, SLine-1-3



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The following test items were considered for this request and the test results were compliance.

No.	Test Items	Verdi	cts		
1	Input Test	Р			
2	Temperature Test	Р			
3	Component fault tests	Р			
4	Locked rotor motor test	Р			
5	Running overload test	Р			
6	Impact Test	Р			
7	Flexing Test	Р			
8	Reverse Pedaling Test P				
9	Pedal Cessation Test for EPACs				
10	Cutoff When Braking Test P				
11	Cutoff at Maximum Speed Test P				
12	Vibration Test P				
13	Water Exposure Test	Р			
14	Mold Stress Test	Р			
15	Permanence of Marking P				
Possil	Possible test case verdicts:				
- Test case does not apply to the test object:					
- Test object does meet the requirement:					
- Test object does not meet the requirement:					
Model	difference and remark:				
Item n	umber: 15128778				



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Appendix

1- Input Test					
Model No.	Condition	Voltage (V)	Frequency (Hz)	Rated Current (A)	Measured Current (A)
			(nz)	Current (A)	Current (A)
Rambler 20	Fully discharged battery	42		2.0A	1.96A

The measured current [did] [did not] exceed the rated output current of the external charger.

2-TEMPERATURE TEST part B				
Sample: SLine-1-1				
Location	Condition B	Conversion to Max. Amb.	Specified Limit	Comme nts
1.Start-up button	29.2	42.6	70	A,C
2.Instrument display panel	33.6	47.0	80	
3.Front LED light cover	59.2	72.6	80	
4.Charge port	32.3	45.7	55	
5.External Part of Metal frame near battery and controller	30.2	43.6	70	
6.External part of Plastic enclosure near controller and battery	40.7	54.1	80	
7.Internal part of Plastic enclosure near controller and battery	46.9	60.3	80	
8.Power connector of the motor	46.9	60.3	80	
9.Motorwinding 1	88.6	102.0	105	
10.Motor winding 2	89.5	102.9	105	
11.Motor winding 3	89.4	102.8	105	
12.PCB near the motor winding	79.0	92.4	105	
13.Power wire of the motor	78.6	92.0	105	
14.PCB near IC (V5)	70.1	83.5	105	
15.PCB near main IC (U7)	61.7	75.1	105	
16.Electrolytic capacitor body (C63)	61.3	74.7	105	
17.Power wire for motor inside the controller	47.9	61.3	105	
18.Power wire for battery pack inside the controller	46.1	59.5	105	
19.Power connector of the controller for battery pack	36.3	49.7	105	
20.Ambient	26.6	40.0		

- A- Temperatures measured did not exceed their specifications.
- B- Temperatures measured did exceed their specifications.
- C- There was no indication of fire, explosion, rupture, electrolyte leakage or electric shock.
- D- There was indication of fire, explosion, rupture, electrolyte leakage or electric shock.



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3-Component	fault tests				
Sample: SLine	-1-1				
Component	Fault Type	From	То	Result	Comments
V5 Pin D-S	short	-	-	Unit protected, recoverable, no	Α
				hazards.	
C63	short	-	-	Unit protected, recoverable, no	Α
				hazards.	
A. There was r	no indication of	burning, gl	owing, or c	harring of the tissue paper or cheeseclot	h.
B There was i	ndication of bu	rnina alowi	ng or char	ring of the tissue paper or cheesecloth	

	1-1					
Test:		Location of	Maximum Tempera			gnition of
In eBike or on	Bench	Thermocouples	Windings, °(combustibles? Y	
In eBike		Motor winding	34.8			N
Insulation Chec	k [] Diek	ectric Strength Test [] Isolat	ion Resistance Test			
Model No.	Location	+	Dielectric	Dielectric	}	Resistance
			Voltage	Breakdown,		Measured,
			Withstand Test	Y or N?		Ohms
			Voltage, V			
	Insulatio	n between positive terminal				
	and acco	essible parts				
	Insulatio	n between negative termina	1			
	and acco	essible parts				
	Insulatio	n between charging circuit				
	and accessible parts					
	Insulatio	n between discharging circu	iit			
	and accessible parts					

5-RUNNING	OVERLOAD TE	ST						
Sample: SLine	e-1-1							
Test: In Device or o	n Bench	Location of Maximum Temperature on Windings, °C				ure on		ion of bustibles? N
In Device		Motor winding	128.	5		N		
Insulation Che	eck [] Dielectric	Strength Test [] Isola	tion R	Resistance Test		•		
Model No.	Location		¥	Pielectric Voltage Vithstand Test Voltage, V	Dielectric Breakdow Y or N?	'n,	Resistance Measured, Ohms	
	Insulation between positive terminal and accessible parts			_				
	Insulation between negative terminal and accessible parts							
	Insulation between charging circuit and accessible parts			<u> </u>				
	Insulation between discharging circuit and accessible parts							



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Temperatures on windings **[did] [did not]** exceed the values noted in Table 39.1 for the class of insulation.

6-IMPACT TEST	
Sample: SLine-1-2	
Part	Battery enclosure, Battery holder
Material	Plastic/Metal
Conditioning Temperature, °C	71
Observation	No damaged

[X] The sample-[did] [did not] show signs of cracking or other deleterious effects from the oven conditioning.

[X] The sample [did not]distorted so as to result in a risk of injury to persons.

The sample[withstood] [did not withstand] the impact without making any uninsulated live part or internal wiring accessible to contact by the articulated accessibility probe.

Chamber temperature: $60.3 \,^{\circ}\text{C} + 10\text{K} = 70.3 \,^{\circ}\text{C}$ or $70\,^{\circ}\text{C}$, Select higher temperature.

7-FLEXING TEST				
Sample: SLine-1-2				
		Insulation Check		
Location	Dielectric Voltage	Dielectric	Resistance	Resistance
	Withstand Test	Breakdown, Y or	Measured, Ohms	LessThan 50 000
	Voltage, V	N?		ohms, Y or N
Before the bar	60Vdc	N		
Center	60Vdc	N		

There **[was]** [was no] evidence of dielectric breakdown.

8-REVERSE PEDALING TEST		
Sample: SLine-1-3		
Wind Speed, m/s	0	
No-load Current Point, A	0.11	
Current during reverse pedaling, A	0.11	

When the pedals were operated in reverse there [was] [was no] power assist delivered to the driving wheel.

9-PEDAL CESSATION TEST FOR EPACS	
Sample: SLine-1-3	
Marked Maximum Assistance Speed, km/s	32
Wheel size, m	26inch
Wind Speed, m/s	0
No-load Current Point, A	0.12
Duration from cessation of pedaling to motor current at	0.22



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or below the no-load current point, s	
Distance traveled, m	1.76
After cessation of pedaling, there [was][was no]more than 2 m before assistance was stopped	

10-CUTOFF WHEN BRAKING TEST	
Sample: SLine-1-3	
Wind Speed, m/s	0
No-load Current Point, A	0.11
Current During Braking (Left), A	0.11
Current During Braking (Right), A	0.11
When actuating the brake device, there[was][was no]power assist delivered to the driving wheel.	

11-CUTOFF AT MAXIMUM SPEED TEST	
Sample: SLine-1-3	
Marked Maximum Assistance Speed, km/s	32
Wind Speed, m/s	0
No-load Current Point, A	0.12
Maximum assistance speed, km/s	Handle:31.5km/h
	Foot pedal: 31.2km/h

The maximum speed where the motor provided assistance at-[was][was not]more than 25% from the marked maximum assistance speed.

The maximum speed where the motor provided assistance at **[was]** [was not] more than 20 mph (32 kph).

12-VIBRATION TEST	
Sample: SLine-1-2	Result
	Α

A. The sample did not emit flame or molten metal or result in a risk of fire, electric shock, or injury to persons when subjected to the test.



B. The sample did emit flame or molten metal or result in a risk of fire, electric shock, or injury to persons when subjected to the test.

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13- WATER EXPOSURE TEST(IPX4)		
Sample	Results	Comments
SLine-1-2	N,O	A

- A. The sample did not catch on fire or explosion or there was no evidence of rupture or external leakage of electrolyte when subjected to cycling or no evidence of ingress of water into electrical compartments that could result in a hazard after the exposure.
- B. The sample did catch on fire or explosion or there was evidence of rupture or external leakage of electrolyte when subjected to cycling or evidence of ingress of water into electrical compartments that could result in a hazard after the exposure.
- E Explosion
- L Electrolyte Leakage (external to enclosure)
- F Fire
- S Electric shock (dielectric breakdown or resistance below isolation resistance limits
- R Rupture
- O Operational after testing
- N No evidence of noncompliant results

14-MOLD STRESS TEST		
Sample	Test Chamber Ambient, °C	Results
SLine-1-1	71	A

- A. After careful removal from the oven and return to room temperature, the sample did not show evidence of mechanical damage, such as cracking or warping of the enclosure or openings created that would allow access to cells and protection circuits with the test probes.
- B. After careful removal from the oven and return to room temperature, the sample did show evidence of mechanical damage, such as cracking or warping of the enclosure or openings created that would allow access to cells and protection circuits with the test probes.

15-PERMANENCE OF MARKING	
Sample	Results
SLine-1-2	A

- A. As a result of the conditioning the sample label did remain legible, and the sample label did not show no evidence of damage including curling.
- B. As a result of the conditioning the sample label did not remain legible, and the sample label did show no evidence of damage including curling.
- C. As a result of conditioning, the sample label was not able to be to be easily removed by hand from the adhered surface.
- D. As a result of conditioning, the sample label was able to be to be easily removed by hand from the adhered surface.



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List of samples BOM

Object/part no.	Manufacturer/ trademark	Type/model
Battery pack	Fujian SCUD Power Technology Co.,Ltd.	LS3675
Charger	Shenzhen Fuyuandian Power Co.,Ltd.	FY-4202000
Controller	Songzheng	B-WHB-3622-TZL
Motor	DAAO Electric (Jiangsu) Co., Ltd.	AMKG3-500



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ENCLOSURE

ID	Description
01	Sample photos of ELECTRIC BICYCLE
02	Marking Label



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Photos

ID 01 Sample photos of ELECTRIC BICYCLE ,Model: Rambler 20

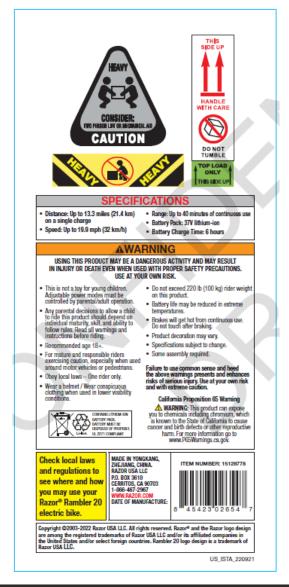






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ID 02 Marking Label



AWARNING

- are in place. The battery must be charged at least 6 hours. Do not over charge
- Riding at night or in low visibility conditions increases risks of injury. Lights on this product may reduce, but cannot completely eliminate, such risks.

 Always wear a helmet. Use lights and conspicuous clothing when riding in lower visibility conditions.

 Always wear shoes.

 Intended for adult use only: 18+

 Make sure all bolts are fastened securely and guards.

 Store indoors when not in use.

 Store indoors when not in use.

 - Not designed for sturt rang.

 19.9 mph (32 km/h) max spead;
 Use only Razor Rambler 20 charger.
 Plambler 20 battery capacity; 37V/7.5 Ah
 Store indoors when not fin use.
 Check local laws and regulations to see where and how you may use this product legally.
 On ender only.
 Ramber 20, US, 22100-

AWARNING

THIS PRODUCT MOVES WHEN USED. EXERCISE CAUTION & COMMON SENSE WHEN RIDING.

- . This is not a toy for use by young children.
- For mature and responsible riders exercising caution, especially when used around motor vehicles or pedestrians.
- · Read the owner's manual and additional warnings before using.
- · Check local laws and regulations to see where and how you may use this product legally.
- Recommended for adult use age 18+

AWARNING

- · Never modify the electrical system.
- Alteration could cause a fire.
- Use of wrong type of battery or charger could cause an explosion.



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Attachment-Certificate of participation



★☆The test report is invalid without the signature of the approver and the company's seal. The test results presented in this report relate only to the samples submitted. Partial reproduction is not allowed without the written approval of the laboratory. ☆★

