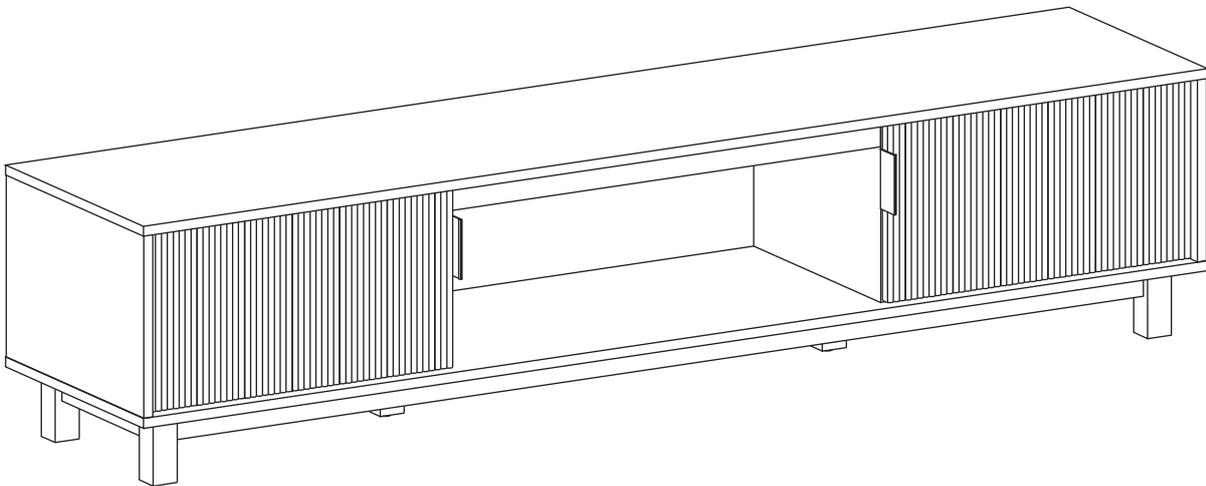


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ASSEMBLY INSTRUCTION



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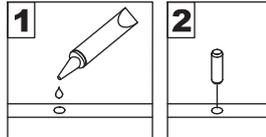
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General Assembly Guidelines

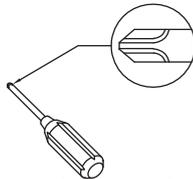
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



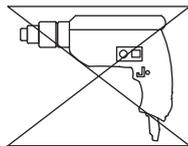
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

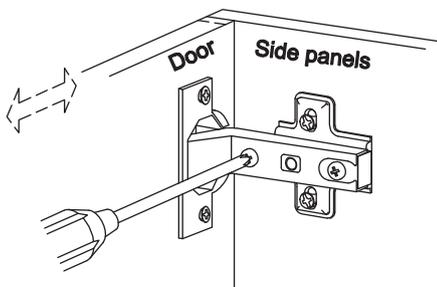


- VII. Power tools should not be used to assemble this product.

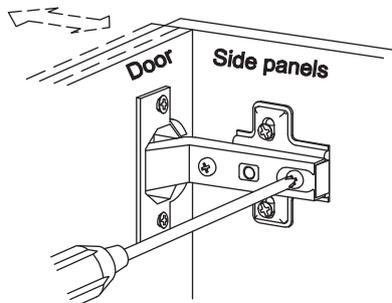


- VIII. Drill may be needed for securing product to wall.

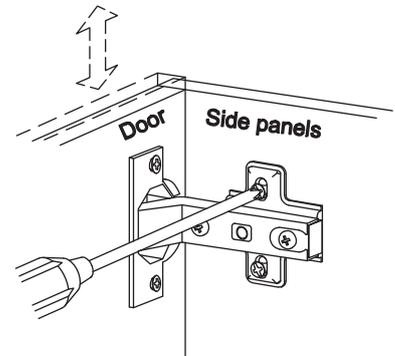
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

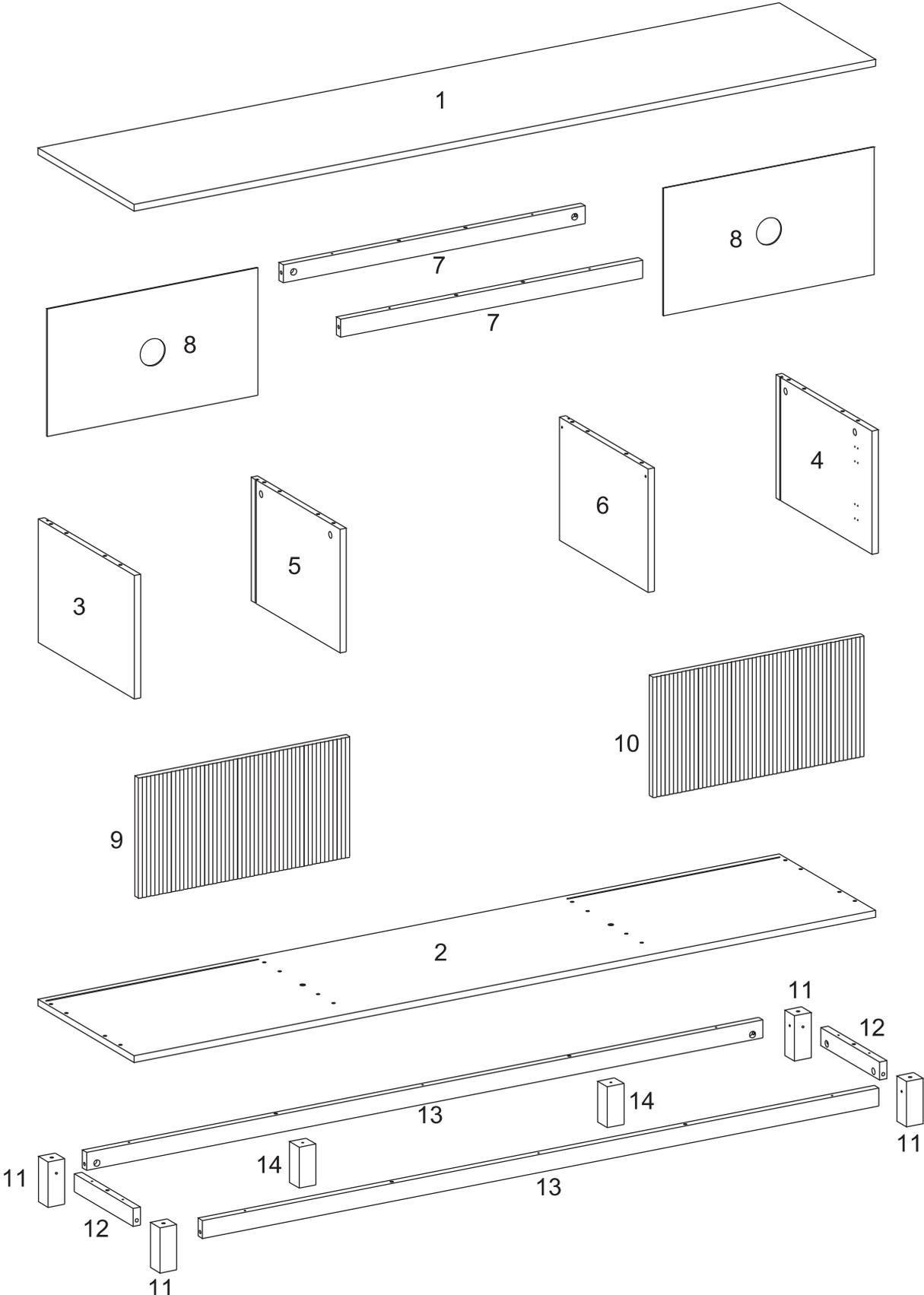


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment

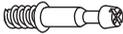
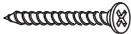


Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List

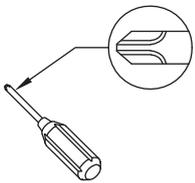


Hardware List

A		Ø8x30mm	Wooden dowel	30 pcs
B		Ø6x35mm	Cam bolt	20 pcs
C		Ø15x11mm	Cam lock	20 pcs
D		Ø30mm	Sticker	20 pcs
E		Ø6x50mm	Screw	10 pcs
F		M 4	Hex Key	1 pc
G		Ø4x38mm	Screw	14 pcs
H			Plastic wedge	8 pcs
J		Ø3x17mm	Screw	8 pcs

Hardware List

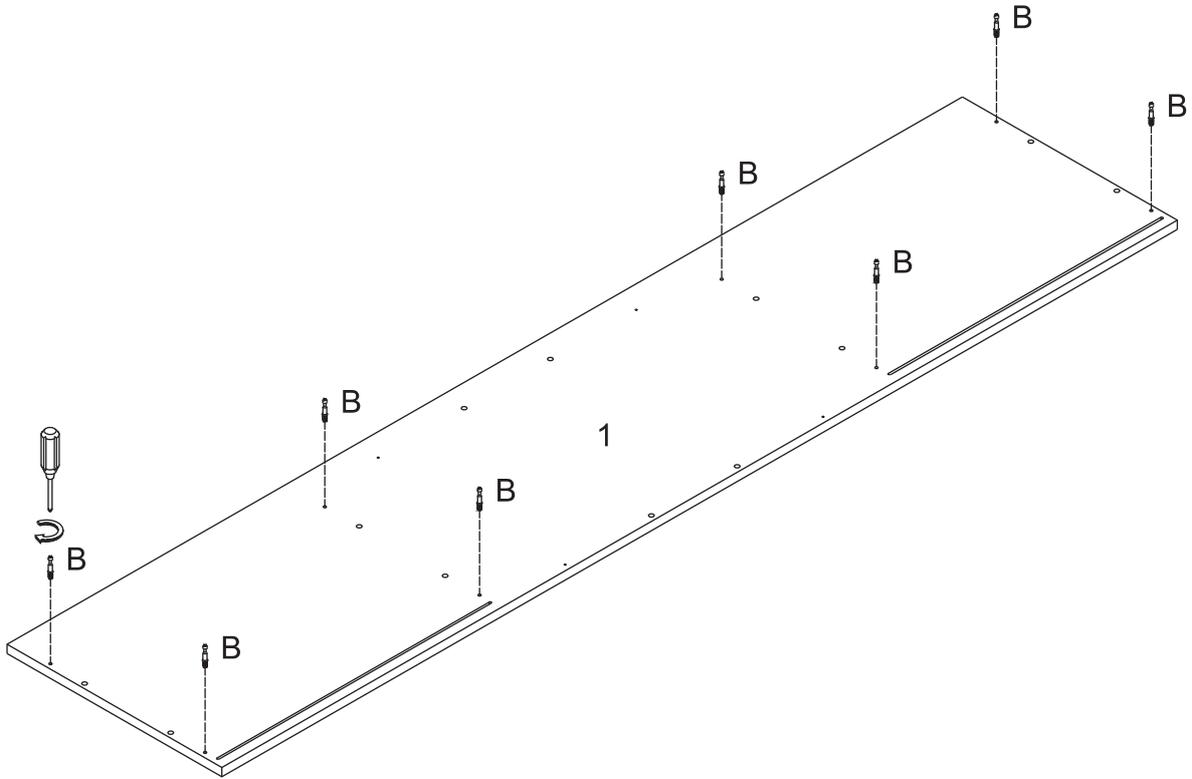
K		90x42x18mm	Handle	2 pcs
L		Ø3x12mm	Screw	4 pcs
M		Ø35mm	Europe hinge	4 pcs
N		Ø4x14mm	Screw	24 pcs
P			Glue tube	2 pcs



Phillips head screwdriver required for assembly
(not included)

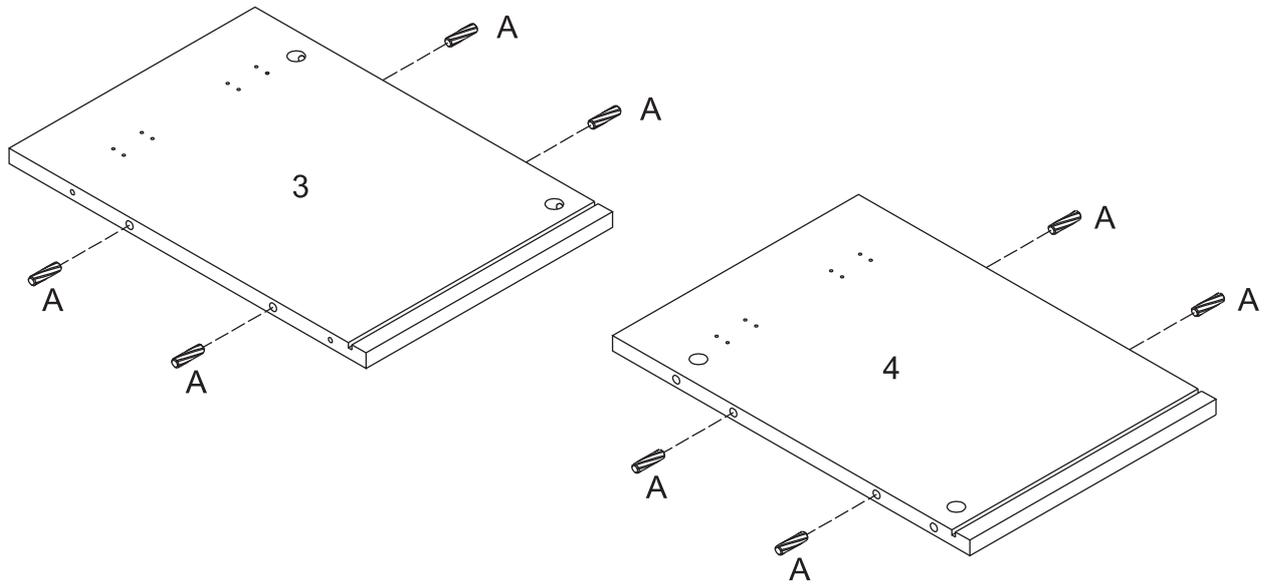
The hardware quantities listed above are required for proper assembly. Some extra hardware may also have been included.

Step 1



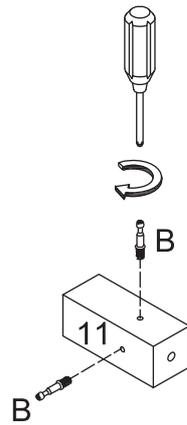
Attach cam bolt (B) to part (1) with Phillips head screwdriver as per diagram.

Step 2

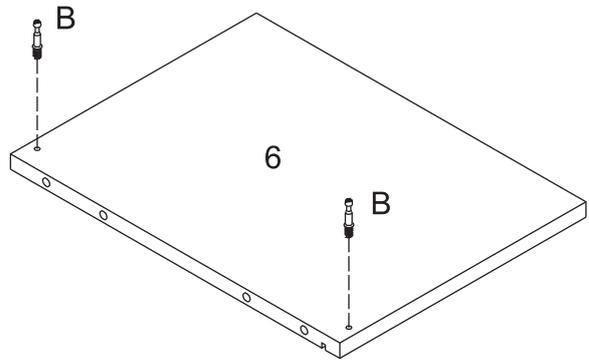
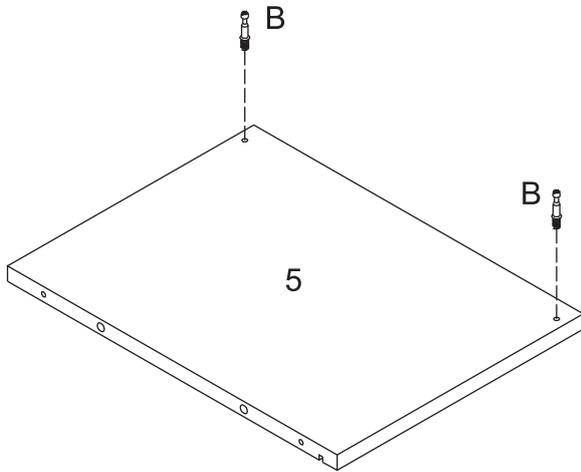


Insert wooden dowel (A) into part (3,4) as per diagram.

Step 3

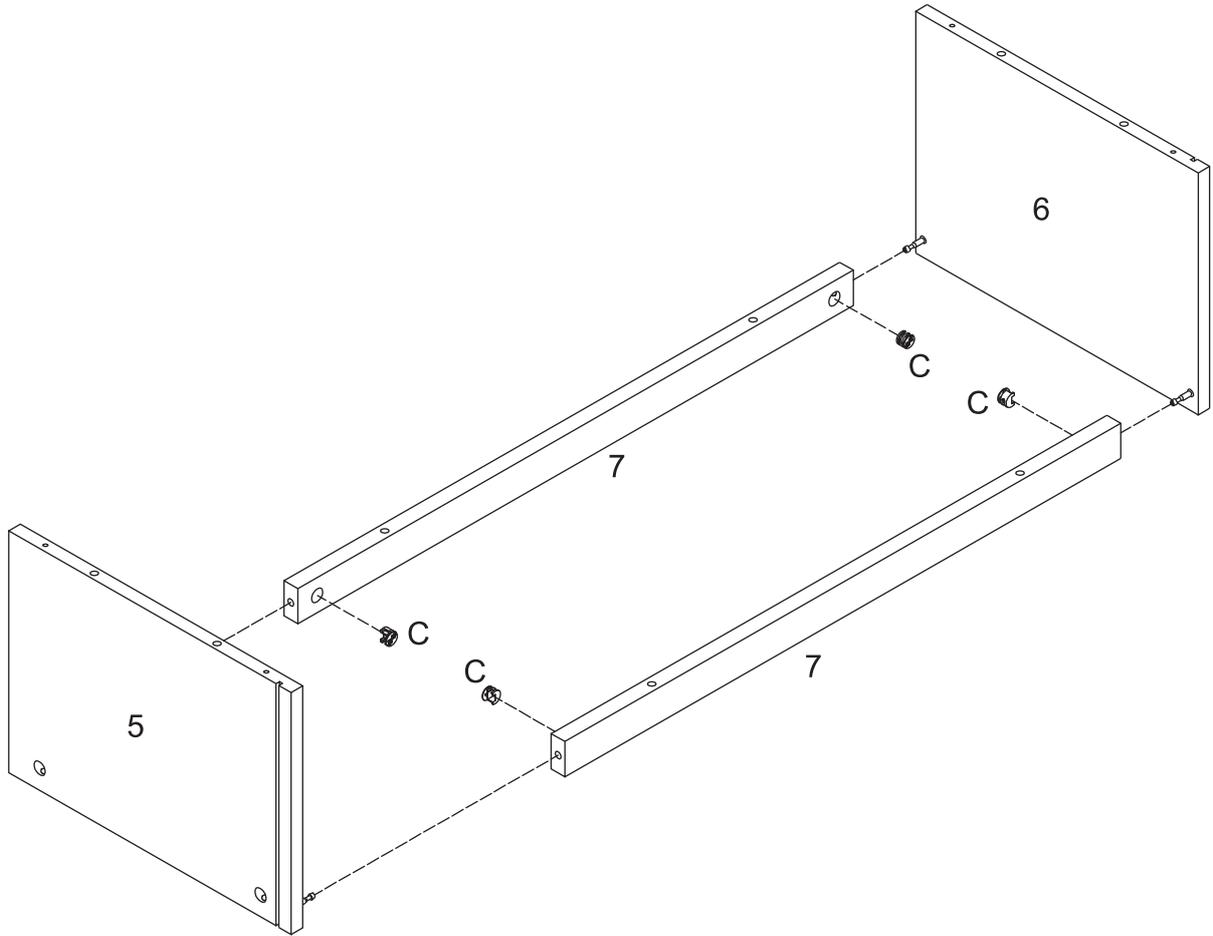
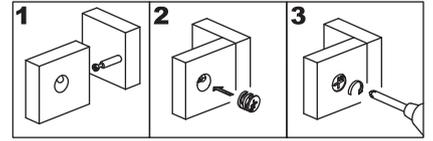


x 4



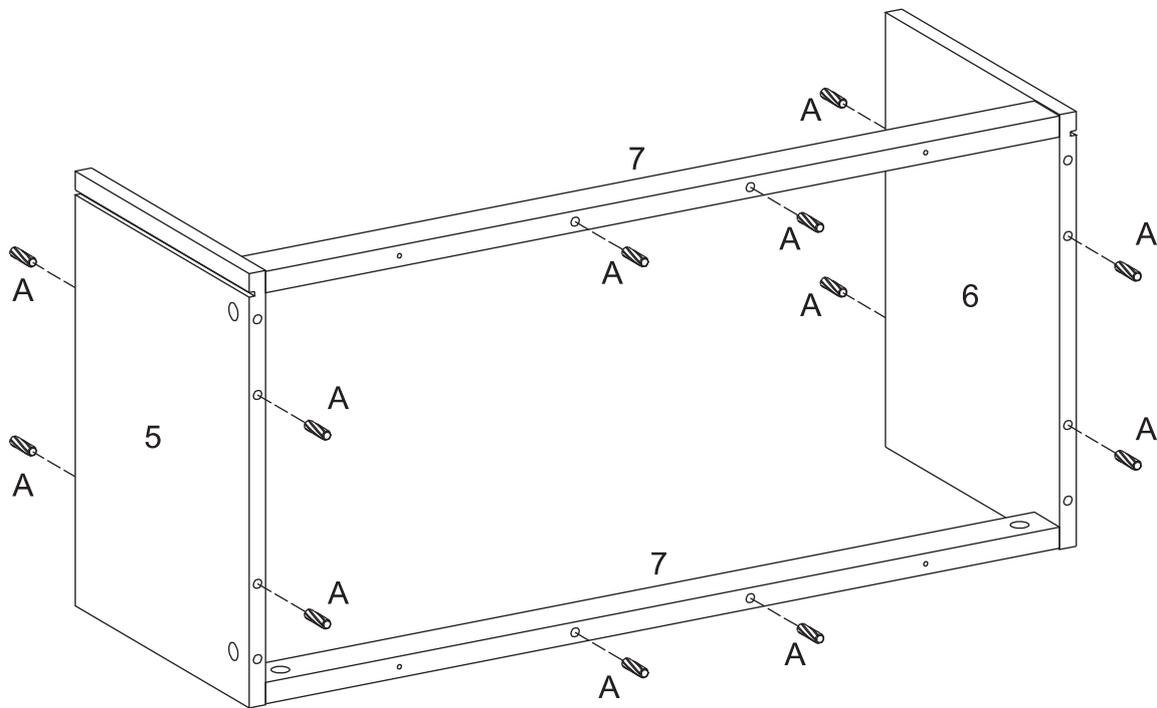
Attach cam bolt (B) to part (5,6,11) with Phillips head screwdriver as per diagram.

Step 4



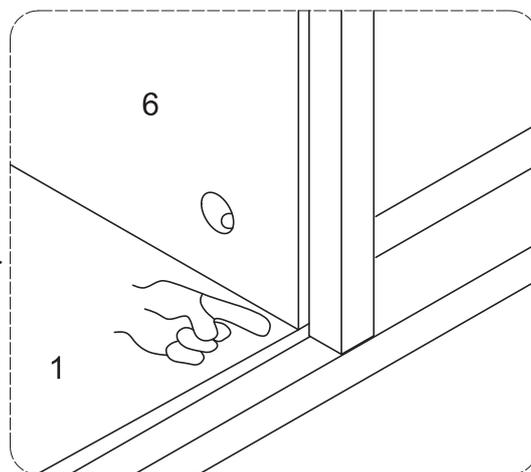
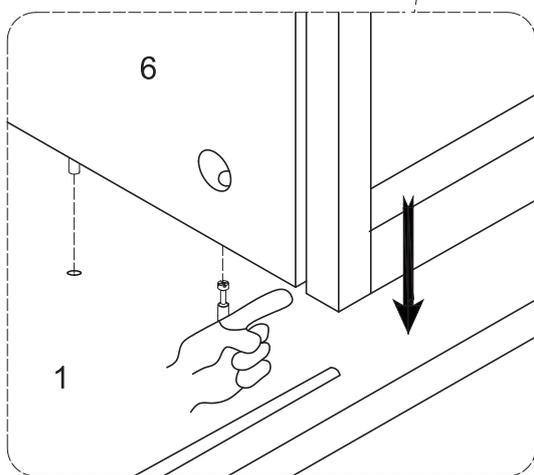
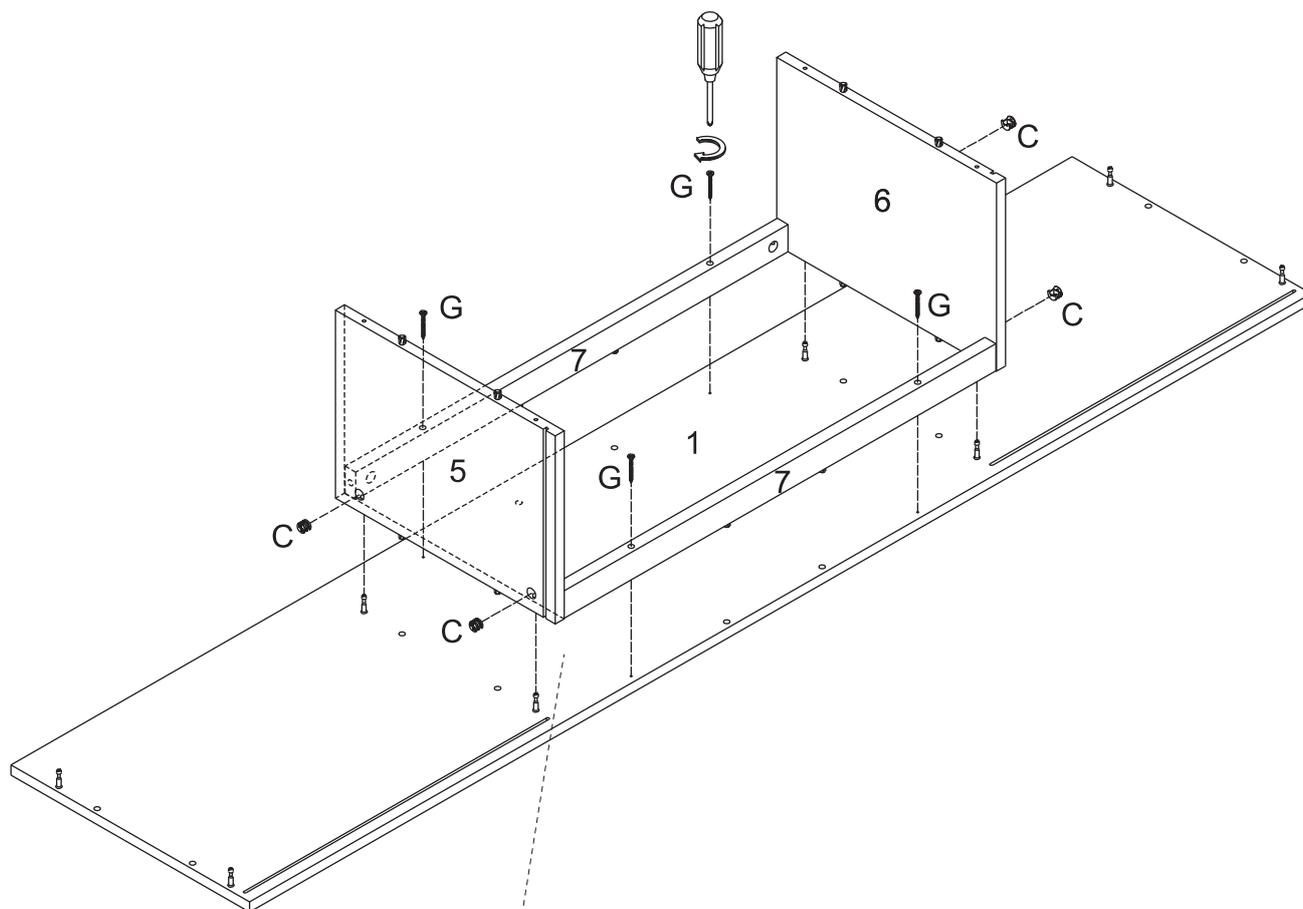
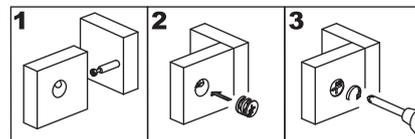
Using cam lock (C) secure part (7) into part (5,6) with Phillips head screwdriver as per diagram.

Step 5



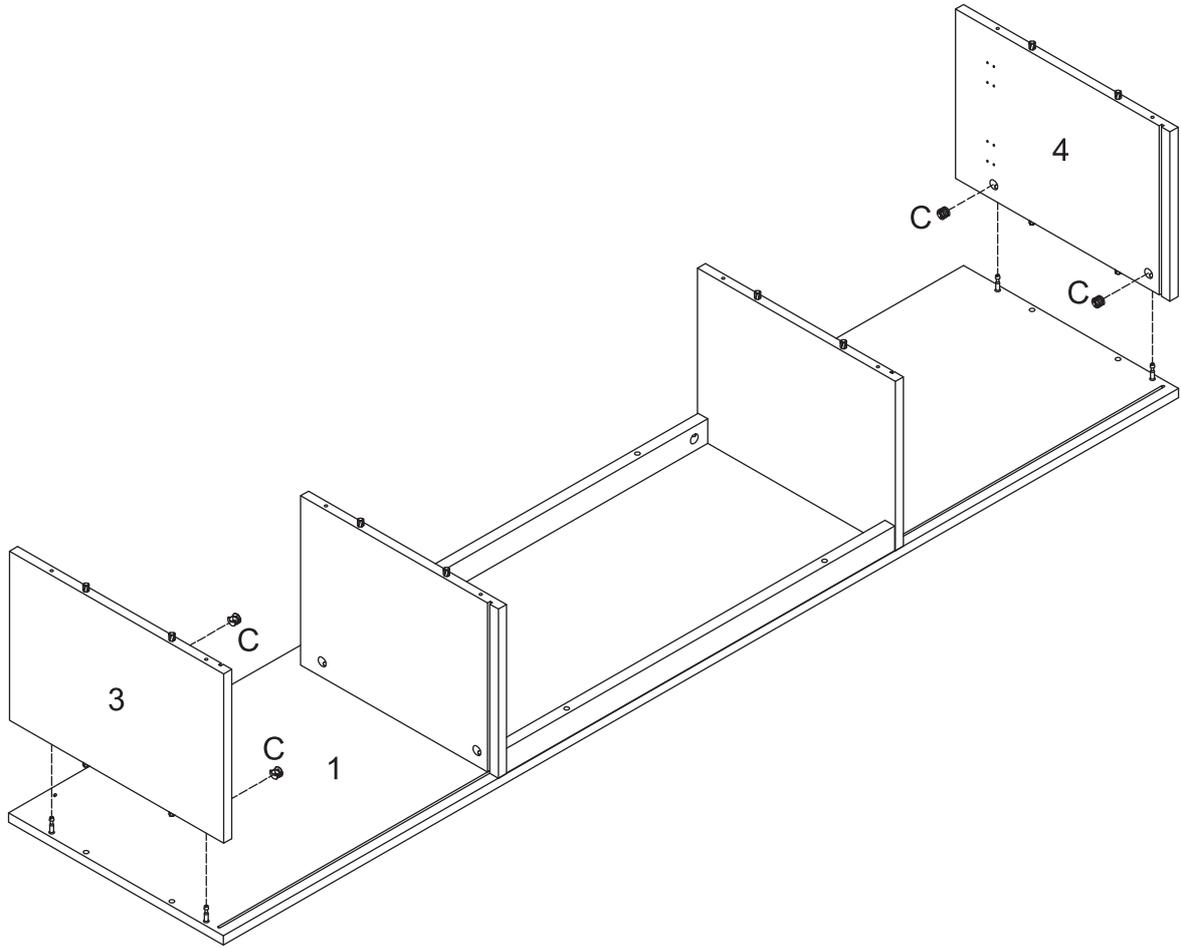
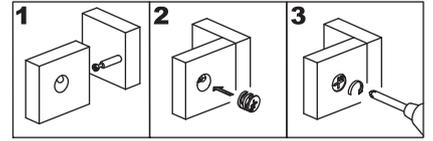
Insert wooden dowel (A) into part (5,6,7) as per diagram.

Step 6



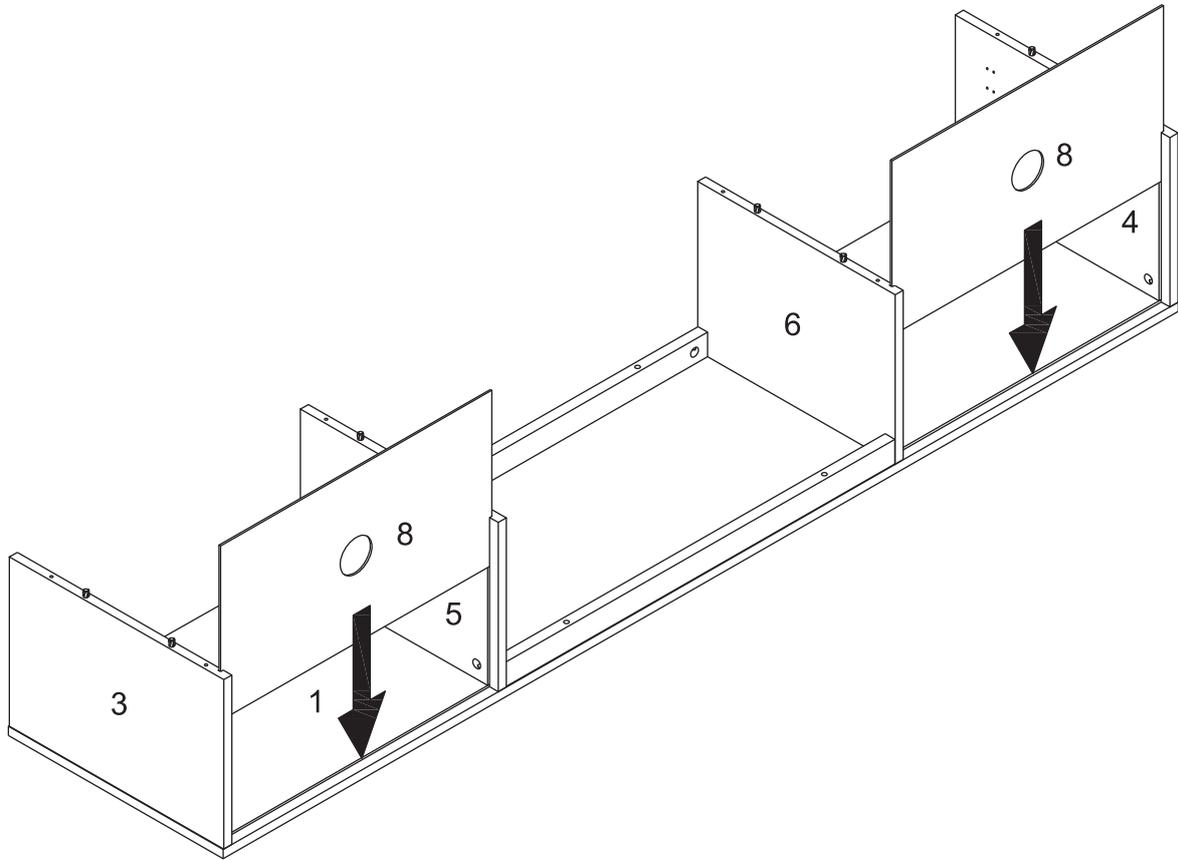
Using cam lock (C) secure part (5,6) into part (1) with Phillips head screwdriver. Using screw (G) secure part (7) to part (1) with Phillips head screwdriver as per diagram.

Step 7



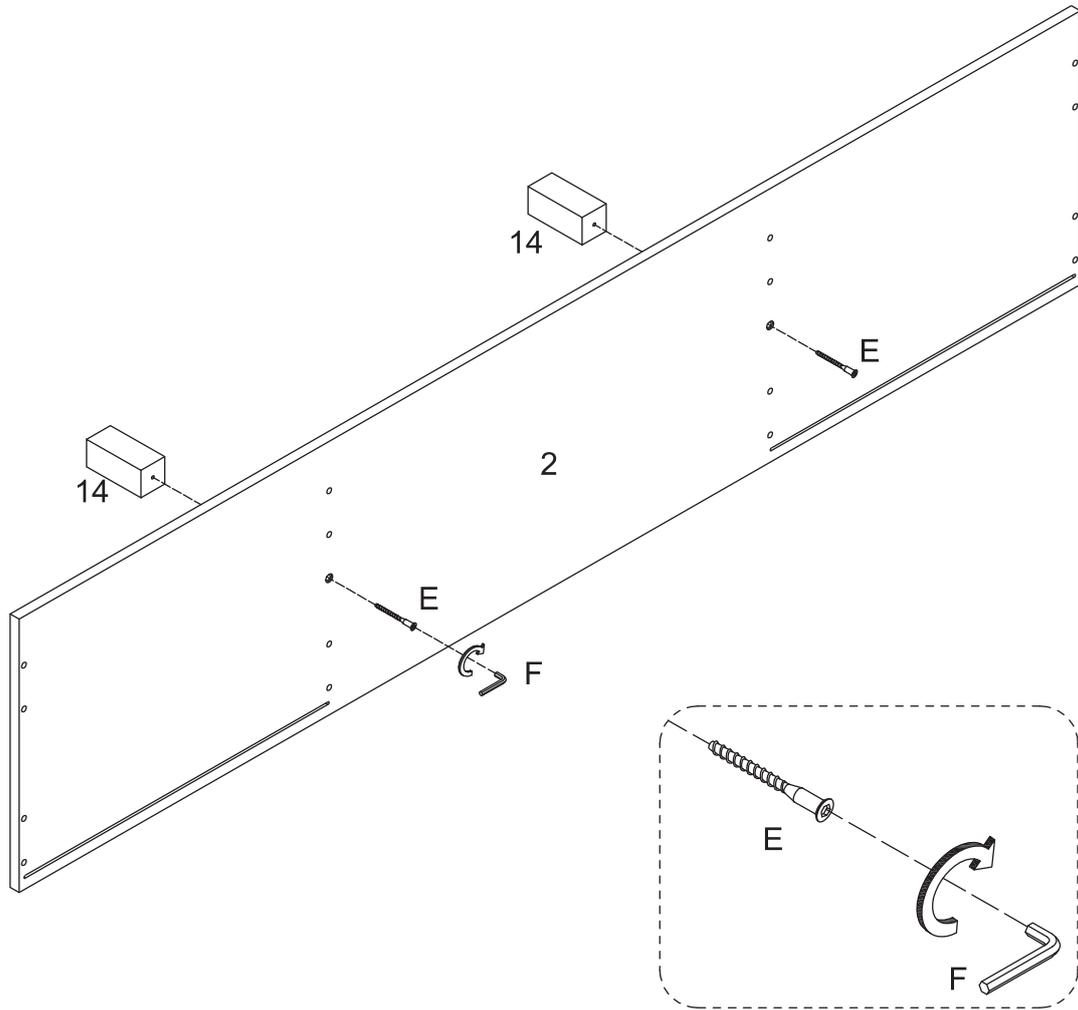
Using cam lock (C) secure part (3,4) into part (1) with Phillips head screwdriver as per diagram.

Step 8



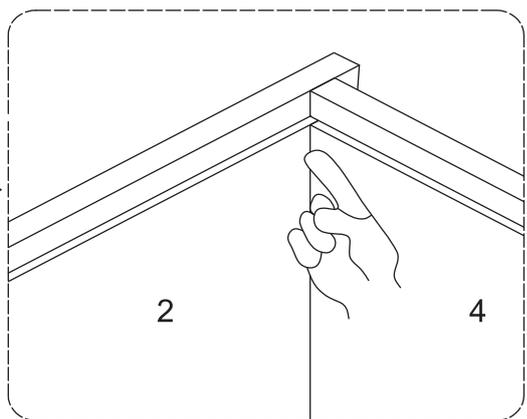
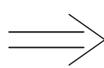
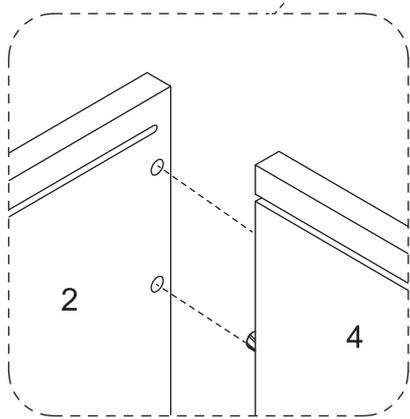
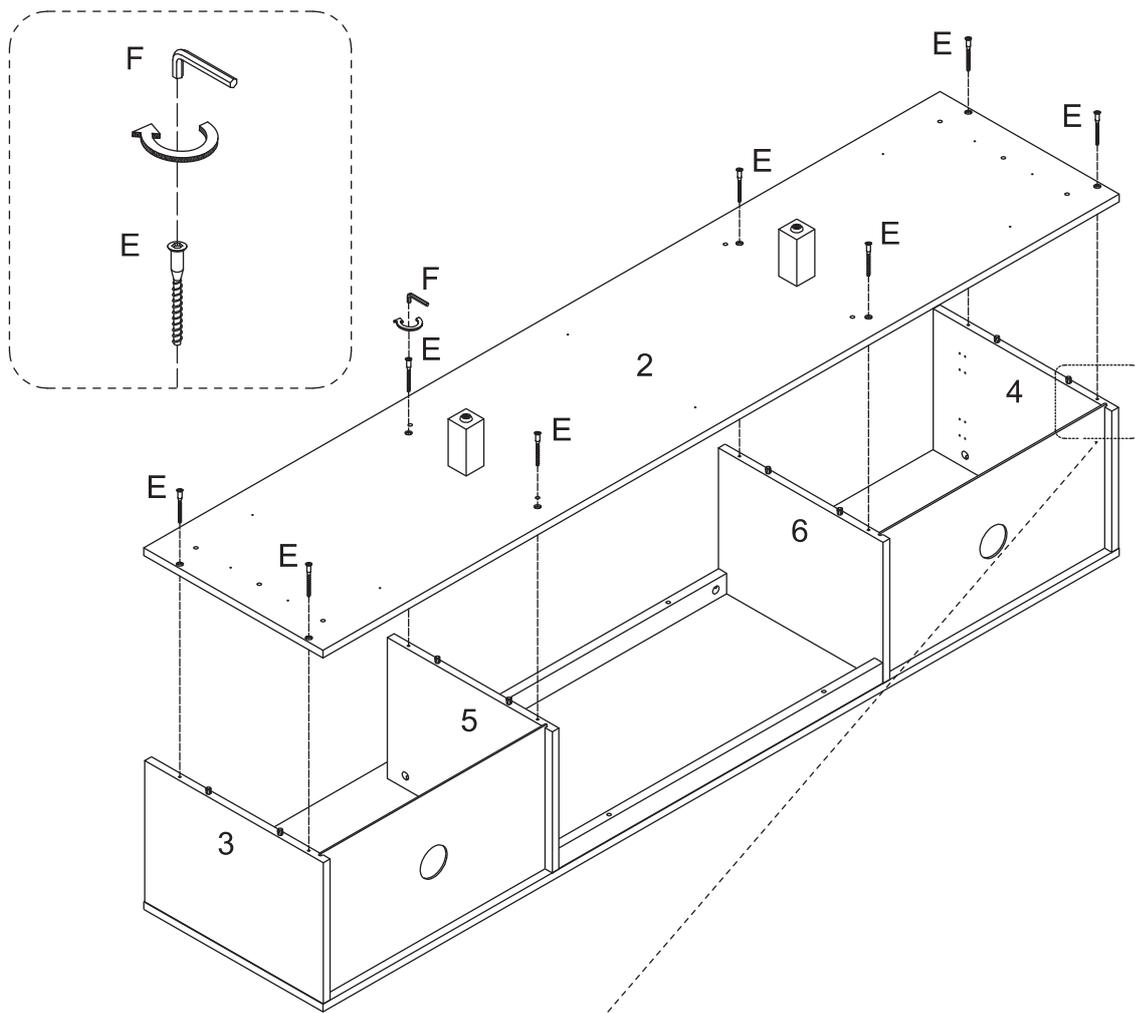
Insert Part (8) into part (1,3,4,5,6) as per diagram.

Step 9



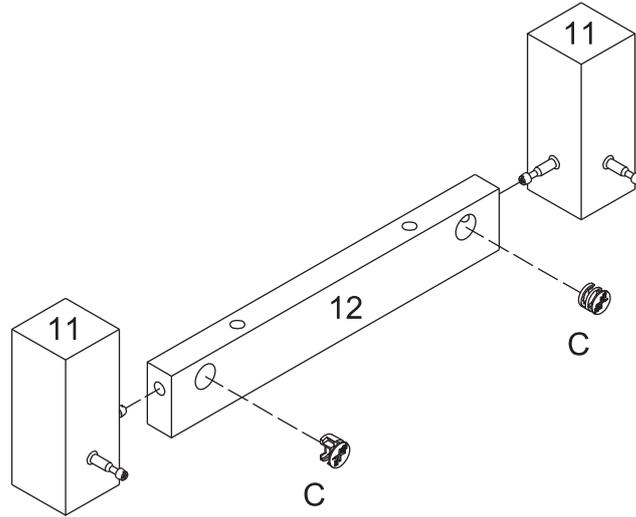
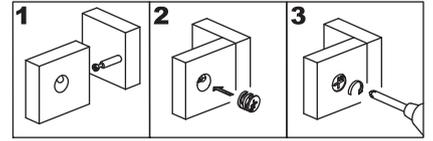
Using screw (E) secure part (2) to part (14) with Hex key (F) as per diagram.

Step 10



Using screw (E) secure part (2) to part (3,4,5,6) with Hex key (F) as per diagram.

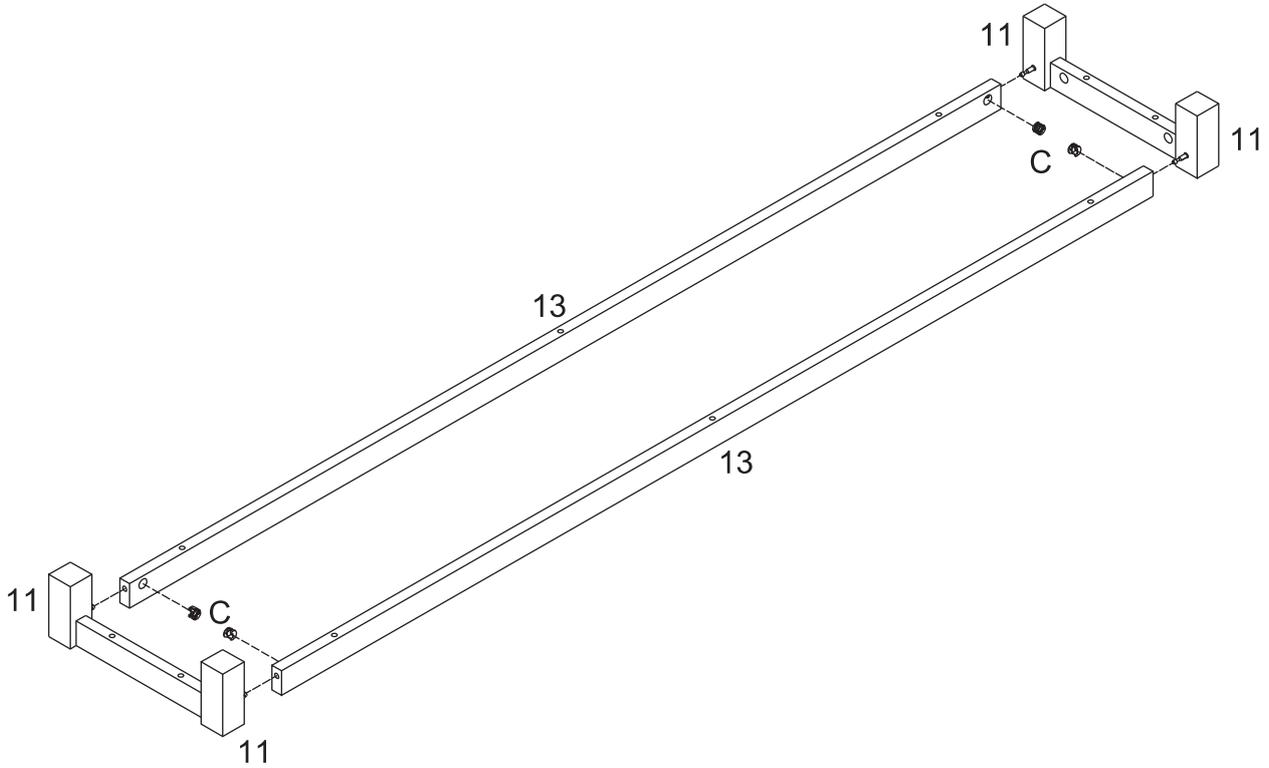
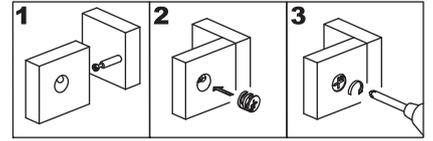
Step 11



x 2

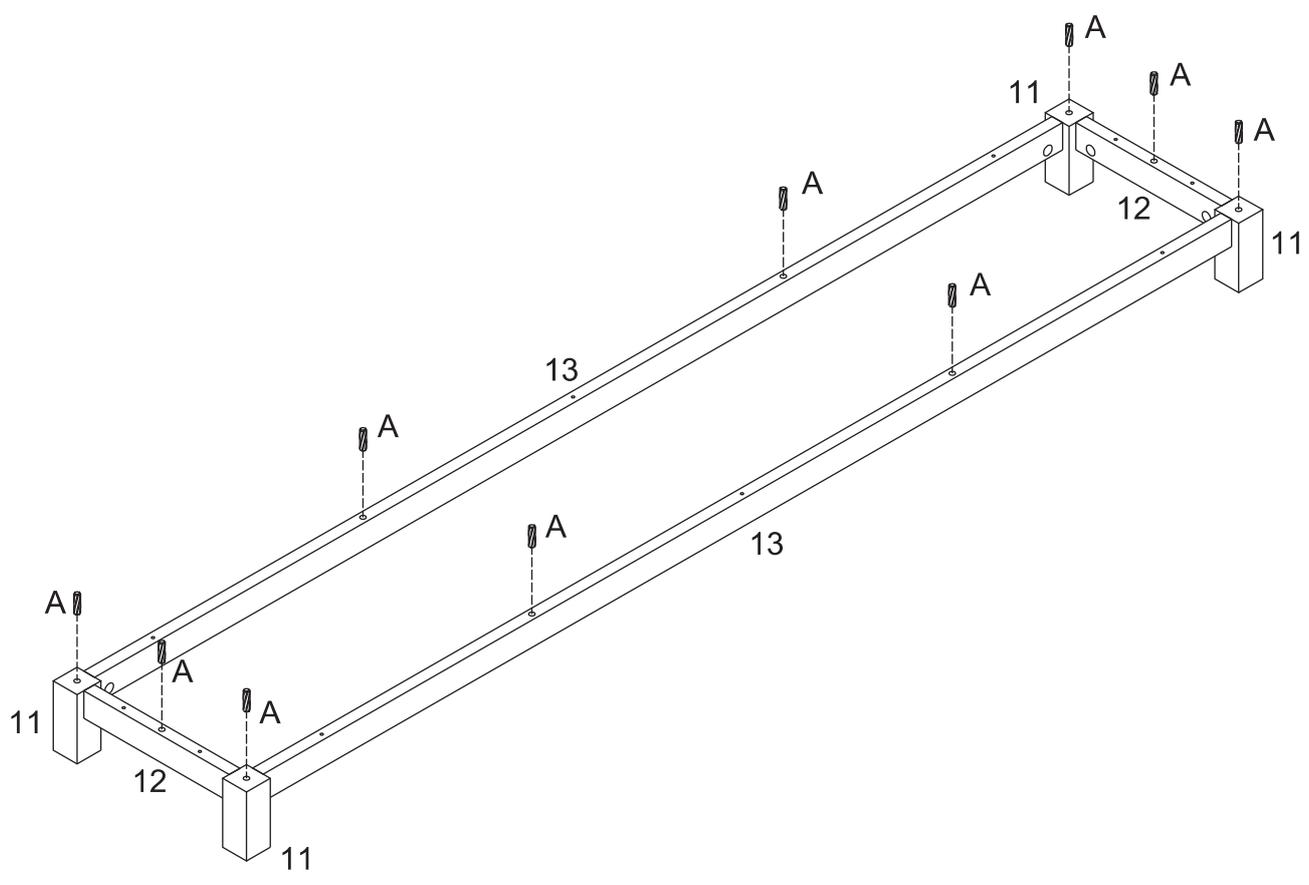
Using cam lock (C) secure part (12) into part (11) with Phillips head screwdriver as per diagram.

Step 12



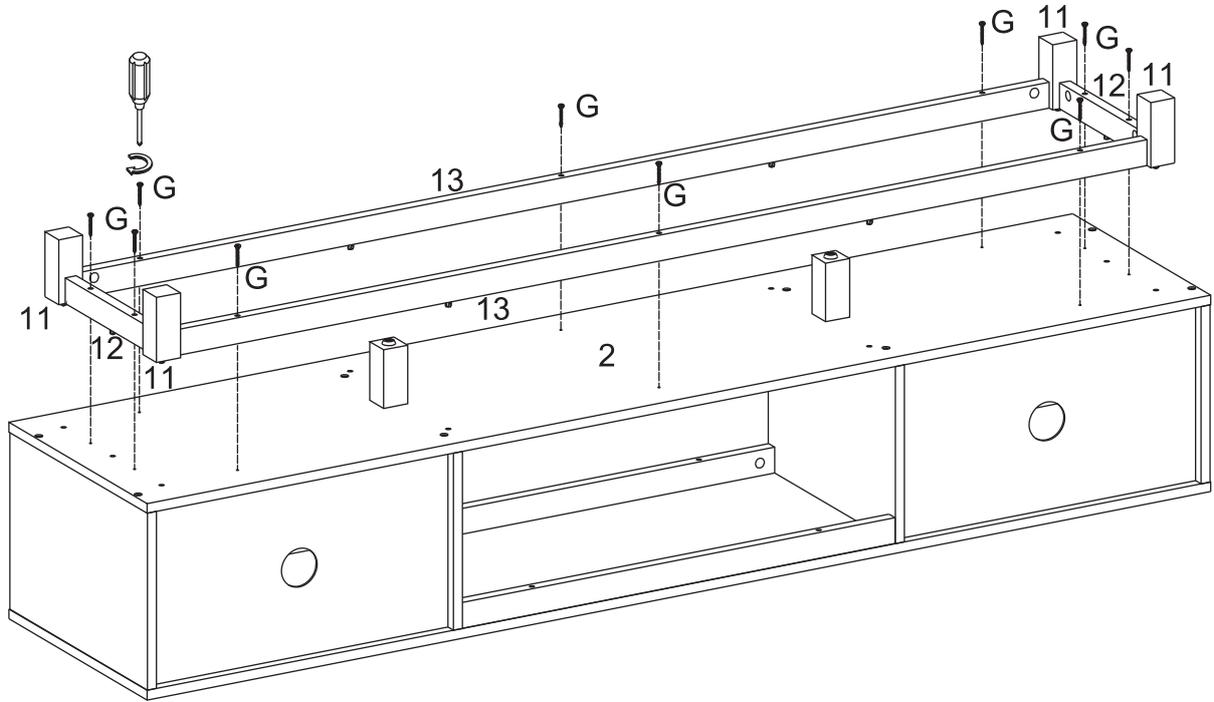
Using cam lock (C) secure part (13) into part (11) with Phillips head screwdriver as per diagram.

Step 13



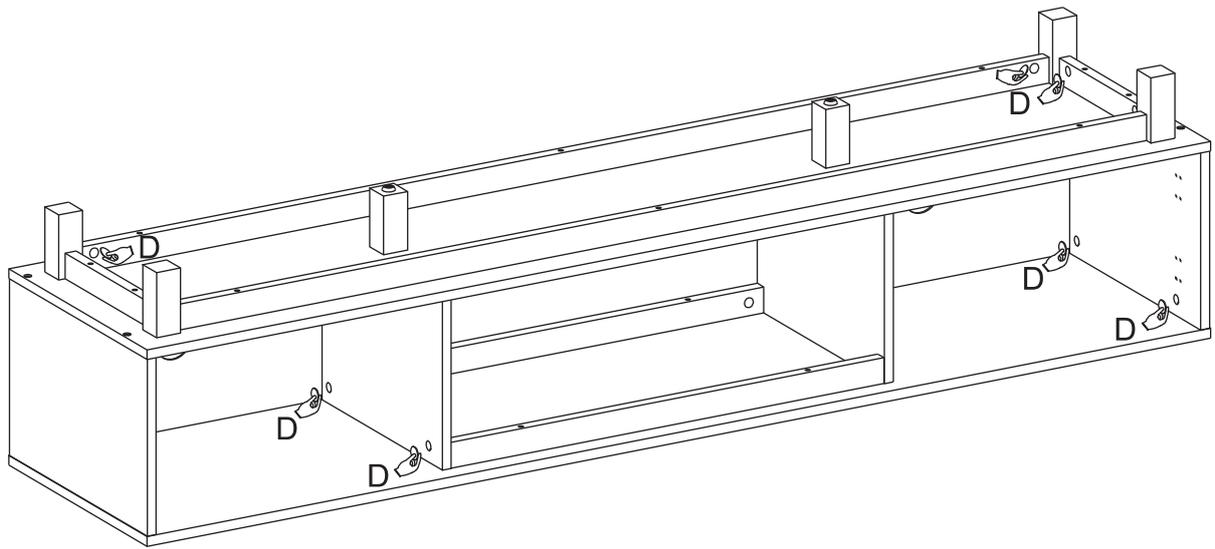
Insert wooden dowel (A) into part (11,12,13) as per diagram.

Step 14



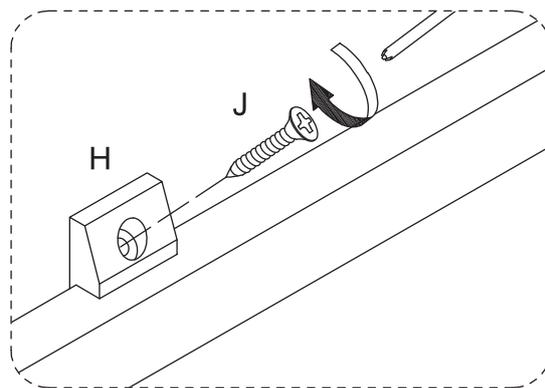
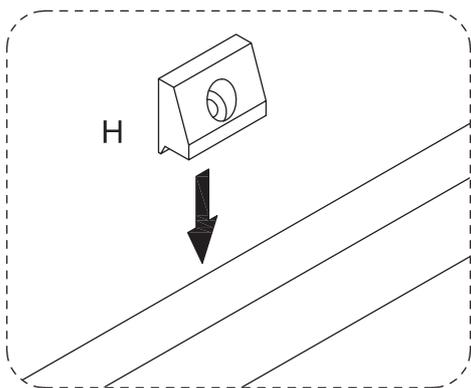
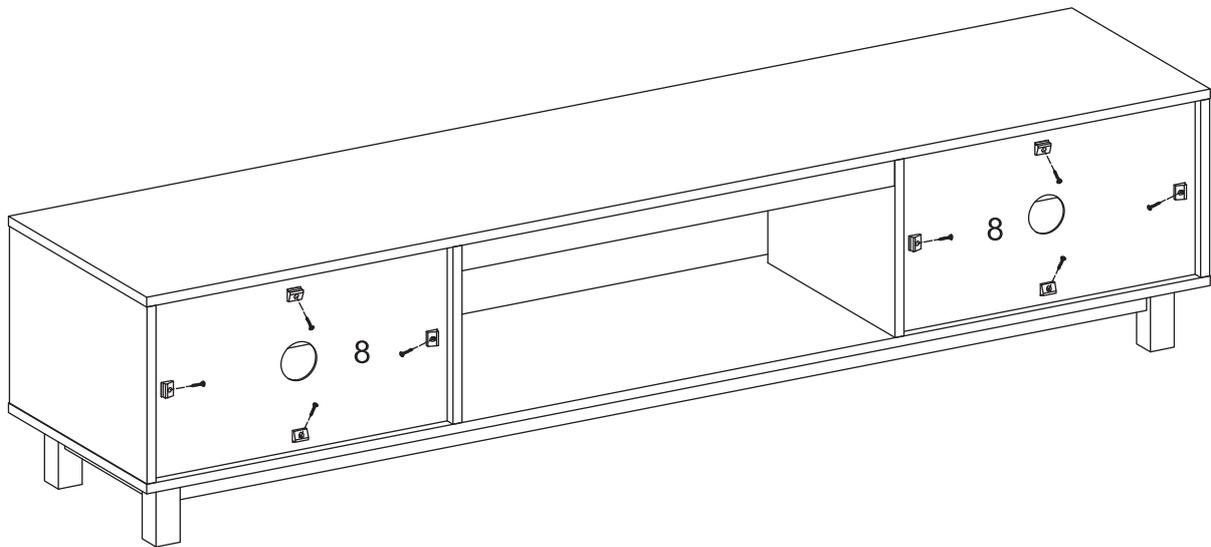
Using screw (G) secure part (12,13) to part (2) with Phillips head screwdriver as per diagram.

Step 15



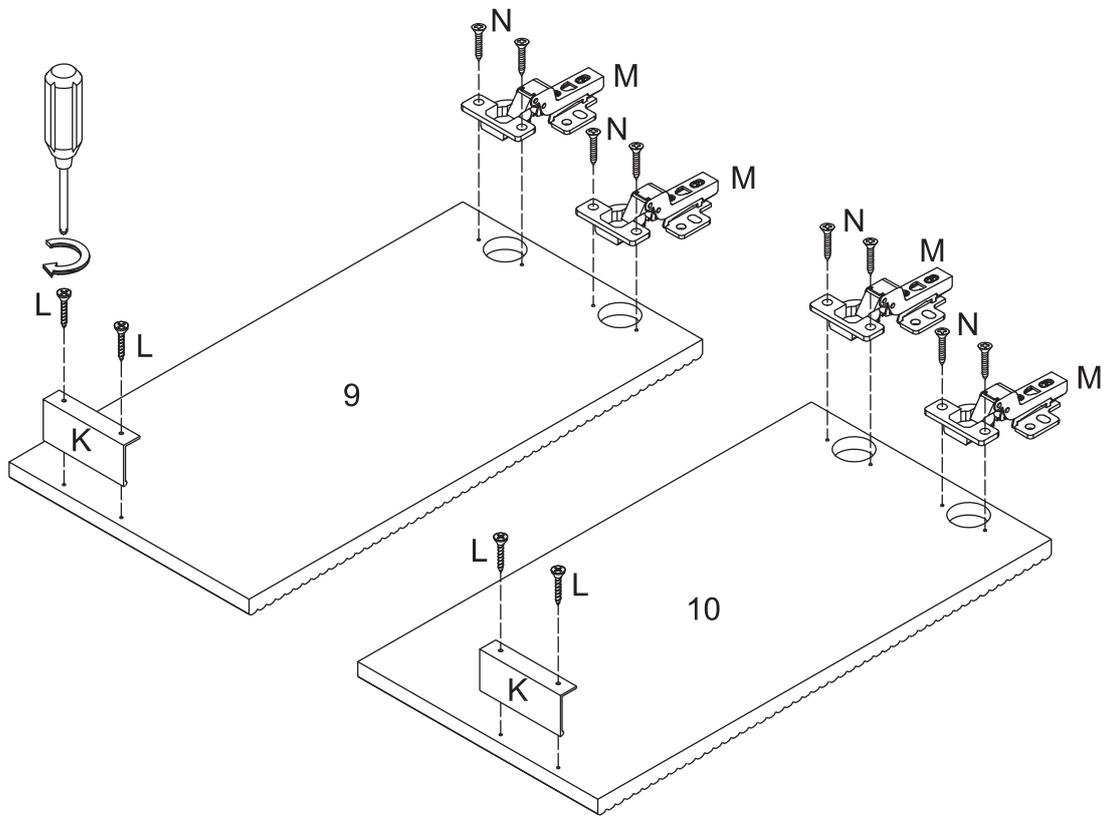
Place sticker (D) to cover the hole as per diagram.

Step 16



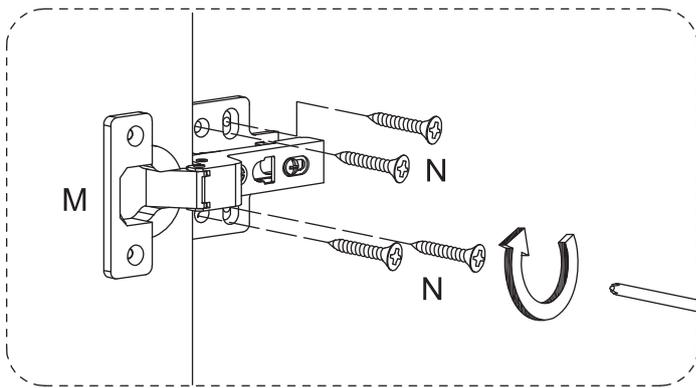
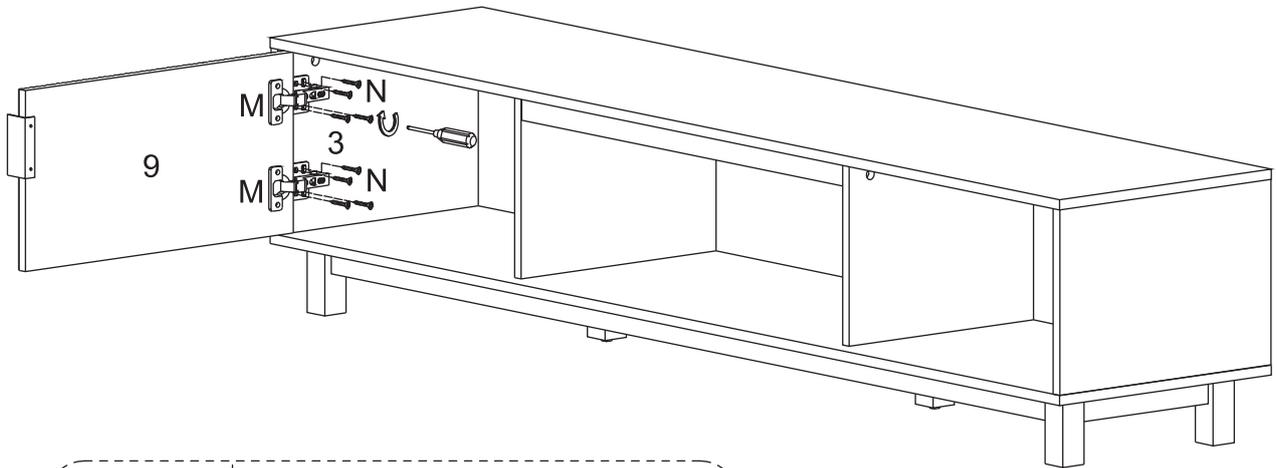
Using screw (J) secure Plastic wedge (H) to part (8) with Phillips head screwdriver as per diagram.

Step 17



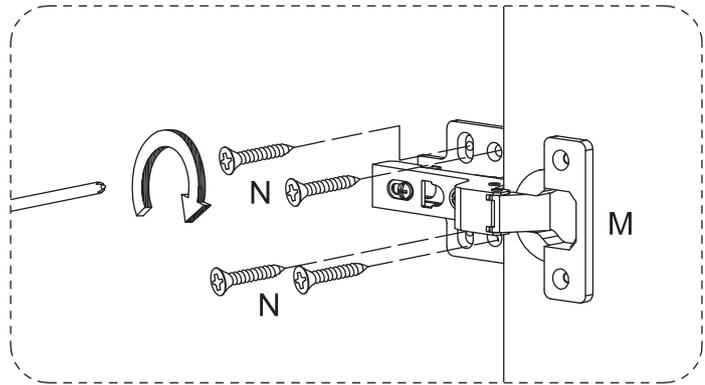
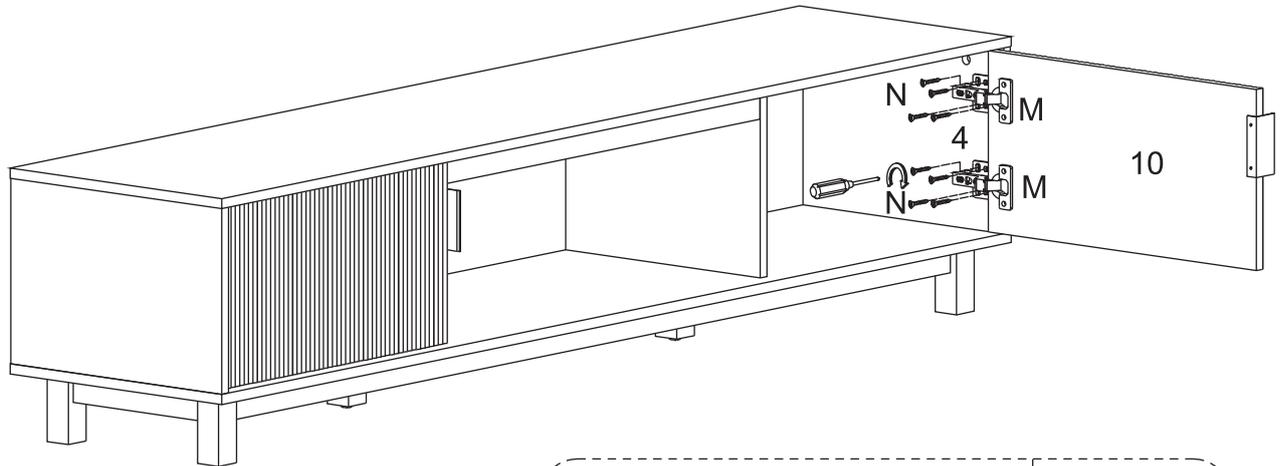
Using screw (N) secure Europe hinge (M) to part (9,10) with Phillips head screwdriver. Using screw (L) secure Handle (K) to part (9,10) with Phillips head screwdriver as per diagram.

Step 18



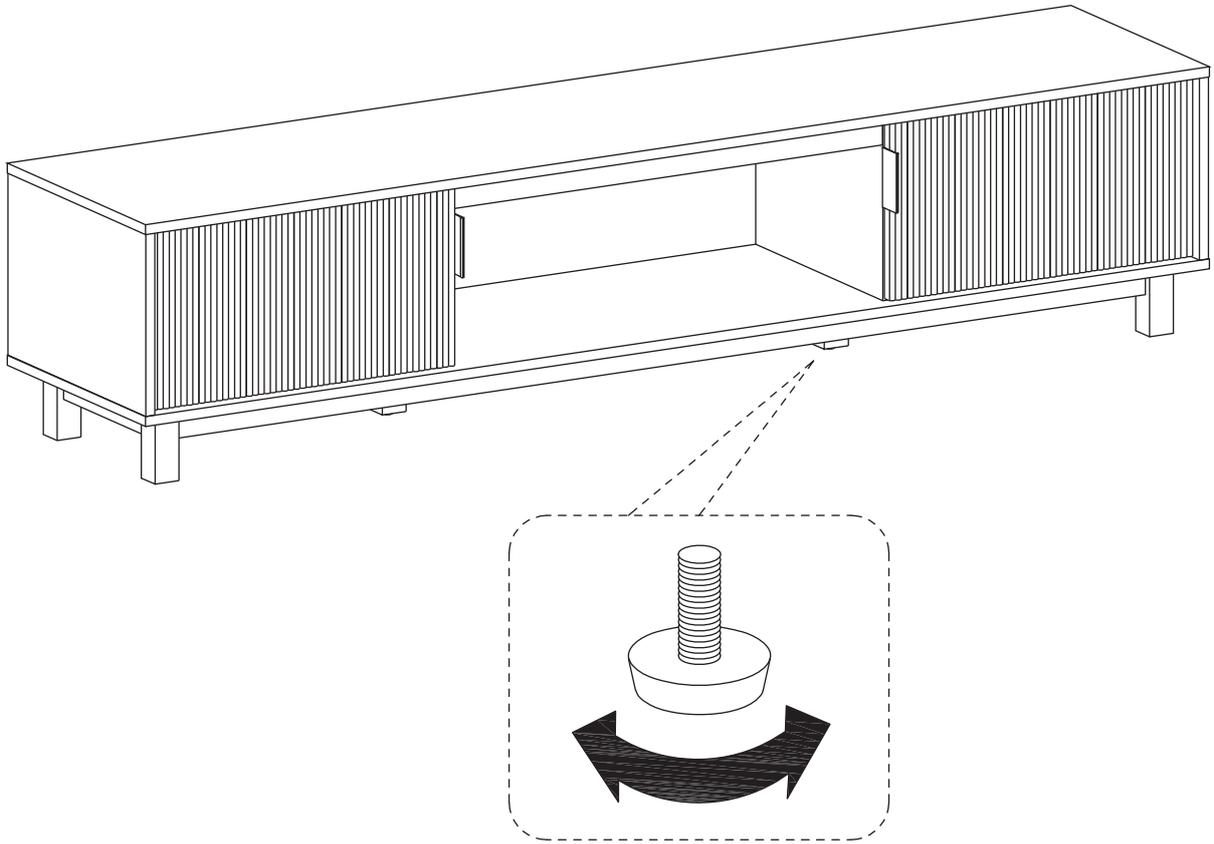
Using screw (N) secure Europe hinge (M) to part (3) with Phillips head screwdriver as per diagram.

Step 19



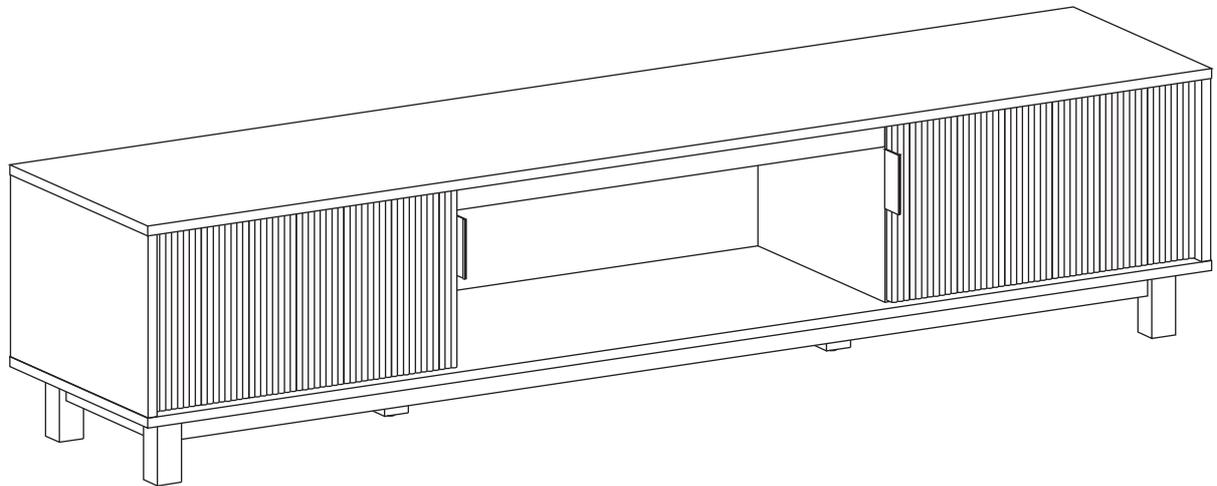
Using screw (N) secure Europe hinge (M) to part (4) with Phillips head screwdriver as per diagram.

Step 20



Position the assembled unit at the desired location ,if necessary adjust the floor leveler at the bottom of the legs to level the unit .

Step 21



Final Assembly