

Item # : DW58GAV

Assembly Instructions



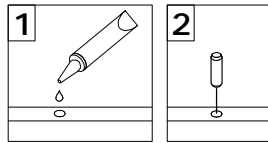
Walker Edison®

Please visit our website for the most current instructions, assembly tips, report damage, or request parts. www.walkeredison.com

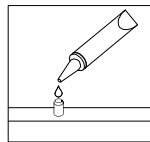
Revised 20/10/2020 (L)

General Assembly Guidelines

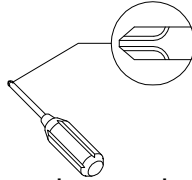
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



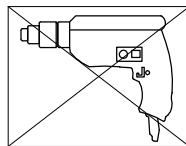
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

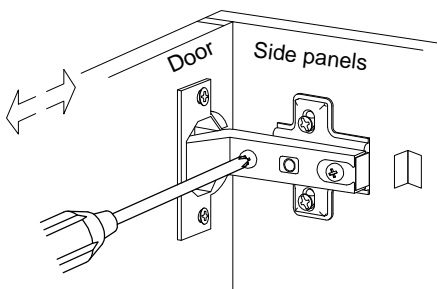


- VII. Power tools should not be used to assemble this product.

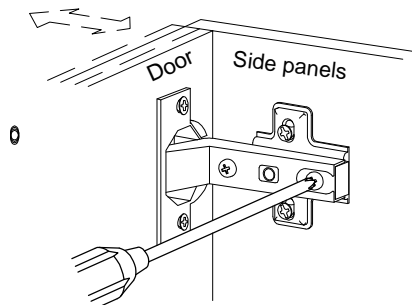


- VIII. Drill may be needed for securing product to wall.

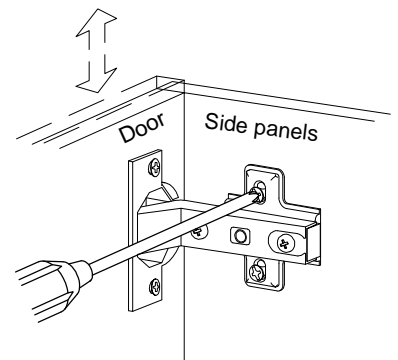
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

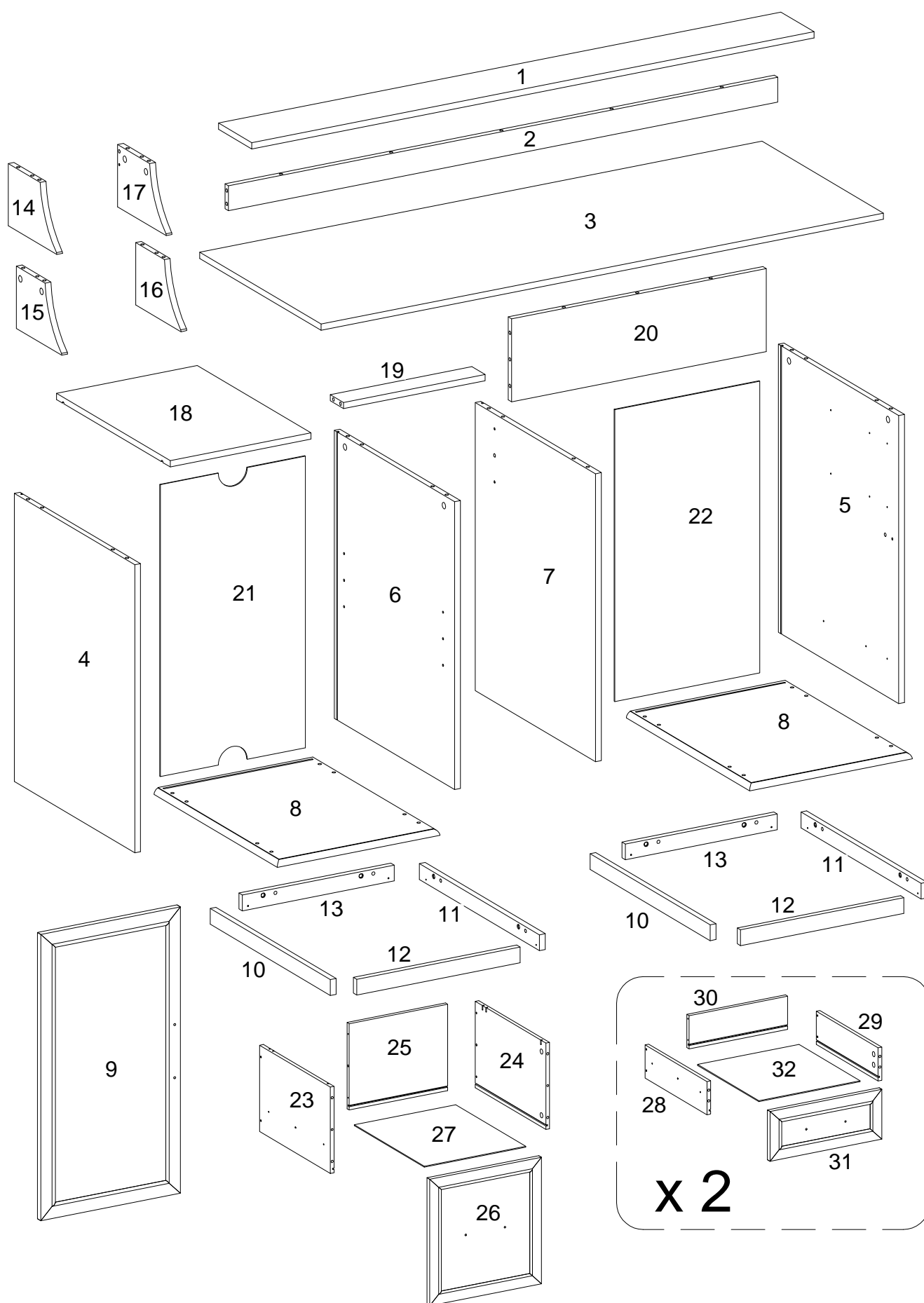


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment







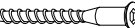
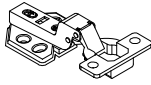















Vertical
Via slots in the mounting
plate or via cam adjustment





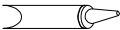
Parts List

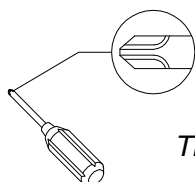


Hardware List

A		Ø8x30mm	Wooden dowel	29 pcs
B		Ø6x30mm	Wooden dowel	4 pcs
C		Ø6x35mm	Cam bolt	41 pcs
D		Ø15x11mm	Cam lock	29 pcs
E		Ø15x9mm	Cam lock	12 pcs
F		Ø30mm	Sticker	41 pcs
G		Ø6x50mm	Screw	16 pcs
H		Ø26	Europe Hinge	2 pcs
J		Ø4x12mm	Screw	12 pcs
K			Bracket	8 pcs
L		Ø6x12mm	Bolt	32 pcs
M			Plastic wedge	16 pcs
N		M4	Hex key	1 pc
P		Ø4x38mm	Screw	12 pcs
Q			Handle	4 pcs
R		Ø5/32"x16mm	Bolt	8 pcs
S			Shelf support pin	4 pcs
T		Ø3x17mm	Screw	8 pcs
U			Plastic wedge	8 pcs
V			Door stopper	1 pc
W		Ø3x15mm	Screw	2 pcs

Hardware List

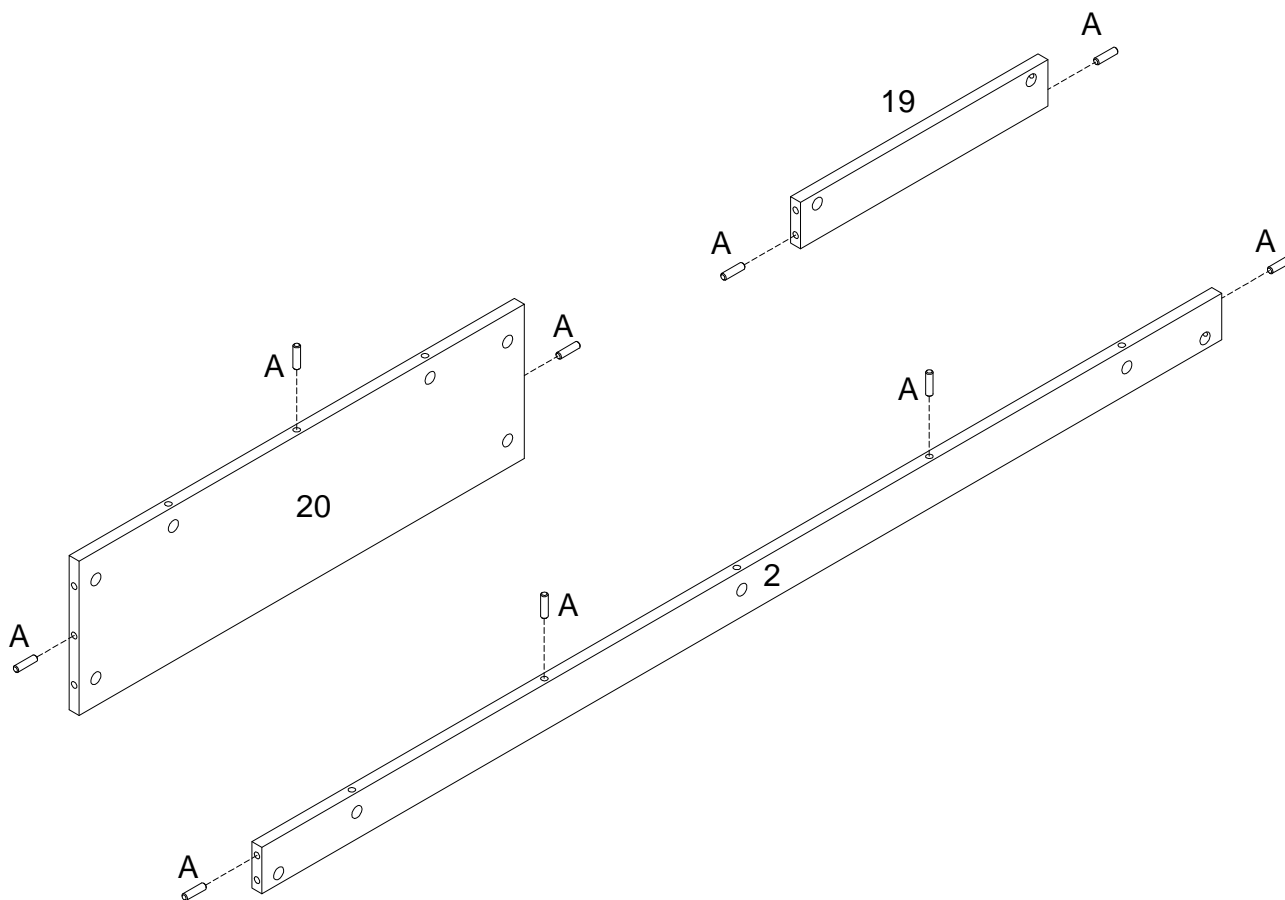
X		Ø3x12mm	Screw	52 pcs
Y			Plate	2 pcs
Z		14"	Drawer slider * Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.	2 sets
AA		16"	Drawer slider * Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.	1 set
BB			Glue tube	2 pcs



Philips head screwdriver required for assembly
(not included)

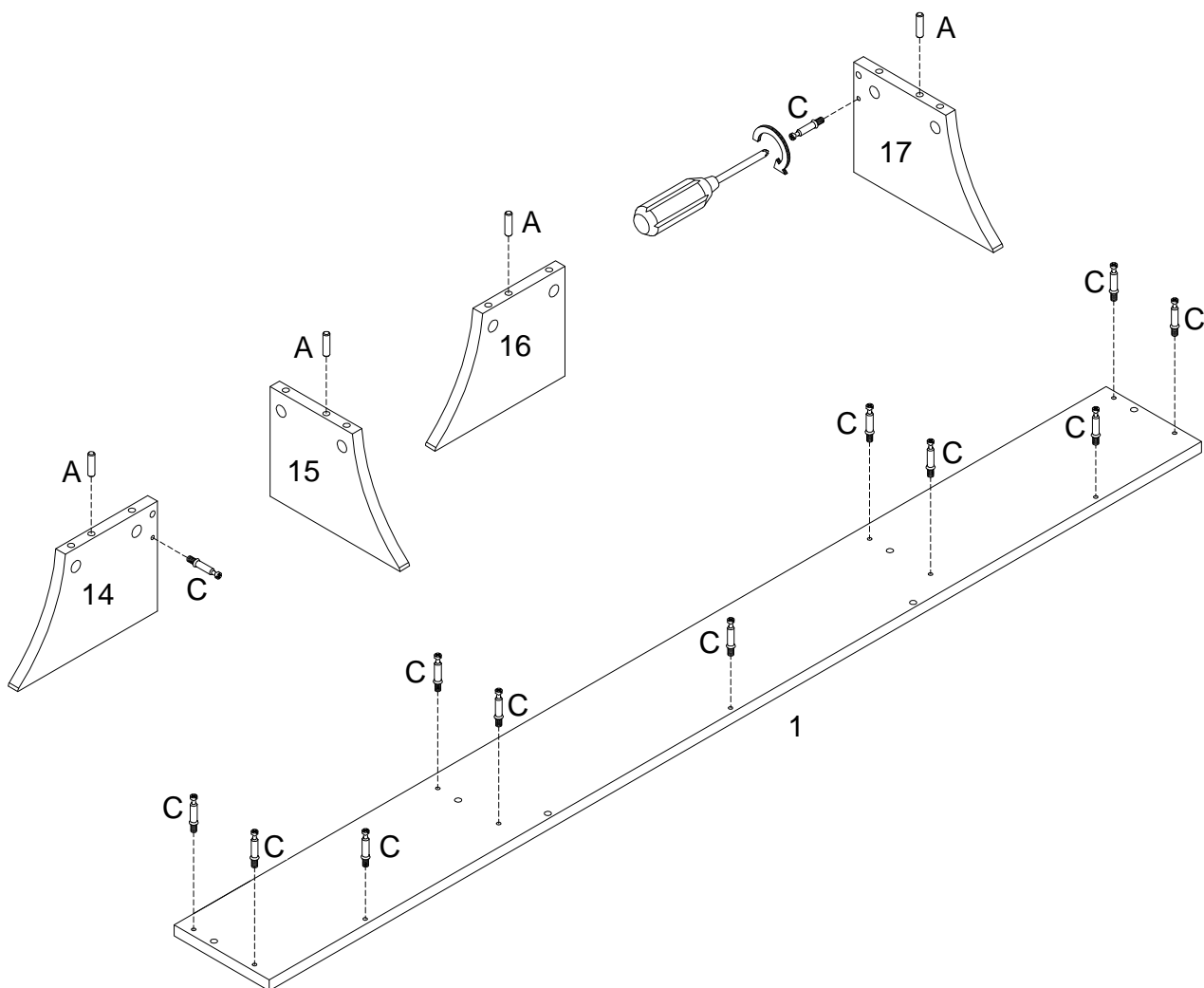
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



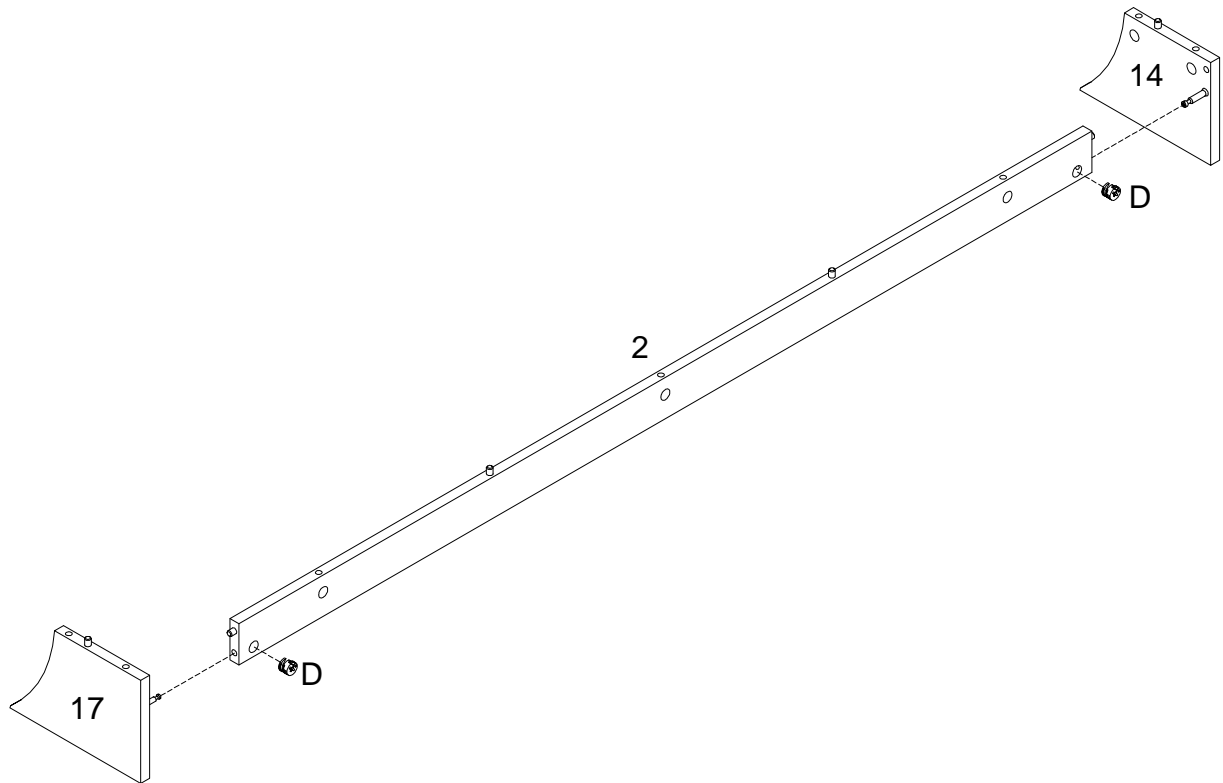
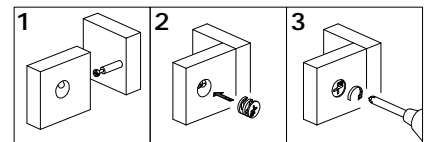
Insert wooden dowel (A) into parts (2,19,20) as per diagram.

Step 2



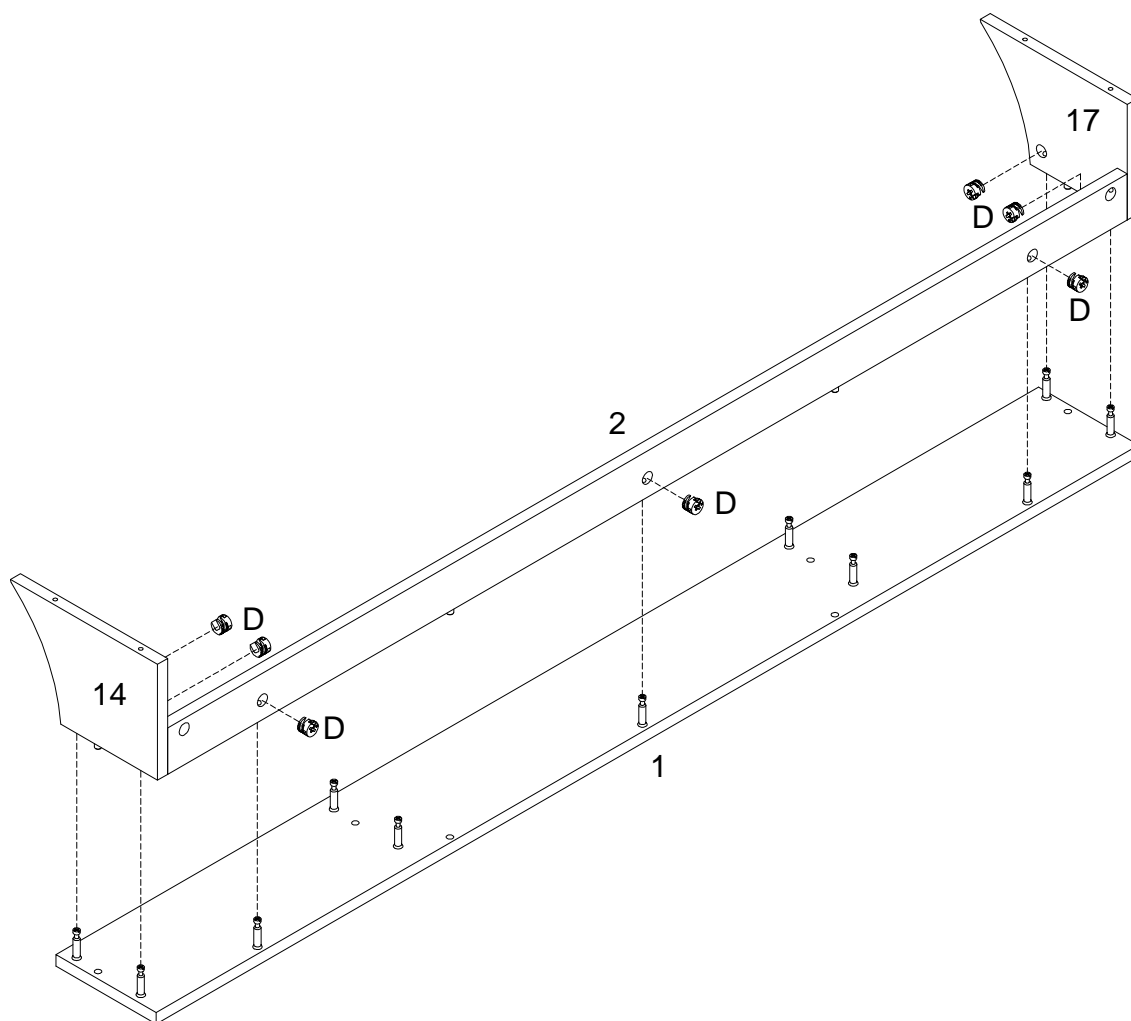
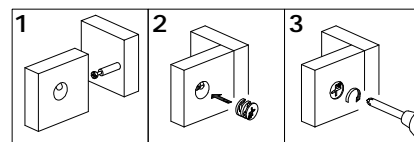
Insert wooden dowel (A) into parts (14,15,16,17), then secure cam bolt (C) into parts (1,17) with Philips head screwdriver as per diagram.

Step 3



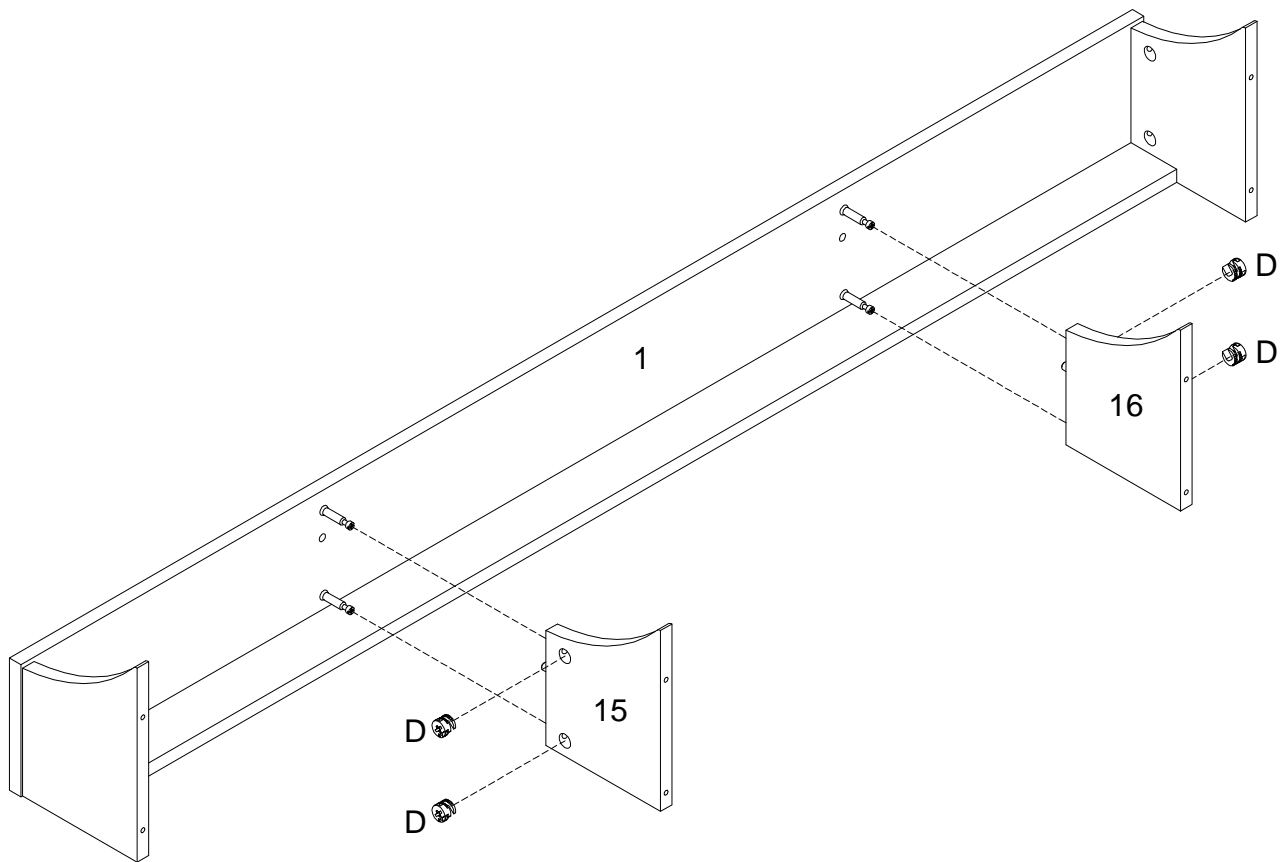
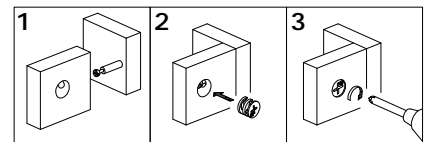
Using Cam lock(D) secure parts (14,17) to part (2) with Philips head screwdriver as per diagram.

Step 4



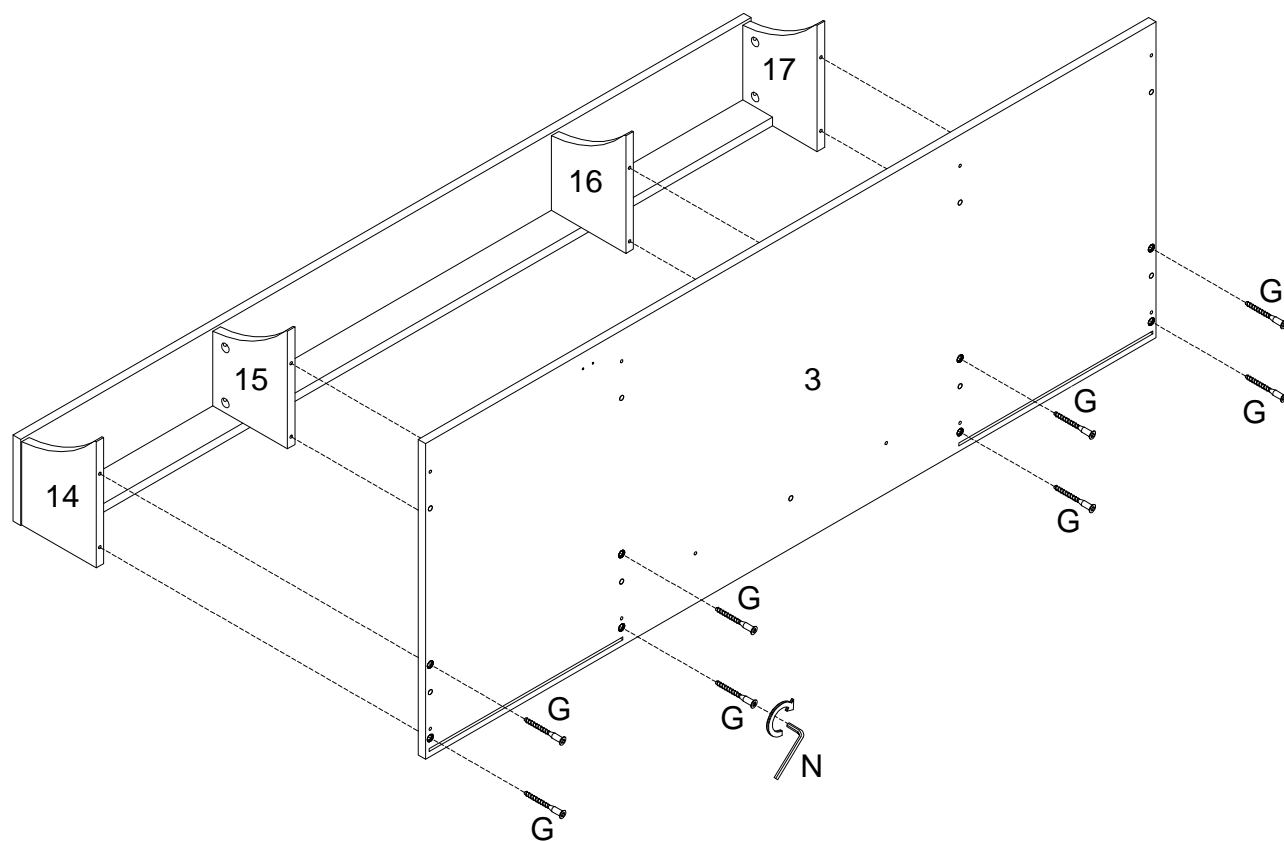
Using Cam lock(D) secure parts (2,14,17) to part (1)with Philips head screwdriver as per diagram.

Step 5



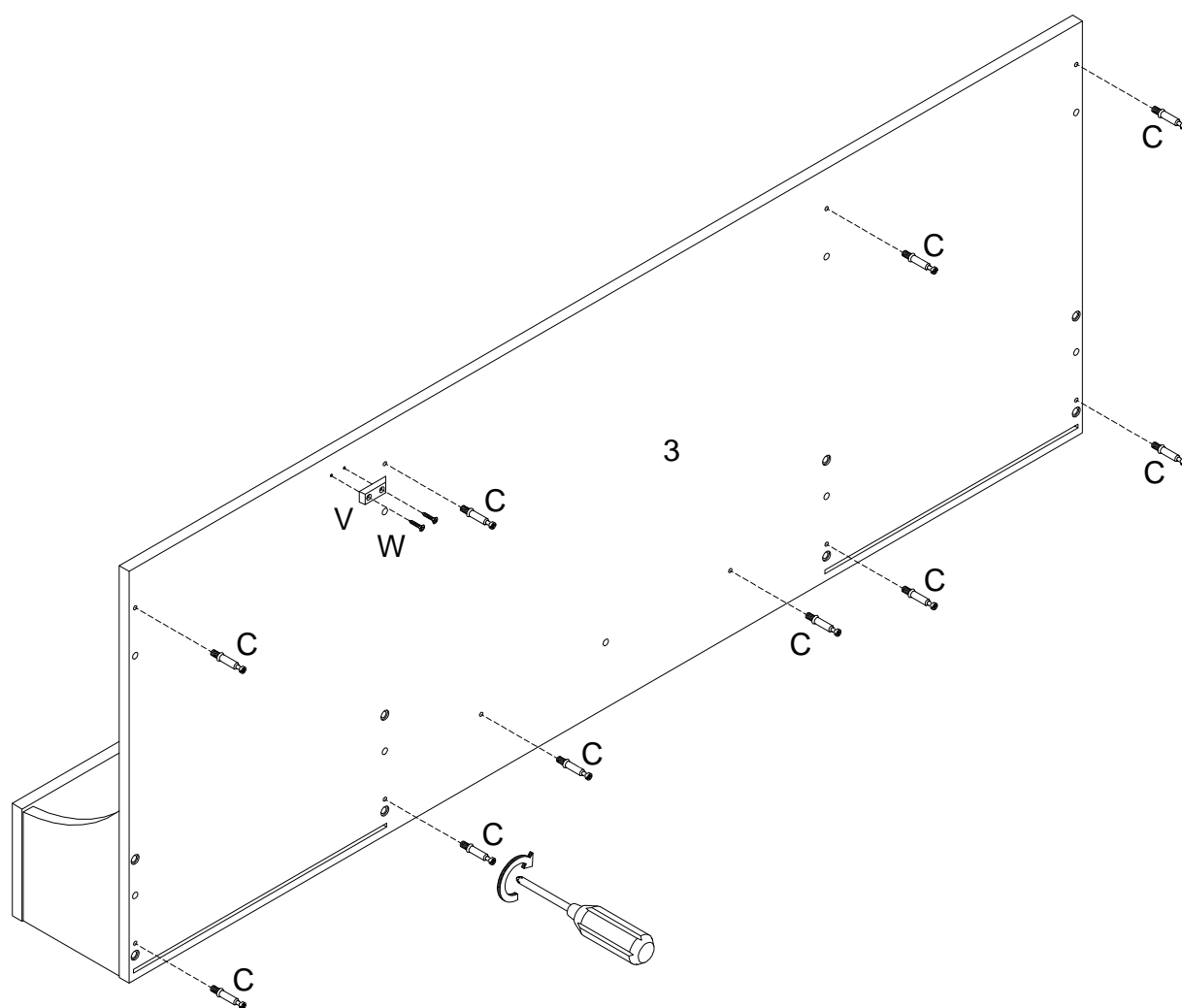
Using Cam lock(D) secure parts (15,16) to part (1)with Philips head screwdriver as per diagram.

Step 6



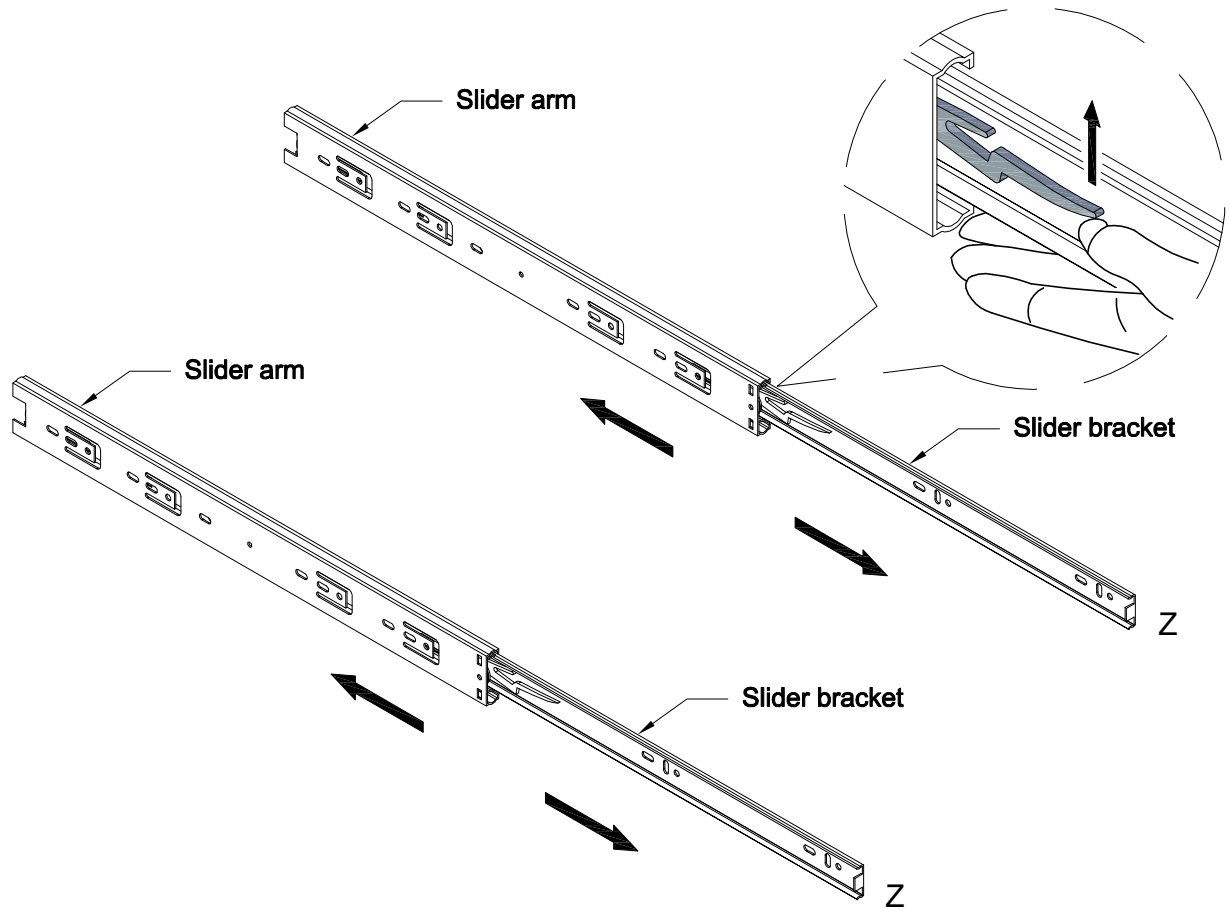
Using screw (G) attach part (3) into parts (14,15,16,17) with Hex key (N) as per diagram.

Step 7



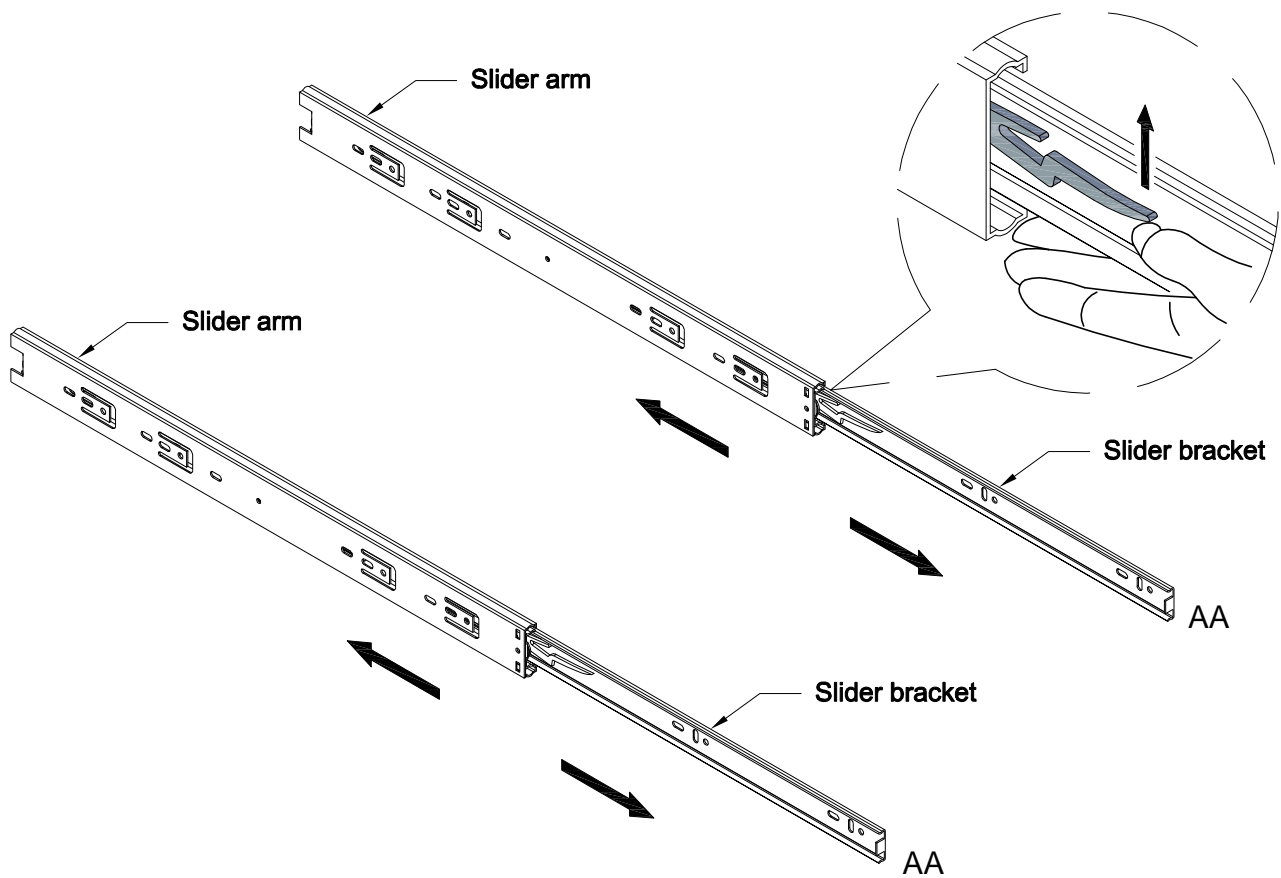
Secure cam bolt (C) into part (3), then using screw (W) attach door stopper (V) to part (3) with Philips head screwdriver as per diagram.

Step 8



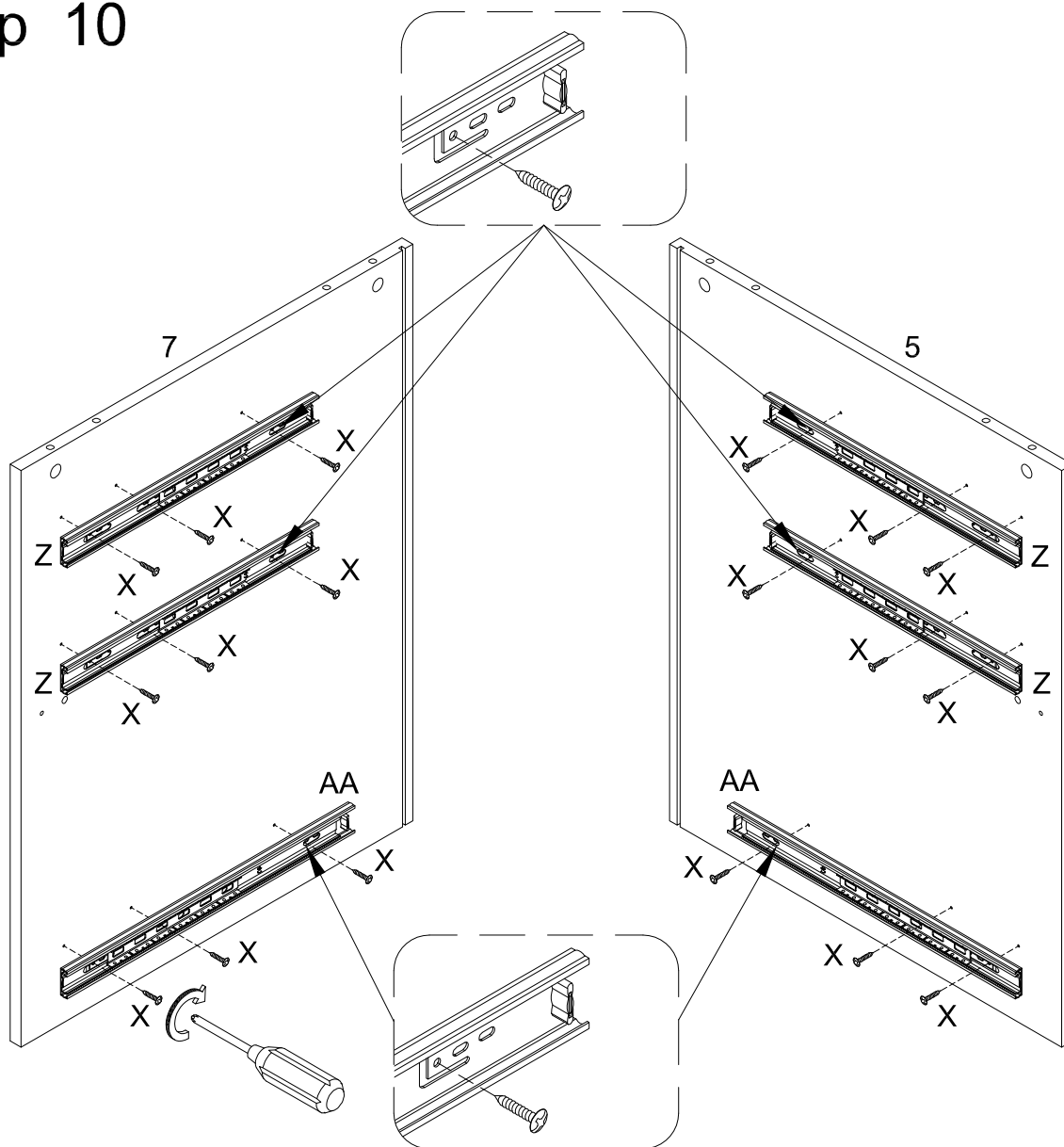
Pick up the slider arm (Z) and separate the slide runner for the following Steps. Extend the slide runner all the way forward, press the plastic release lever of the slider arm up and pull the slide runner complete out .

Step 9



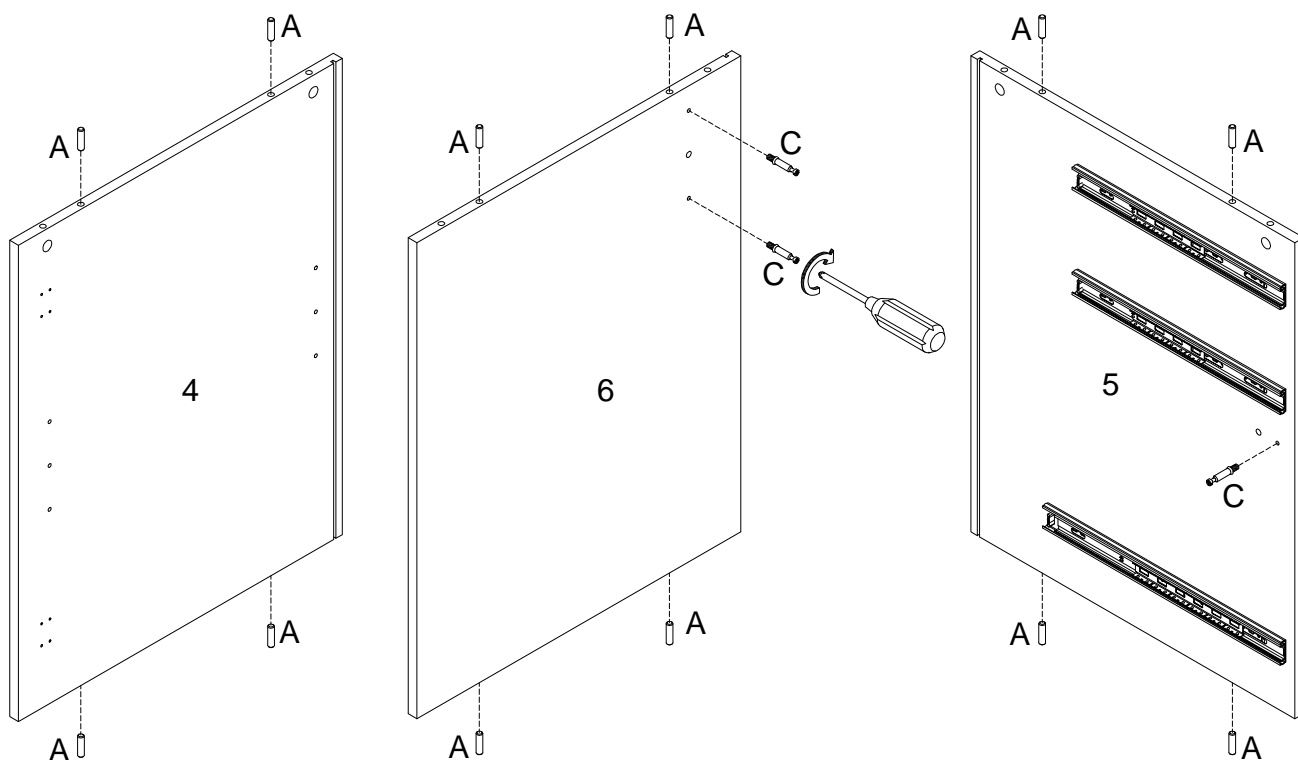
Pick up the slider arm (AA) and separate the slide runner for the following Steps. Extend the slide runner all the way forward, press the plastic release lever of the slider arm up and pull the slide runner complete out .

Step 10



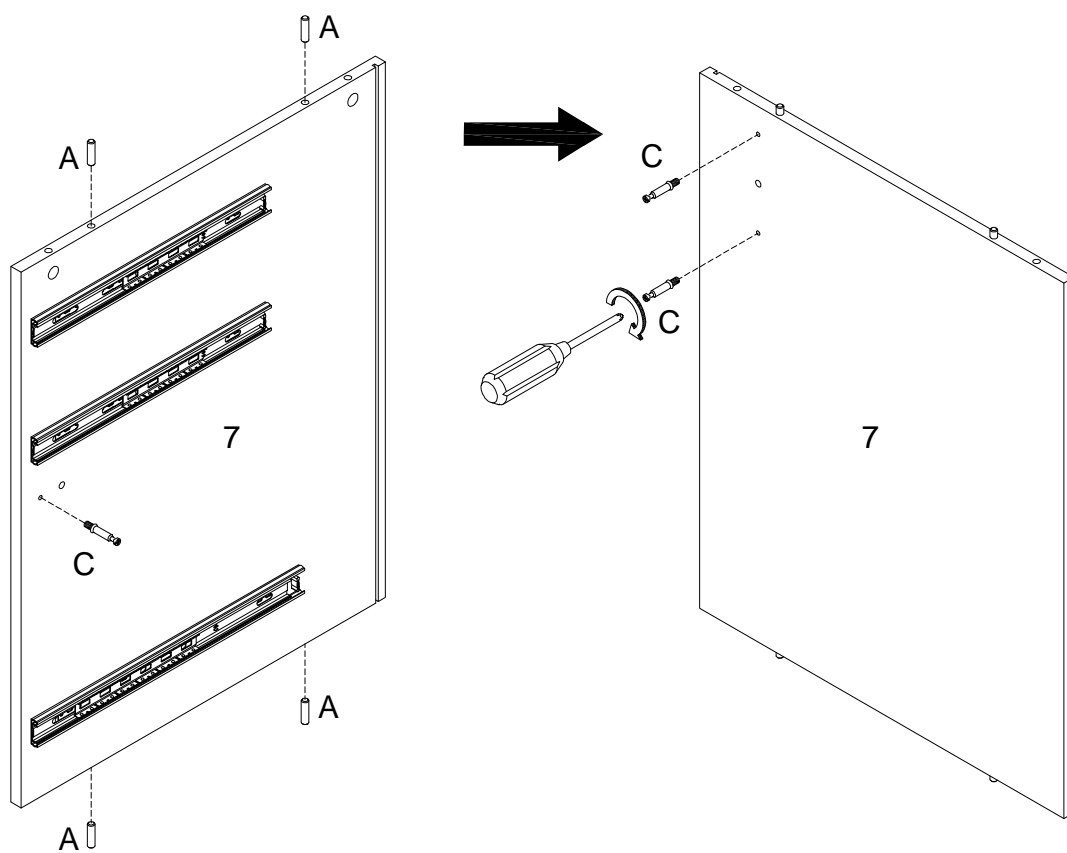
Using screw (X) attach drawer sliders (AA,Z) to parts (5,7) with Philips head screwdriver as per diagram.

Step 11



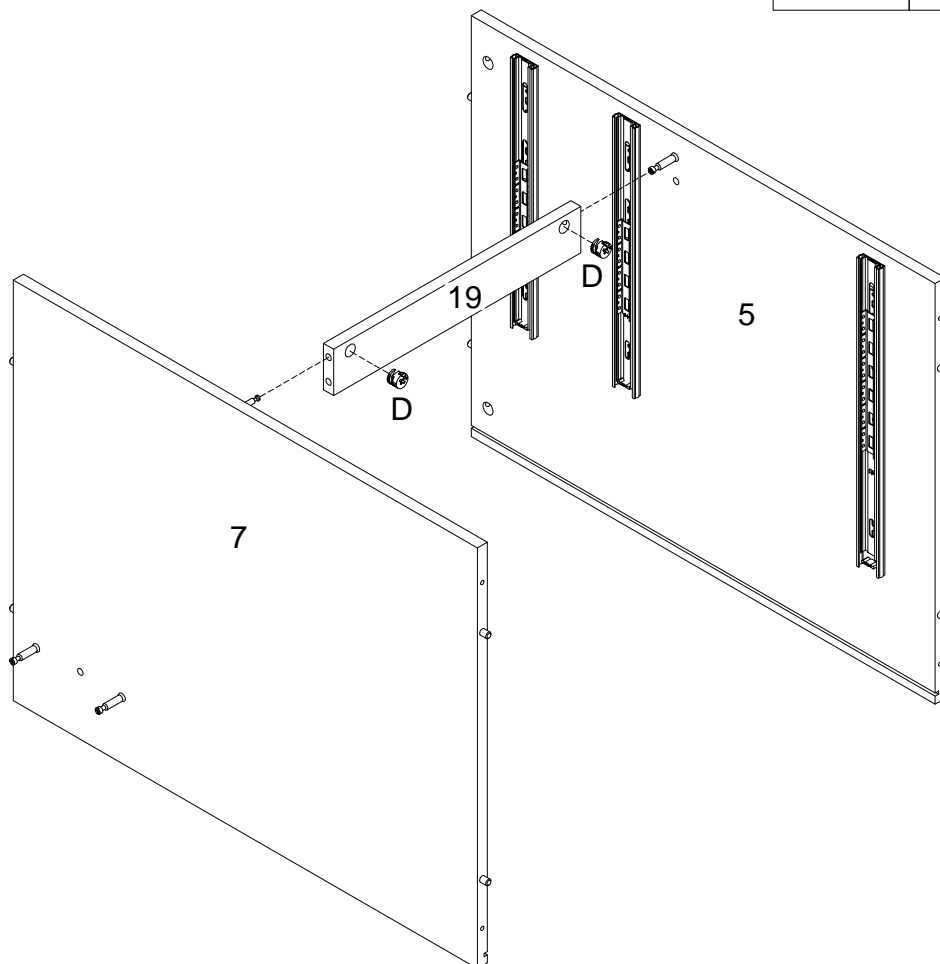
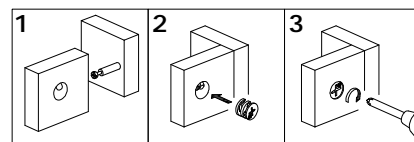
Insert wooden dowel (A) into parts (4,5,6), then secure cam bolt (C) into parts (5,6) with Philips head screwdriver as per diagram.

Step 12



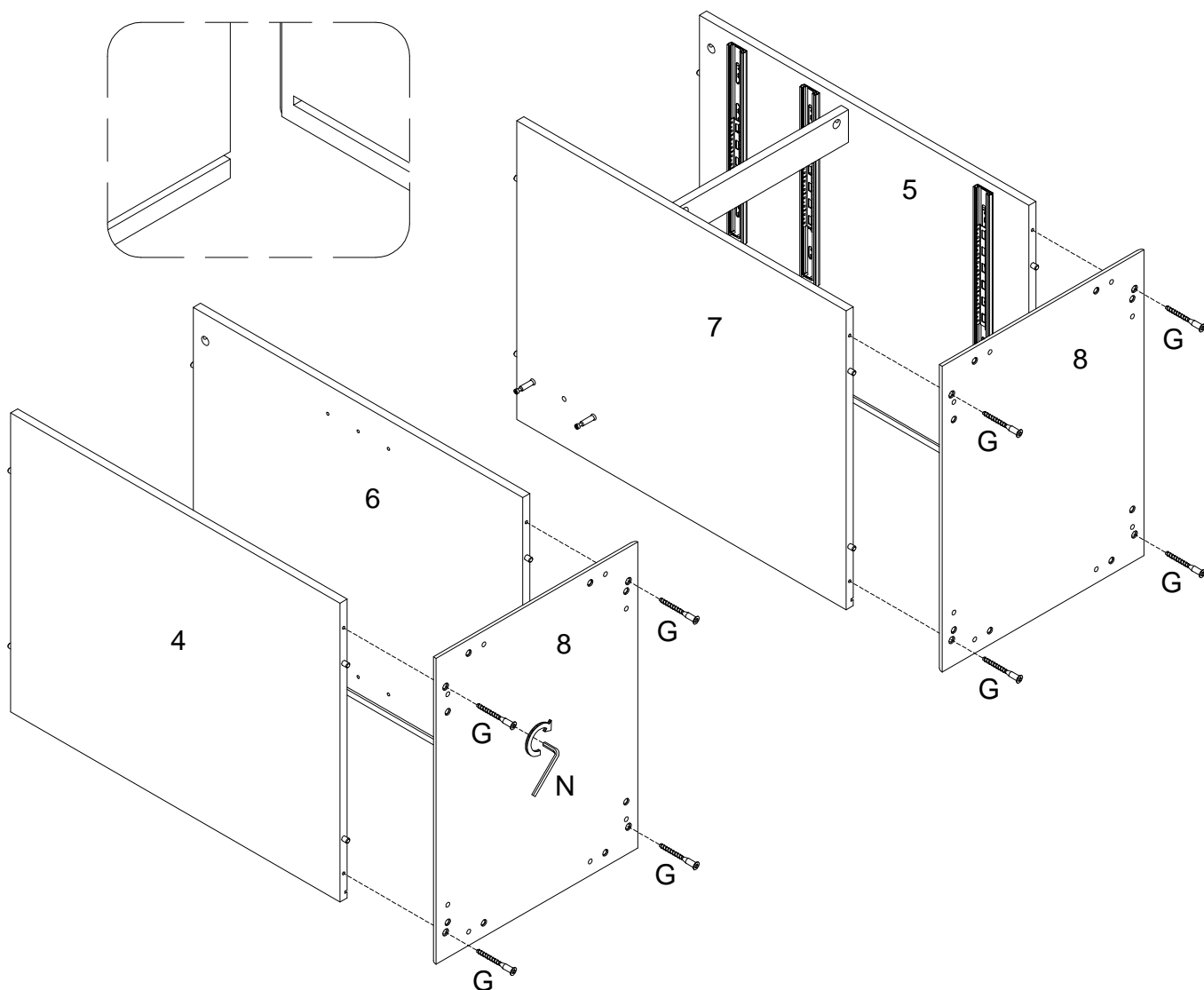
Insert wooden dowel (A) into part (7), then secure cam bolt (C) into part (7) with Philips head screwdriver as per diagram.

Step 13



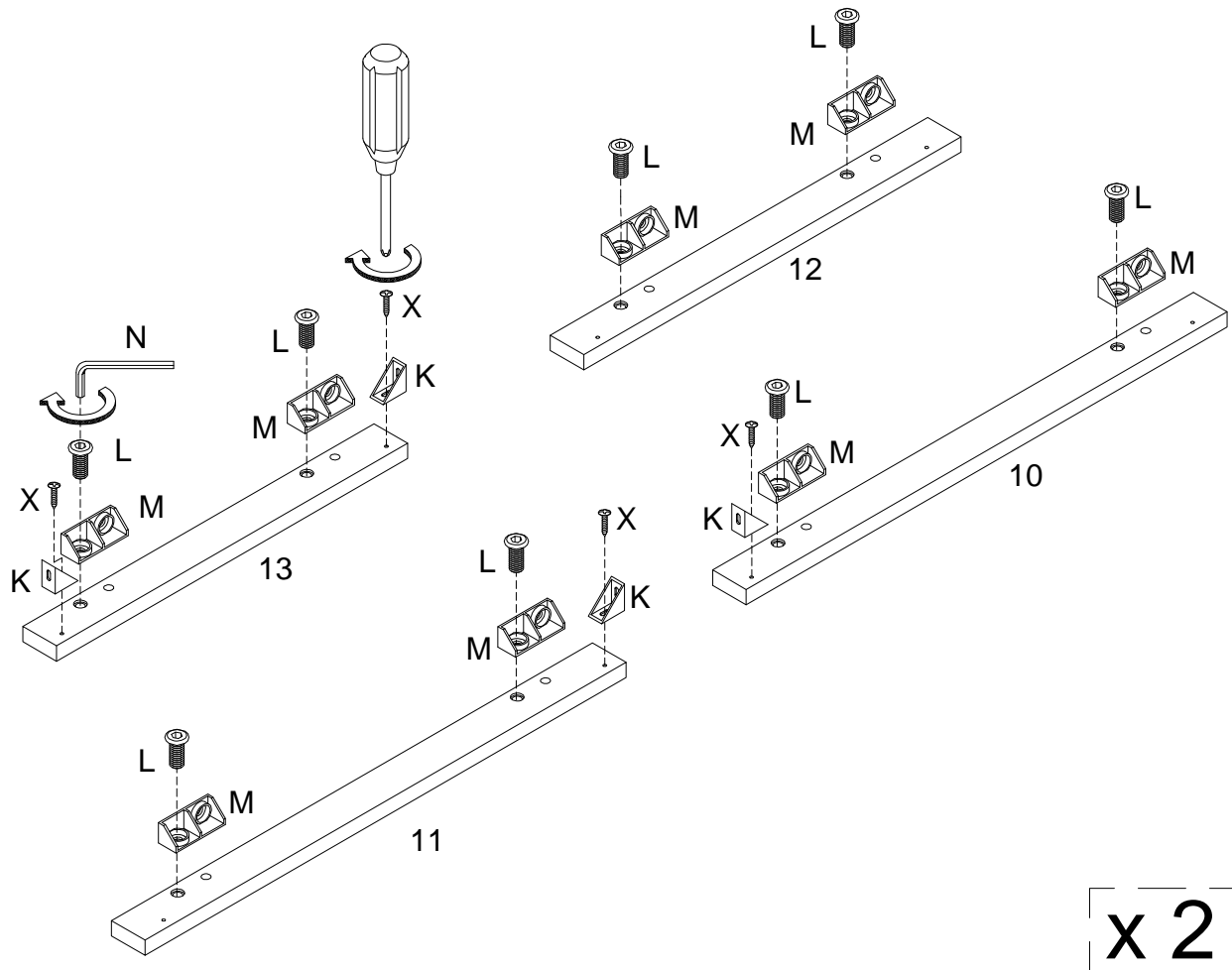
Using Cam lock(D) secure part (19) to parts (5,7) with Philips head screwdriver as per diagram.

Step 14



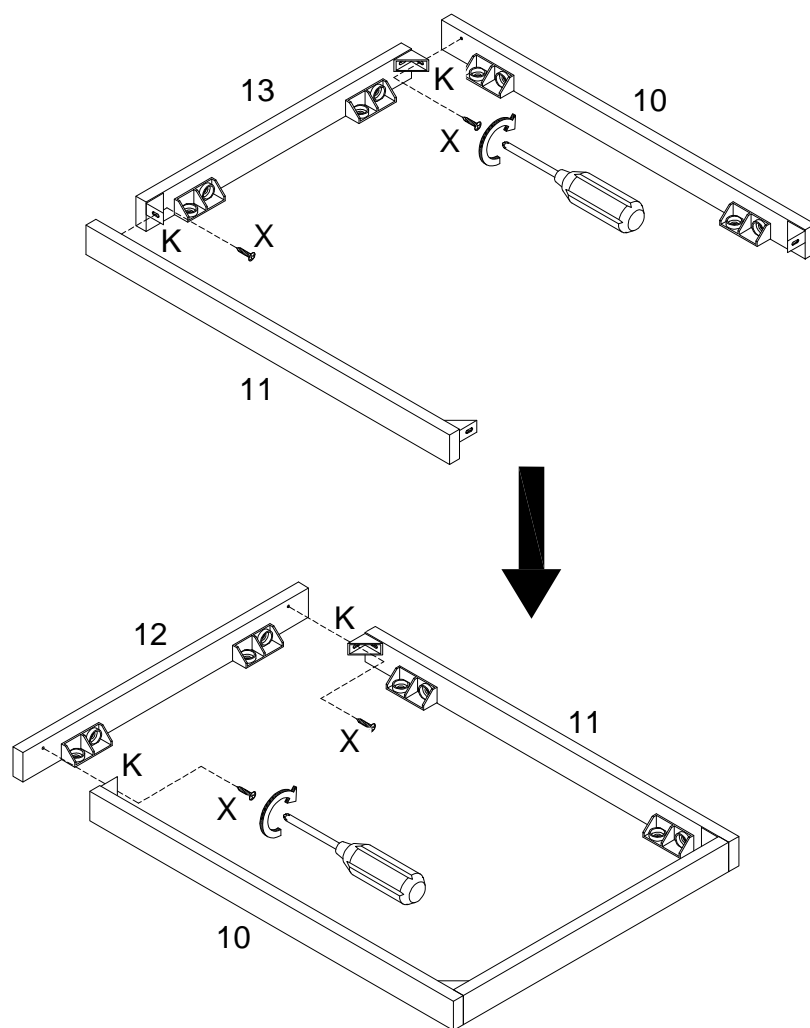
Using screw (G) attach part (8) into parts (4,6,5,7) with Hex key (N) as per diagram.

Step 15



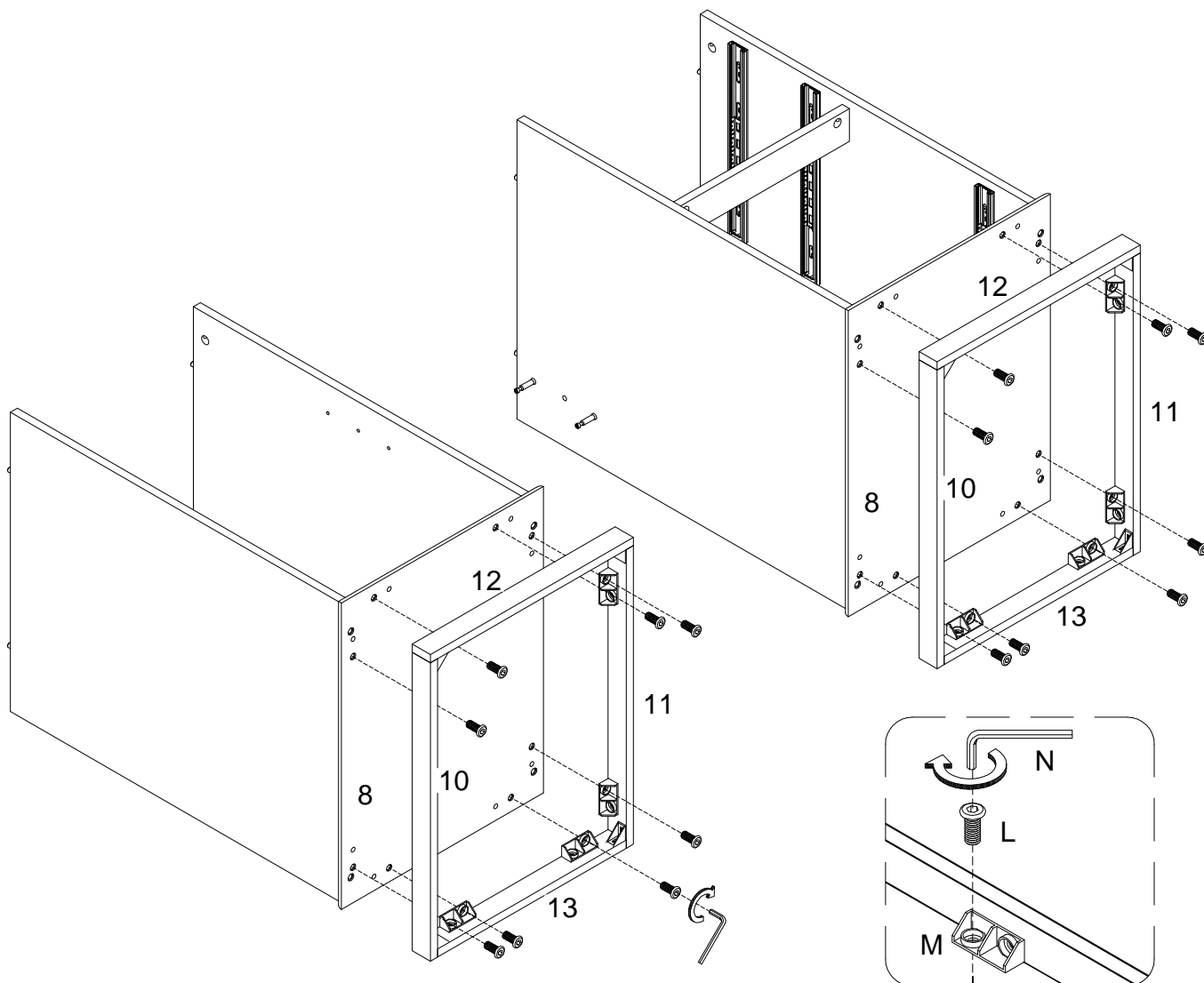
Using screw(X) attach bracket (K) to parts (10,11,13) with Philips head screwdriver , then using bolt (L) attach plastic wedge (M) to parts (10,11,12,13) with hex key (N) as per diagram.

Step 16



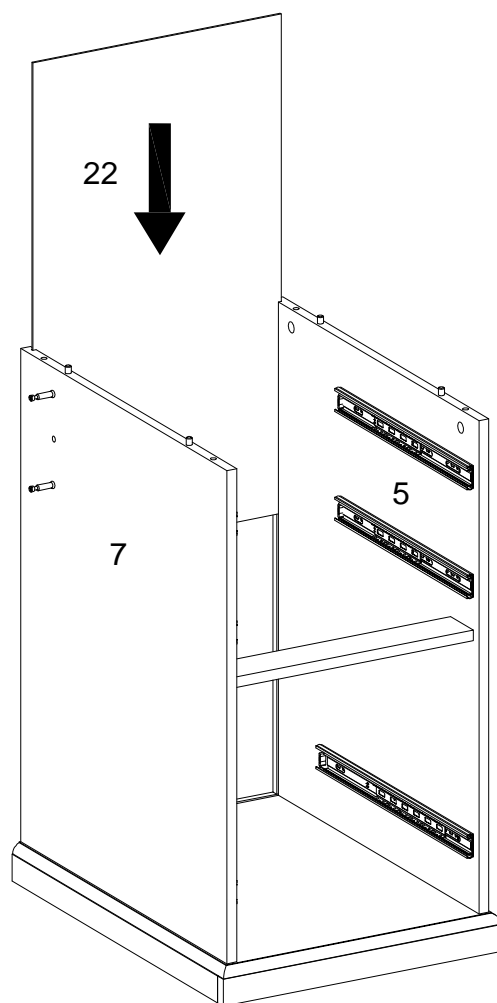
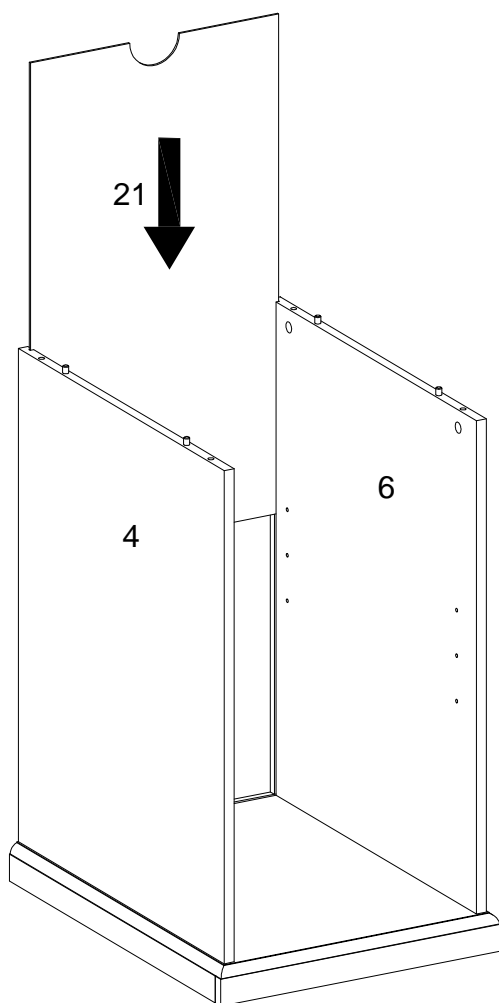
Using screw (X) attach bracket (K) on part (13) to parts (10,11) , then using screw (X) attach bracket (K) on parts (10,11) to part (12) with Philips head screwdriver as per diagram.

Step 17



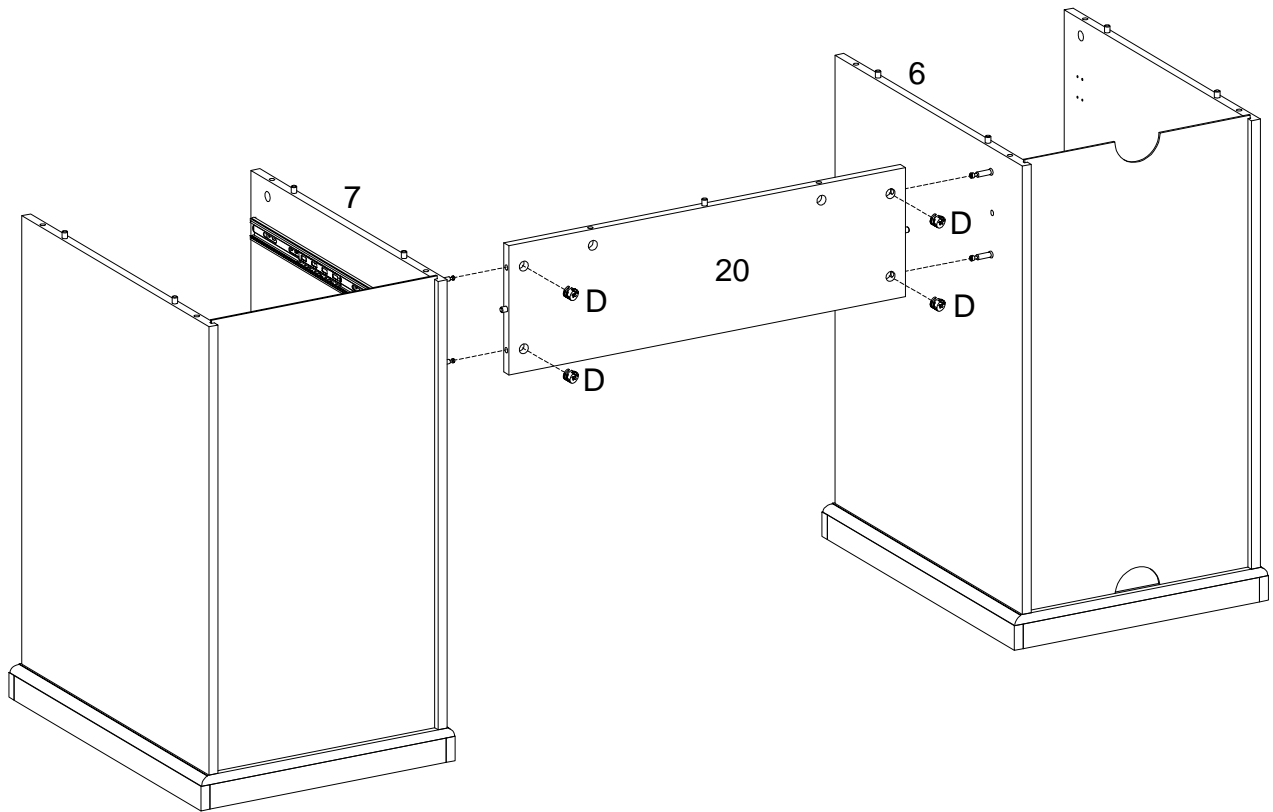
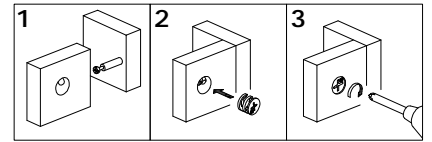
Using bolt (L) secure plastic wedge (M) to parts (8) with Hex key (N) as per diagram.

Step 18



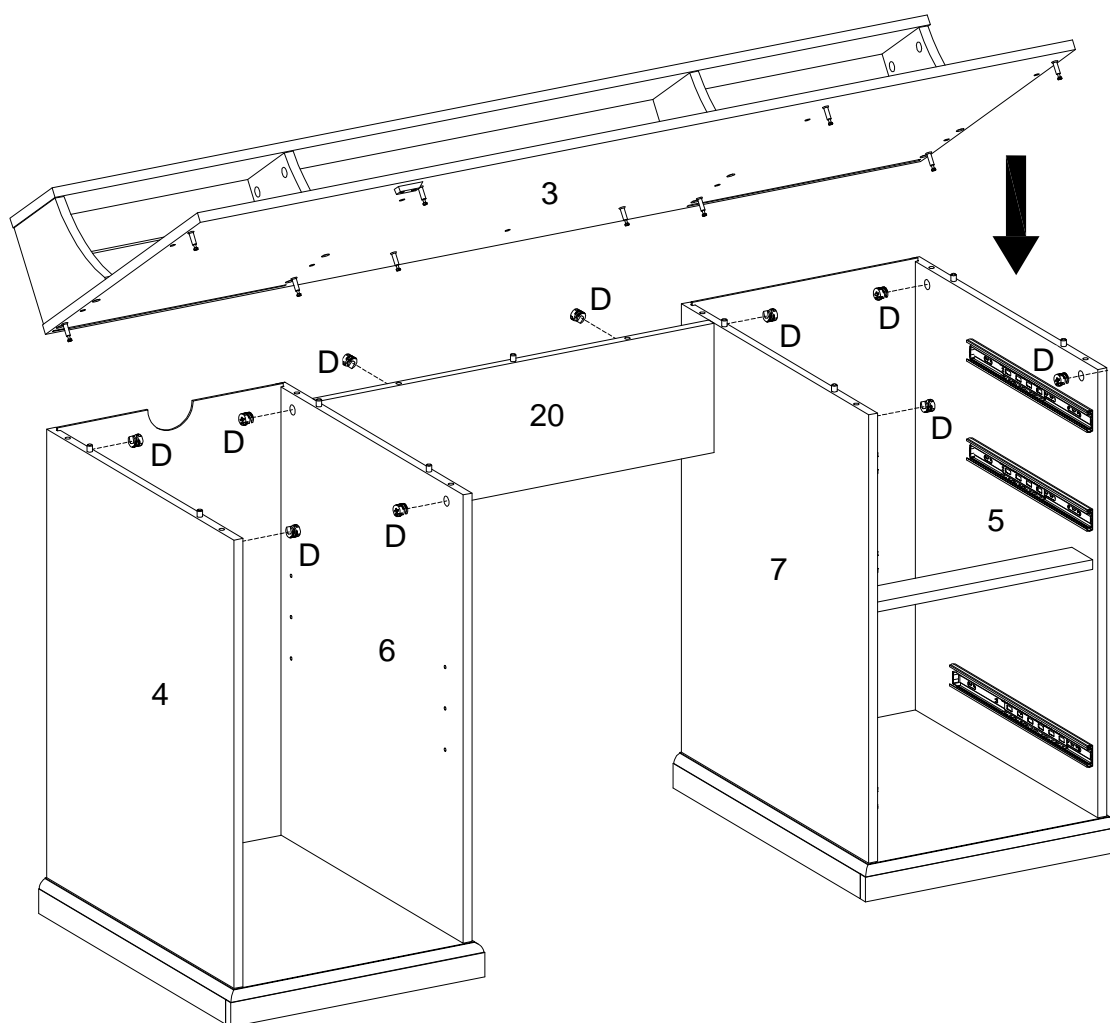
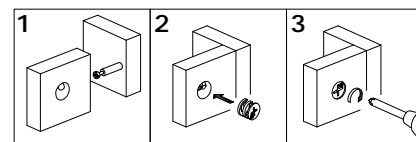
Put parts (21,22) as per diagram.

Step 19



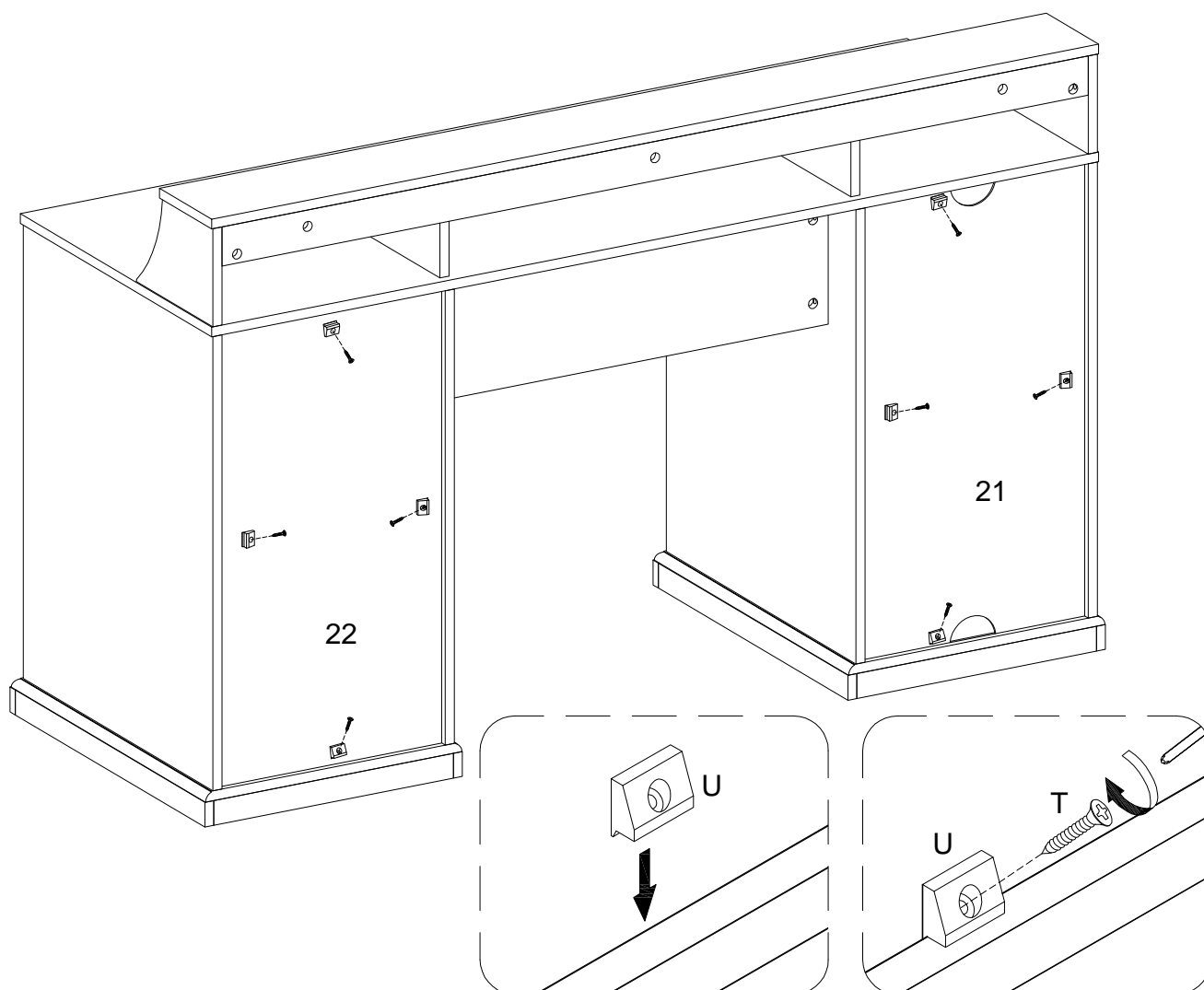
Using Cam lock(D) secure part (20) to parts (6,7) with Philips head screwdriver as per diagram.

Step 20



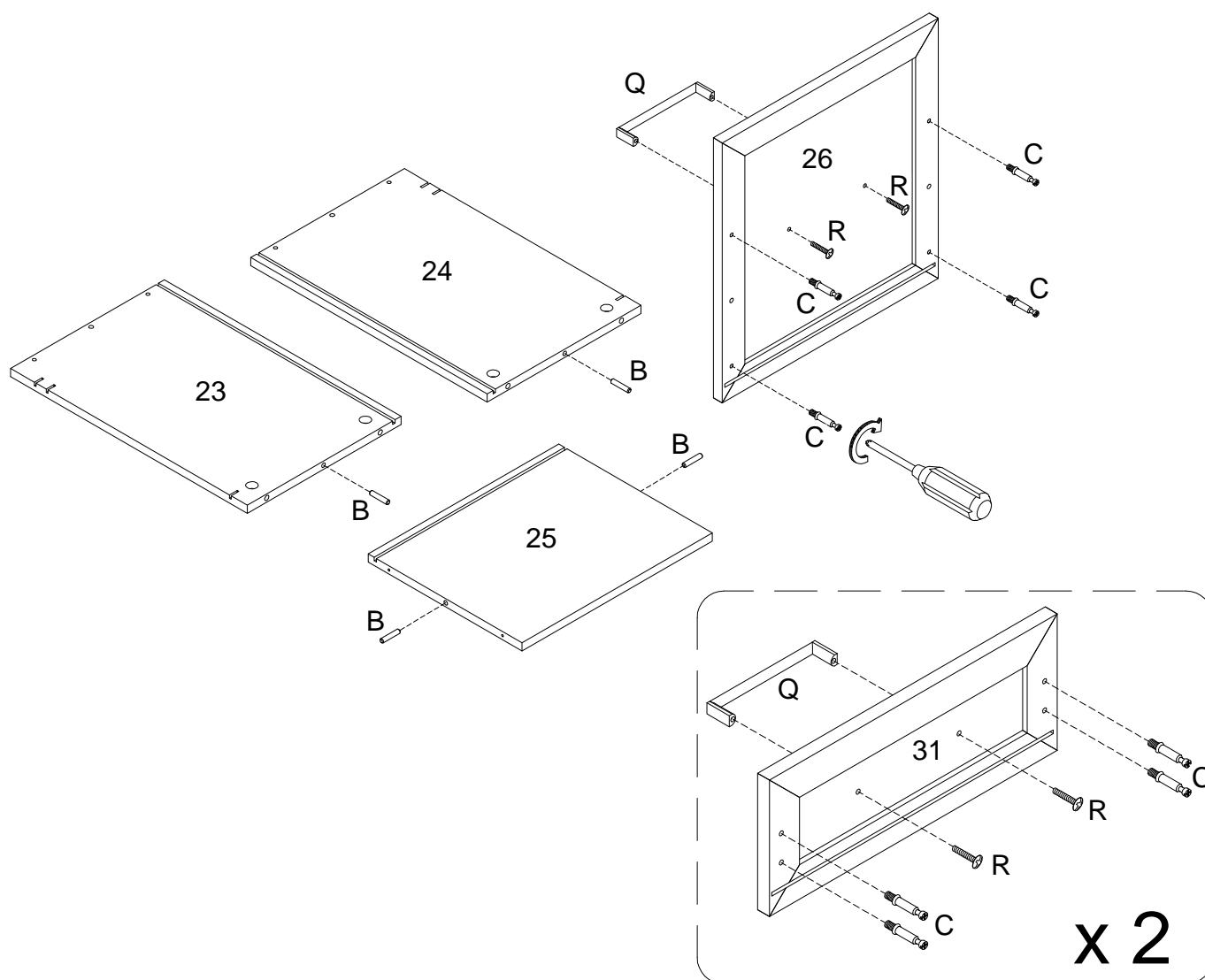
Using Cam lock(D) secure part (3) to parts (4,5,6,7,20) with Philips head screwdriver as per diagram.

Step 21



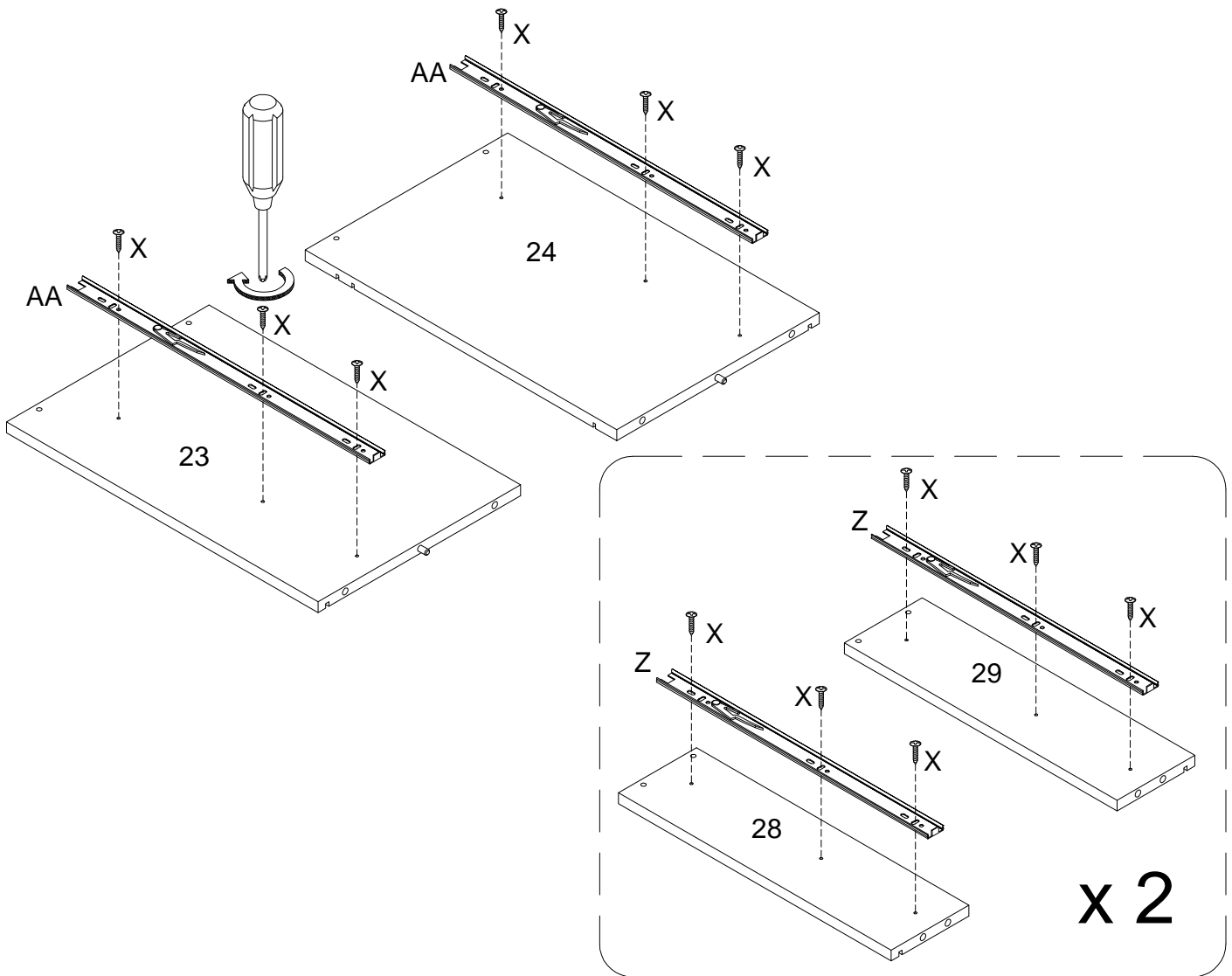
Using screw (T) secure plastic wedge (U) to parts (21,22) with Philips head screwdriver as per diagram.

Step 22



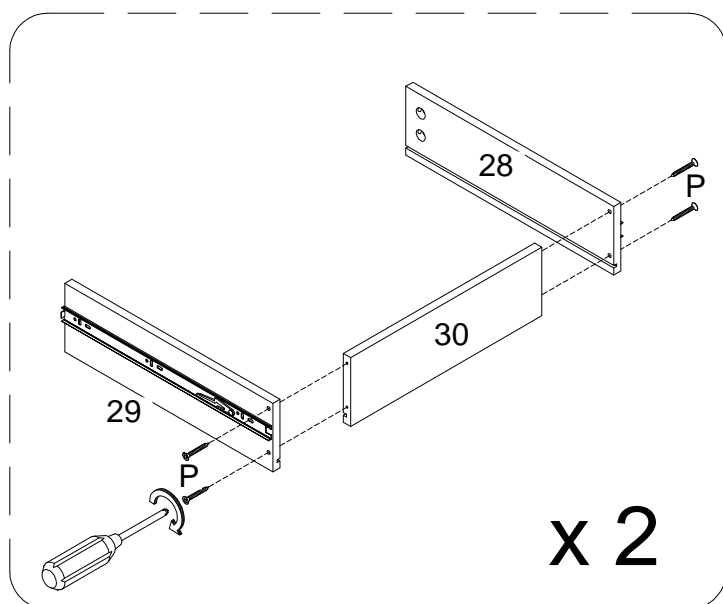
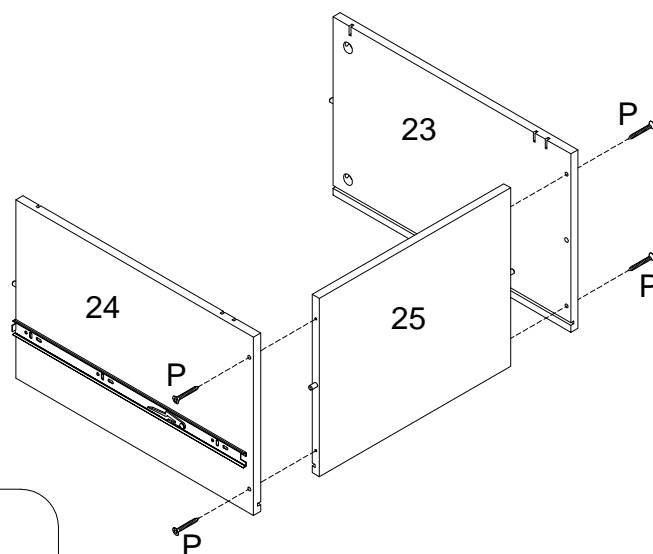
Insert wooden dowel (B) into parts (23,24,25),then secure cam bolt (C) into parts (26,31) ,using handle bolt (R) secure handle (Q) to parts (26,31) with Philips head screwdriver as per diagram.

Step 23



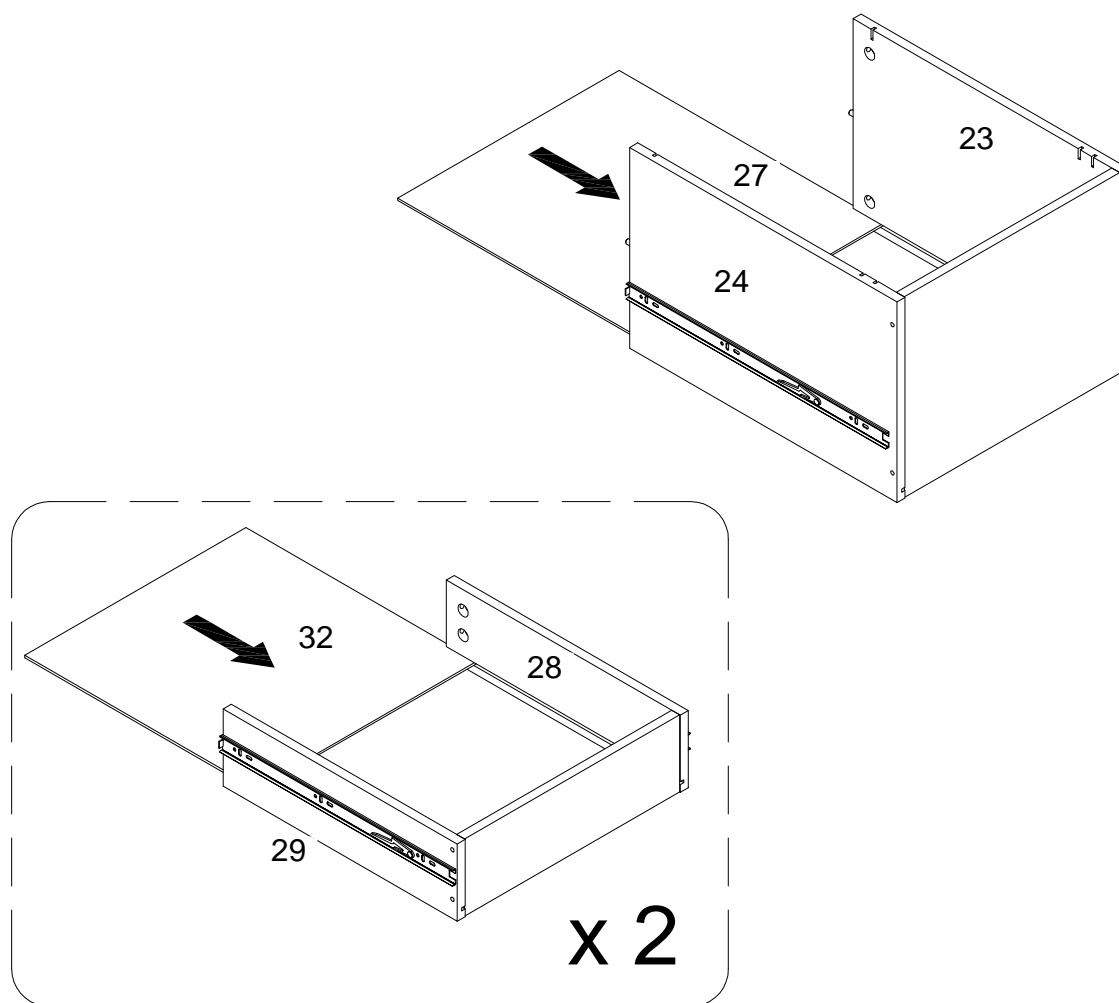
Using screw (X) attach drawer slider (AA) to parts (23,24) ,drawer slider (Z) to parts (28,29) with Philips head screwdriver as per diagram.

Step 24



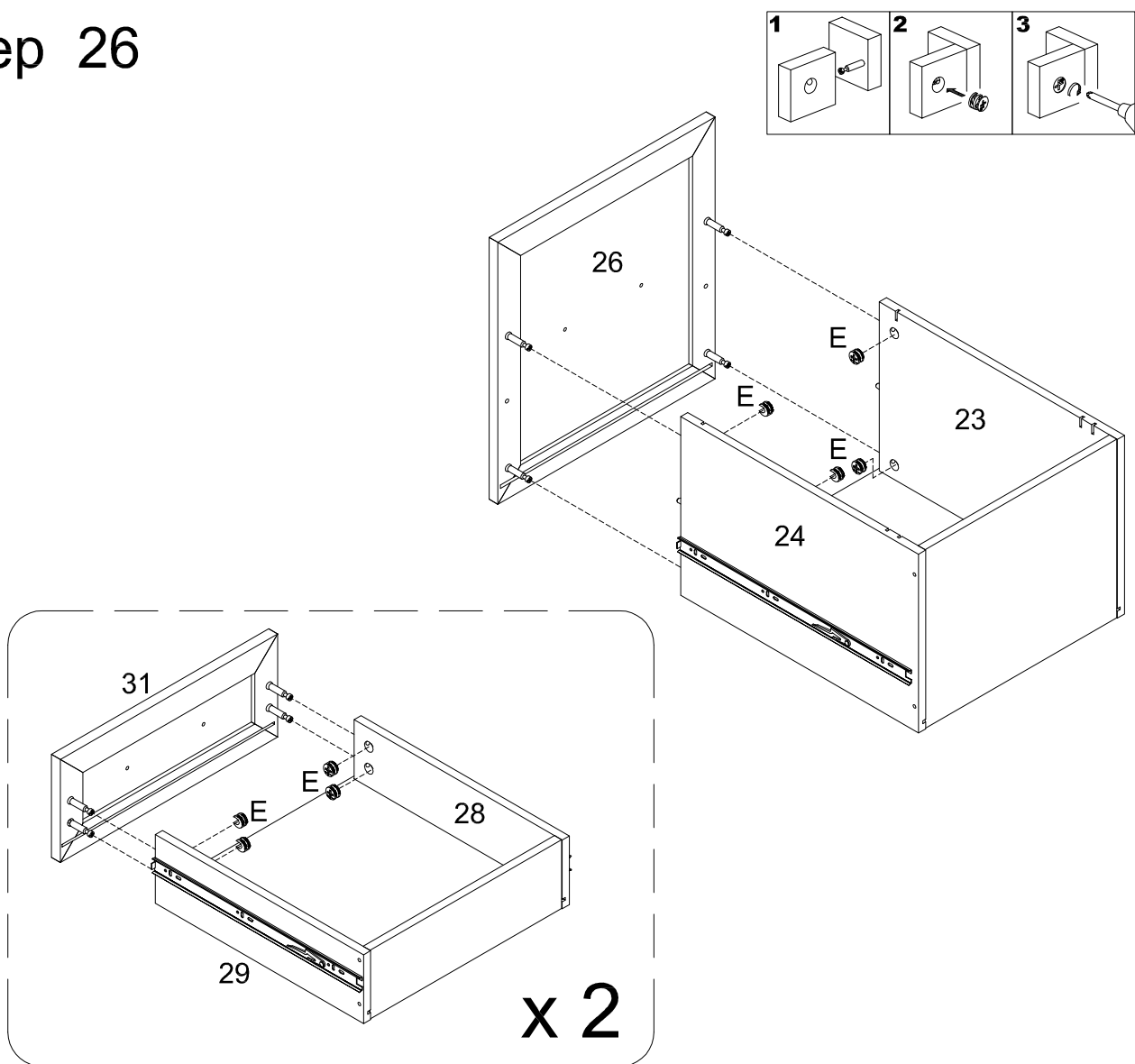
Using screw (P) attach parts (28,29) to part (30) ,parts (23,24) to part (25) with Philips head screwdriver as per diagram.

Step 25



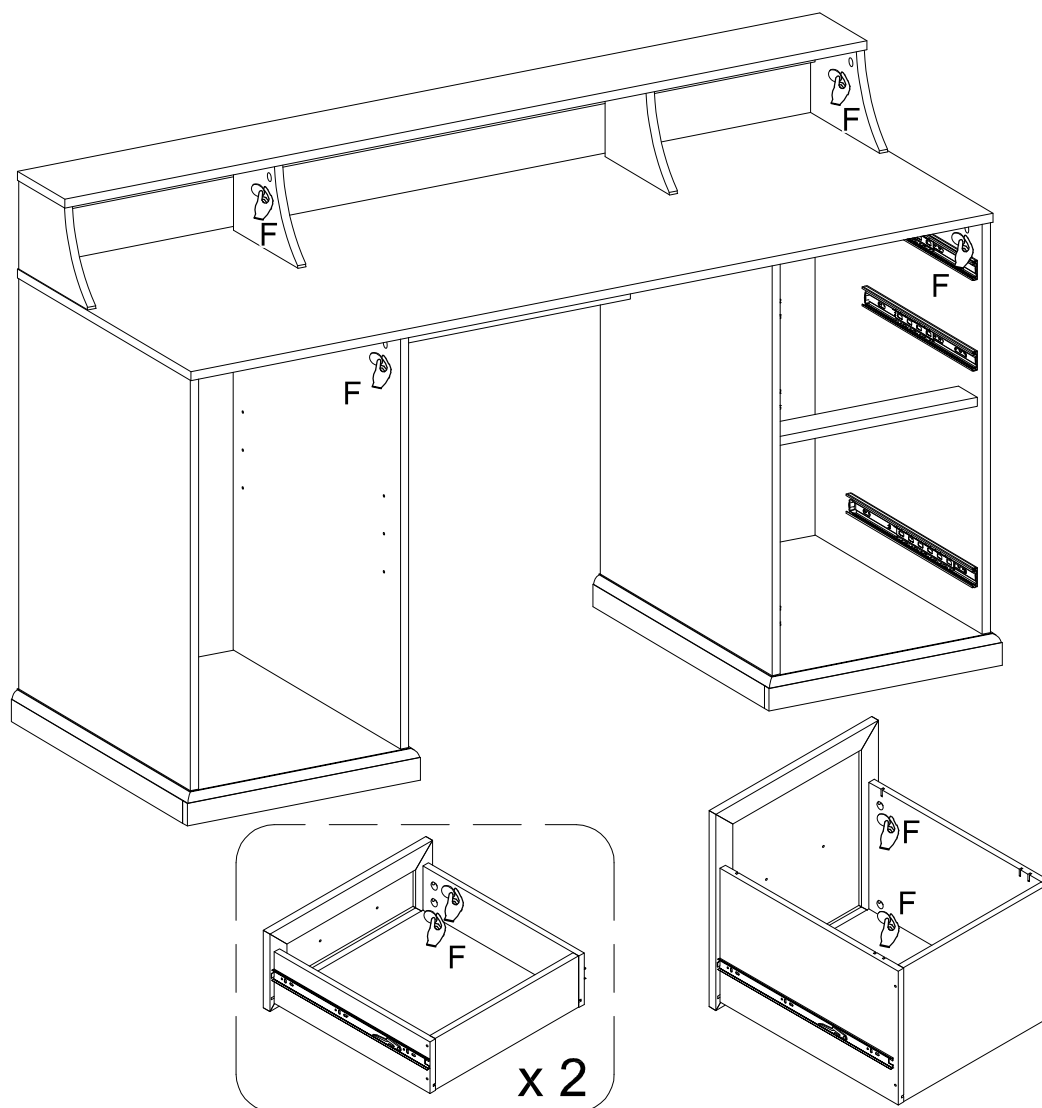
Put parts (27,32) as per diagram.

Step 26



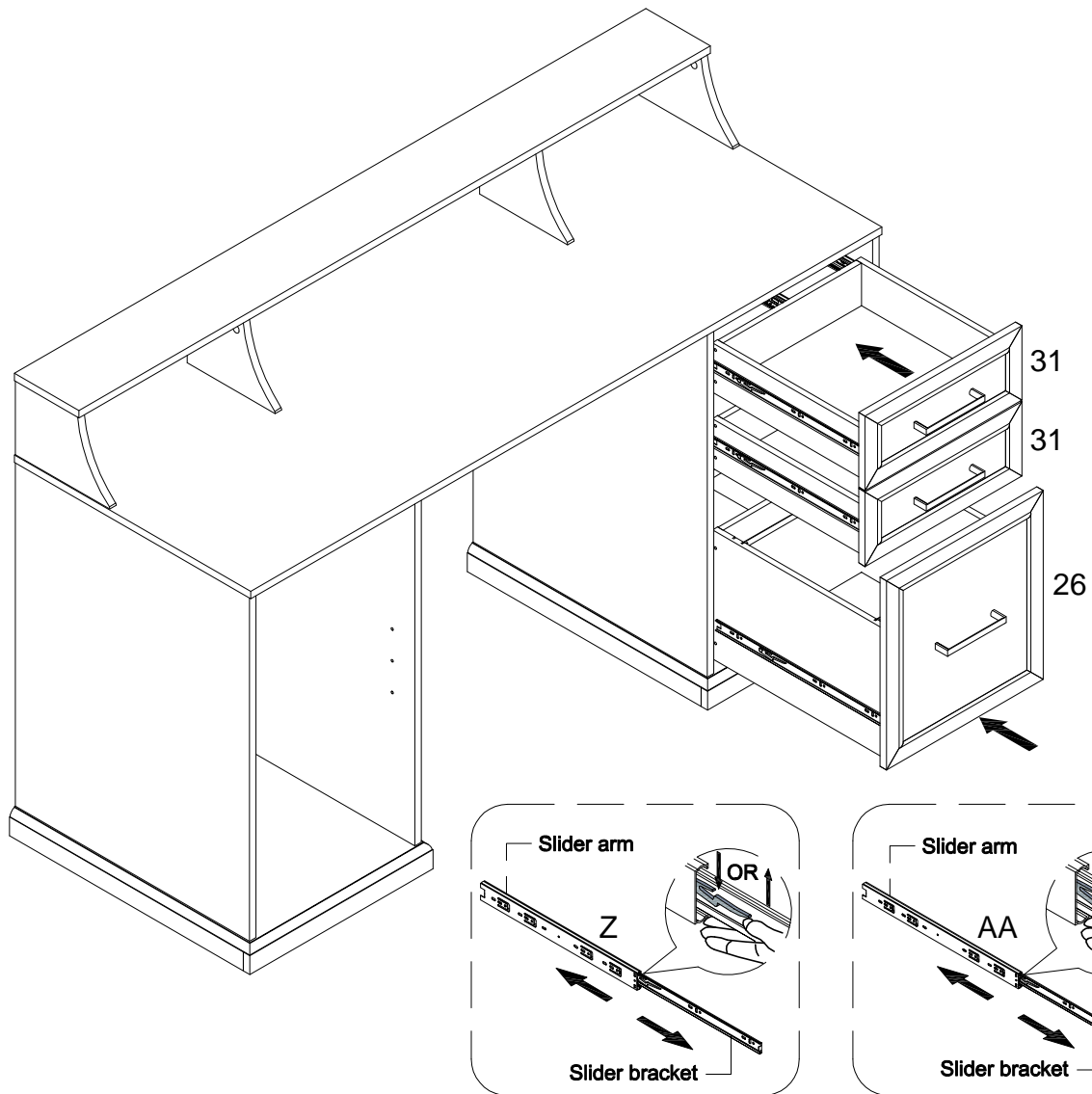
Using Cam lock(E) secure part (31) to parts (28,29) , part (26) to parts (23,24) with Philips head screwdriver as per diagram.

Step 27



Place sticker (F) cover the holes as per diagram .

Step 28

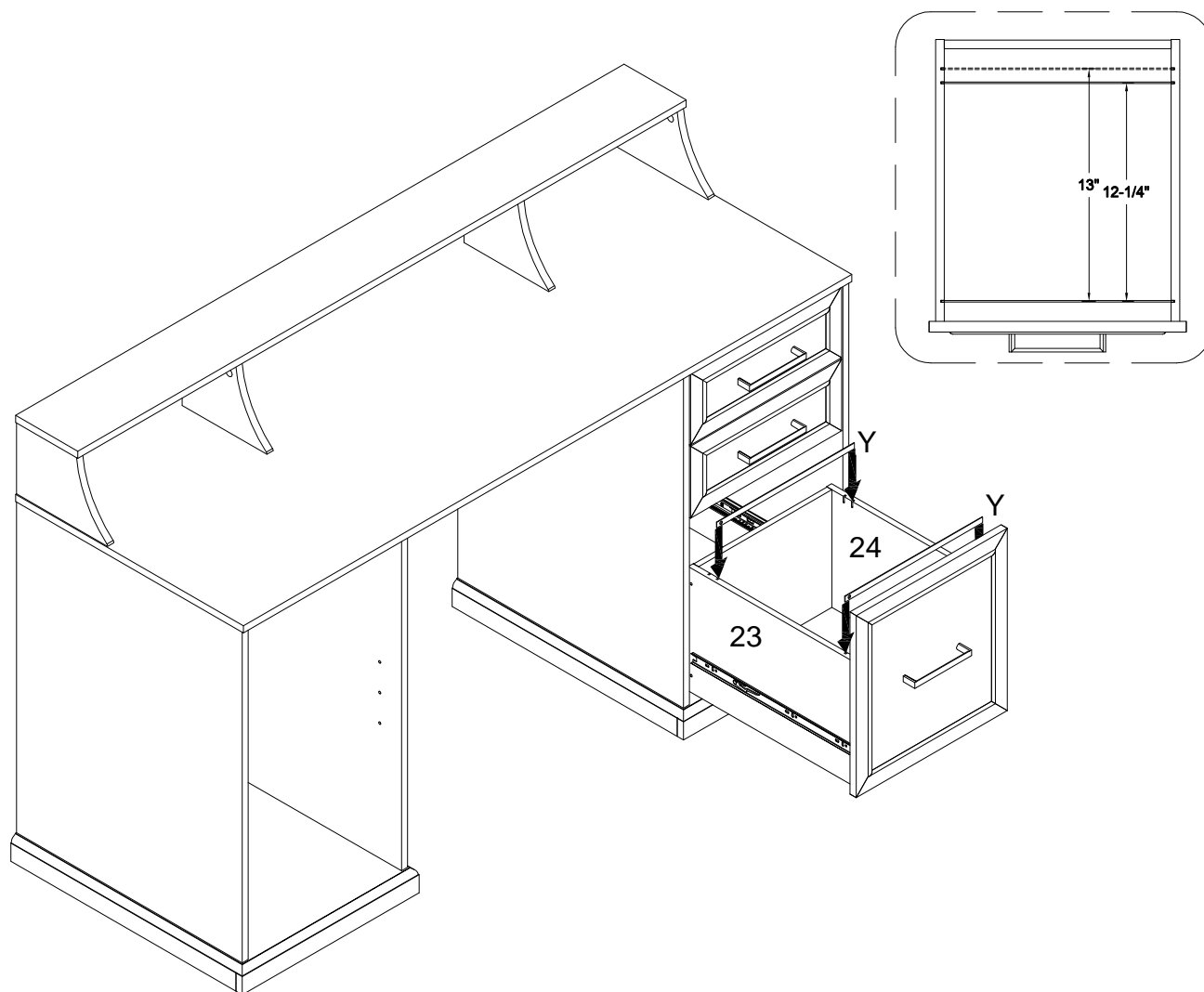


Assembled the drawers (26,31)as per diagram

Note :If the drawer does not go in smoothly .Press or lift the plastic release lever .

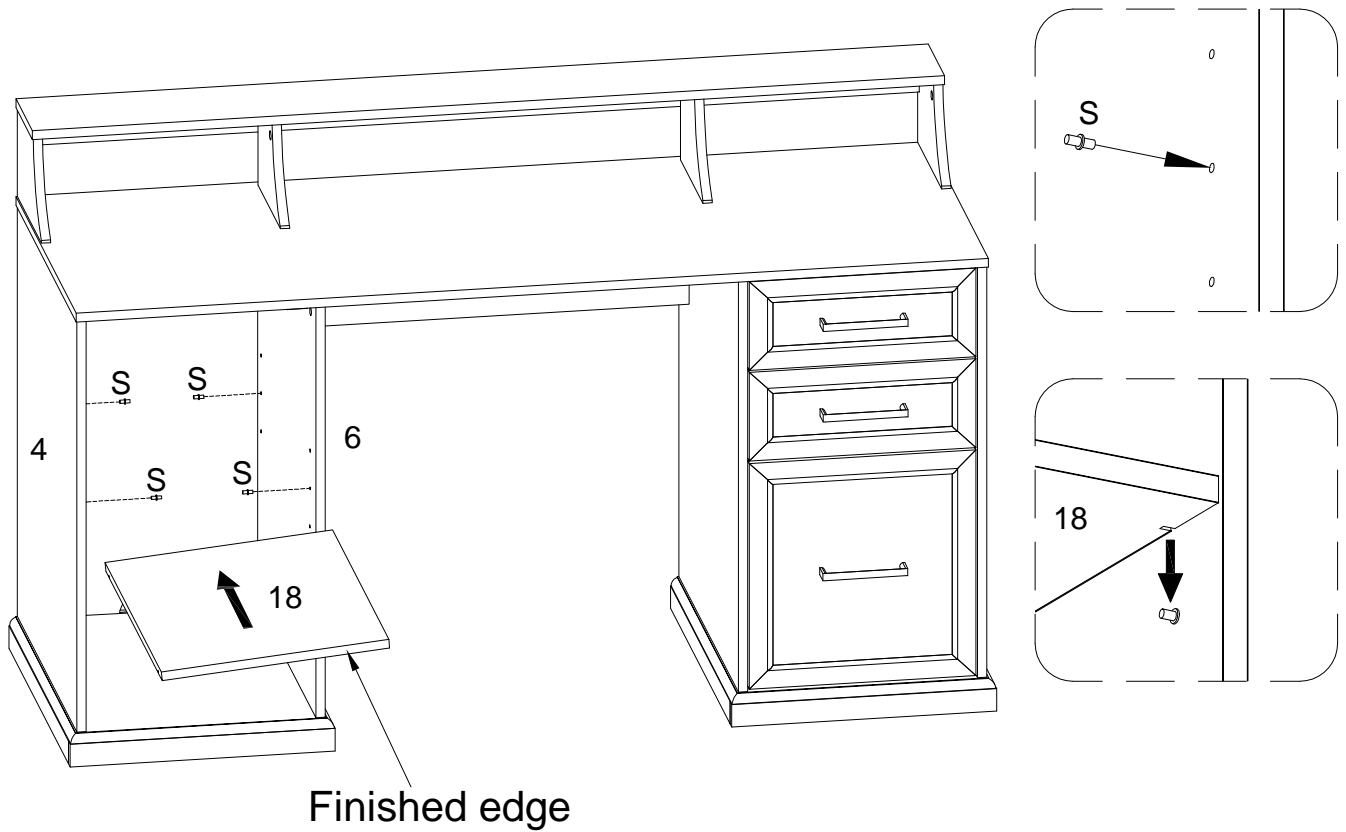
Pull out the slider bracket from the slider arm then re-assembled the drawer until they were going in smoothly well .

Step 29



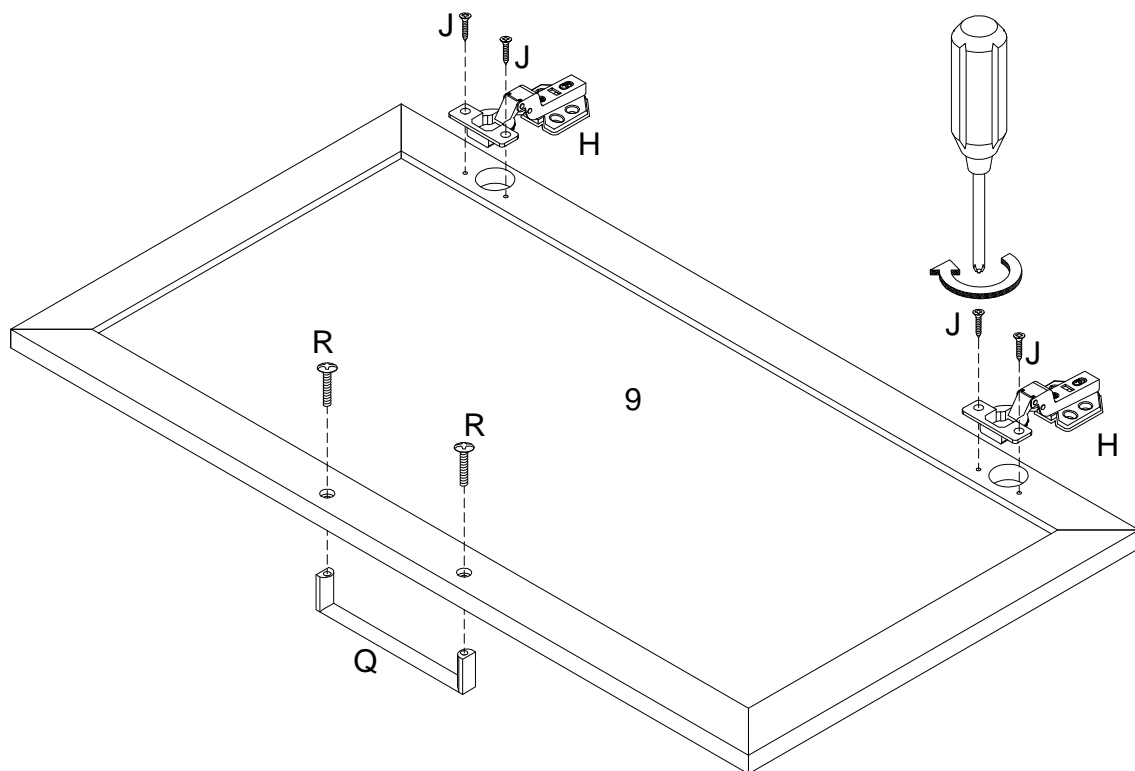
Place plate (Y) on the top of parts (23,24) as per diagram.

Step 30



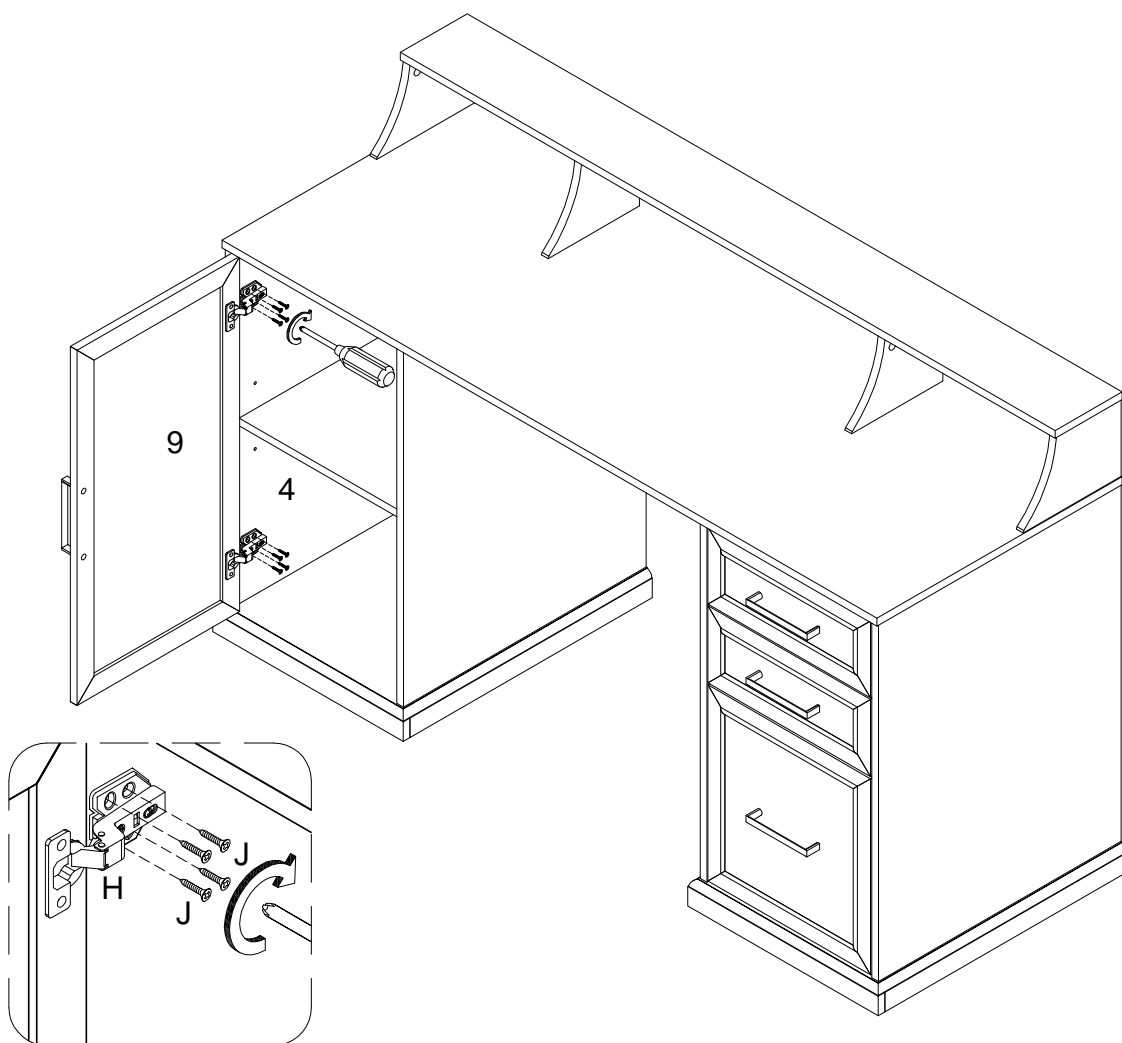
Insert shelf support pin (S) into parts (4,6) as per diagram. Make sure you place the shelf support pins (S) in the same level. So the shelf is not titled .Put part (18) into unit as per diagram. Tilt and rest part (18) onto the shelf support pins .

Step 31



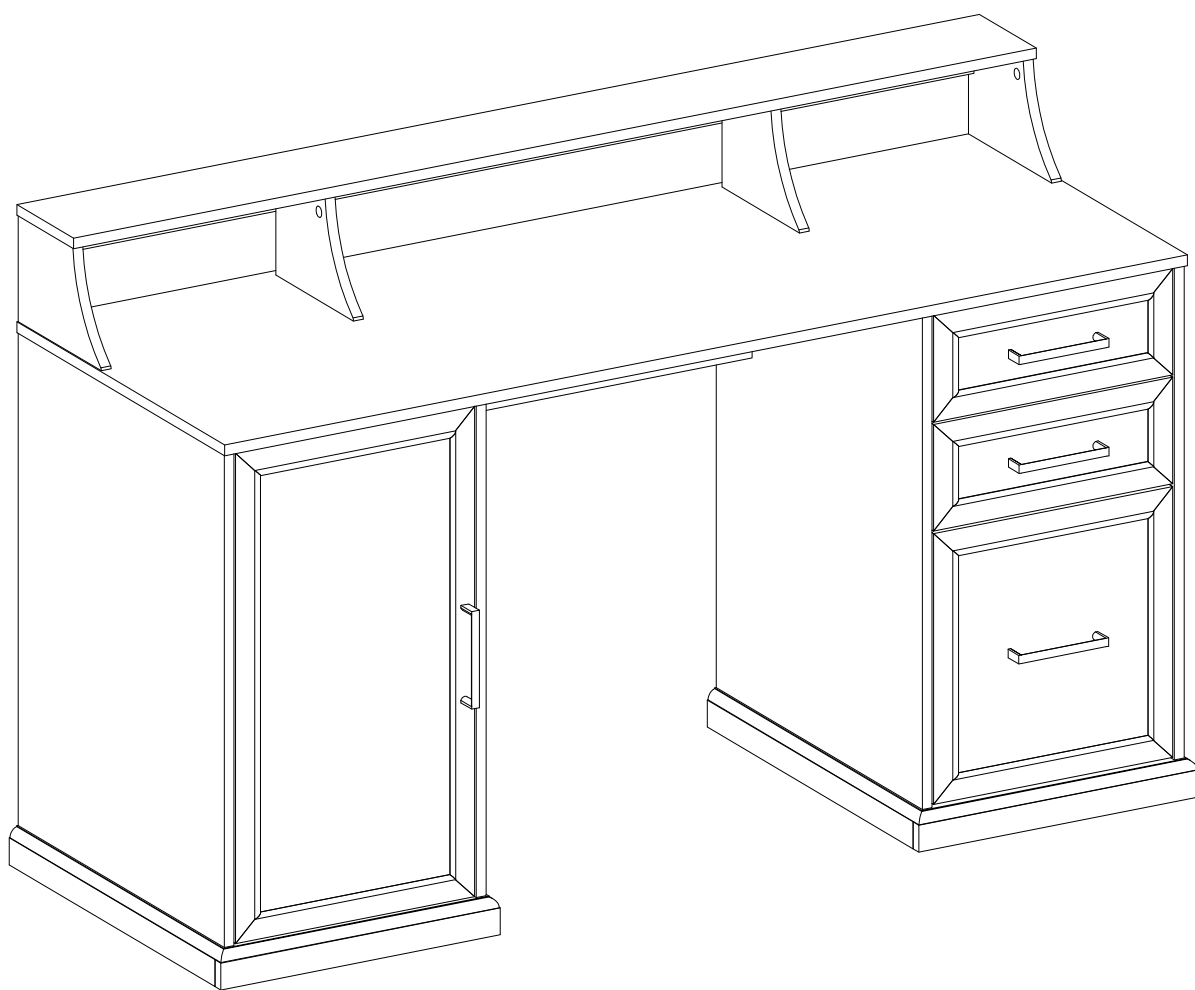
Using screw (J) attach Europe hinge (H) into part (9) , then using handle bolt (R) secure handle (Q) to part (9) with Philips head screwdriver as per diagram.

Step 32



Using screw (J) attach Europe hinge (H) into part (4) with Philips head screwdriver as per diagram.

Step 33



Final Assembly