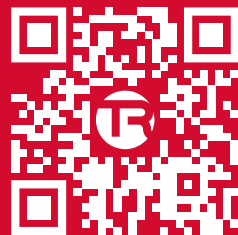


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TR1605 - MANUAL VERSION 1A

TR1605 SIMULATOR

Assembly Guide



IMPORTANT: Different regions may have different models. Please ensure the part numbers on the following pages match those on your product packaging.

01

SYMBOL LEGEND 01

02

PART LIST 02

03

ASSEMBLY NOTES
TR1605 04

04

ASSEMBLY INSTRUCTIONS
TR1605 07

SYMBOL LEGEND



IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part numbers on the following page should match the numbers on your product packaging.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



Recommended:
Two people for the task



Safety glasses required



Tighten the hardware



Attention/Priority needed



Keep the hardware loose
for adjustments



Reserve for the next step



Make the necessary adjustments



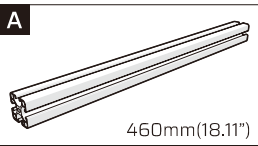
Mirrored components
(same on both sides)



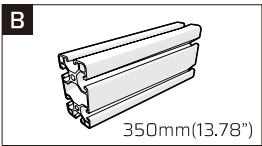
Break the tab off the corner bracket

PART LIST

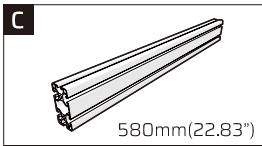
COMPONENTS



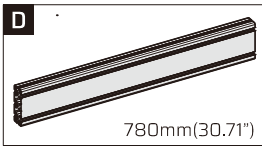
Aluminum Profile
AP-4040-460 **X2**



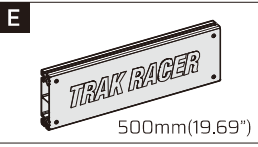
Aluminum Profile
AP-4080-350 **X1**



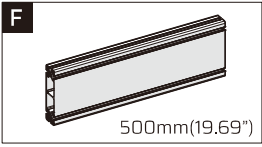
Aluminum Profile
AP-4080-580 **X1**



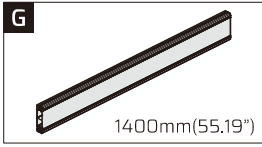
Aluminum Profile
AP-40160-780 **X2**



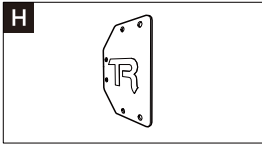
Chassis Rear End
AP-40160-500-A **X1**



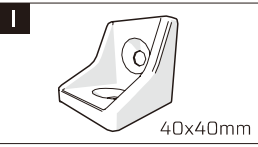
Aluminum Profile
AP-40160-500 **X1**



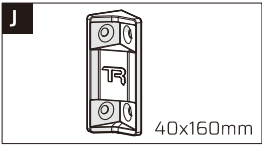
Aluminum Profile
AP-40160-1400 **X2**



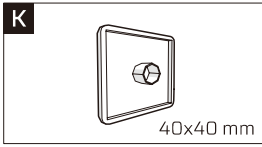
Shifter Side Plate
SFTSUP **X1**



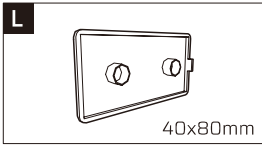
Corner Bracket
CB-40 **X15**



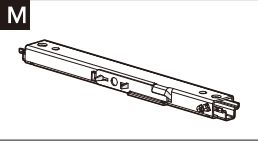
Corner Bracket
CB-160 **X6**



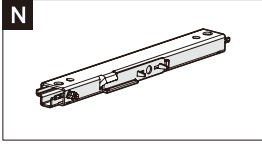
End Cap
EC-40 **X4**



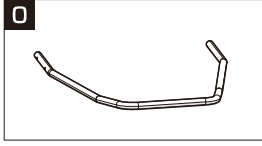
End Cap
EC-80 **X1**



Seat Slider Right
SSR-R **X1**



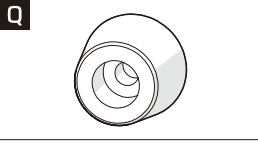
Seat Slider Left
SSL-L **X1**



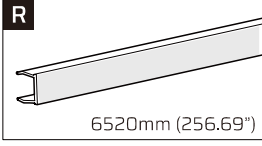
Seat Slider Lever
SSL-01 **X1**



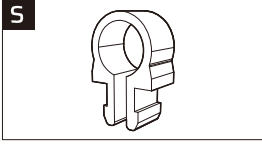
Front Logo Plate
FLP-02 **X1**



Rubber Feet
FR-01 **X6**



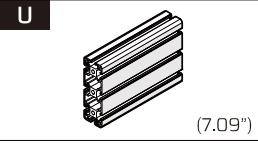
Red Profile Strip
PS-6520 **X1**



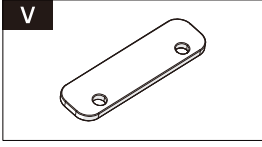
Cable Management Clip
CMC **X10**



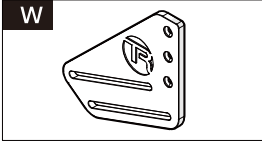
40x120 End Cap
EC-120 **X2**



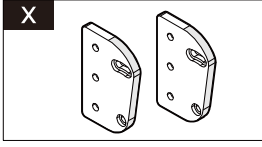
Aluminum Profile
TR-40120-180 **X2**



Mounting Plate
PM **X4**

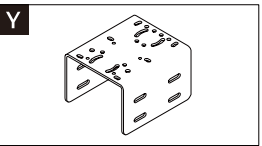


Outer Installation Plate
PIO **X2**

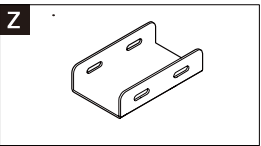


Middle Mounting Plate
PMM **X1**

PART LIST

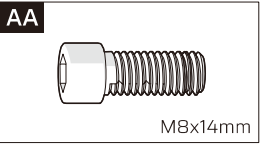


Shifter Plate
SM-01 **X1**

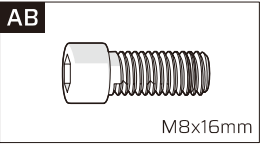


Shifter Support Plate
SM-02 **X1**

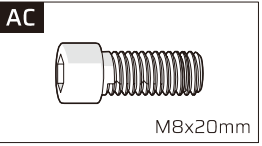
ACCESSORIES



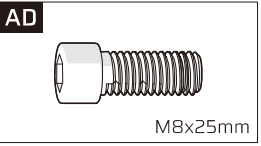
Hex Screw
SH-M8-14 **X4**



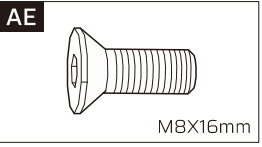
Hex Screw
SH-M8-16 **X4**



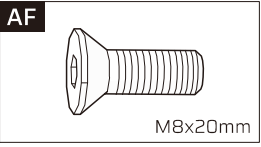
Hex Screw
SH-M8-20 **X21**



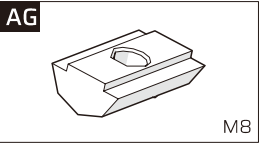
Hex Screw
SH-M8-25 **X12**



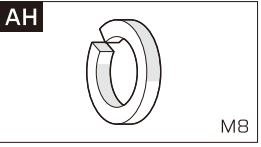
Screw (Flat)
SF-M8-16 **X48**



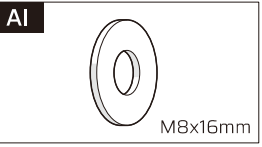
Screw (Flat)
SF-M8-20 **X26**



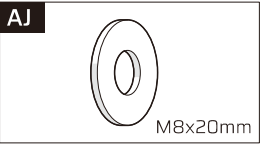
Ball Bearing Nut
NS-M8 **X78**



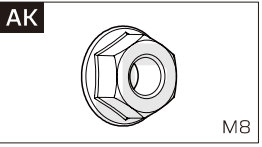
Washer (Lock)
WL-M8 **X22**



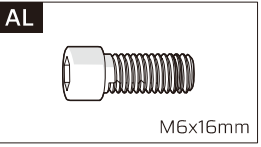
Washer (Flat)
WF-M8-16 **X6**



Washer (Flat)
WF-M8-20 **X26**

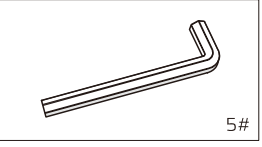


Flange Nut
NF-M8 **X2**

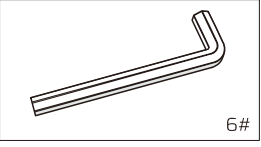


Hex Screw
SH-M6-16 **X2**

INCLUDED TOOLS



5mm Hex Key
5# **X1**

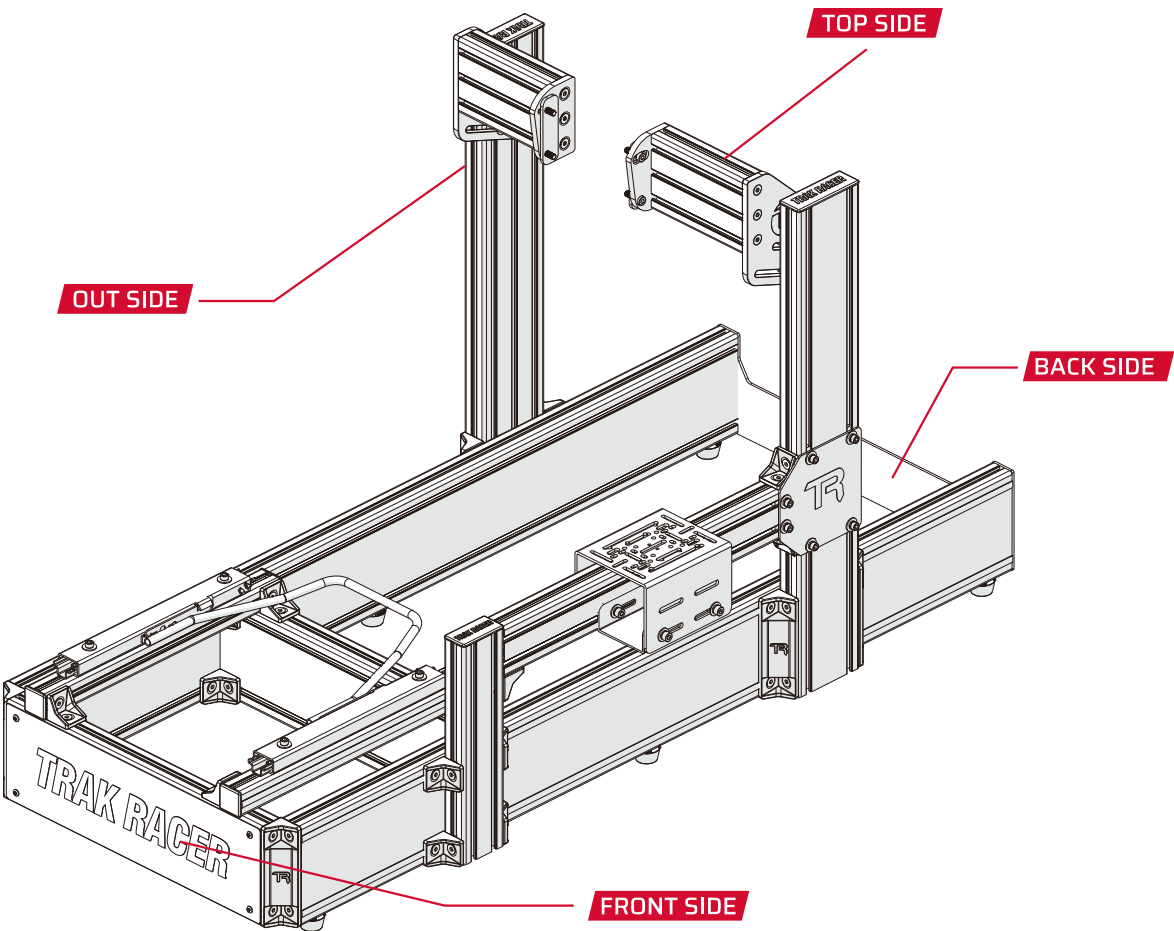


6mm Hex Key
6# **X1**

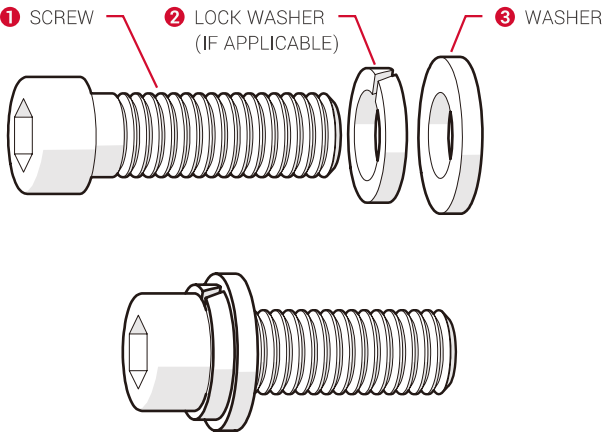
NOTE: Extra hardware may be included as spare parts.

ASSEMBLY NOTES

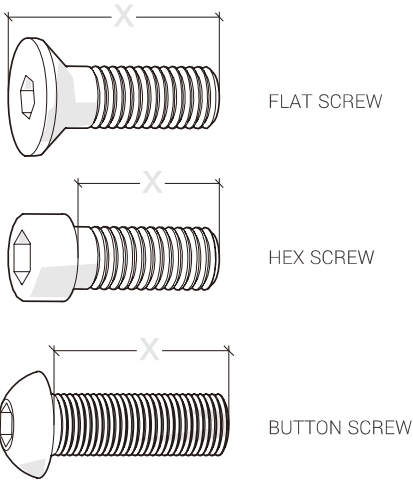
TR1605



INSTALLATION ORDER FOR SCREWS WASHERS

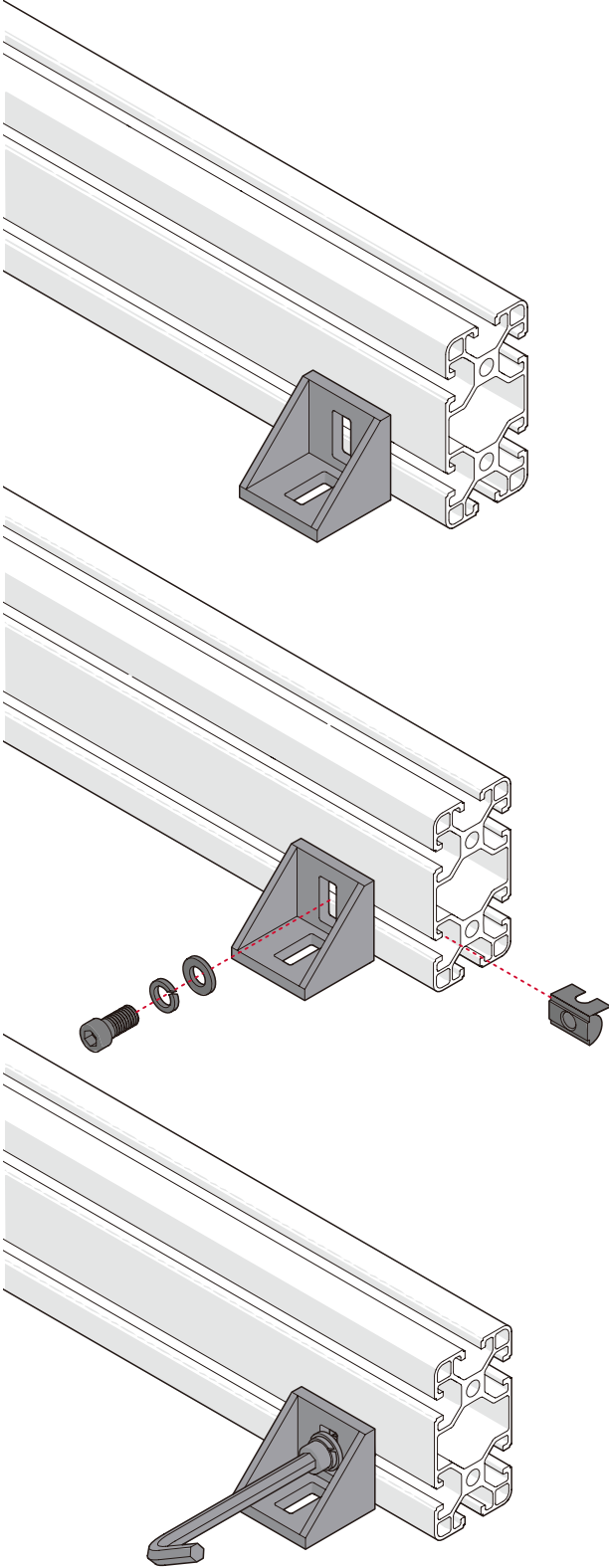


HOW TO MEASURE SCREWS

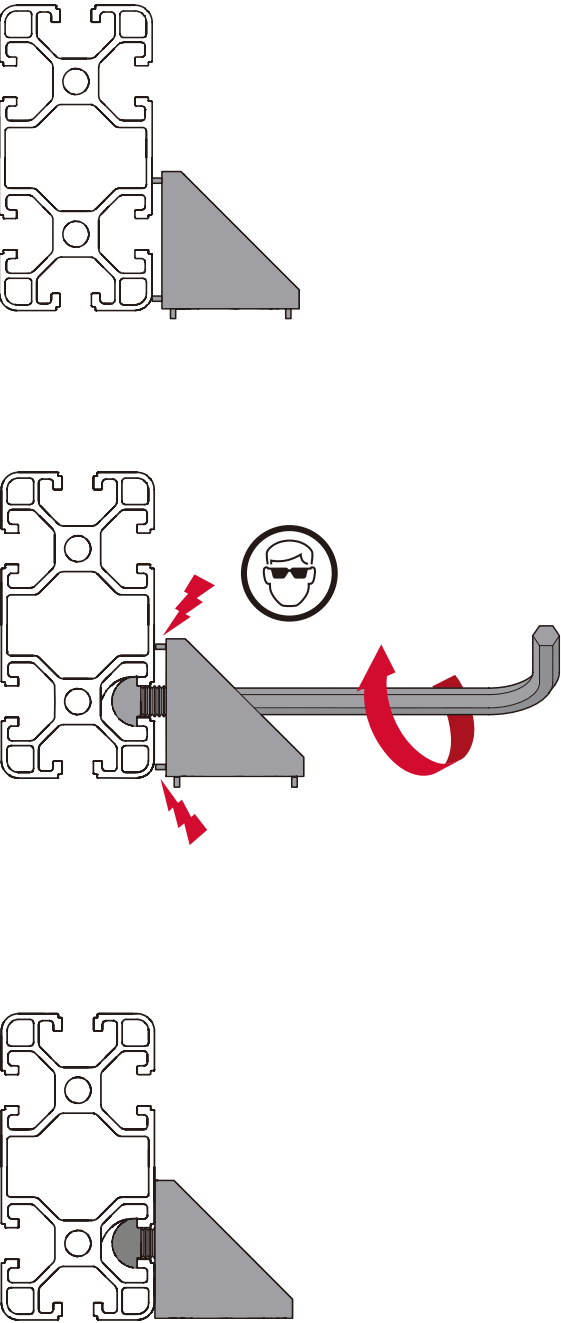


ASSEMBLY NOTES

BC-40-BLK & CB-40

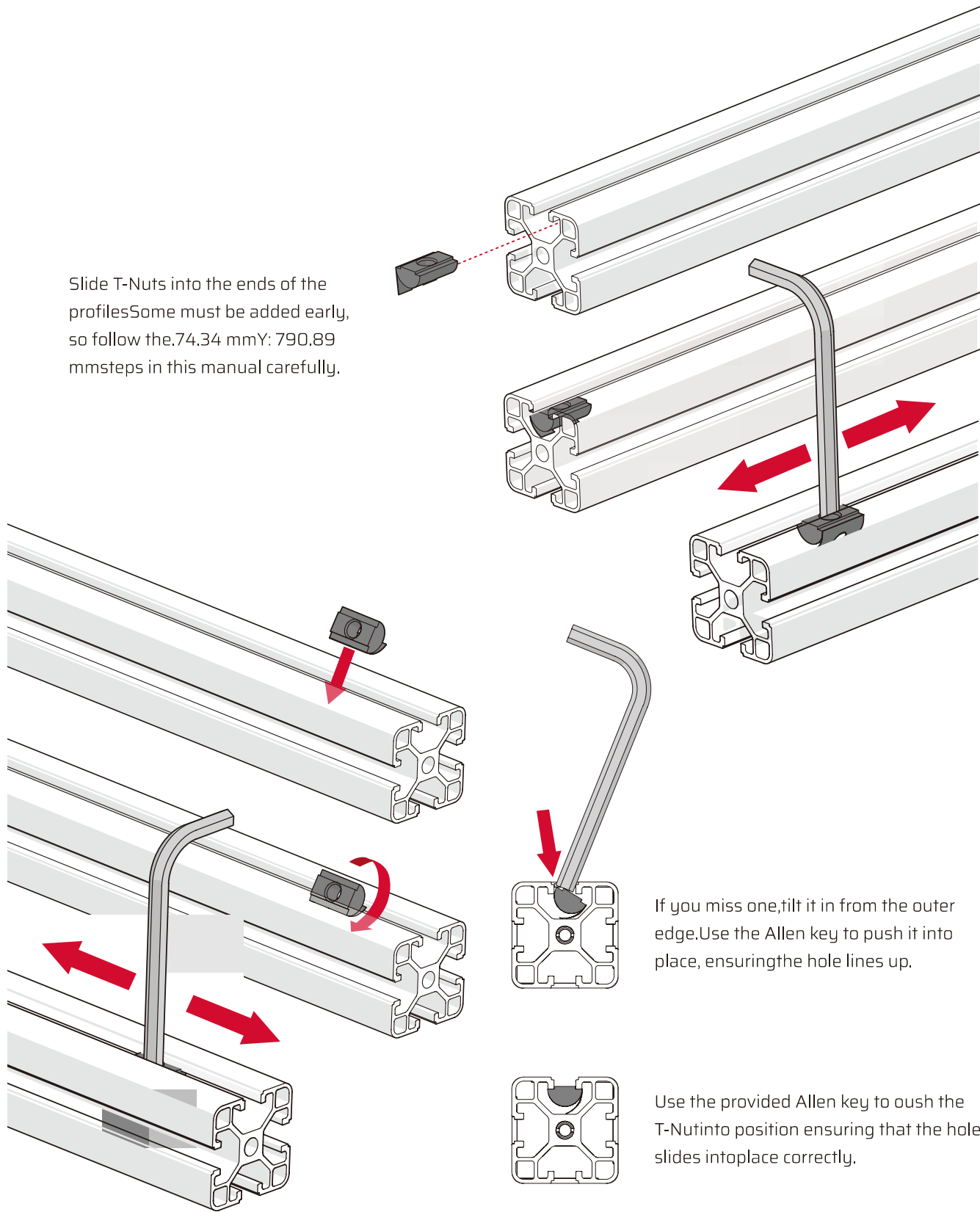


These brackets come with guide tabs on the rear. These tabs help align the brackets to the profile when fitted in the same orientation as the profile. When used in the alternate orientation, these tabs are designed to snap off for a flush mount against the profile.



ASSEMBLY NOTES

NS-M8 & NS-M6

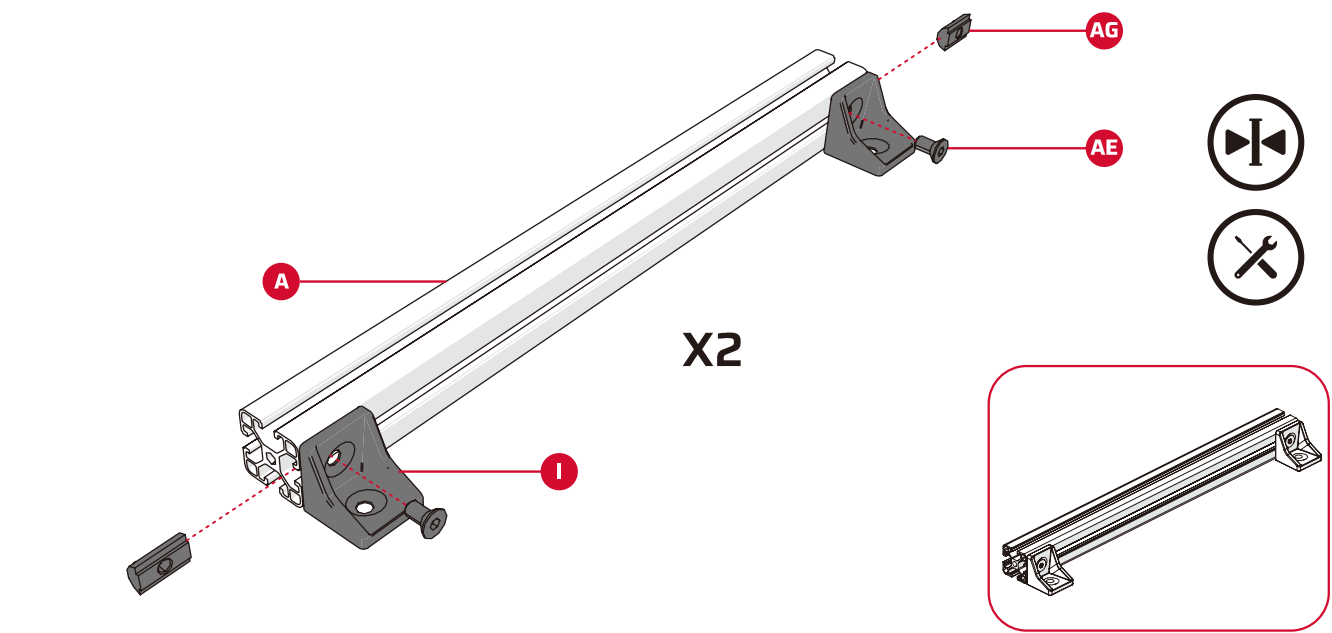


ASSEMBLY INSTRUCTIONS

TR1605

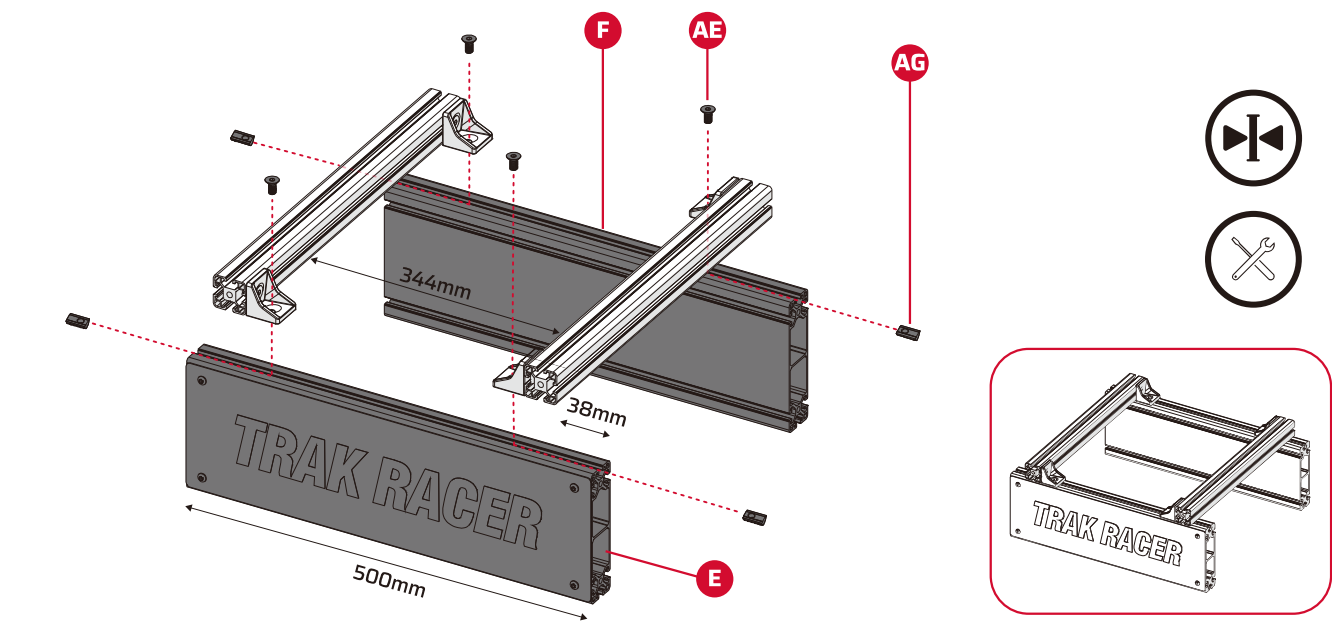
01

SUPPLIED			
A X2	I X4	AE X4	AG X4
AP-4040-460	CB-40	SF-M8-16	NS-M8



02

SUPPLIED			
E X1	F X1	AG X4	AE X4
AP-40160-500-A	AP-40160-500	NS-M8	SF-M8-16



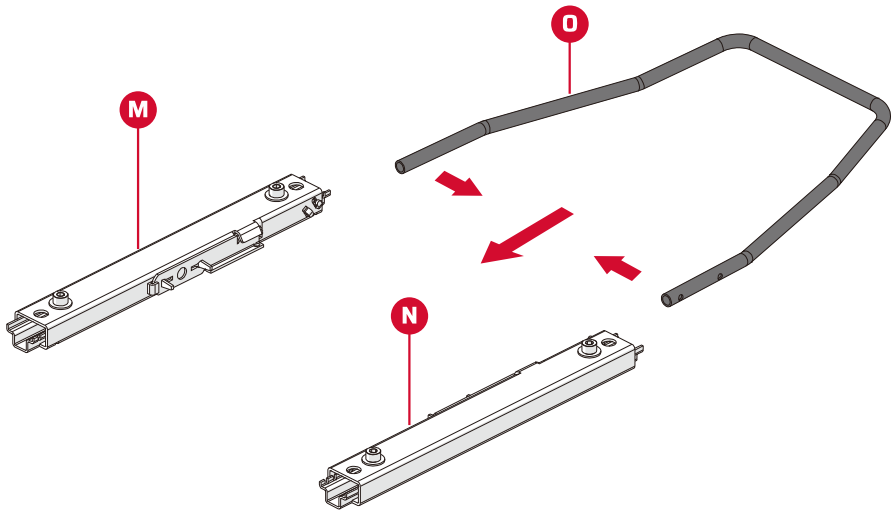
ASSEMBLY INSTRUCTIONS

TR1605

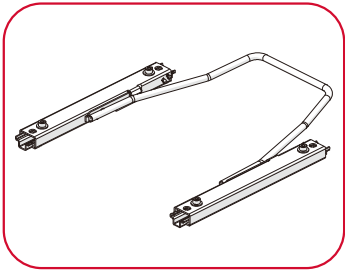
03

SUPPLIED

M X1	NX1	O X1
		
SSR-R	SSR-L	SSL-01

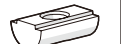



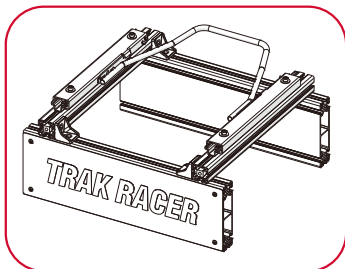
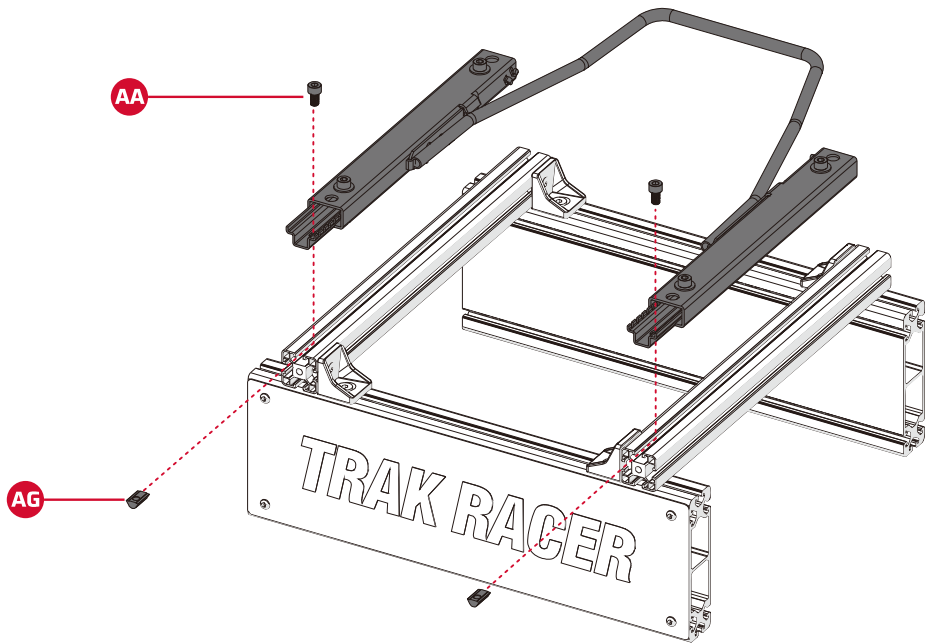
Fit tabs into holes of one side of the lever then squeeze lever and repeat for opposite side.



04

SUPPLIED

AG X2	AA X2
	
NS-M8	SH-M8-14





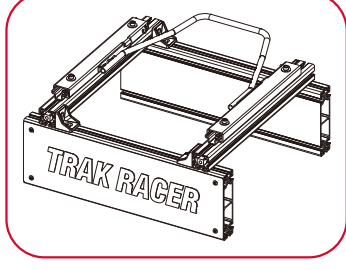
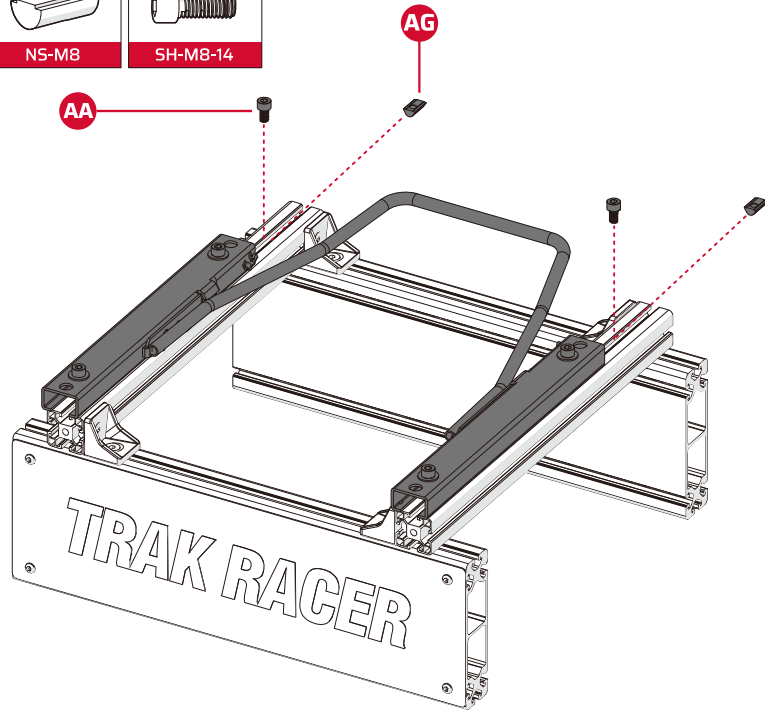
ASSEMBLY INSTRUCTIONS

TR1605

05

SUPPLIED

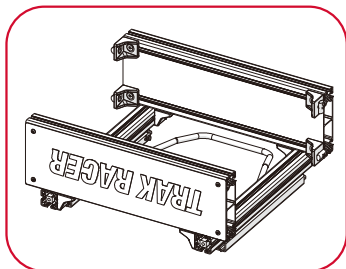
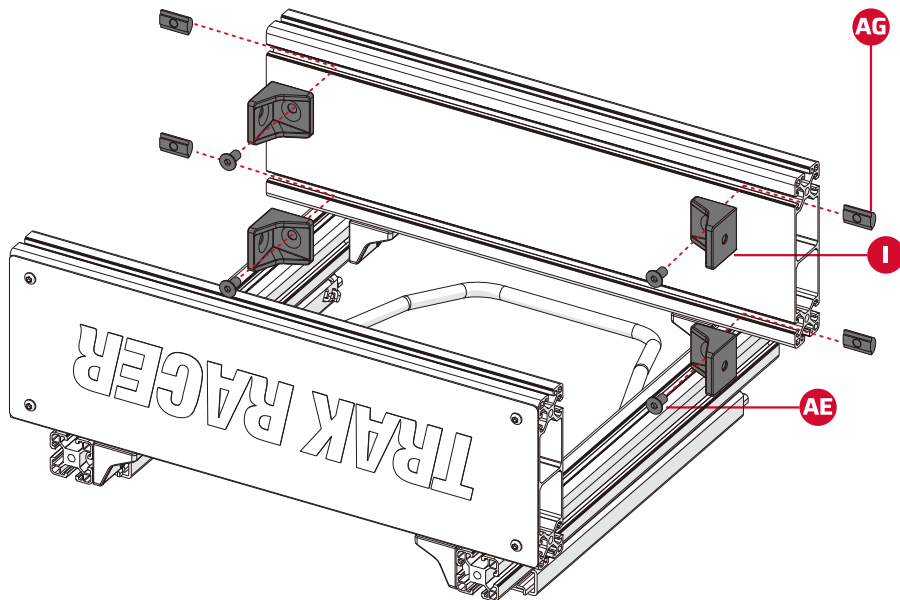
AG X2	AA X2
	
NS-M8	SH-M8-14



06

SUPPLIED

I X4	AE X4	AG X4
		
CB-40	SF-M8-16	NS-M8

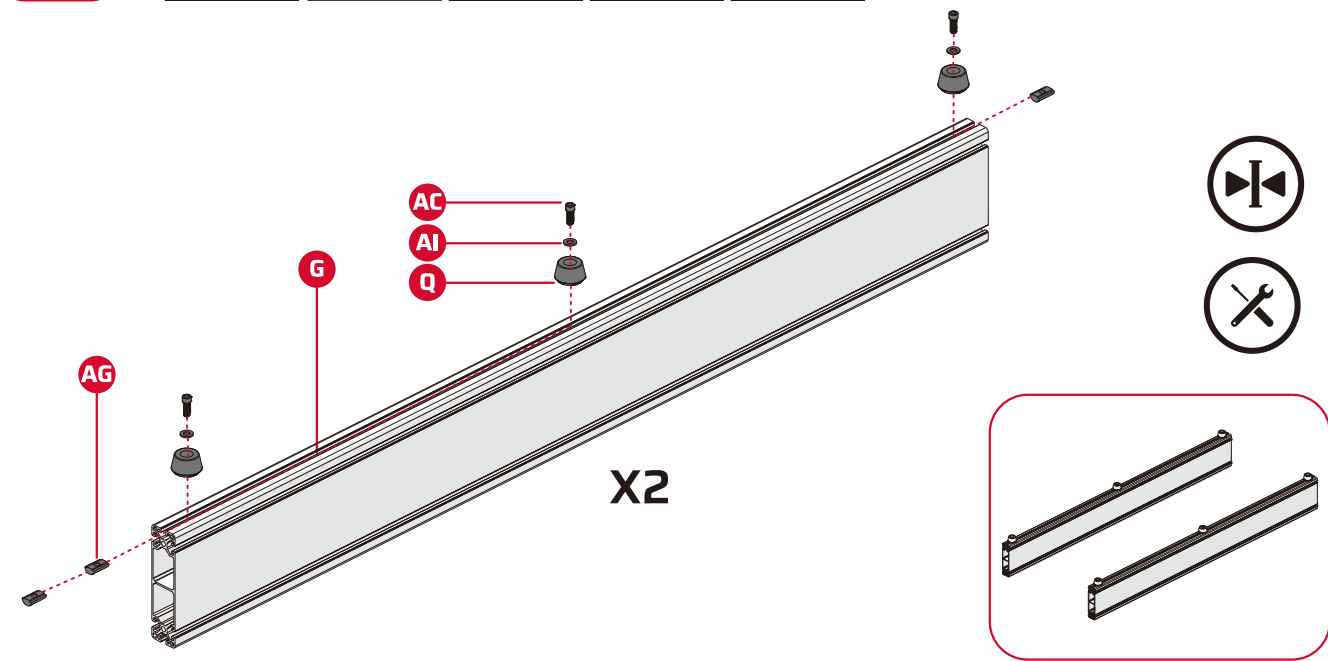


ASSEMBLY INSTRUCTIONS

TR1605

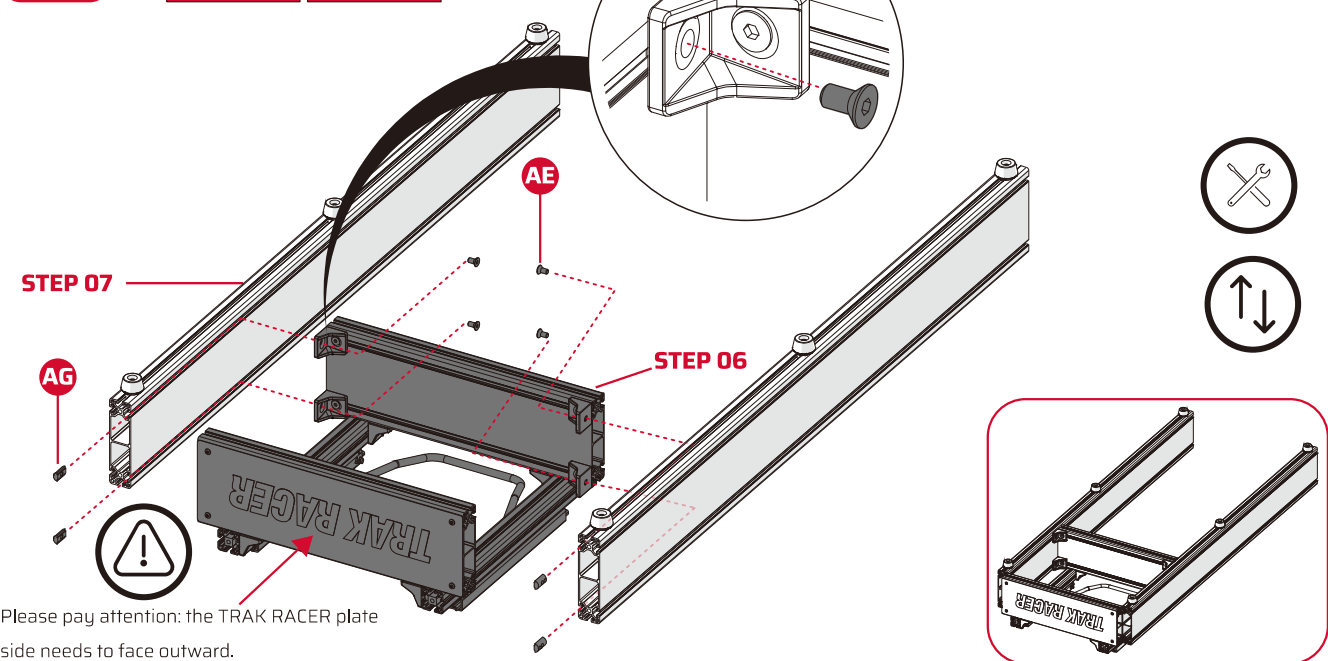
07

SUPPLIED				
G X2	Q X6	AGX6	AC X6	AI X6
AP-40160-1400	FR-01	NS-M8	SH-M8-20	WF-M8-16



08

SUPPLIED	
AE X4	AG X4
SF-M8-16	NS-M8

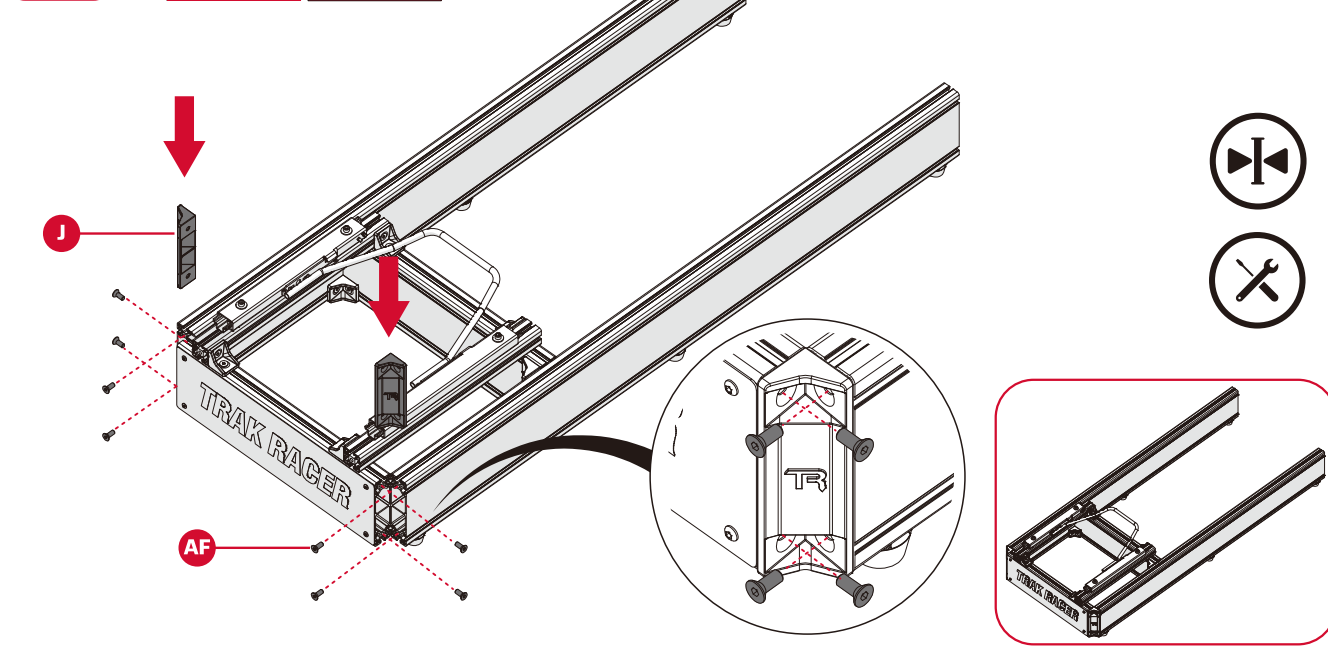


ASSEMBLY INSTRUCTIONS

TR1605

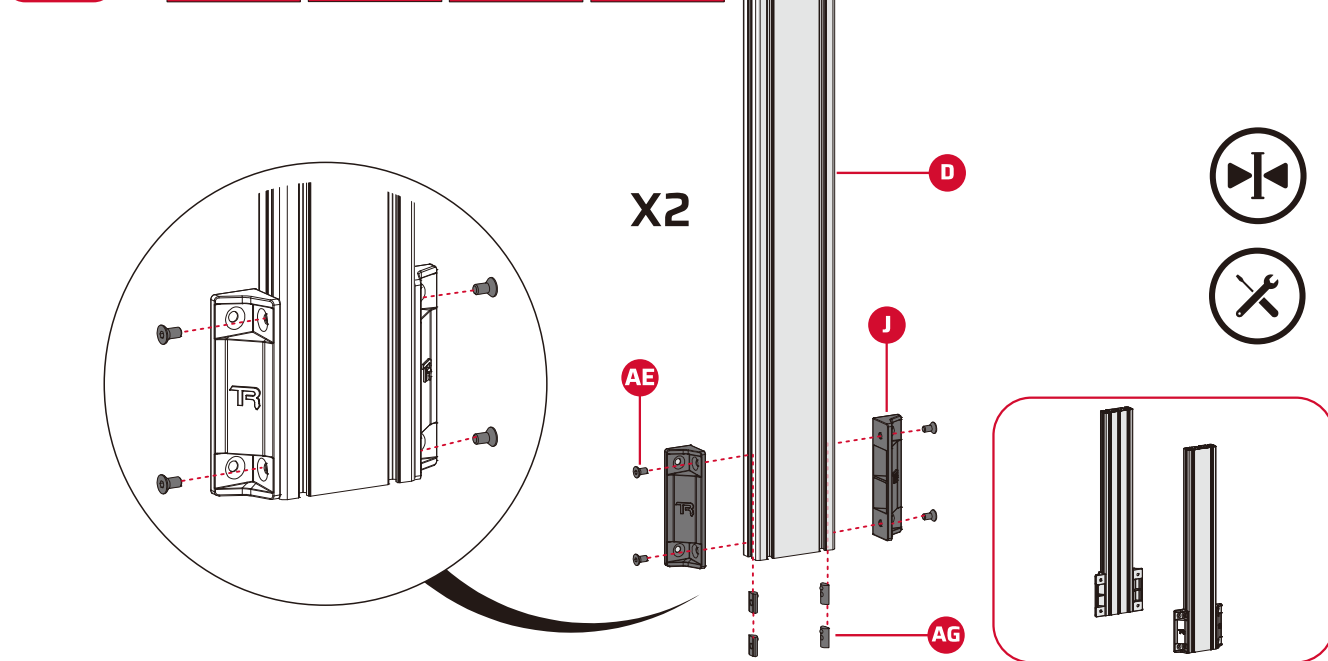
09

SUPPLIED	
J X2	AF X8
CB-160	SF-M8-20



10

SUPPLIED			
D X2	J X4	AE X8	AG X8
AP-40160-780	CB-160	SF-M8-16	NS-M8

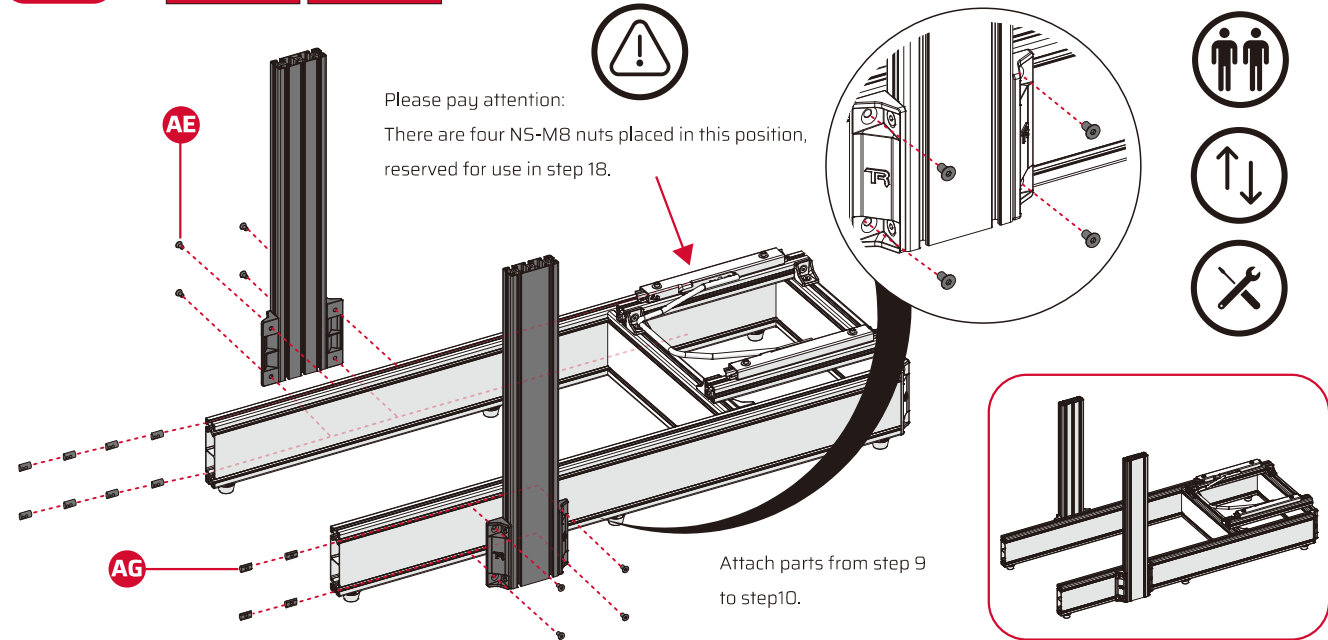


ASSEMBLY INSTRUCTIONS

TR1605

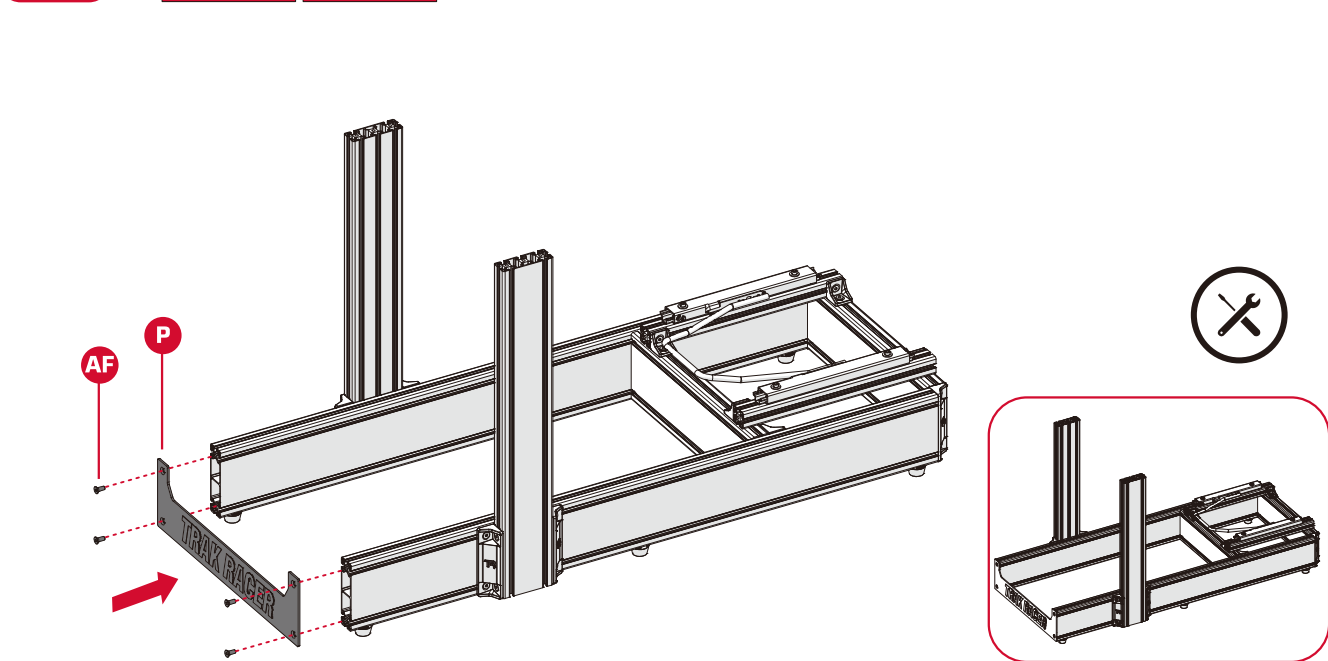
11

SUPPLIED	
AE X8 SF-M8-16	AG X12 NS-M8



12

SUPPLIED	
P X1 FLP-02	AF X4 SF-M8-20

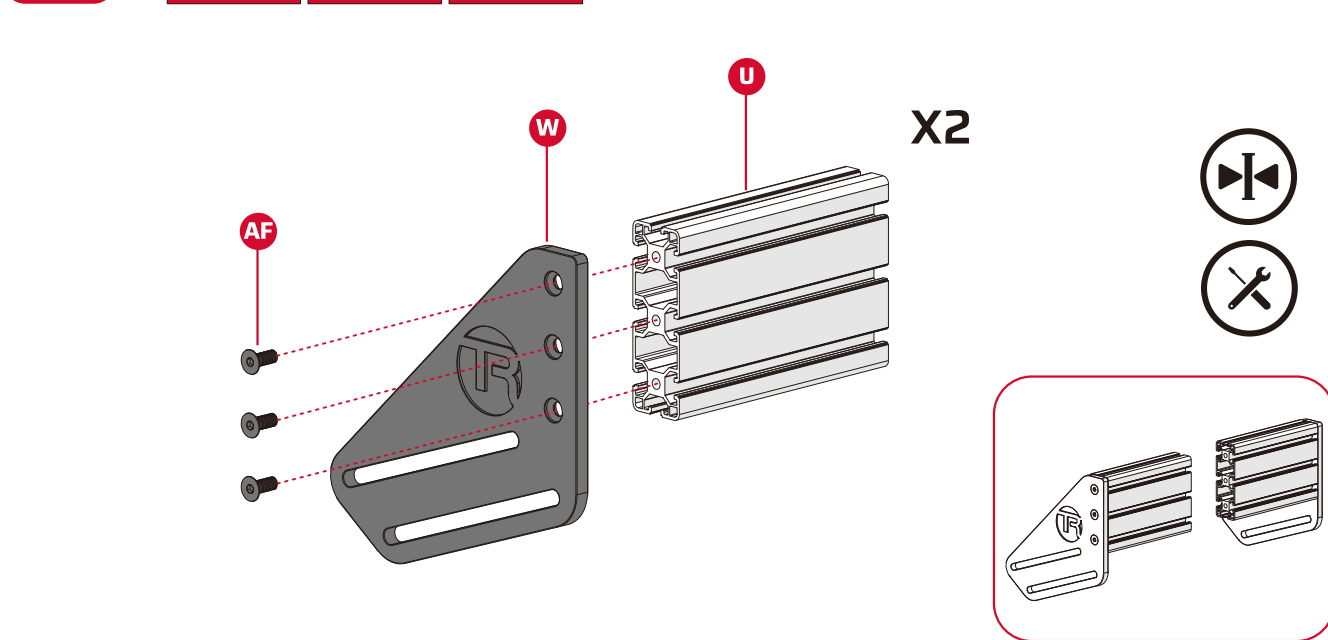


ASSEMBLY INSTRUCTIONS

TR1605

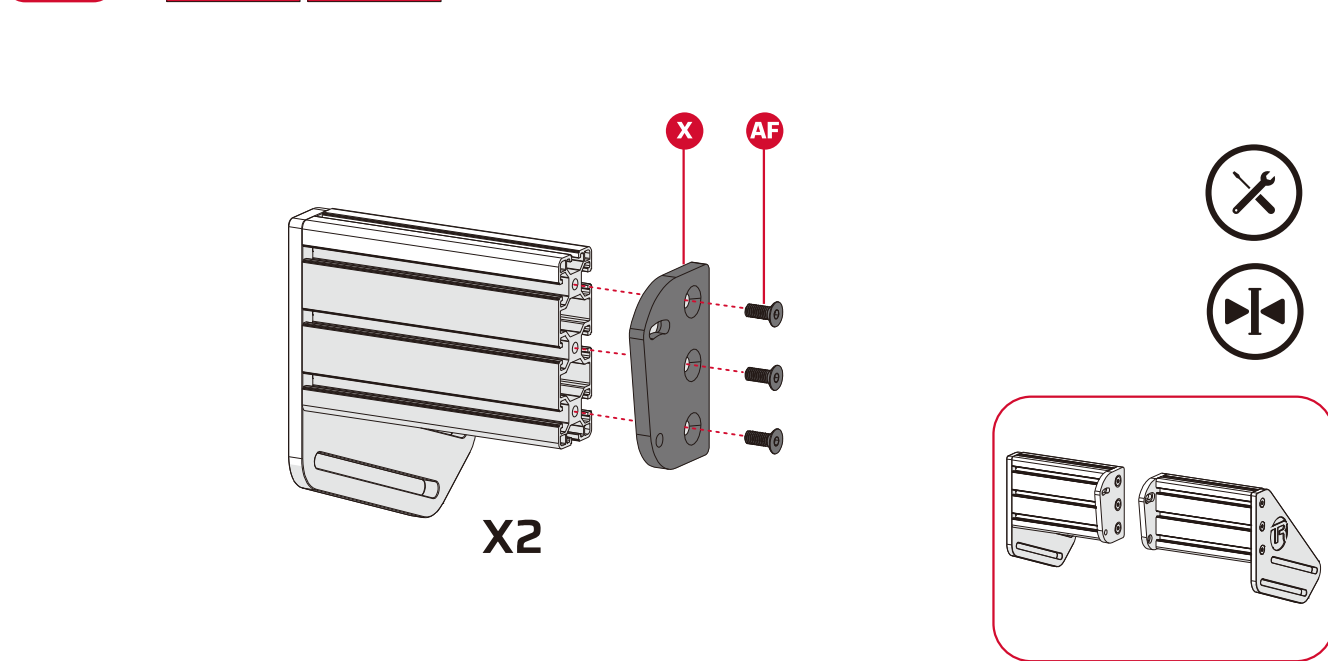
13

SUPPLIED		
U X2 TR-40120-180	W X2 PIO	AF X6 SF-M8-20



14

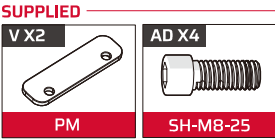
SUPPLIED	
X X1 PMM	AF X6 SF-M8-20



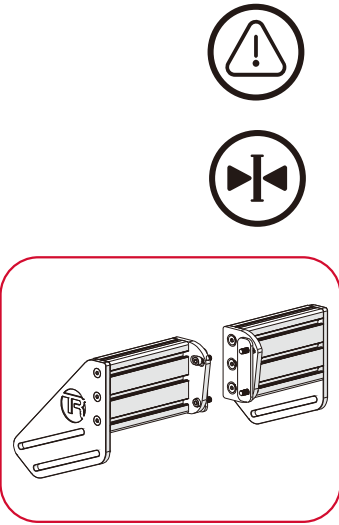
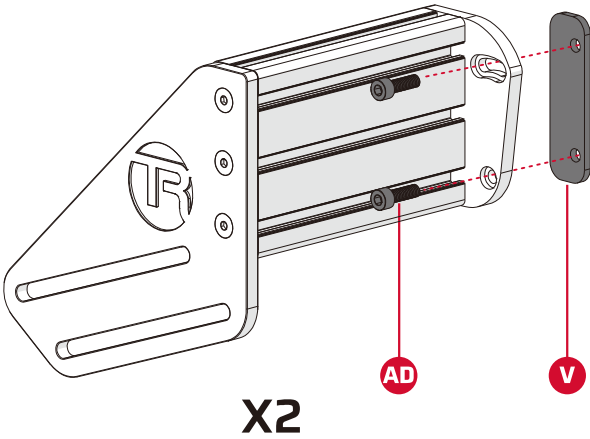
ASSEMBLY INSTRUCTIONS

TR1605

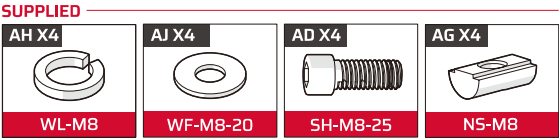
15



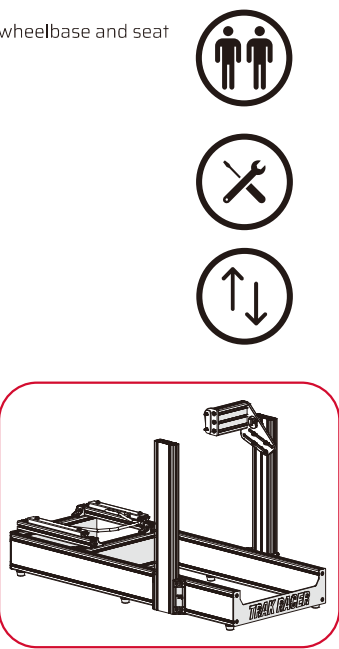
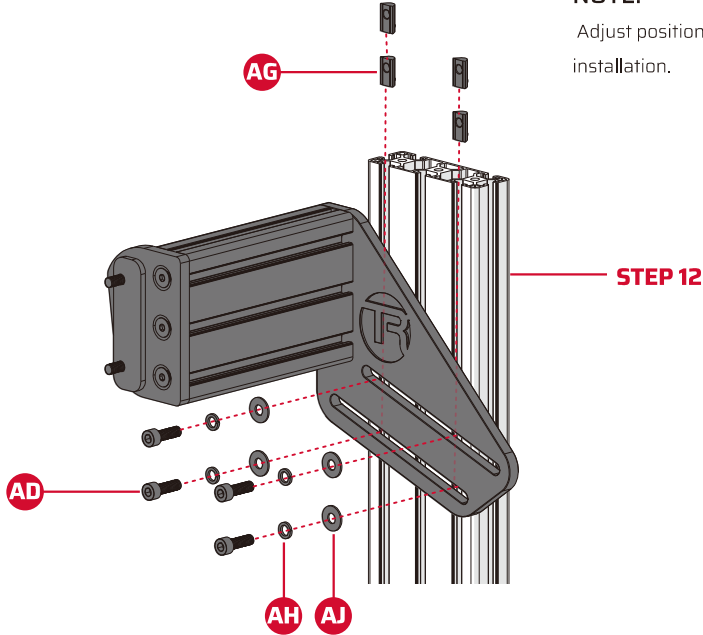
NOTE:
Thread screws just enough to hold PM in place
so screws donot protrude past PM plate.



16



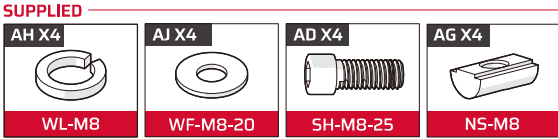
NOTE:
Adjust position after wheelbase and seat
installation.



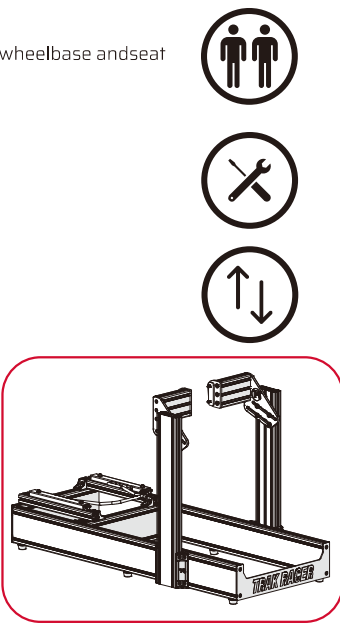
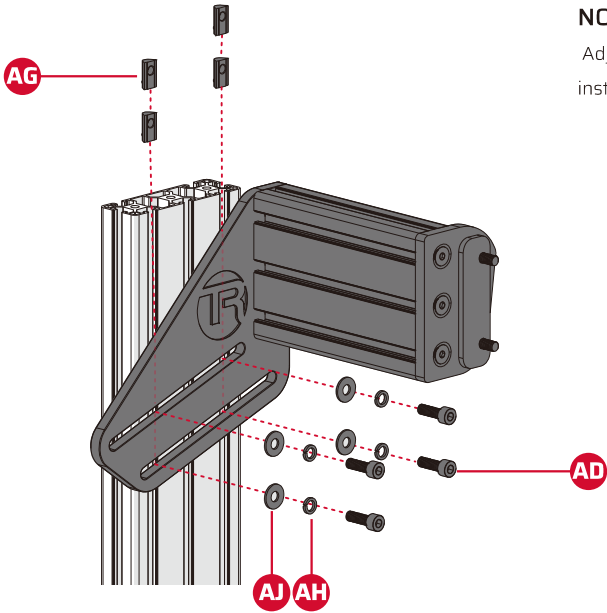
ASSEMBLY INSTRUCTIONS

TR1605

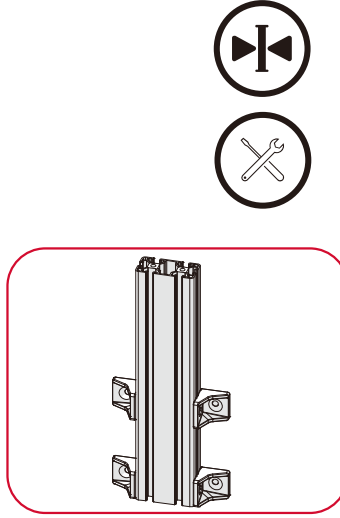
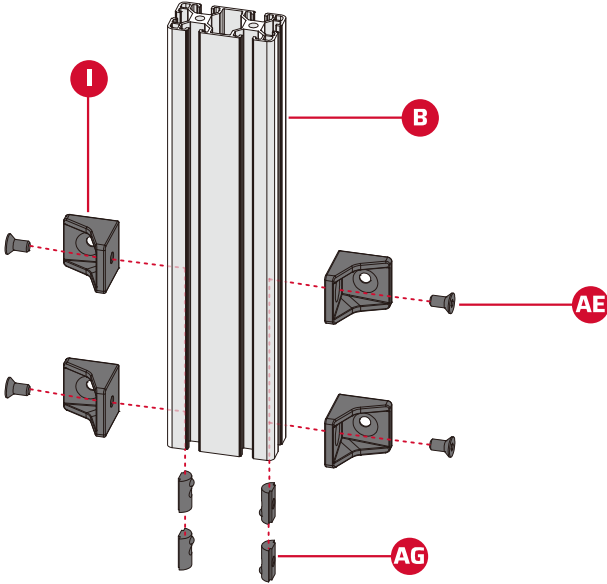
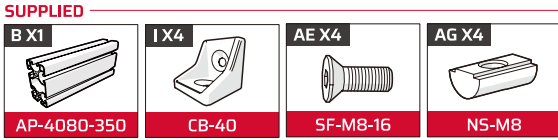
17



NOTE:
Adjust position after wheelbase and seat
installation.



18



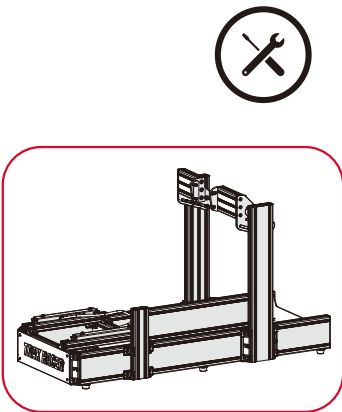
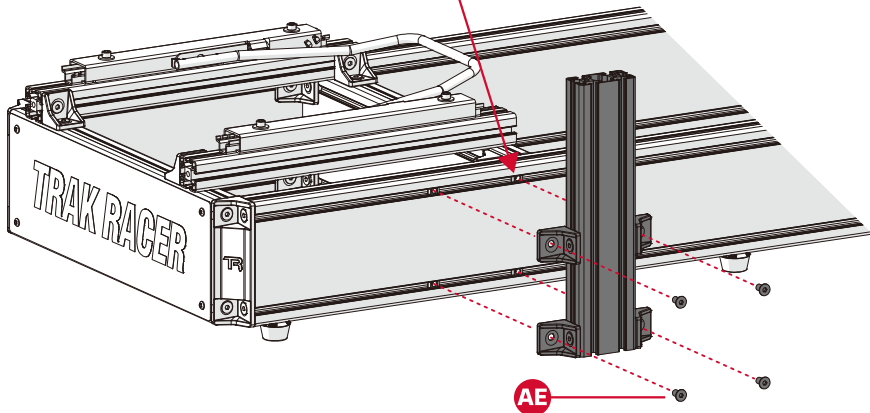
ASSEMBLY INSTRUCTIONS

TR1605

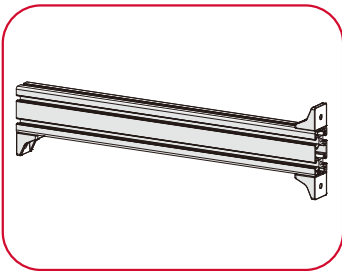
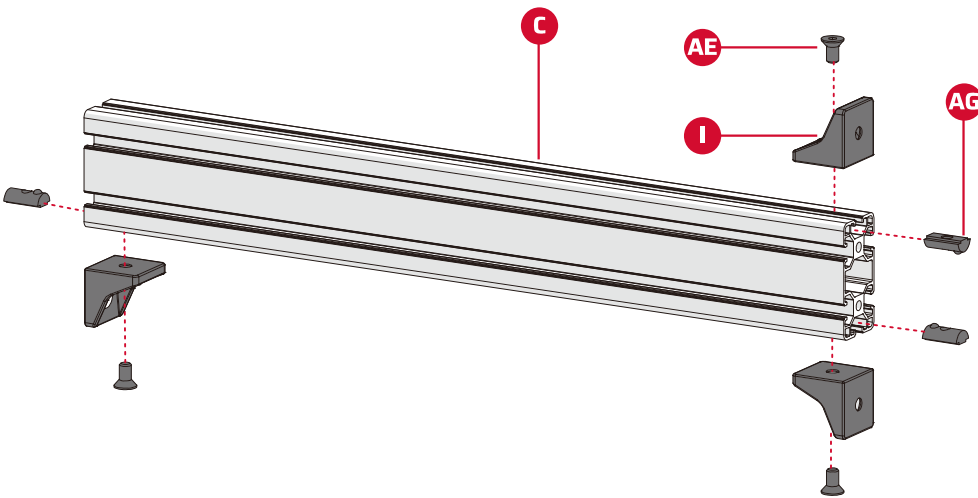
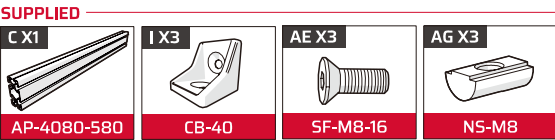
19



There are four N5-M8 nuts reserved in Step 11.



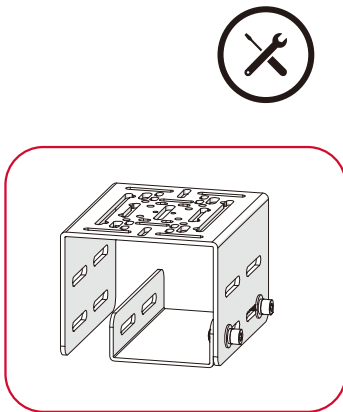
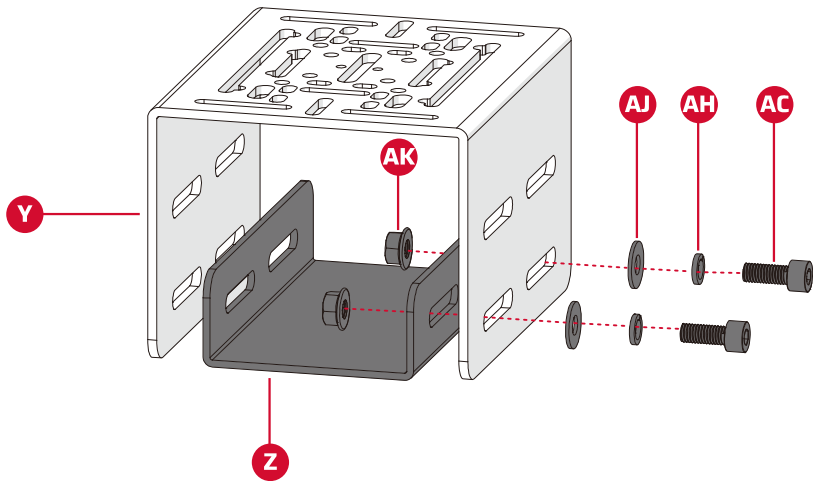
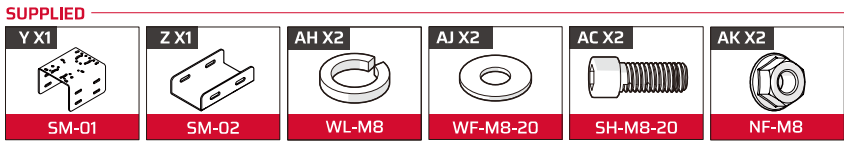
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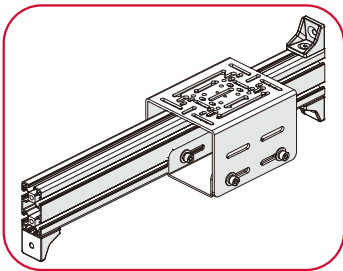
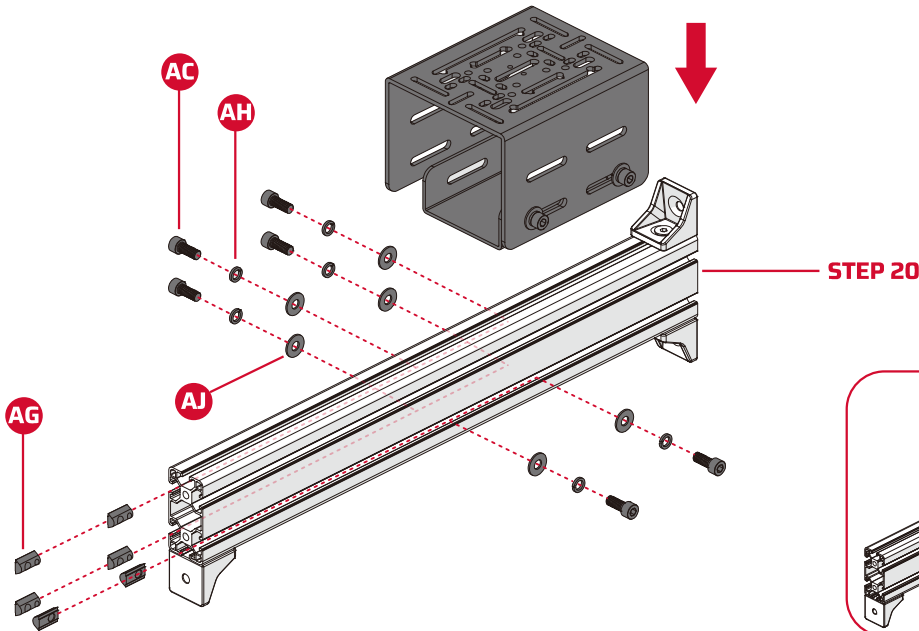
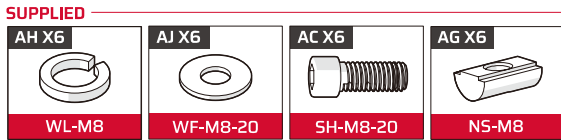
ASSEMBLY INSTRUCTIONS

TR1605

21





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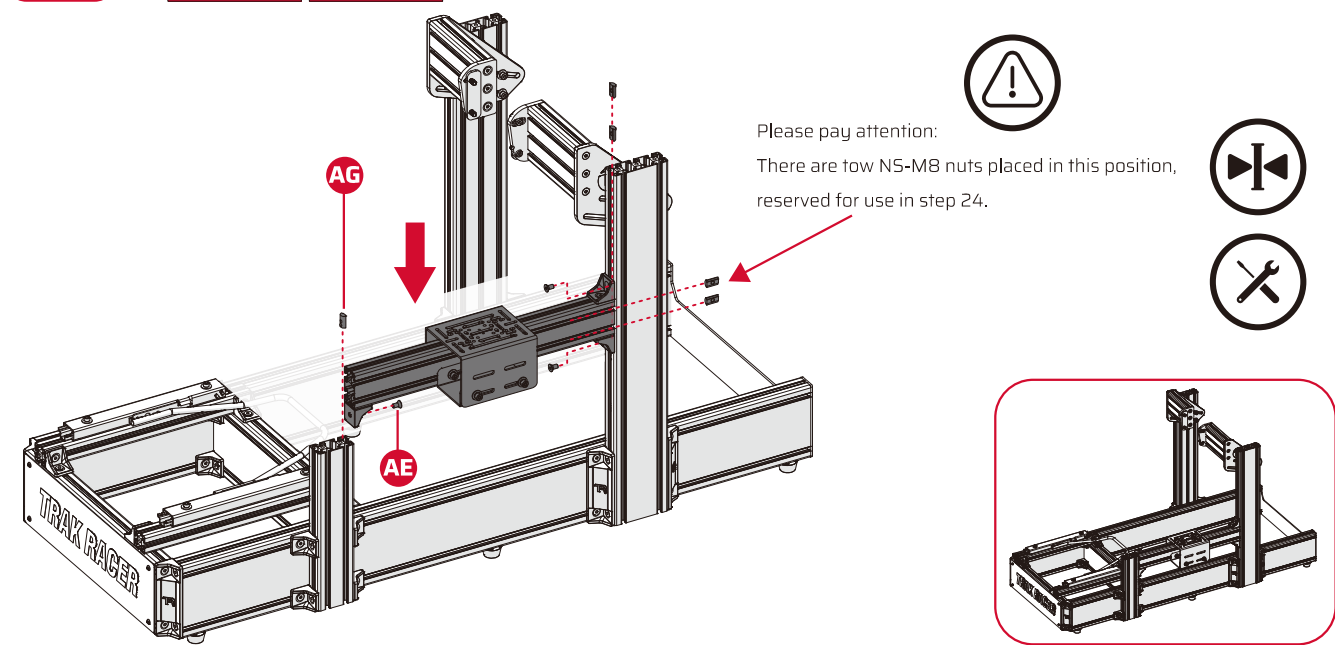


ASSEMBLY INSTRUCTIONS






TR1605

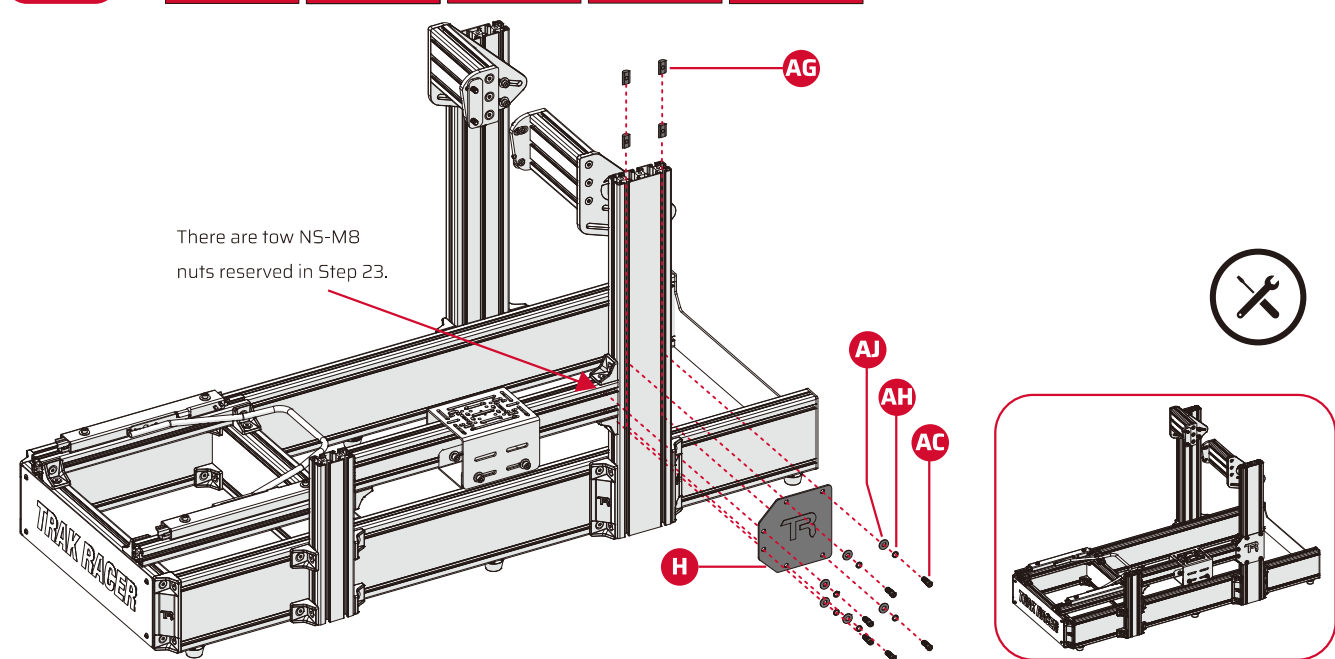
23

SUPPLIED	
AE X3	AG X5
	
SF-M8-16	NS-M8



24




SUPPLIED				
H X1	AH X6	AJ X6	AC X6	AG X4
				
SFTSUP	WL-M8	WF-M8-20	SH-M8-20	NS-M8

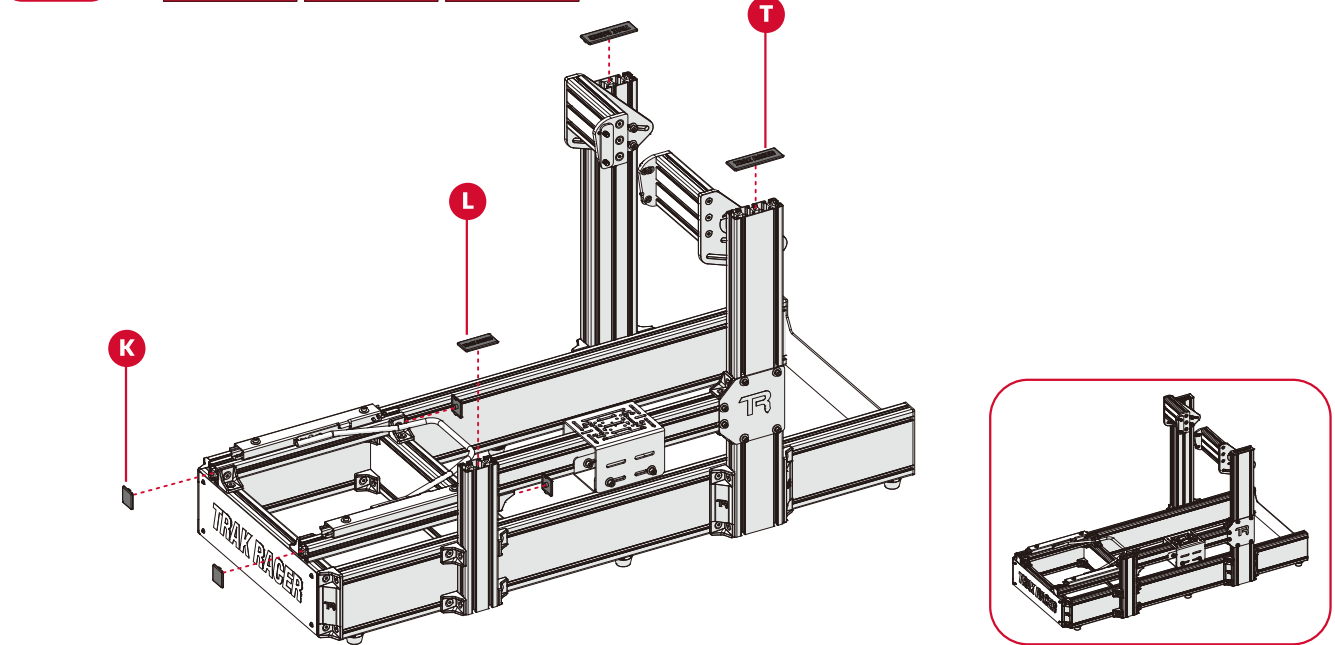


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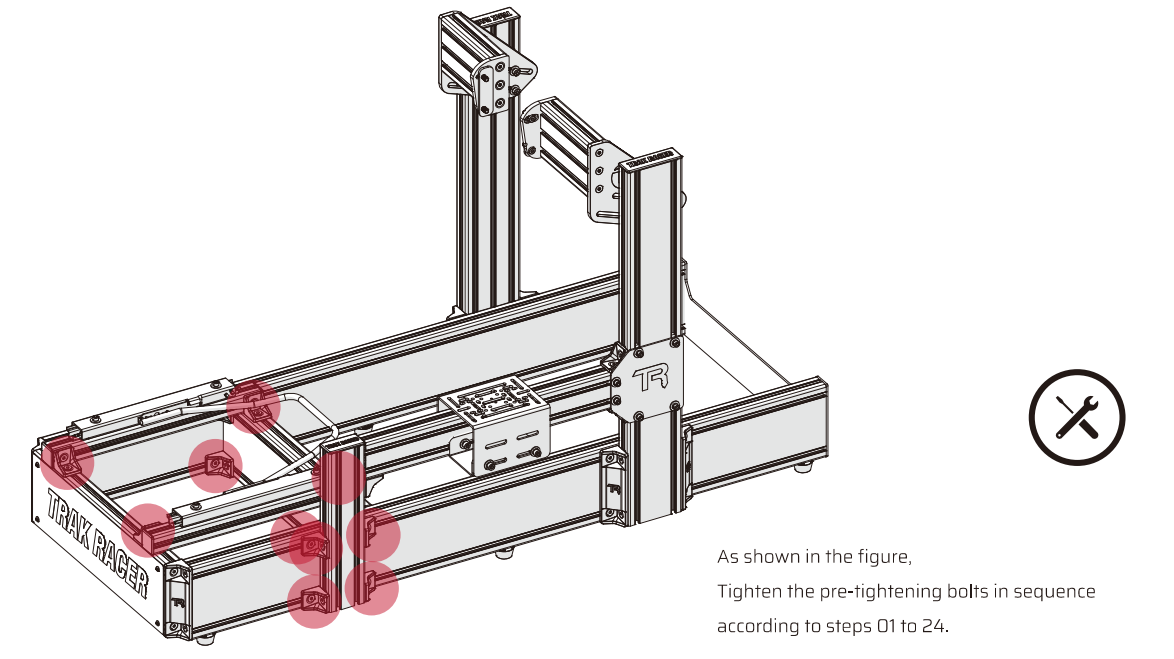
TR1605

25

SUPPLIED		
K X4	L X1	T X2
		
EC-40	EC-80	EC-120



26



ASSEMBLY INSTRUCTIONS

TR1605

27

SUPPLIED

R X1

PS-6040

