



Mercedes SL Class 2003-2008

Visit MetraOnline.com for more detailed information about the product and up-to-date vehicle specific applications

KIT FEATURES

- ISO DDIN radio provision
- Painted black

KIT COMPONENTS

- A) Radio housing • B) Radio trim ring • C) Radio sleeve • D) Radio sleeve assembly hardware • E) Radio screws (4)

A



B



C



D



E



TABLE OF CONTENTS

Dash Disassembly	
-2003-2004.....	2
-2005-2008.....	3
Kit Assembly	4

WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness: See metraonline.com for wiring harness options

Antenna Adapter: 40-EU10 (05-08) • 40-VW12 (03-04)

Steering Wheel Control Interface: • ASWC-1

TOOLS REQUIRED

- Panel removal tool • Phillips screwdriver
- 3mm Allen screwdriver • T-20 Torx screwdriver
- Cutting tool (03-04 models) • File (03-04 models)

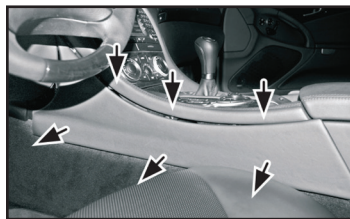
Attention! Let the vehicle sit with the key out of the ignition for a few minutes before removing the factory radio. When testing the aftermarket equipment, ensure that all factory equipment is connected before cycling the key to ignition.

DASH DISASSEMBLY (2003-2004)

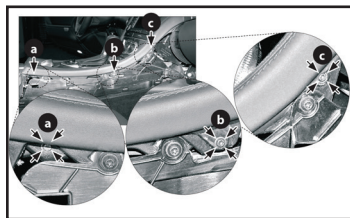
Attention! The factory radio must have the AM source selected before being removed from the vehicle.

Attention! A permanent modification to the center console trim bezel will be required. The factory radio will no longer be able to be reinstalled after this modification.

1. Unclip and remove the left and right side panels from the center console. Remove (3) T-20 Torx screws from each side. (Figures A & B)
2. Engage the parking brake then place the gear selector in neutral. Pull up on the gear selector boot just enough to allow the center console trim bezel to be removed. (Figure C)



(Figure A)



(Figure B)



(Figure C)

3. Open the center console, then starting from the back, unclip and release the entire center console trim bezel which also wraps around the radio. Lift up just enough to access the connectors from underneath. Unplug all connectors, then remove the trim bezel. (Figure D)
4. Remove (2) T-20 Torx screws securing the cup holders, then slide the cup holders out and remove them. (Figure E)
5. Remove (4) T-20 Torx screws securing the radio. Slide the radio out, then unplug and remove the radio.
6. **Dash Modification:** Cut the center console trim bezel to the left and right side of the bottom of the radio opening, slightly above the cup holders. These cuts will have to be perfect as they will be visible. Cut the trim bezel just enough to allow room for the kit. It may be best to leave a little extra, then file the rest. (Figure F)

Continue to Kit Assembly



(Figure D)



(Figure E)

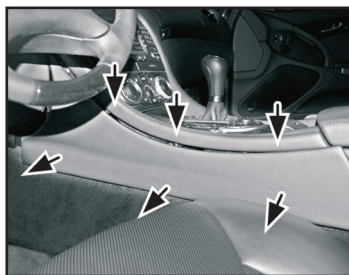


(Figure F)

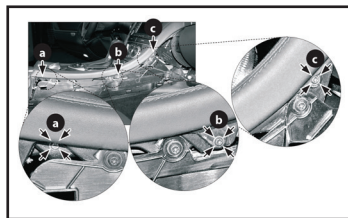
DASH DISASSEMBLY (2005-2008)

Attention! The factory radio must have the AM source selected before being removed from the vehicle.

1. Unclip and remove the left and right side panels from the center console. Remove (3) T-20 Torx screws from each side. (Figures A & B)
2. Open both cup holders, then unsnap the trim covers from each cup holder. Push the cup holders back in, without their covers. (Figure C)
3. Engage the parking brake then place the gear selector in neutral. Pull up on the gear selector boot just enough to allow the center console trim bezel to be removed. (Figure D)



(Figure A)



(Figure B)



(Figure C)



(Figure D)

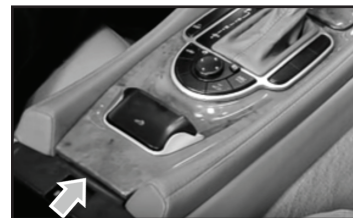
4. Open the center console, then starting from the back, unclip and release the center console trim bezel just enough to access the connectors from underneath. Unplug all connectors, then remove the trim bezel. (Figure E)

Note: The trim bezel can also be rotated 90-degrees and left connected.

5. Remove (2) T-20 Torx screws securing the cup holders, then slide the cup holders out and remove them. (Figure F)
6. Press in on the (2) plastic clips below the radio to release the radio. Slide the radio out, then unplug and remove the radio. (Figure G)

Note: There are (2) metal tabs on top of the radio. After the radio has been released, the radio should drop down enough for these tabs to clear the dash.

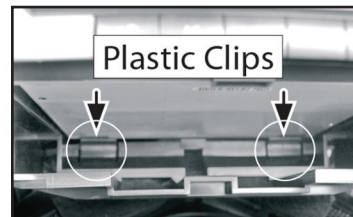
Continue to Kit Assembly



(Figure E)



(Figure F)



(Figure G)

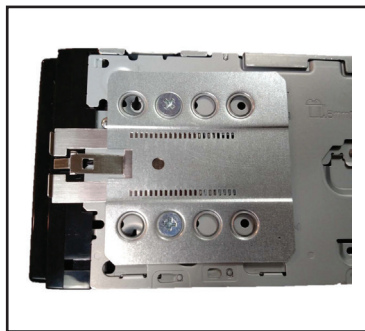


KIT ASSEMBLY

1. Secure the **radio sleeve assembly hardware** to the radio using either the screws supplied with the radio, or the **radio screws** provided. Take note that the copper-colored portion of the assembly is adjustable to allow a perfect fit for the radio to the kit. (Figure A)

Note: The metal tools shown circled are for removal of the radio without disassembling the entire dash. (Figure B)

2. Slide the **radio sleeve** into the **radio housing**, then secure by bending the metal tabs down.
3. Slide the radio into the sleeve/housing assembly until it clicks in.
4. Attach the **radio trim ring** onto the completed assembly.
5. Locate the factory wiring harness and antenna connector in the dash and complete all necessary connections to the radio. Metra recommends using the proper mating adapter from Metra and/or Axxess. Test the radio for proper operation.
6. Reassemble the dash in reverse order of disassembly to complete the installation.



(Figure A)



(Figure B)

If you are having difficulties with the installation of this product, contact our Tech Support line either by phone at **1-800-253-TECH**, or email at **techsupport@metra-autosound.com**. Before doing so, look over the instruction booklet a second time and ensure that the installation was performed exactly as the instruction booklet is stated. Have the vehicle apart and ready to perform troubleshooting steps before contacting Metra/Axxess Tech Support.



KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.



Metra recommends MECP certified technicians