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TR80S - MANUAL VERSION 1A

TR80S SIMULATOR

Assembly Guide



IMPORTANT: Different regions may have different models. Please ensure the part numbers on the following pages match those on your product packaging.

01**SYMBOL LEGEND**

01

02**PART LIST**

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03**ASSEMBLY NOTES**

TRX

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04**ASSEMBLY INSTRUCTIONS**

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DIRECT MOTOR MOUNT (TR80-NWMDD2)	23
DIRECT DRIVE FRONT MOUNT FOR ASETEK	
DIRECT DRIVE WHEELBASES (TR80-DDASET)	26

SYMBOL LEGEND



IMPORTANT: Since there are different versions of each product based on your region, please make sure you are using the correct set of instructions. The part numbers on the following page should match the numbers on your product packaging.



IMPORTANT: Due to the nature of cut aluminum profiles, some metal shavings may remain despite our thorough QA cleaning process. We recommend opening boxes and packaging on a hard surface.



NOTE: Some screws and washers may be pre-installed. These are included in the parts list and will need to be loosened and reattached according to the instructions.



Recommended:
Two people for the task



Safety glasses required



Tighten the hardware



Attention/Priority needed



Keep the hardware loose
for adjustments



Reserve for the next step



Make the necessary adjustments



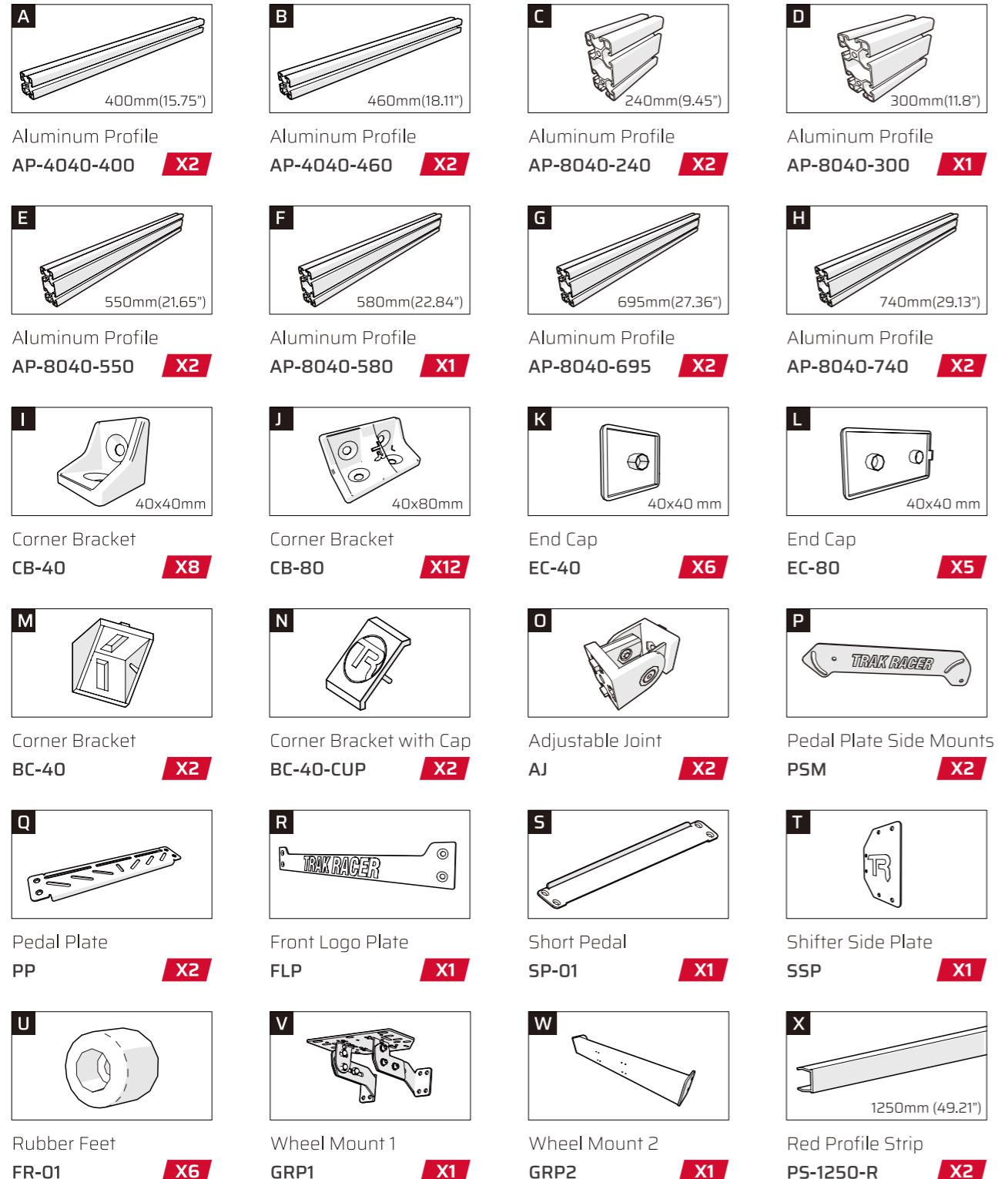
Mirrored components
(same on both sides)



Break the tab off the corner bracket

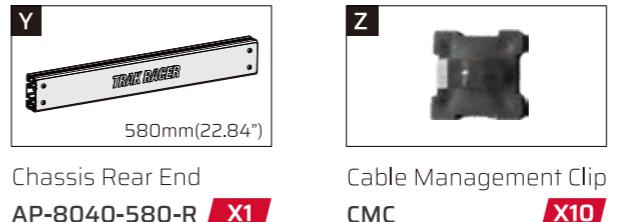
PART LIST

COMPONENTS

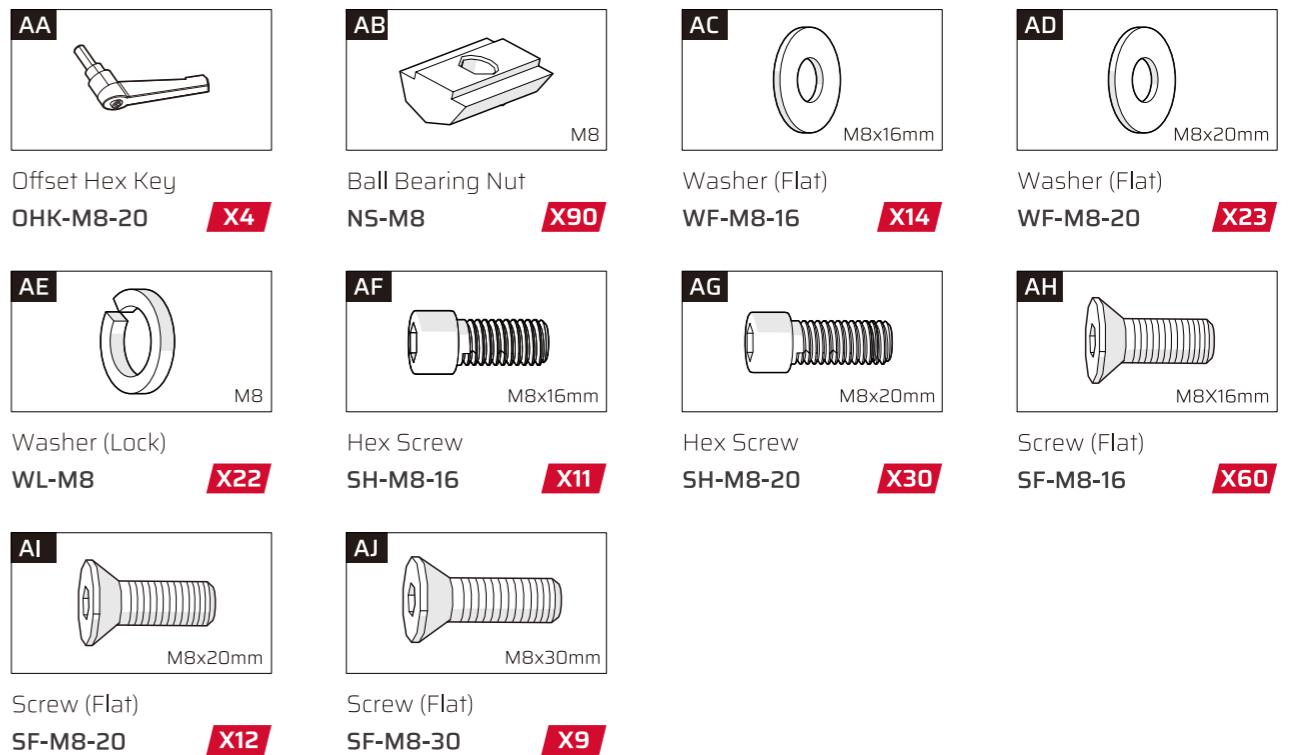


PART LIST

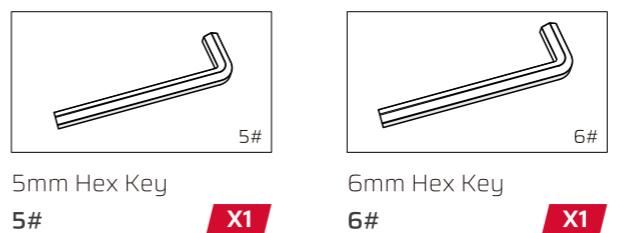
COMPONENTS



ACCESSORIES



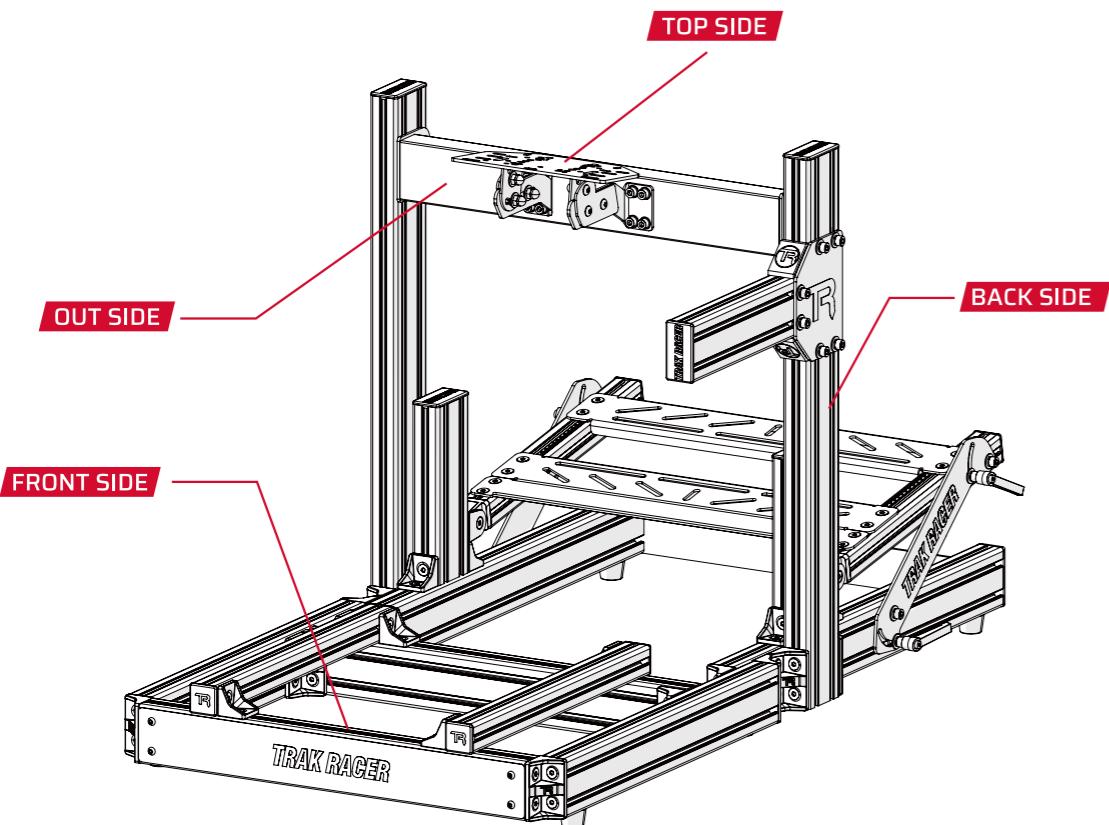
INCLUDED TOOLS



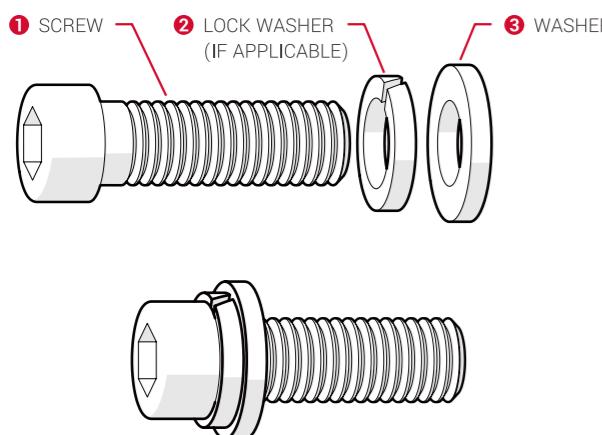
NOTE: Extra hardware may be included as spare parts.

ASSEMBLY NOTES

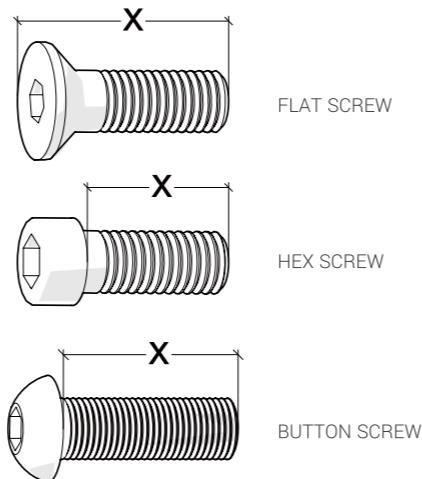
TR80S



INSTALLATION ORDER FOR SCREWS WASHERS

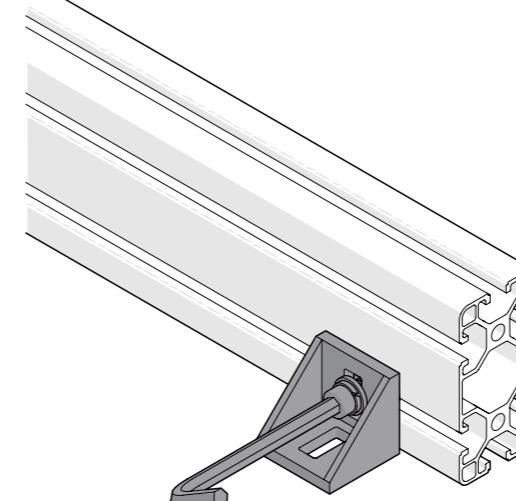
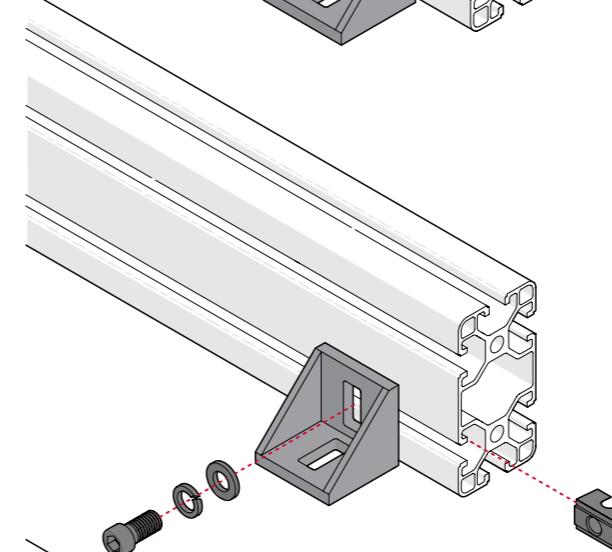
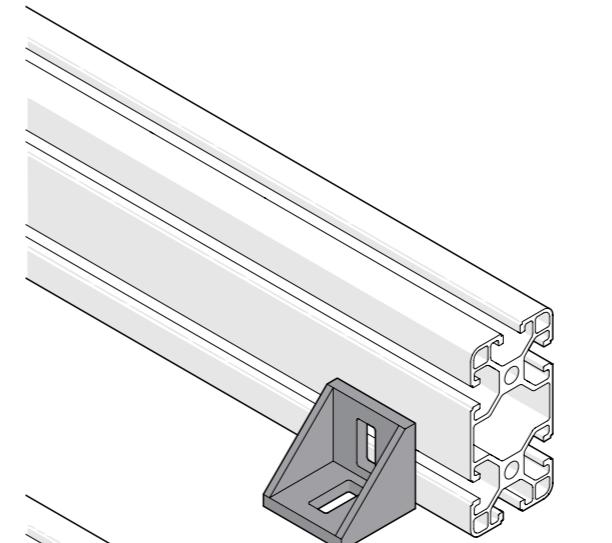


HOW TO MEASURE SCREWS

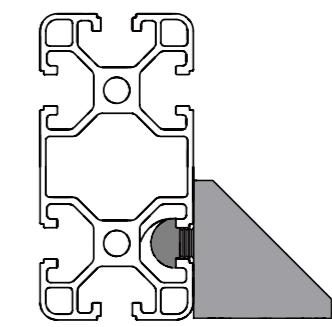
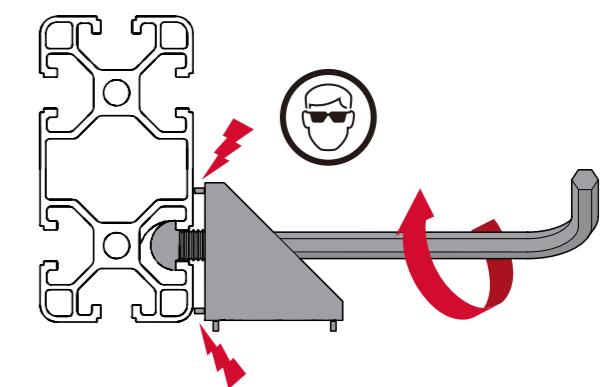
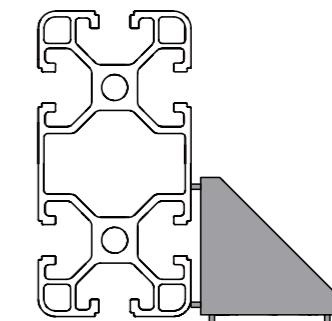


ASSEMBLY NOTES

BC-40-BLK & CB-40

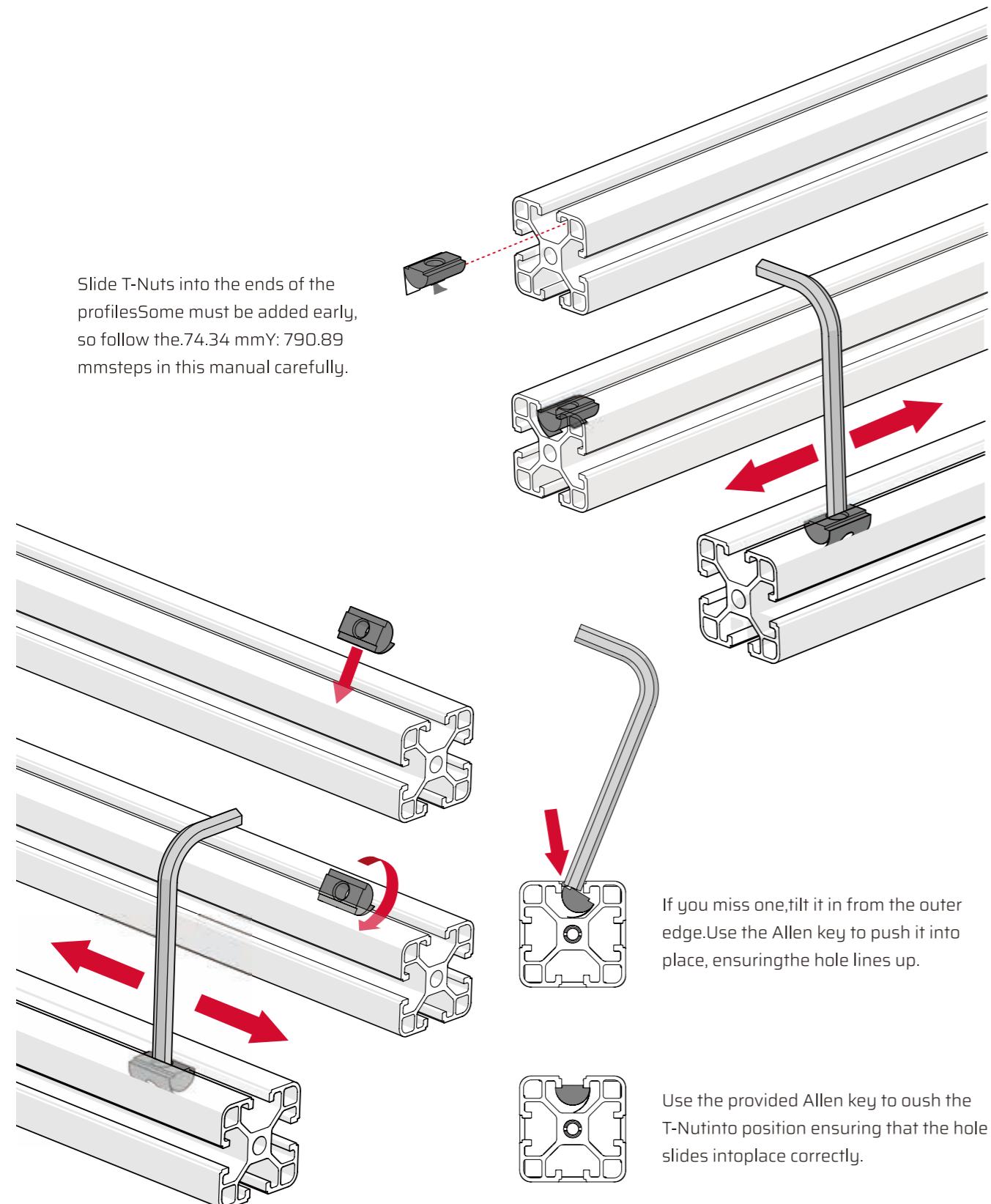


These brackets come with quide tabs on the rear. These tabs help align the brackets to the profile when fitted in the same orientation as the profile. When used in the alternate orientation, these tabs are designed to snap off for a flush mount against the profile.



ASSEMBLY NOTES

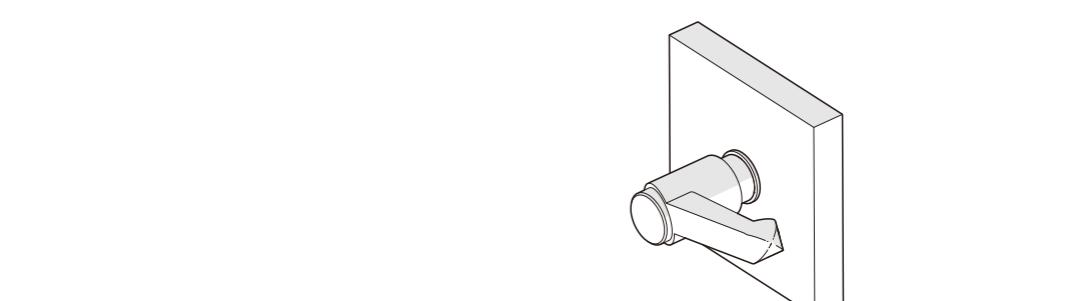
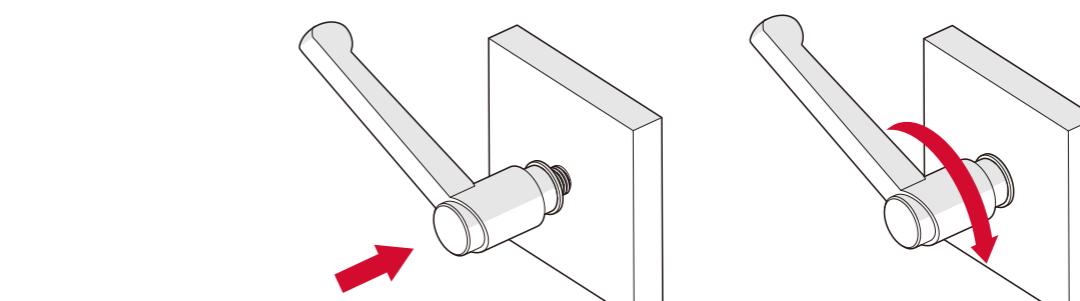
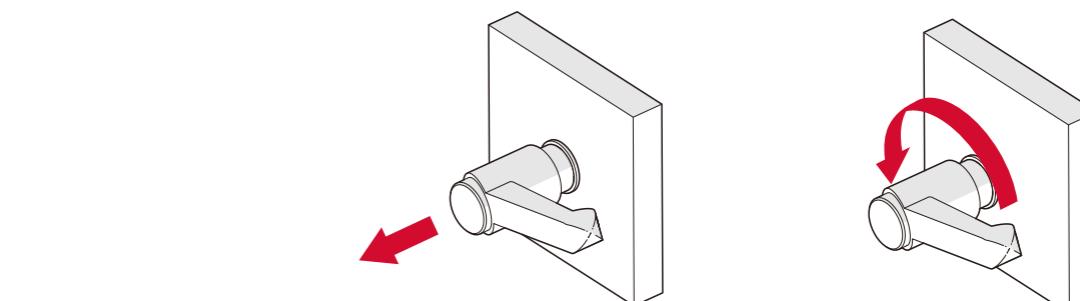
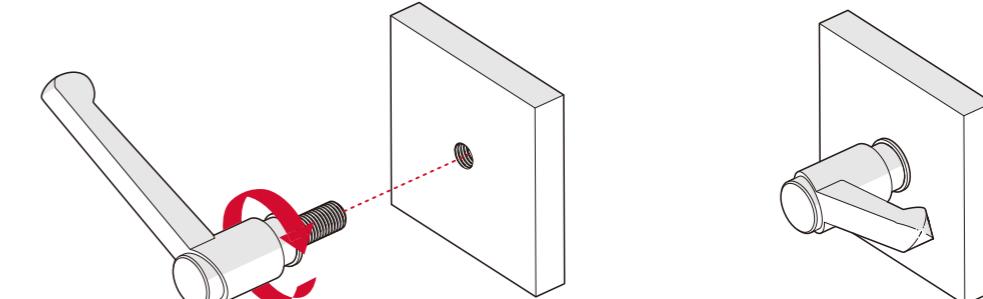
NS-M8 & NS-M6



ASSEMBLY NOTES

OHK-M8-16

The handle screws (S7 & S27) are ratcheted to allow for tightening and loosening when space for rotation is limited. Simply pull the handle out and turn handle into position and push handle back in to engage thread.

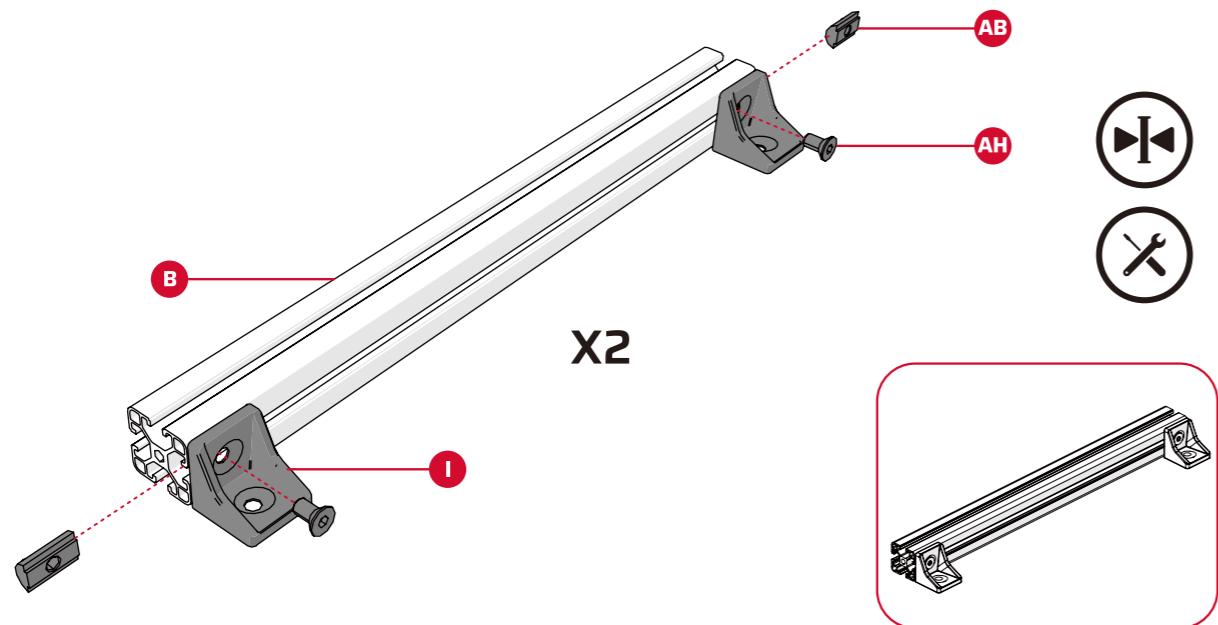


ASSEMBLY INSTRUCTIONS

TR80S

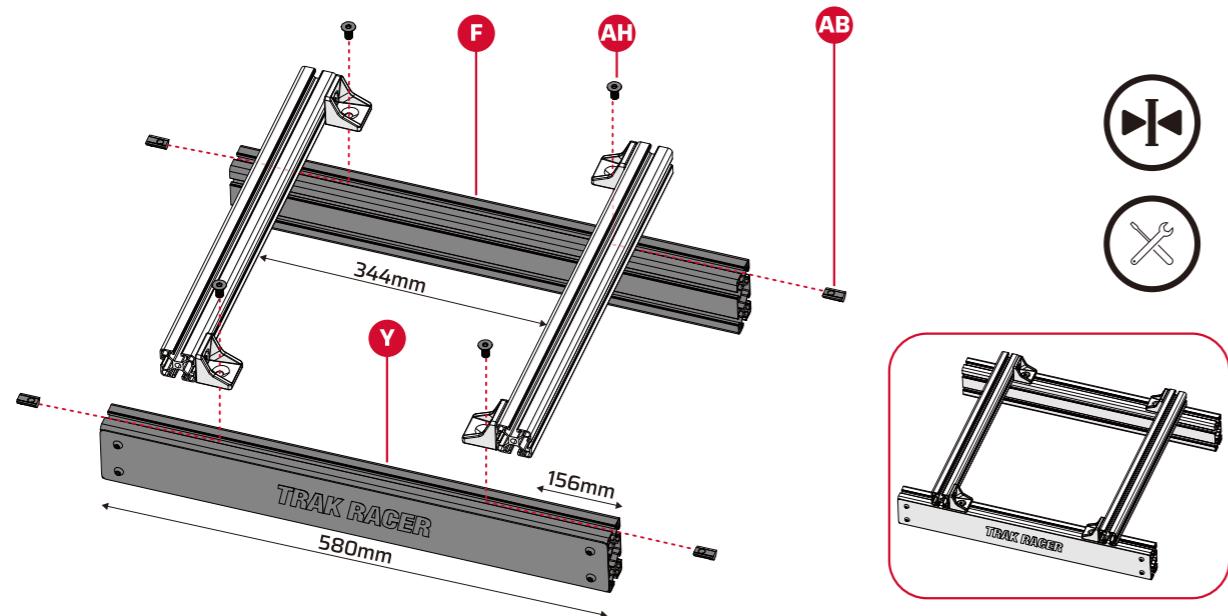
01

SUPPLIED	B X2	I X4	AH X4	AB X4
	AP-4040-460	CB-40	SF-M8-16	NS-M8



02

SUPPLIED	F X1	Y X1	AB X4	AH X4
	AP-8040-580	AP-8040-580-R	NS-M8	SF-M8-16

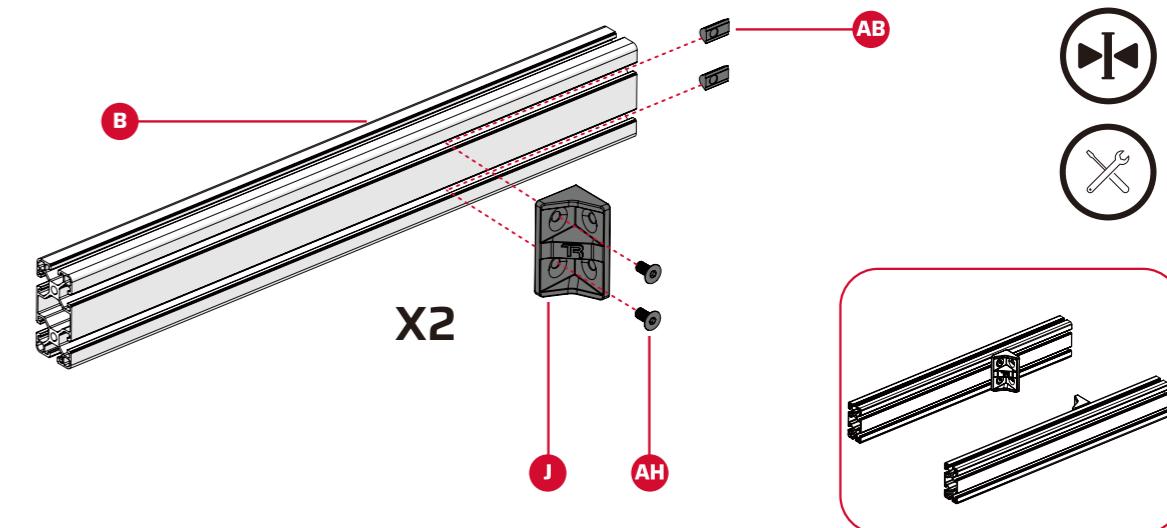


ASSEMBLY INSTRUCTIONS

TR80S

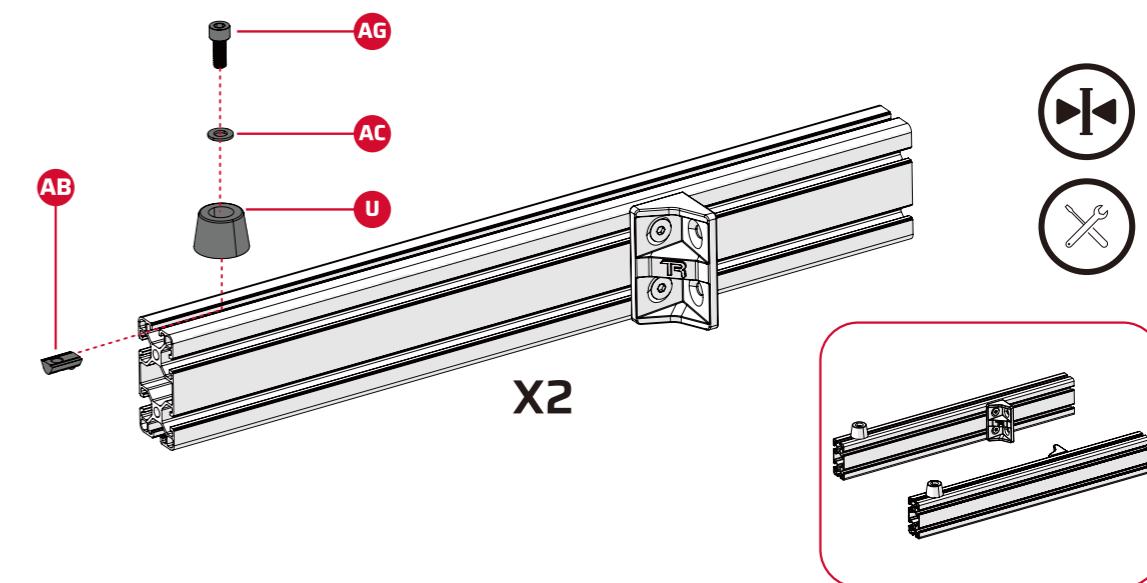
03

SUPPLIED	B X2	J X2	AH X4	ABX4
	AP-8040-550	CB-80	SF-M8-16	NS-M8



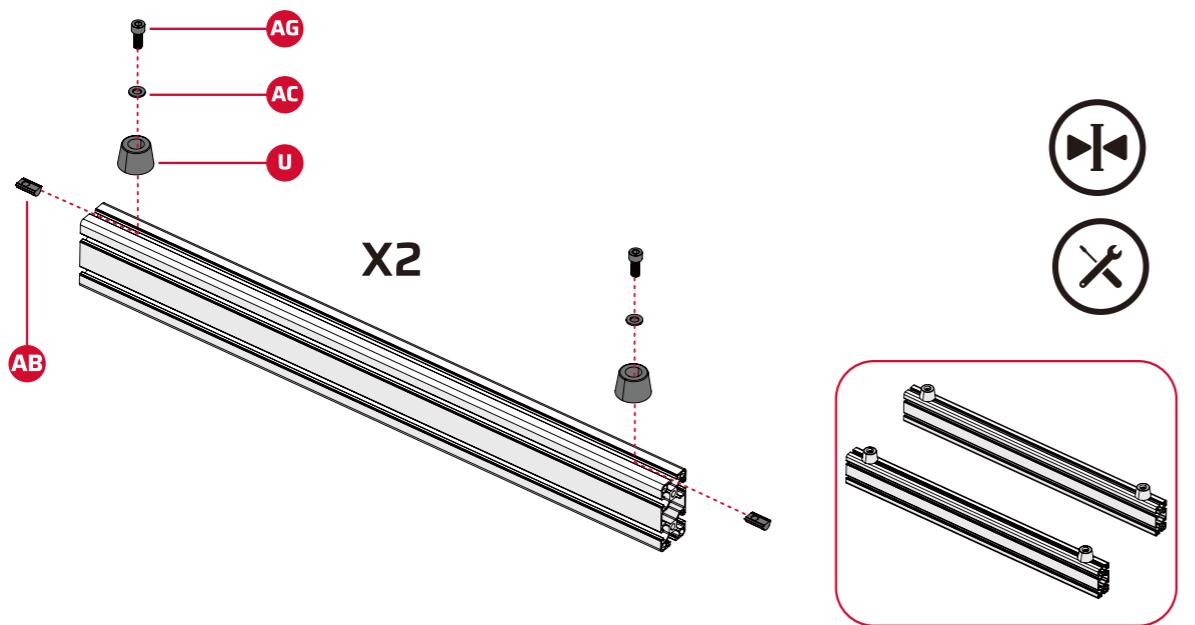
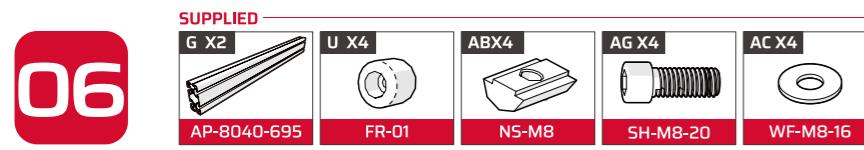
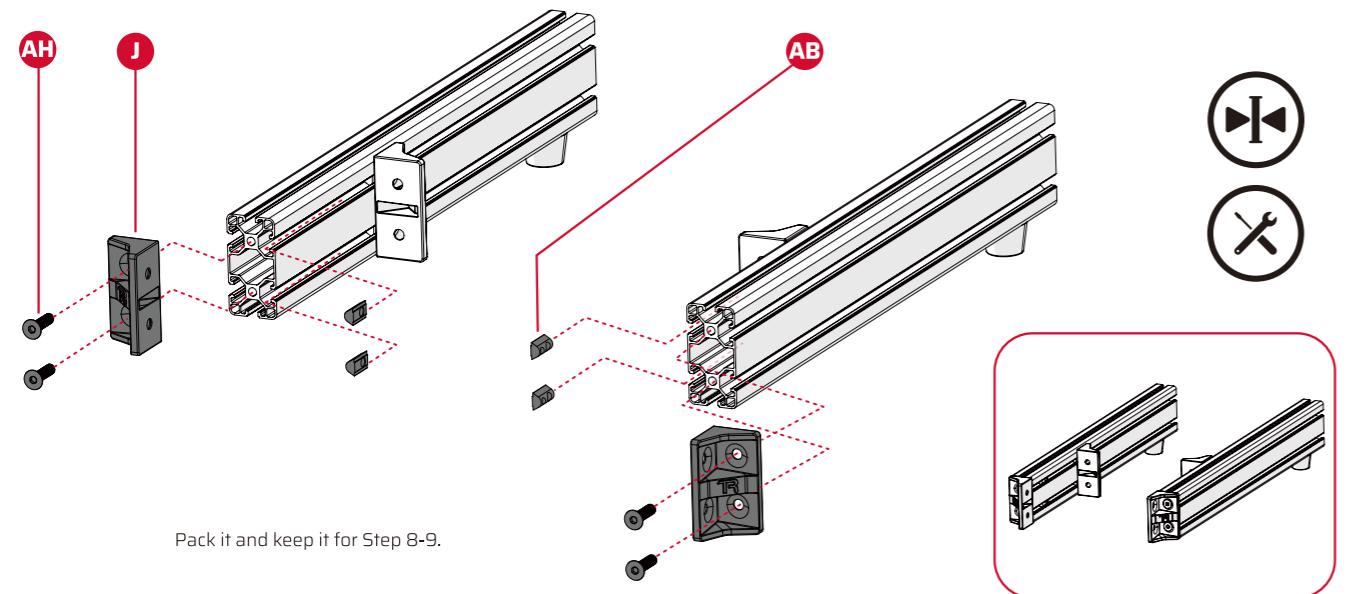
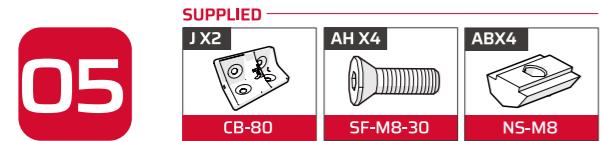
04

SUPPLIED	U X2	ABX2	AG X2	AC X2
	FR-01	NS-M8	SH-M8-20	WF-M8-16



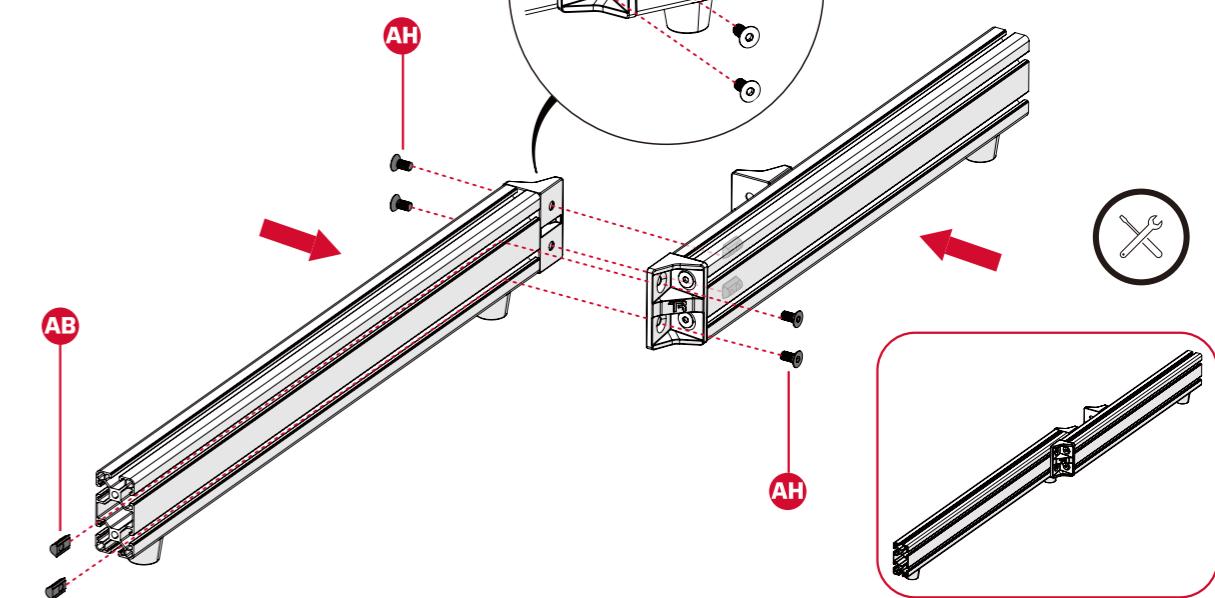
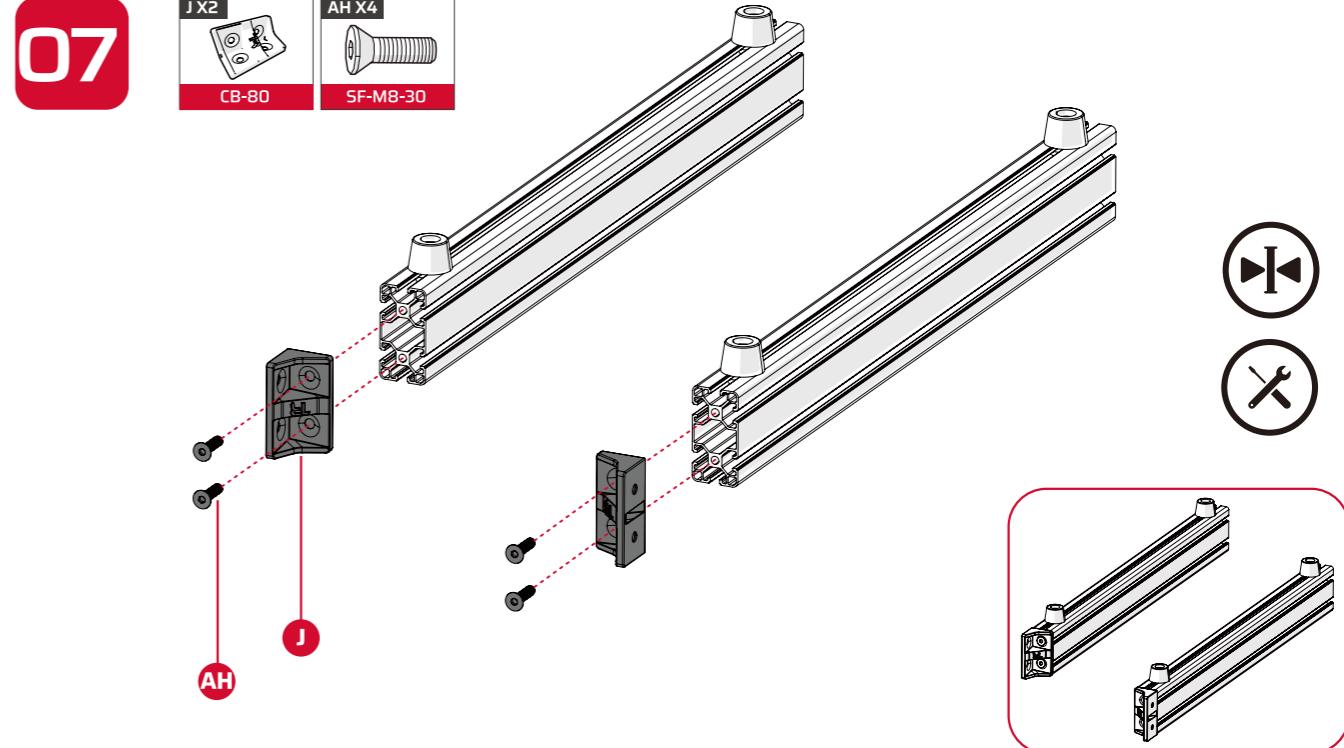
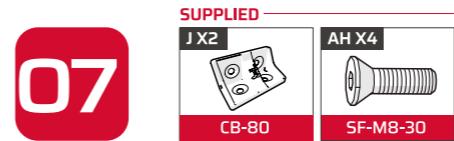
ASSEMBLY INSTRUCTIONS

TR80S



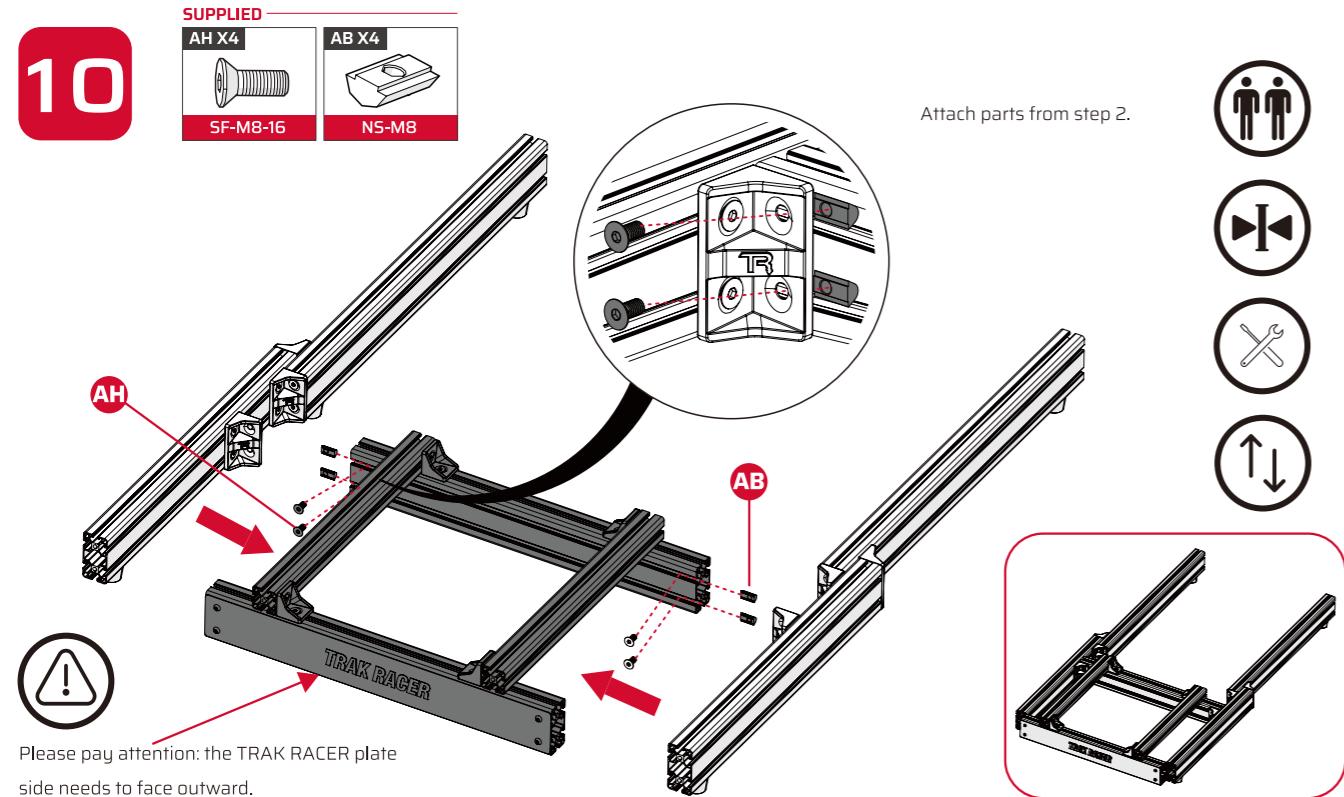
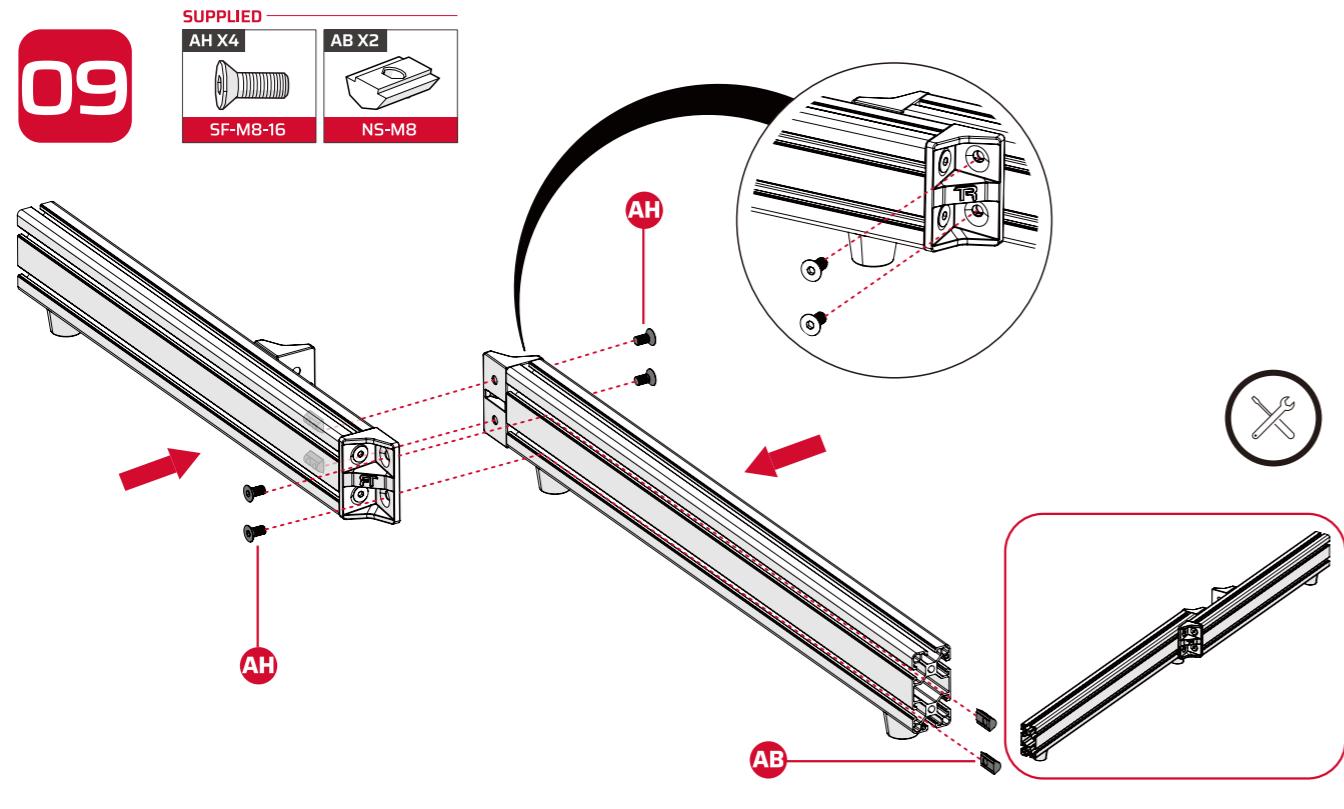
ASSEMBLY INSTRUCTIONS

TR80S



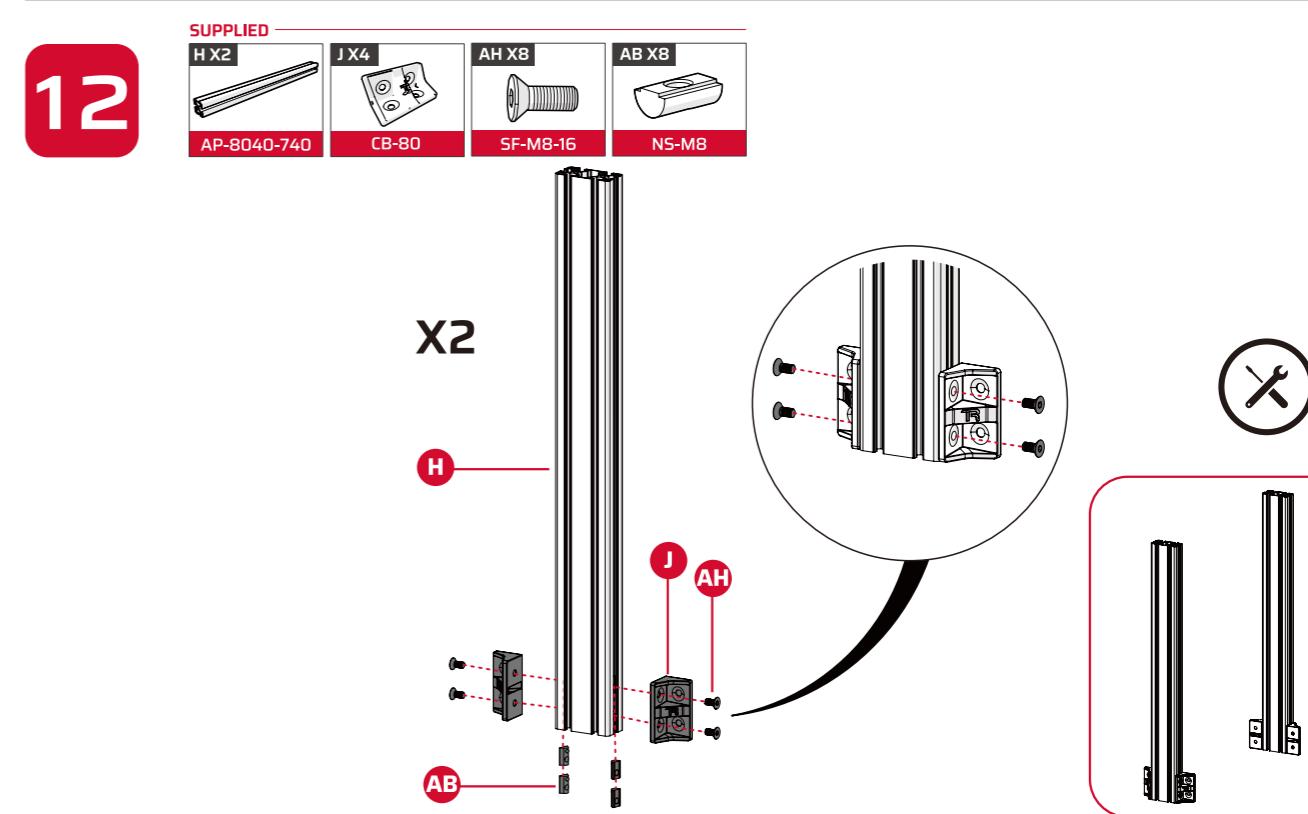
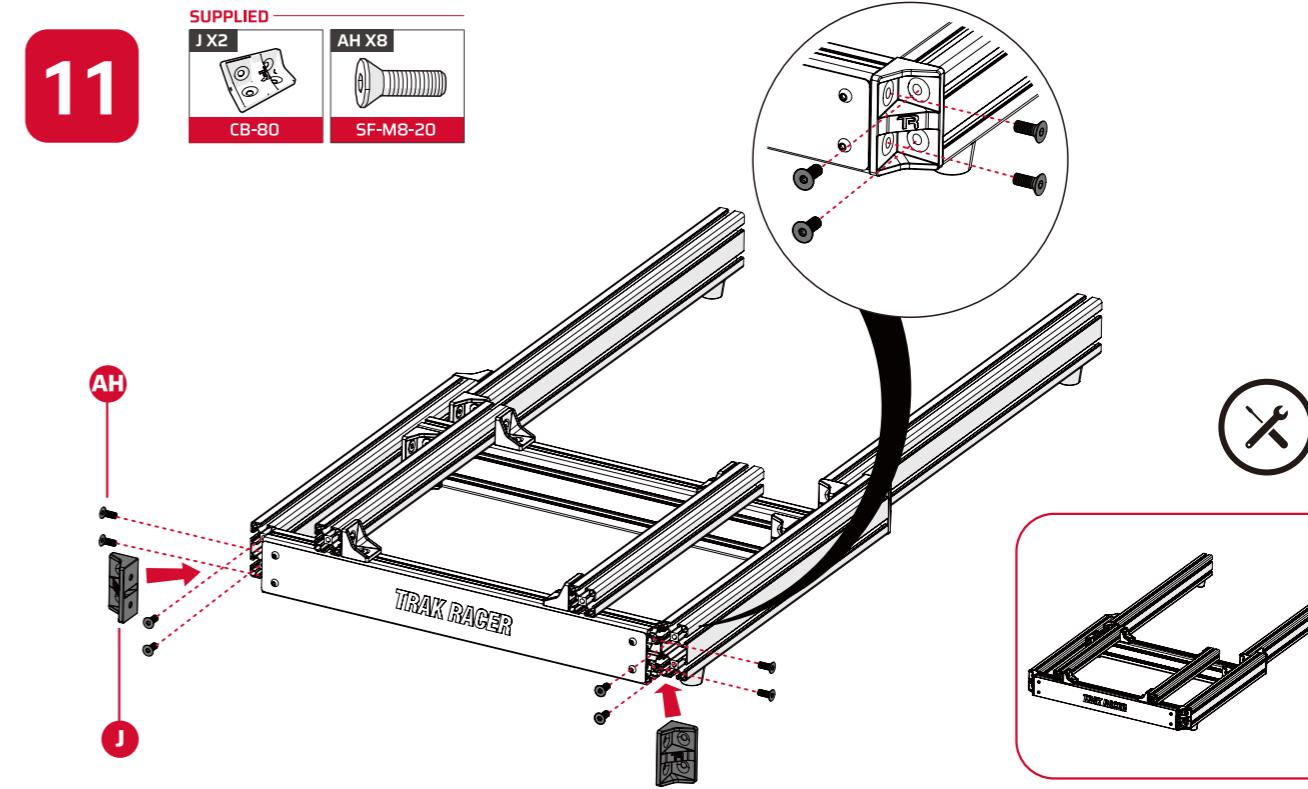
ASSEMBLY INSTRUCTIONS

TR80S



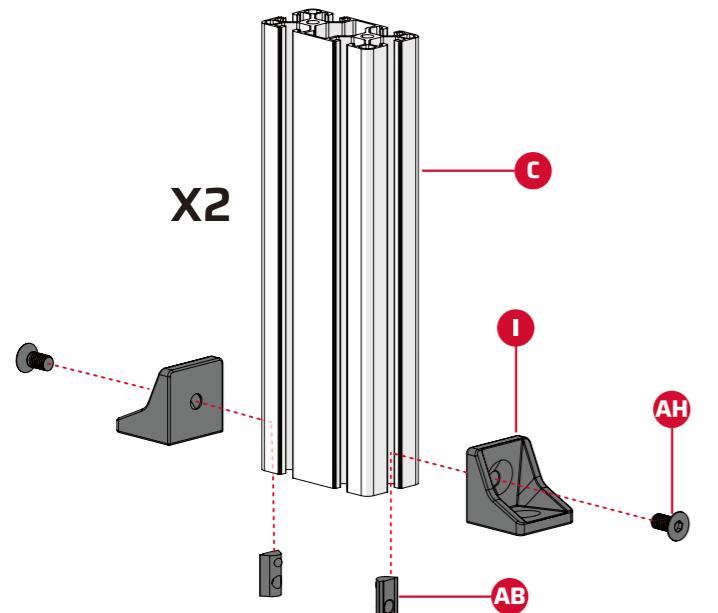
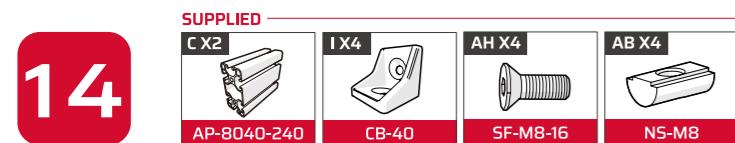
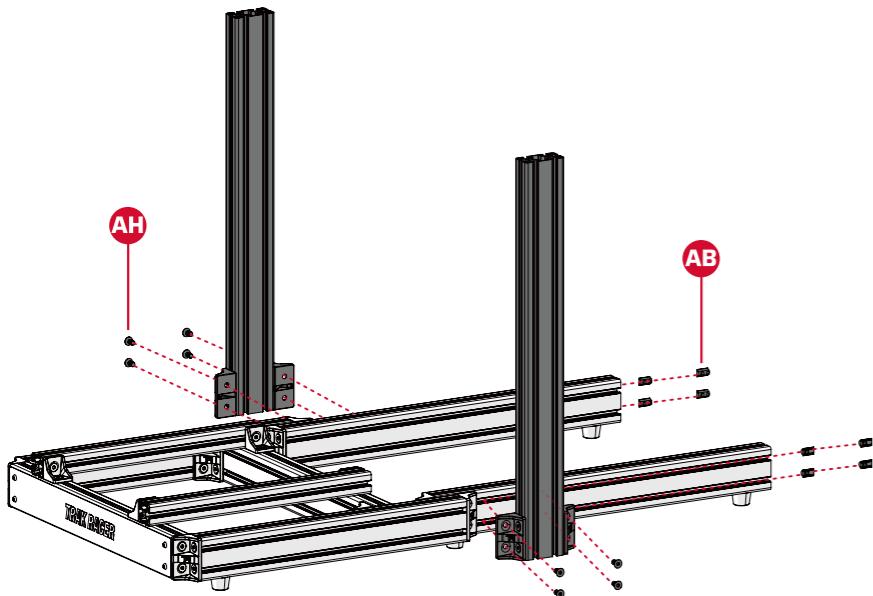
ASSEMBLY INSTRUCTIONS

TR80S



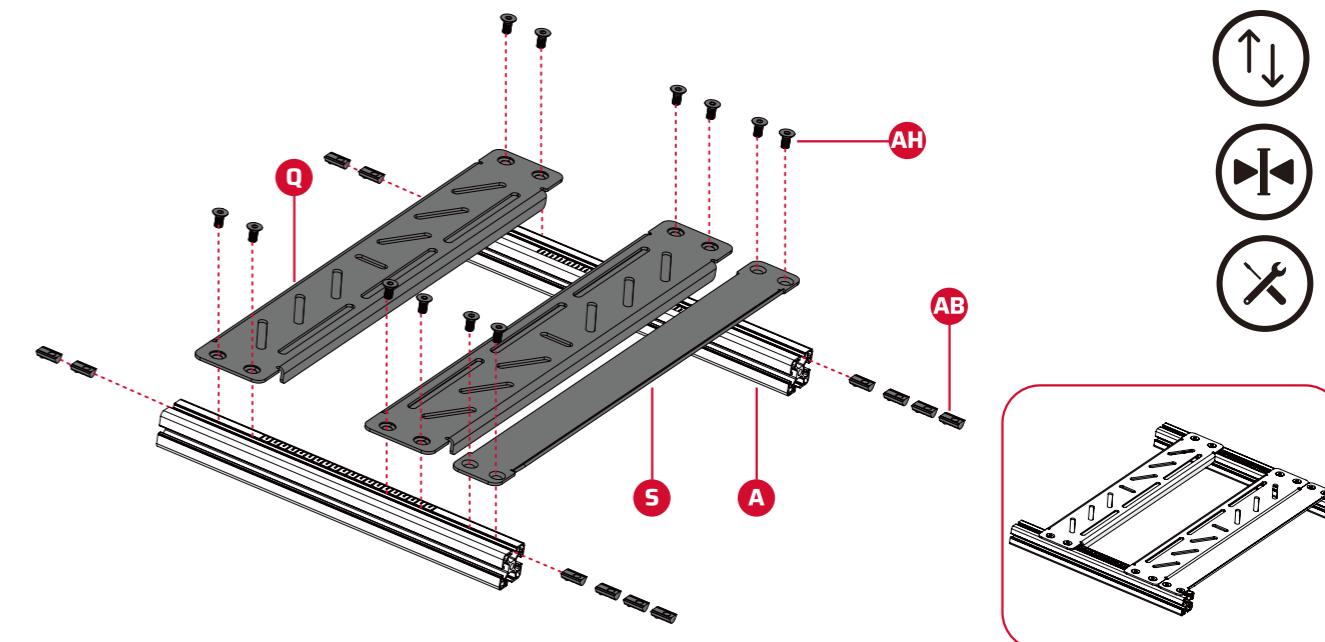
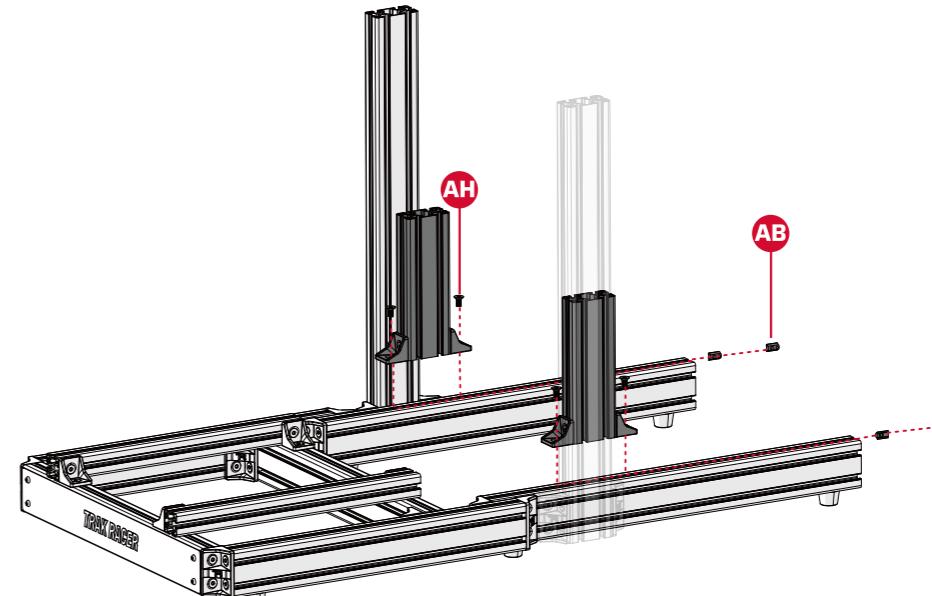
ASSEMBLY INSTRUCTIONS

TR80S



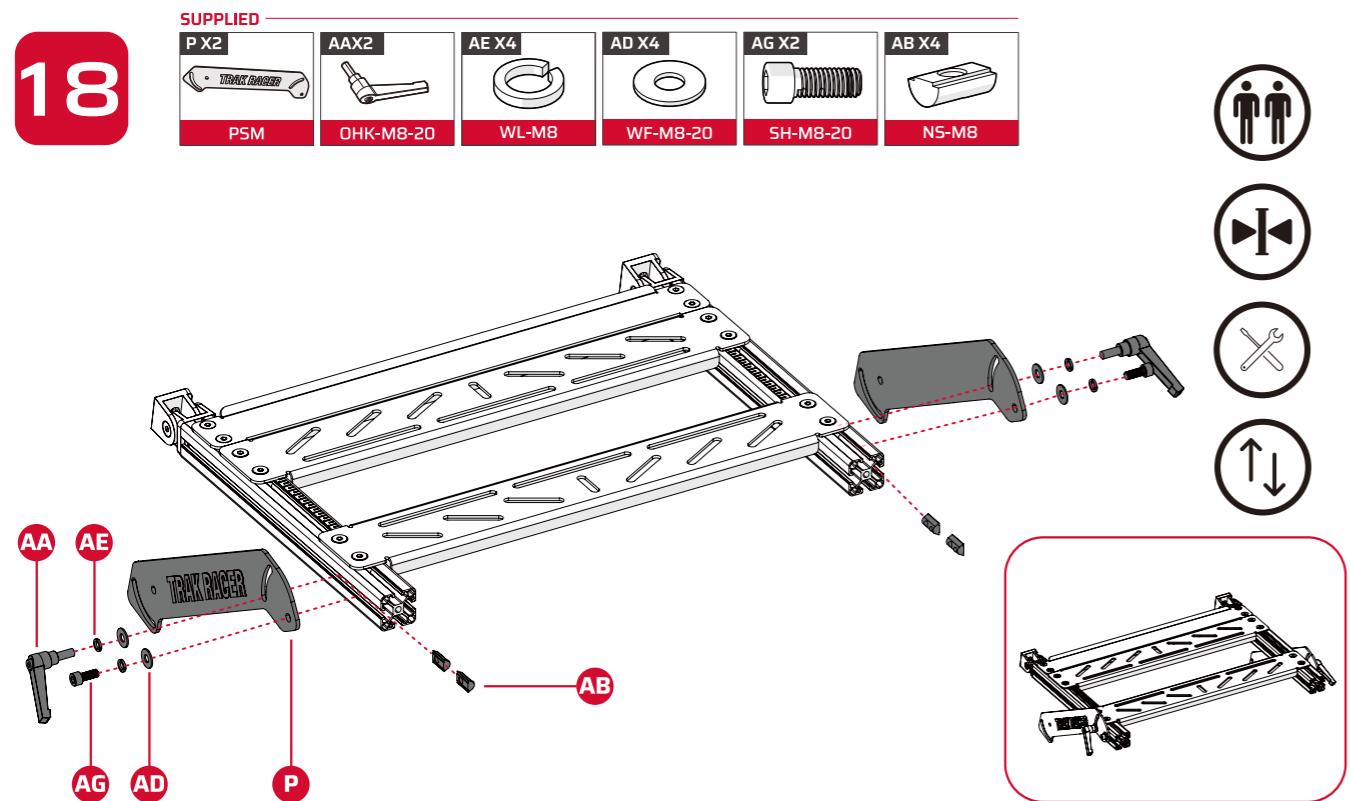
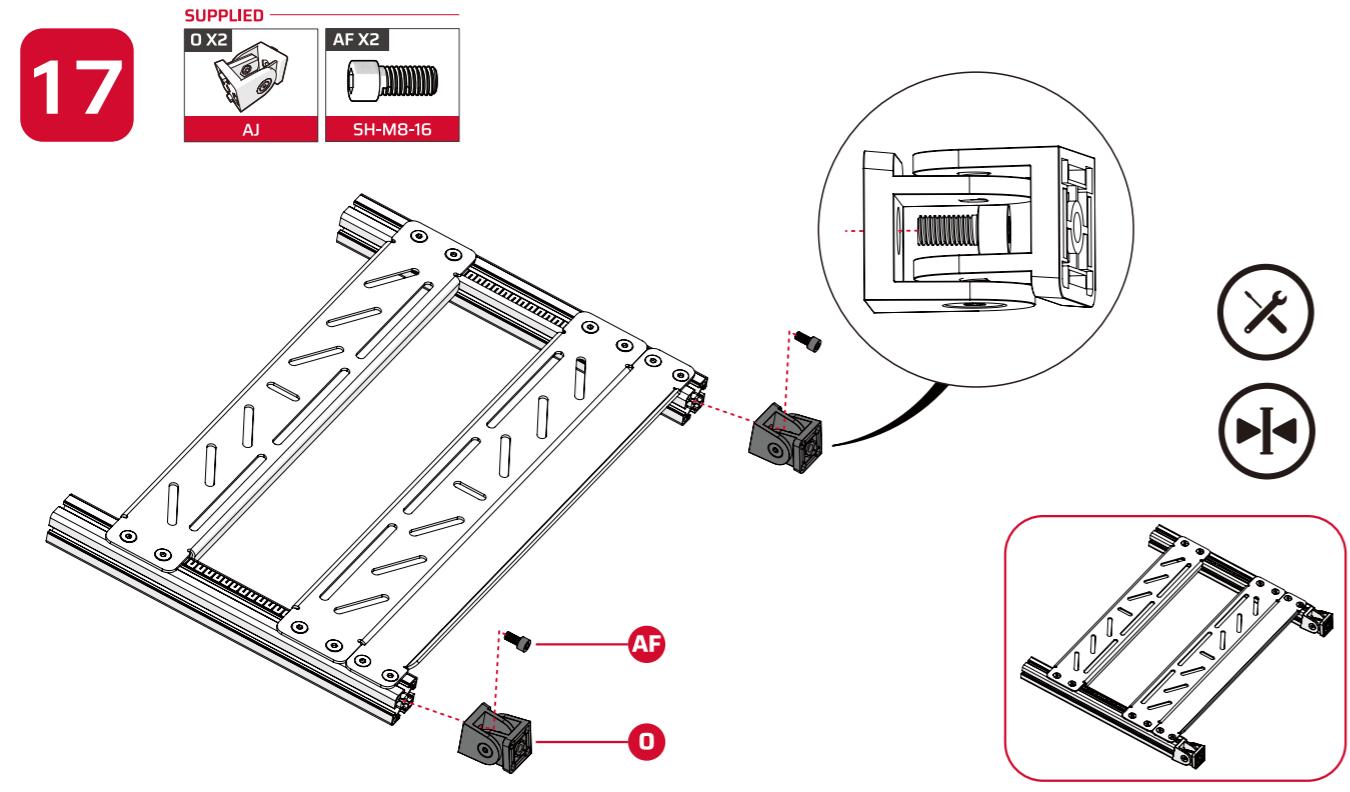
ASSEMBLY INSTRUCTIONS

TR80S



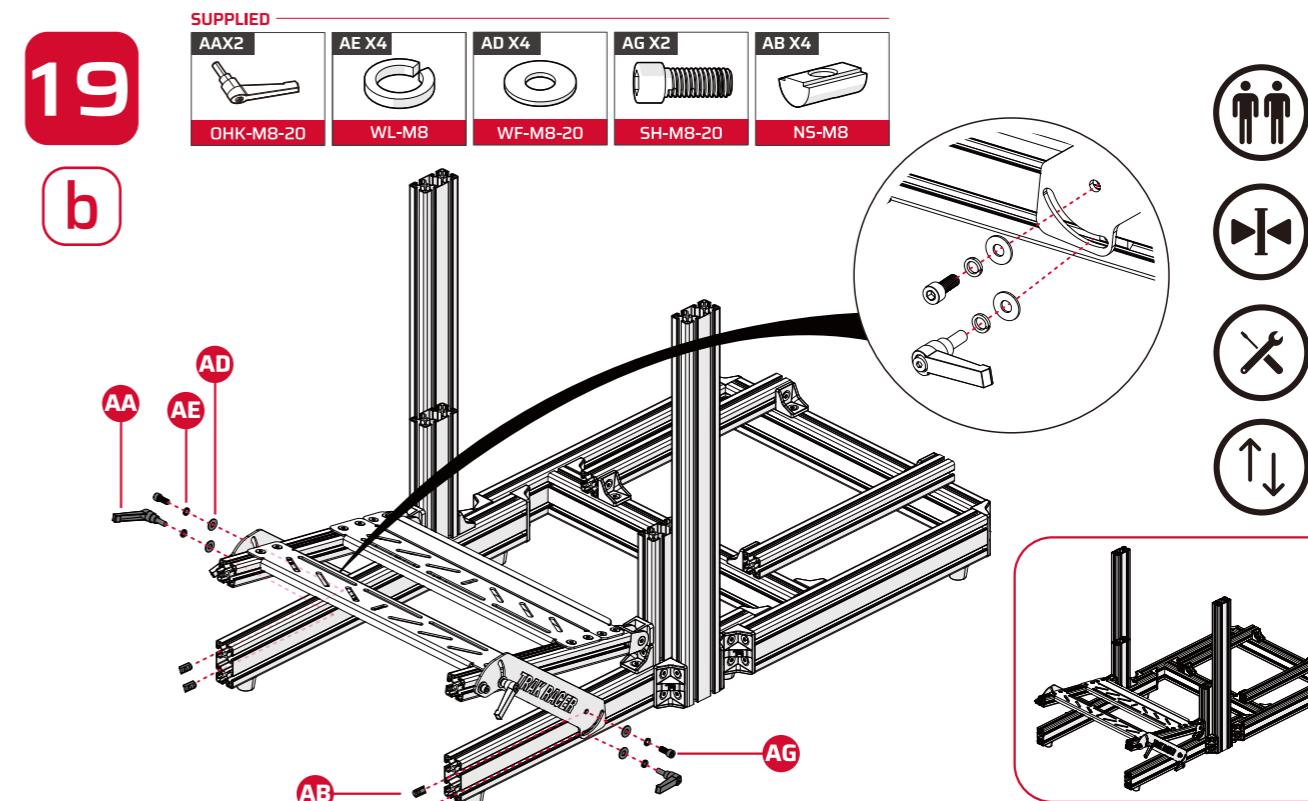
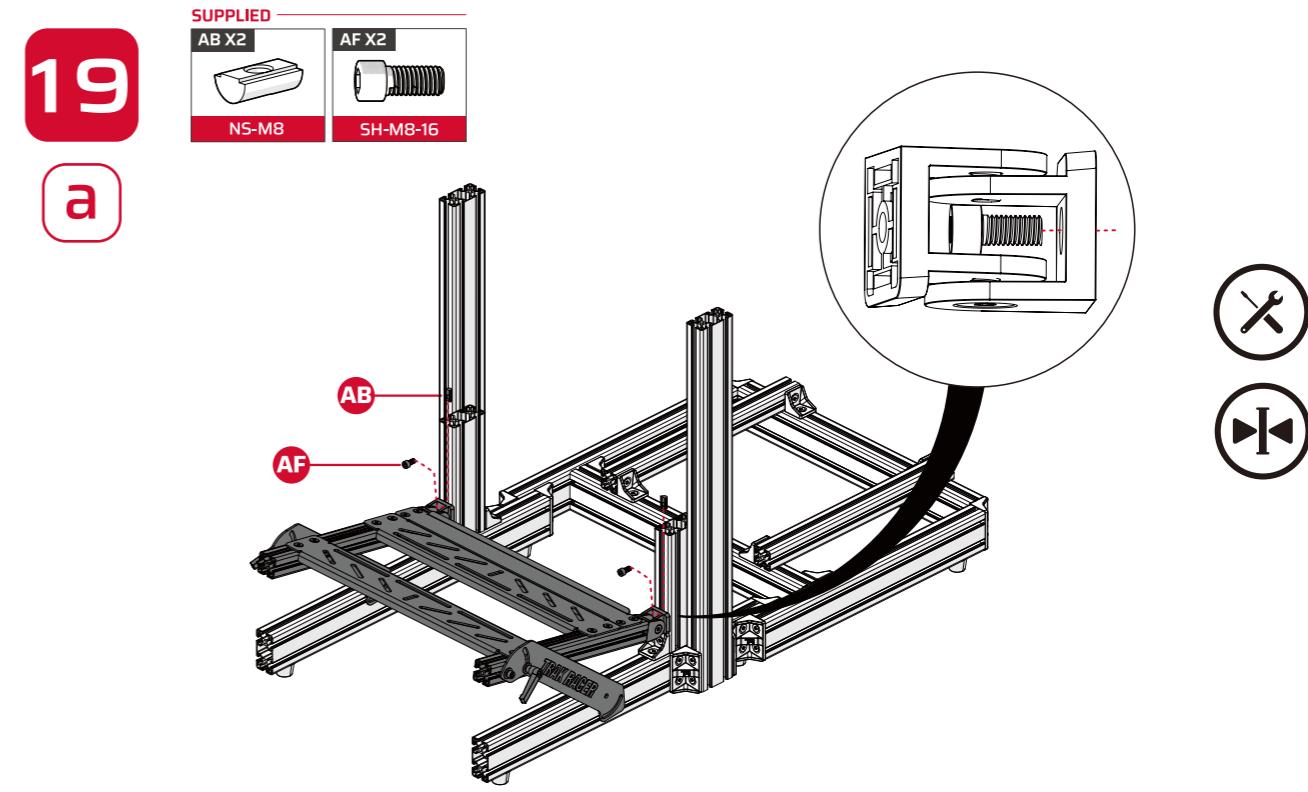
ASSEMBLY INSTRUCTIONS

TR80S



ASSEMBLY INSTRUCTIONS

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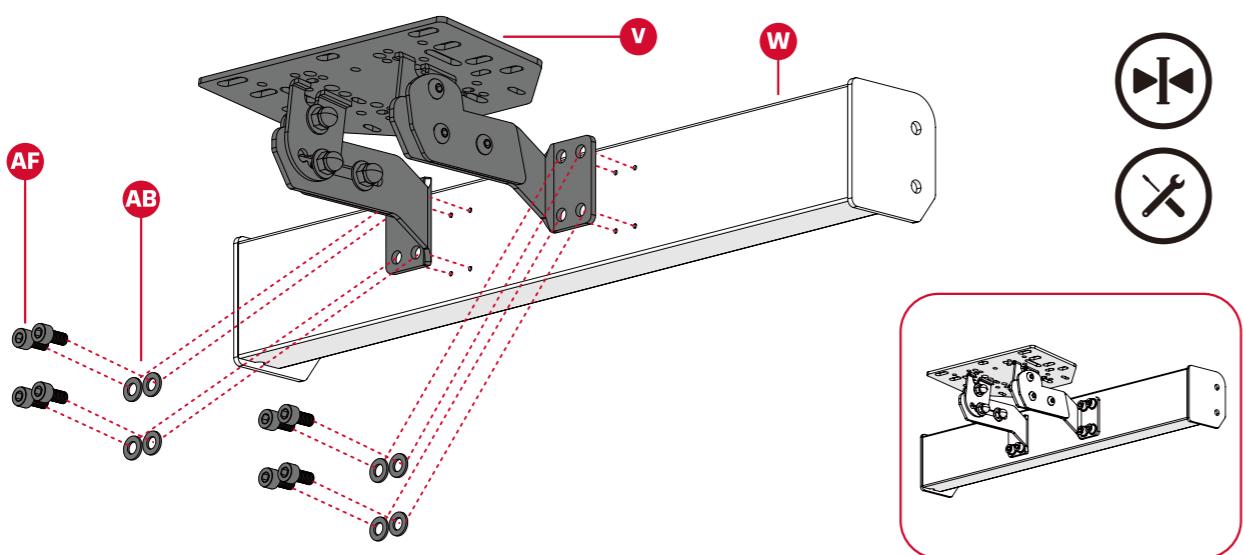


ASSEMBLY INSTRUCTIONS

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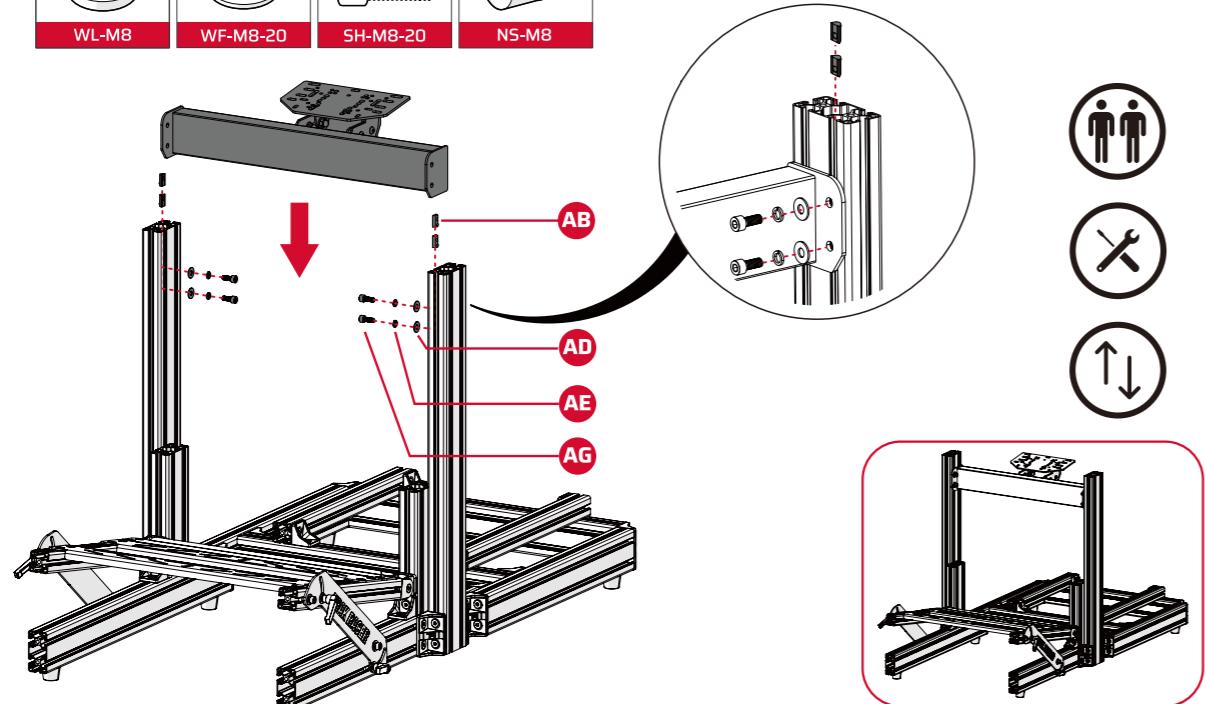
20

SUPPLIED	W X1	V X1	AF X8	AC X8
	GRP2	GRPE	SH-M8-16	WF-M8-16



21

SUPPLIED	AE X4	AD X4	AG X2	AB X4
	WL-M8	WF-M8-20	SH-M8-20	NS-M8

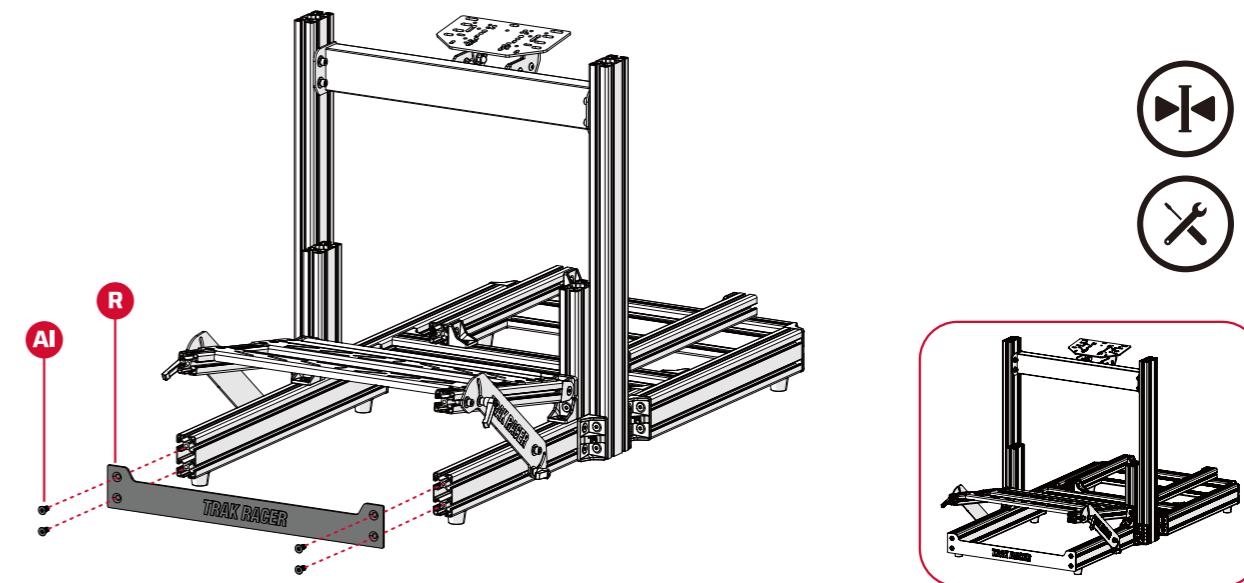


ASSEMBLY INSTRUCTIONS

TR80S

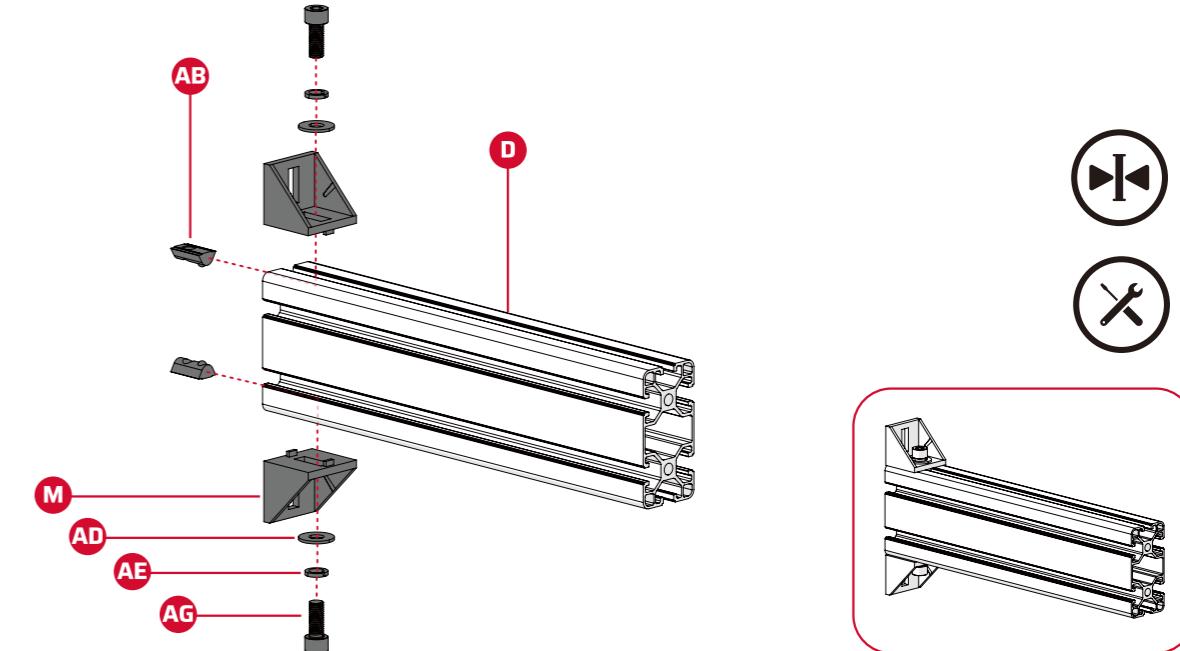
22

SUPPLIED	R X1	AI X4
	FLP	SF-M8-20



23

SUPPLIED	D X1	M X2	AE X2	AD X2	AG X2	AB X2
	BC-40	BC-40	WL-M8	WF-M8-20	SH-M8-20	NS-M8

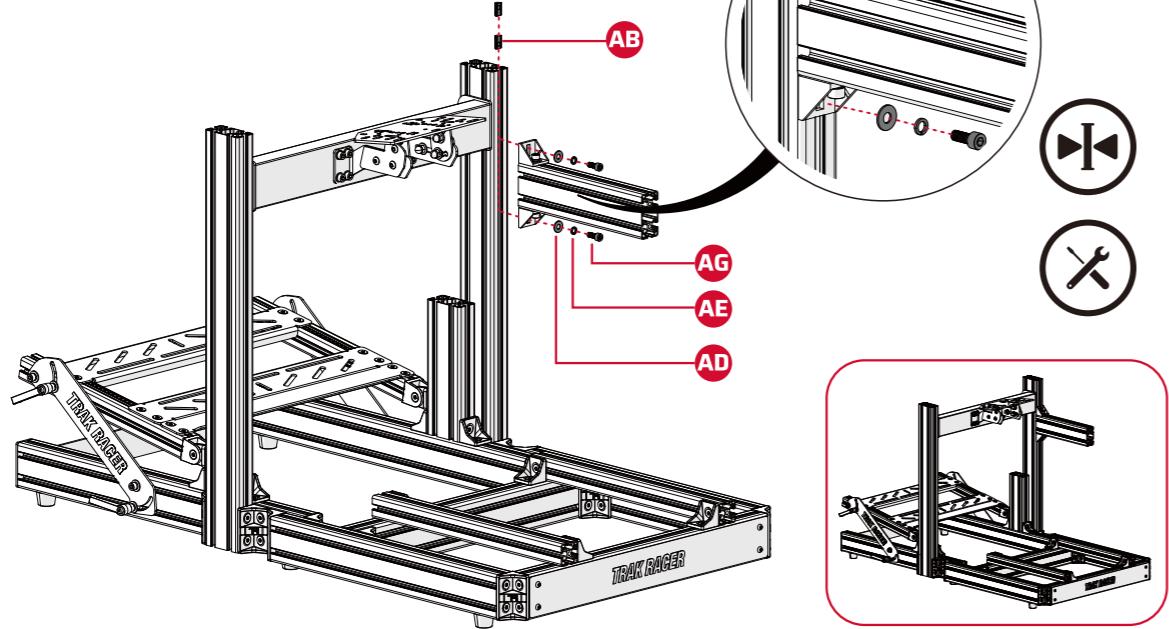


ASSEMBLY INSTRUCTIONS

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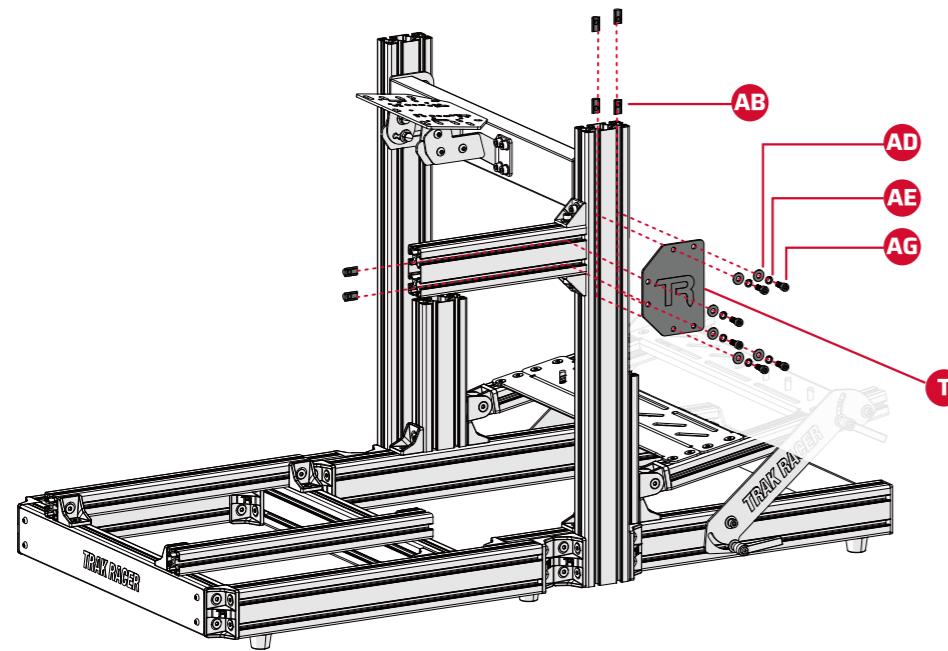
24

SUPPLIED	AE X2	AD X2	AG X2	AB X2
	WL-M8	WF-M8-20	SH-M8-20	NS-M8



25

SUPPLIED	T X1	AE X6	AD X6	AG X6	AB X6
	SSP	WL-M8	WF-M8-20	SH-M8-20	NS-M8

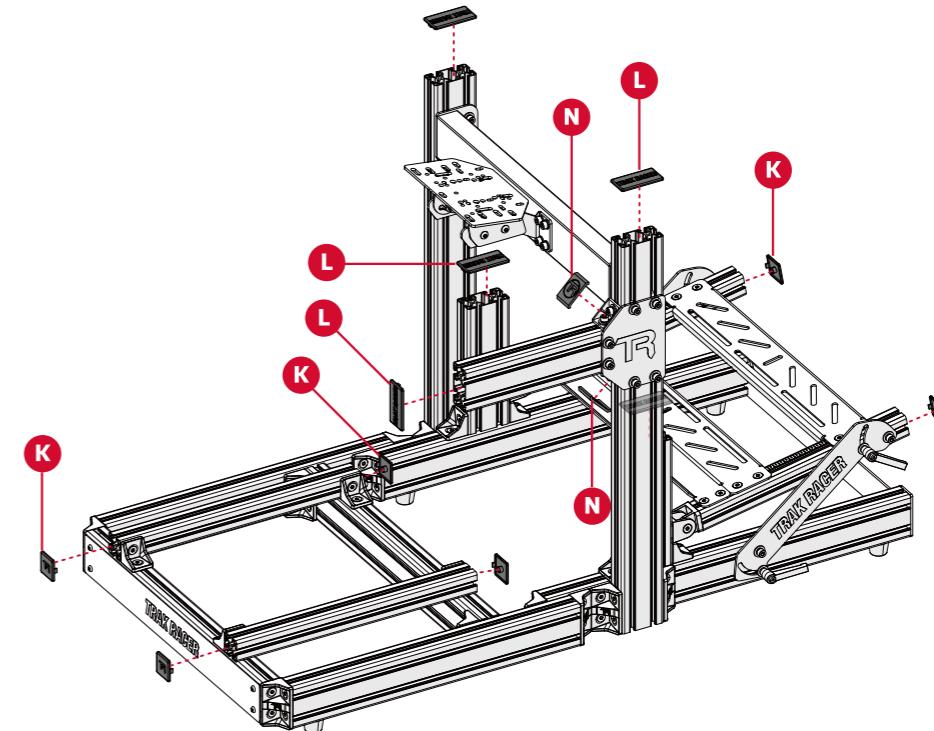


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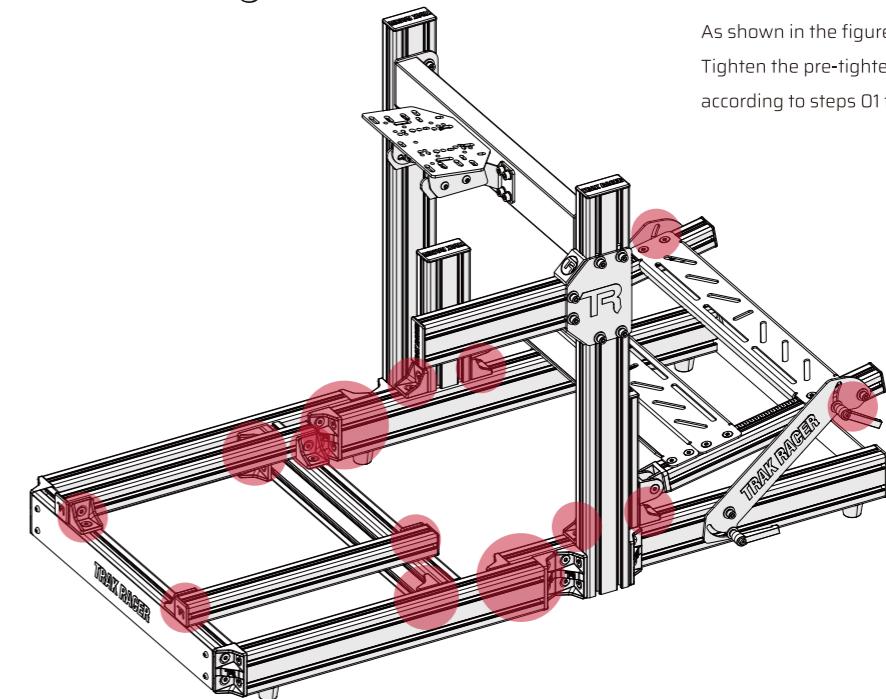
TR80S

26

SUPPLIED	K X6	L X5	N X2
	EC-40	EC-80	BC-40-CAP



As shown in the figure,
Tighten the pre-tightening bolts in sequence
according to steps 01 to 25.



FINISHED PRODUCT