



INSTALLATION INSTRUCTIONS FOR PART 99-3020

Chevrolet Cruze 2016-up 99-3020B, 99-3020HG

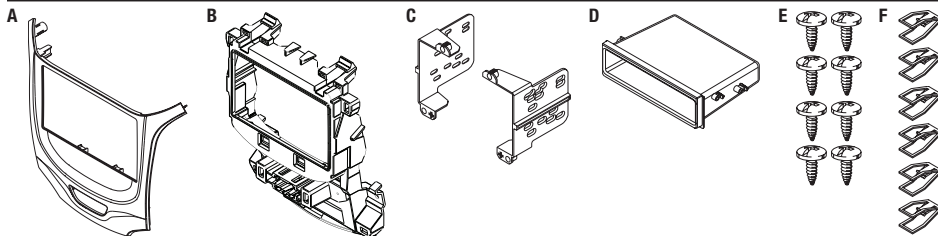
KIT FEATURES

- ISO DIN radio provision with pocket
- **99-3020B painted matte black**
- **99-3020HG painted high gloss black**



KIT COMPONENTS

- A) Radio trim panel • B) Radio housing • C) Radio brackets • D) Pocket • E) (8) #8 x 3/8" Phillips screws • F) (6) Panel clips



WIRING & ANTENNA CONNECTIONS (sold separately)

Wiring Harness: • GMOS-LAN-10 • GMOS-MOST-01 Antenna Adapter: • 40-EU55

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TOOLS REQUIRED

- Panel removal tool • Phillips screwdriver
- 5/16" socket wrench

CAUTION! All accessories, switches, climate controls panels, and especially air bag indicator lights must be connected before cycling the ignition. Also, do not remove the factory radio with the key in the on position, or while the vehicle is running.

Dash Disassembly

1. Open the passenger door and glove compartment, then unclip and remove the trim panel on the side of the dash.
2. Unclip and remove the vent/trim panel above the glove box.
3. Unclip and remove the trim panel between the steering column and the climate controls.
4. Unclip and remove the trim panel surrounding the radio and hazard switch.
5. Unclip and remove the vents on both sides of the radio.
6. Remove the (2) 5/16" screws from the top of the climate control panel.
7. Unclip and remove the fuse trim panel directly below the climate control panel.

8. Unclip and remove the climate control panel, and then remove the (2) 5/16" screws now exposed.
9. Unclip and remove the radio/hazard switch assembly. Remove the hazard switch from the assembly. The switch will be reused in kit preparation.

Continue to Kit Preparation

Please visit Metraonline.com for dash disassembly illustrations.

Kit Preparation

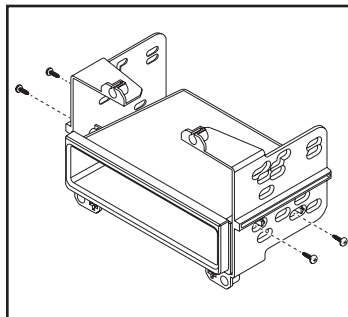
1. Remove the (1) 5/16" screw from the center of the dash cavity.
2. Sub-dash modifications are required to accommodate the aftermarket radio.
3. Attach the hazard switch removed in dash disassembly into the radio housing.
4. Attach the (6) panel clips provided onto the radio trim panel.

Continue to Kit Assembly

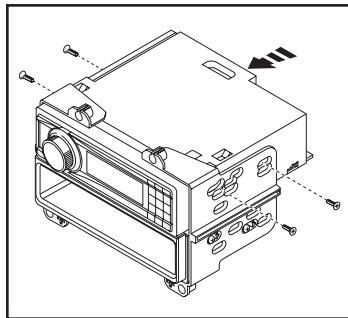
Kit Assembly

ISO DIN radio provision with pocket

1. Attach the *pocket* to the *radio brackets* using the (4) #8 x 3/8" Phillips screws provided. (Figure A)
2. Remove the metal DIN sleeve and trim ring from the aftermarket radio.
3. Slide the radio into the *bracket/pocket* assembly and then secure it using the screws supplied with the radio. (Figure B)
4. Attach the assembly to the *radio housing* using the (4) #8 x 3/8" Phillips screws provided. (Figure C)

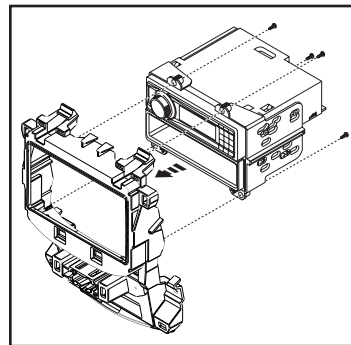


(Figure A)



(Figure B)

5. Locate the factory wiring harness and connector in the dash and complete all necessary connections to the radio. Metra recommends using the proper mating adapter from Metra and/or Axxess. Test the radio for proper operation.
6. Secure the completed assembly into the dash using the factory screws.
7. Reassemble the dash in reverse order of disassembly, using the *radio trim panel* instead of the factory panel.



(Figure C)



INSTALLATION INSTRUCTIONS FOR PART 99-3020



IMPORTANT

If you are having difficulties with the installation of this product, please call our Tech Support line at 1-800-253-TECH. Before doing so, look over the instructions a second time, and make sure the installation was performed exactly as the instructions are stated. Please have the vehicle apart and ready to perform troubleshooting steps before calling.



KNOWLEDGE IS POWER

Enhance your installation and fabrication skills by enrolling in the most recognized and respected mobile electronics school in our industry. Log onto www.installerinstitute.com or call 800-354-6782 for more information and take steps toward a better tomorrow.



**Metra recommends MECP
certified technicians**